Study of Horizontally Curved Slab-on-Steel I-Girder Bridges with Integral Abutments Under Thermal Loading

By

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> A Thesis presented to Ryerson University in Partial fulfillment of the requirement for the degree of Master of Applied Science in the program of Civil Engineering

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ABSTRACT

Integral abutment bridges have started to become part of the construction industry worldwide. However, they present challenges arising from the monolithic connection between bridge deck and the abutment. Thermal loading induced by daily cycles superimposed on seasonal cycles result in complex soil-structure interaction. Due to uncertainties in integral abutment bridge performance, there is no consensus among different codes on the bridge maximum length limit. A parametric study was carried out, using SAP2000 software, to examine the behavior of horizontal curved concrete slap-on-steel I-girders, under the effect of thermal loading conditions (±65°c). The self-weight of the bridge was considered. Spatial variables, including abutment height, radius of curvature, bridge span length, stiffness of backfill and types of foundation soil, were considered. The numerical analysis results were used to drive equation relating abutment height and bridge span with the maximum bridge length limit, which produces 40 mm horizontal displacement on pile head.

ACKNOWLEDGEMENTS

I would like to express my deep gratitude to Dr. Khaled Sennah whom under his supervision this study was performed. His technical and advice proved to be superior. The department financial support is acknowledged.

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CHAPTER 1

1.1. Introduction

Bridges have employed expansion joints as shown in Figure 1.1 to accommodate thermal movement generated from thermal loading which results in either expansion or contraction of the bridge deck. Not only bridges but even structures such as rigid pavement utilize expansion joints to accommodate such movements. Although these expansion joints provide much needed relief to the structure in question by facilitating the expansion and contraction of the structure, but they create other issues which can impact the serviceability, the durability and the longevity of the structure.

For bridges which utilizes expansion joints, these expansion joints are required to have a seal which is water tight, gives smooth ride, acoustically friendly with as low noise as possible and resistant to cyclic and repeated loading, among others. But in reality these expansion joints can be highly susceptible to fail in respect to the water tightness criterion. Failure can be manifested in disbanding of the sealant from one side of the expansion joint, weathering, embrittlement, cracking, disbanding, loss of adhesion and leaking (French & McKeel, 2003).

Even if the expansion joint performed outstandingly in the first couple of months, there is no guarantee that it will not deteriorate with continuous usage and exposure to the weathering conditions through its expected life time. In addition, in cold climate countries where deicing salt is used extensively for facilitating traffic movement on roads in winter time, this deicing salt provides additional hazard to bridge integrity by leaking through construction and expansion joints causing irreversible corrosion to bridge components such as bearings, piers, girders and deck. In order to avoid the almost inevitable corrosion-generating chemicals leaking through expansion joints and the high cost of maintenance associated with such, the concept of jointless bridge started to evolve as shown in Figure 1.2.

1.2. Types of Jointless Bridges

The ideal integral abutment bridge is the bridge without joints and bearings from the end to the end of approach slab. But based on the needs, some structural systems have been developed. However, jointless bridges can be classified into several types as follows:

Integral Bridge with Flexible Piers: These are bridges that are constructed without expansion joints and without bearings either on the abutments or on the piers, which is the ideal type.

Integral Bridge with Rigid Piers: these are bridges that are constructed without expansion joints and without bearings on the abutment but have guided and/or fixed bearings on the piers.

Semi-Integral with Flexible Piers: These are bridges that are constructed without expansion joints but with bearings on the abutments and none on the piers (integral pier). In these bridges, the piers are flexible to be able to accommodate the bridge deck movements and the abutments are rigid and isolated from bridge deck.

Semi-Integral with Rigid Piers: These are bridges that are constructed without expansion joints but have bearings on both the piers and the abutments.

Although there is several types of jointless bridges with different configurations in regard to the types of supports on abutments and piers, the common among them is that they all require an approach slab as shown in Figure 1.3, since the state of the soil behind the abutment can be in the loose or dense state arising from the cyclic movement of the bridge. Semi integral abutment bridges details are shown in Figures 1.4 and 1.5, while cross section details of integral abutment with supporting piles are shown in Figures 1.6 through 1.8.

Abutment-piles connection can be fixed as shown in Figures 1.6 and 1.7. Different opinions between researchers and codes are about the fixed length of piles inside the abutment. Alternatively, the connection between piles and abutment can be hinged. This connection can be constructed using pin connection between the pile and the abutment or by placing 50 mm expanded polystyrene around the pile butt as shown in Figure 1.8.

It is noteworthy that, construction details of integral abutment bridge are varying as shown elsewhere (Soltani and Kukreti, 1992; Kunin and Alampalli, 2000; Maruri and Petro, 2005; Conboy, 2005; Civjan et al., 2014).

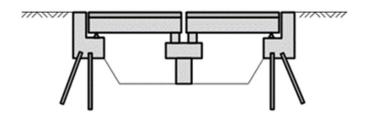


Figure 1.1 Conventional Bridge Diagram (Frosch & Lovell, 2011)

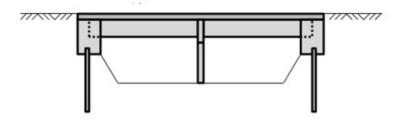


Figure 1.2 Sketch of Jointless Integral Abutment Bridge (Frosch & Lovell, 2011)

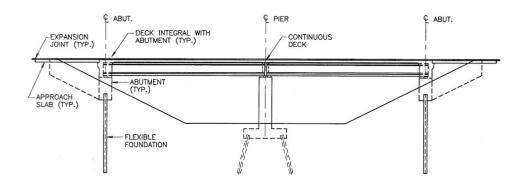


Figure 1.3 Jointless Integral Abutment Bridge and Approach Slab (MTO, 1996)

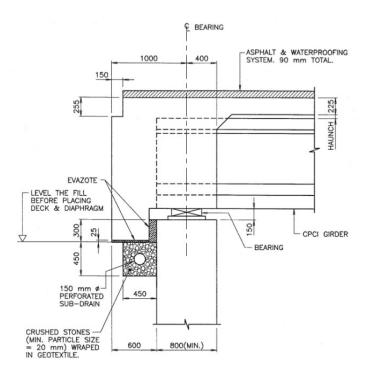


Figure 1.4 Semi Integral Abutment Details (MTO, 1996)

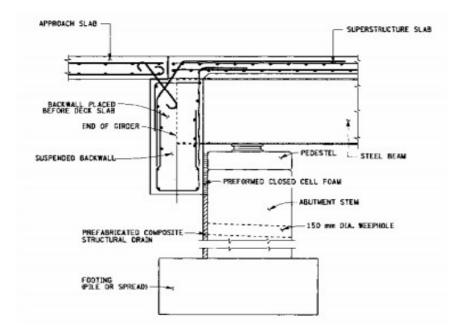


Figure 1.5 Cross Section of Semi Integral Abutment (New York State Department of Transportation, 2007)

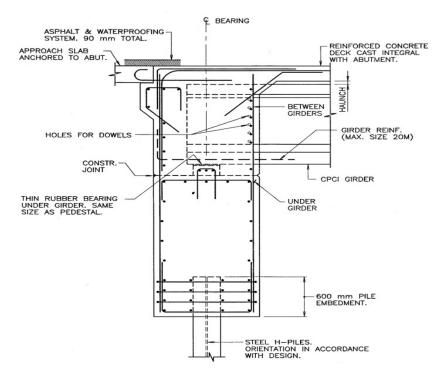


Figure 1.6 Integral Abutment Details–Fixed Connection (MTO, 1996)

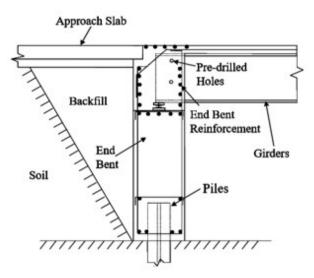


Figure 1.7 Cross Section of Integral Abutment with Fixed Connection to the Piles (Durbin, 2011)

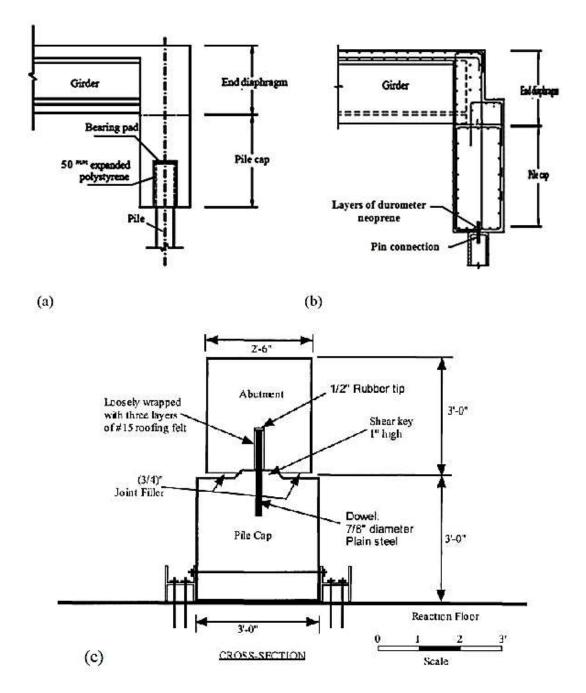


Figure 1.8 Schematic Diagram of Abutment-Pile Hinged Connection (Arsoy et al., 2002)

1.3. Problem Description

Due to thermal changes of the bridge deck, the backfill soil supporting bridge abutment is subjected to cyclic loading, which can result in an increase or decrease of earth pressure imposed on the abutment. Increase in earth pressure may lead to failure in backfill or in bridge deck. While decrease in earth pressure leads to excessive settlement in the backfill associated with subsidence of backfill surface.

Meanwhile, the abutment and the supporting piles are subjected to vertical and lateral loads in addition to rotational moments which produce complex deformations and displacements within the bridge substructure and soil. Therefore, the design of integral abutment bridge required extensive scrutiny of soil-structure interaction, as the length of the bridge increased. This has formed the basis for the researchers and authorities to recommend limiting length of the bridge and heights of the abutment (BD 57/01, 2001; Arsoy et al., 2002; BA 42/96, 2003; Dicleli and Albhaisi, 2004b).

Other researchers have recommended changes in the geometric configuration of the bridge or to reduce the earth pressure by using granular backfill and synthetic geomaterial (Horvath, 2000; BA 42/96, 2003; White et al., 2010).

Due to lack of knowledge of the behavior of integral abutment bridge (IAB), a comprehensive and standardized design and construction guideline, accepted to authorities worldwide, has not been yet developed (Efretuei, 2013). Furthermore, the design of IAB has been based on judgment and empirical rules rather than on scientific and engineering understanding (Griton et al., 1991; Oesterle et al., 2002). Notably, horizontally curved integral abutment bridges add more complexity to straight or skew integral abutment bridge.

Therefore, the current research is dealing with horizontally curved IAB. The superstructure and substructure were modeled using 3D finite element. The impact of thermal loading conditions on the backfill and foundation soil was modeled by induced-abutment displacement. Abutment displacement-pressure relationship documented in literature was used for assessing earth pressure, while *p*-*y* curves were implemented for predicting forces developed along the supporting pile.

The superstructure of the bridge consisted of reinforced concrete slab deck resting on steel Igirders. The steel I-girders were integrated with bridge abutment, while the girders were restraint laterally at supporting piers.

The research work dealing with the behavior of curved integral abutment bridge is scarce (Thanasattayawibul, 2006; Doust, 2011; David, 2012; Kalayci et al., 2012; McBride, 2013;

Greimann et al., 2014). Therefore, due to uncertainities inheretnt in curved integral abutment bridge design and construction, transportation agencies have limited their application (Doust, 2011).

Inadequate past research and lack of knowledge concerning the response of horizontally curved integral abutment bridge led the designers to follow conservative design approach. Also, bridge design codes provide conservative design, due to the complication inherent in the response of the bridge and lack of knowledge. For example, Burke (2009) limited the curvature of the bridge to 5°, while Maruri and Petro (2005) set the limit to 10°, these limits were quoted by Doust (2011). On the other hand, Doust (2011) quoted that Arockiasamy and Sivakumar (2005) limited the radius of horizontally curved bridge by more than 330 m.

1.4. Research Aims and Objectives

The goal of this research was to try to figure out a length limit for curved integral abutment steel I-girders bridges constructed on H-piles under thermal loading. Numerous 3D finite element models were built using SAP2000 Software (SAP2000, 2019). Several bridge configurations supported on H-piles, wished-in-foundation soil having different characteristics with two different densities of backfill soil supporting the abutment were investigated through a parametric study. The length limit of curved integral abutment bridge was based on the displacement capacity of H-piles. The maximum pile displacement limit was set equal to 40 mm. The displacement capacity was adopted from field test results conducted by Knoxville University, which is slightly less than 2 in. set by Frosch and Lovell (2011). Additionally, the effects of bridge abutment height, the radius of curvature and the span length on the performance of the horizontal curved integral abutment bridge were studied.

It is well known that, in contrary to straight bridges, the inner piles of curved bridges exhibit less displacement than the outer piles. Hence, the aim of this research was to find the maximum bridge length for a two-lane curved integral abutment bridge that causes no more than 40 mm displacement at the head of the outer H-Pile. The piles supporting curved integral abutment bridge exhibit displacement out of planes, contrary to piles supporting straight integral abutment bridge which exhibit displacement in the plane of the bridge deck. Therefore, the maximum resultant displacements of the piles were considered.

1.5. Limitation of the Current Research

The work presented in thesis is limited to selected bridge configuration and conditions as follows:

The supporting piles were H-piles, arranged in strong axis. The piles supporting the two abutments were similar in number and characteristics. The bearing soil at the two abutments is of similar properties. Therefore, the abutment piles were installed in bearing soil having the same properties. The superstructure and substructure of the bridge were symmetrical about vertical centerline of the bridge. The bearing stratum was homogeneous, isotropic and semi-infinite. A uniform thermal loading along the cross section of the bridge was considered. The abutment in contact with the supporting backfill was without gap and there was no bump at the bridge end's due to cyclic displacement and deformation of substructure. The properties of backfill soil was kept constant. The backfill subjected to cyclic strain due to thermal variation and ratcheting phenomenon were out of the scope of the current research. The initial conditions of bridge expansion considered the earth pressure of backfill soil supporting the abutment is out of the scope of the current research.

The piles supporting the bridge were arranged in a raw with the weak axis perpendicular to the centerline of the abutment. The spacing between piles was taken 1.5 m. The pier was considered rigid. The lateral movements of the bridge's deck at the supporting piers were restraint, while the movements of the deck in the tangential directions of the bridge were allowed. The concrete deck of the bridge was modeled as uncracked section. The piles were fixed in the abutment.

1.6. Structure of the Thesis

The thesis was organized as follows:

Chapter 1 provides introduction to the topic of integral abutment bridge and definition of integral abutment bridge. Then, the chapter elaborates on the types of jointless bridges and introduces the concept of thermal influence on integral abutment bridge's length limit. Research aims and objectives and structure of the thesis are incorporated in chapter 1.

Additionally, in-depth literature review of several topics related to integral abutment bridges is summarized.

Chapter 2 provides review of several topics related to soil-structure interaction such as the lateral bearing capacity of vertical piles embedded in different types of soils, namely: soft and stiff clay and sand. The chapter then discusses the load-deflection curves (p-y) of laterally loaded pile recommended by the API (2003) as well as in the available literature. The pile-soil-pile interaction expressed as group effect is described and abutment displacement-earth pressure relationships are introduced and discussed.

Chapter 3 provides description and validation of the finite element model. The chapter introduces the bridge geometry for all the models, the constitutive parameters that affect the response of the bridge were assessed. Then, soil cases and properties adopted in the study are mentioned as well as their limitations and assumptions. The superstructure and substructure model is described including the soil model. The chapter ended with introducing the thermal loading adopted in the study and how it was determined and a description of the validation models and validation results concluded the chapter.

Chapter 4 contains the sensitivity and parametric study that was carried out. Then, the behavior of the modeled integral abutment bridges under both thermal expansion and contraction loads is addressed in the form of maximum pile bending moment and maximum pile displacement versus bridge length and abutment height through a series of graphs. Ratio of tangential to resultant displacement of the pile exhibiting maximum resultant displacement is addressed. Then, the concept of bridge length limit is introduced. The chapter ends with derived equations relating bridge length limit with abutment height and span length in several soil conditions.

Chapter 5 provides concluding remarks as well as recommendations for future research based on the limitations of the current research.

1.7. Thermal Effect

There is consensus that construction of jointless bridges has started in the USA at the end of 1938 and spread to Australia and New Zealand. Since codes and guidelines for such structures were not available, the length of these bridges was limited generally to no more than 30 m

(Thanasattayawibul, 2006). And from then onward, the length limit has developed by the years. For instance, Tennessee Department of Transportation set the limit for integral abutment bridge by setting the limit of expansion and contraction to 1 inch. This limit (i.e. 1 inch) was developed empirically over a period of several years. Tennessee used the average AASHTO temperature change of 35 °F for concrete structures and 60 °F for steel and then the maximum bridge length was calculated according to the following equations:

$$L_{\text{concrete}} = \frac{\Delta}{\alpha_{\text{c}}(\Delta T)_{\text{c}}} = \frac{1/_{12}}{.0000060(35)} = 396 \text{ ft} (120.7 \text{ m})$$
(1.1)

$$L_{Steel} = \frac{\Delta}{\alpha_s(\Delta T)_s} = \frac{1/12}{.0000065(60)} = 214 \, ft \, (65.22 \, m) \tag{1.2}$$

Where;

- Δ : Temperature induced change in bridge length (*ft*),
- $\alpha_{c}\text{, } \, \alpha_{s}$: Coefficients of thermal expansion of concrete and steel, respectively (1/°F),
- ΔT : Change in temperature (°F),
- L: Total length of structure (ft).

These equations ignored the effect of the restraint of substructure on the bridge deck.

North Dakota Department of Transportation used equation 1.3, to determine the temperature change of the bridge, ΔT . The equation is a function of air temperature at dawn on the hottest day, T_1 , air temperature at dawn at the coldest day, T_2 , and the maximum air temperature at the hottest day, T_3 .

$$\Delta T = T_1 - T_2 + \frac{T_3 - T_1}{3}$$
(1.3)

On the other hand, the AASHTO LRFD Bridge Design Specifications (AASHTO, 2017) specifies in cold climate, temperature range for concrete structures of 80 °F and a thermal coefficient of 0.0000060 1/°F as well as temperature range for steel superstructure of 150 °F and a thermal coefficient of 0.0000065 1/°F.

In practice, the temperature range is the difference between the construction temperature and the maximum and minimum bridge temperature. Bridge temperature can be calculated as the weighted average of the bridge temperature over the bridge cross-section according to the following equation:

$$T_{avg} = \frac{\sum A_i E_i \alpha_i T_i}{\sum A_i E_i \alpha_i} \tag{1.4}$$

Where;

- *i* : Segment of the bridge cross section,
- A_i: Cross sectional area of the *ith* segment,
- E_i : Elastic modulus of the *ith* segment,
- α_i : Coefficient of thermal expansion of the *ith* segment,
- T_i : Temperature of the *ith* segment.

Likewise, the equivalent coefficient of thermal expansion can be calculated as the weighted average of the coefficients of thermal expansion of both the concrete deck and the steel girders as per equation 1.5:

$$\alpha_{equivalent} = \frac{(EA\alpha)_{deck} + (EA\alpha)_{girder}}{(EA)_{deck} + (EA)_{girder}}$$
(1.5)

Where;

E: The modulus of elasticity,

A: The cross sectional area,

 α : Coefficient of thermal expansion.

As it can be seen, the bridge temperature is a major factor that causes the change in the length of a bridge and induces abutment displacements. This temperature is a function of the air temperature, solar radiation, wind velocity, shading, and type of bridge structure among others. Oesterle et al. (1998) provided empirical equations for the average minimum and average maximum bridge temperatures for concrete superstructures. These equations are function of the air temperature measured in the shade and solar radiation as follows:

$$T_{min\ ave} = 1.0T_{min\ shade} + 9^{\circ} F \tag{1.6}$$

$$T_{max\ ave} = 0.97\ T_{max\ shade} - 3^{\circ}F + \Delta T_{solar}$$
(1.7)

For solar radiation, refer to (Thanasattayawibul, 2006).

1.8. Review of Previous Work

1.8.1. Straight and Skew Integral Abutment Bridge

1.8.1.1. General

Several researchers tackled the issue of integral abutment bridges under thermal loading either by applying numerical modeling using commercial software or by field monitoring of integral abutment bridges.

In the work done by Dicleli & Albhaisi (2003) using the finite element SAP2000 Software, a 2D numerical Frame model was built for concrete and steel integral abutment bridges. Static pushover analyses were conducted to estimate the displacement capacity of steel H-Piles under thermal loading. The piles were modeled as beam elements with frame hinges to simulate the inelastic deformation of steel H-piles, and horizontal truss elements with plastic axial hinges at their ends attached at each node along the pile to model the force-deformation behavior of the soil. From the results of the numerical analyses, the following conclusions were drawn by the researchers:

- a) Maximum length limit for concrete integral abutment bridges ranges between 150 and 265 m in cold climates and 180 and 320 m in moderate climates. For steel integral abutment bridges the range is between 80 and 145 m in cold climates and 125 and 220 m in moderate climates.
- b) Concrete bridges are more suited for integral abutment construction than steel since they are less sensitive to temperature variations.
- c) Pinned abutment-pile connection increases the displacement capacity of integral bridges with stub abutments.
- d) The effect of the orientation of steel H-piles on the displacement capacity of integral bridges having stub abutments is negligible.

In another work carried by Dicleli & Albhaisi (2003), the maximum length of integral bridges supported on steel H-piles driven in sand was assessed. The assessment was based on the abutment flexure capacity and the H-piles' displacement capacity. A total of 150 static pushover analyses were conducted to estimate the displacement capacity of integral bridges based on H-piles low-cycle fatigue performance. The authors used the finite element SAP2000

Software and modeled the bridge as a 2D frame model. The following conclusions were drawn by the researchers:

- As the size of the pile increases, the displacement capacity of the bridge increases proportional to the flexural capacity of the pile.
- b) The stiffness of the foundation soil has a profound effect on the displacement capacity of the bridge. As the sand stiffness increases, the displacement capacity of the bridge decreases.
- c) Maximum length of concrete integral bridges is to be limited to 190 m in cold climates and 240 m in moderate climates. For steel integral bridges, maximum length is to be limited to 100 m in cold climates and 160 m in moderate climates. These limits are valid only for steel H-piles driven in sand.

Dicleli & Albhaisi (2004) modeled an integral abutment bridge using SAP2000 software. The bridge was modeled using a 2D frame element considering a single interior girder and only half of the bridge was modeled due to the symmetrical configuration of the bridge. Piles were modeled using frame elements. The abutment was modeled using elastic beam elements, and bearings were modeled as simple roller supports neglecting the lateral stiffness of the elastomeric bearings over the piers.

The effective length of the H-pile in responding to the lateral displacement was taken as 30 times the pile width. Below this depth, there is no significant lateral pile displacement and hence negligible soil pile interaction. A roller support was introduced at the end of the pile to provide vertical stability.

Horizontal truss elements with plastic axial hinges at their ends were attached at each node along the pile to model the force deformation behavior of the foundation soil. Horizontal truss elements with nonlinear axial hinges at their ends were attached at each node along the abutment to model the force deformation behavior of the backfill (Dicleli & Albhaisi, 2004).

From their study, the following conclusions were drawn:

- a) The size and orientation of the steel H-piles have negligible effect on the distribution and intensity of the backfill pressure.
- b) Variation in abutment thickness within the range of 1 to 1.5 m has negligible effect on the distribution and intensity of the backfill pressure.

- c) The abutment height is found to have notable effect on the abutment backfill pressure distribution and magnitude of the shear force and bending moment in the abutment.
- d) The backfill pressure intensity and the internal forces in the abutment are a function of the abutment displacement due to thermal loading.

Parametric study was carried by Arockiasamy et al. (2004) using SAP2000 software, LPILE software and FB-PIER Software to study the effect of a predrilled holes to facilitate piles installation, type of backfill placed in the predrilled holes, elevation of the water table, soil type and pile orientation on the horizontal displacement, moment and shear along the depth of the piles. Three different degrees of compaction of sand in the predrilled hole depth were used, namely: loose, medium and dense sand. Three cases of predrilled hole depth were chosen to be investigated by the researchers namely: 0, 2.44 and 4.88 m. Orientation of the pile along the weak and strong axes was part of the parametric study. Three types of foundation soil, namely: stiff clay, very stiff clay and dense sand, were considered in the parametric study. The pile length was calculated based on the pile skin friction capacity using the α method. The researchers drew the following conclusions and recommendations:

- a) Elevation of the water table has very little effect on pile deformation.
- b) Pile displacement is inversely proportional to the density of sand in the predrilled hole.As the density increases, the pile displacement decreases.
- c) Pile displacement increases with the increase of the depth of the predrilled hole.
- d) Orienting the pile along the weak axes allows the pile to undergo larger stresses and larger horizontal displacement.
- e) Pile displacement varies with the variation of the type of soil in which the pile is embedded.
- f) Properly drained approach slabs are required to combat embankment settlement and prevent damage arising from saturated backfill.
- g) It is imperative to provide proper drainage system for the backfill such as using porous granular backfill to avoid freeze/thaw damage arising from backfill saturation.

- h) As the pile length is assessed based on the pile axial capacity derived from the pile skin friction, then replacing the top part of the pile with less dense sand requires longer piles for the same loading condition. While the required pile length will be less in a stiffer soil.
- Piles in predrilled holes are more flexible, however the required pile length to support the bridge dead and live load is more when predrilled holes are adopted.

Dicleli & Albhaisi (2005) conducted static pushover analyses to estimate the displacement capacity of integral bridges at the deck level, based on low-cycle fatigue performance of H-piles imbedded in cohesive soils. The following conclusions were drawn by the researchers;

- a) Clay stiffness is observed to have big effect on the maximum temperature-induced displacement that an integral bridge can accommodate. As the clay stiffness increases the displacement capacity of the bridge decreases.
- b) Bridges with larger pile size have larger displacement capacity, and bridges with piles oriented to bend about their strong axes can accommodate larger displacement than those bridges with piles oriented to bend about their weak axes.
- c) The height of the abutment has profound effect on the displacement capacity, based on low-cyclic fatigue performance of the piles, taller abutments have larger displacement capacity.
- d) Variation in abutment thickness has no effect on the displacement capacity of the integral abutment bridge.
- e) Increasing the overall size or stiffness of integral abutment bridge deck has a negative effect on its displacement capacity under thermal loading based on low-cyclic fatigue performance of the piles. The stiffer it gets, the smaller its displacement capacity.
- f) The displacement capacity of integral abutment bridge is a function of the properties of the bridge, piles, foundation soil and backfill.
- g) The maximum length limit of integral abutment bridges is a function of the properties of the bridge, piles, foundation soil and backfill.
- h) The flexure capacity of the abutment may control the displacement capacity of the integral abutment bridge.

- i) The shear capacity of the thick abutment does not control the displacement capacity of the integral abutment bridge.
- j) The displacement capacity of the bridge decreases considerably when the foundation soil becomes stiffer.
- k) When the flexural capacity of the abutment controls the bridge displacement capacity, the orientation of the pile for bending about the week axes is recommended otherwise the piles should be oriented about their strong axes of bending.
- Maximum length limit for concrete integral abutment bridges ranges from 130 to 290 m and the range for steel integral bridge is from 95 to 210 m based on climate condition at the bridge site and pile size.

Fennema et al. (2005) observed that abutments contraction is higher due to long-term creep and shrinkage of the concrete deck. This shrinkage is augmented when using PPCI (Pre-cast, Pre-stressed Concrete I-beam) for girders. Due to the monolithic nature of integral abutment bridges, this shrinkage behavior of concrete components can induce large axial compressive force in the bridge girders and deck.

Fennema et al. (2005) conducted a series of field data measurement on a Pennsylvania bridge in USA, which was used afterwards to adjust finite element numerical models. According to the authors, the adjusted finite element models were used to predict the behavior of similar integral abutment bridges in Pennsylvania. The finite element models included laterally loaded piles. Two-dimensional, 2D single bent models and 3D finite element models were implemented. Field measurements were compared to the results of the finite element models. For instance, the author claimed that laterally loaded pile models confirmed that inclusion of multi-linear soil springs created from p-y curves is a valid approach for modeling soil-pile interaction within a finite element program. This statement must have originated by comparing the p-y curves to the measured data from monitoring pile strains, soil pressure behind abutments, abutment displacement, abutment rotation, girder rotation, and girder strains. In addition, a weather station was constructed within the vicinity of the monitored bridge to capture environmental information including ambient air temperature, solar radiation, wind speed and direction, humidity, rainfall, and barometric pressure. According to the authors, the 2D and 3D numerical models were verified with the field data indicating that primary accommodation of superstructure expansion and contraction is through rotation of the abutment about its base rather than longitudinal translation. Also, the girder axial compressive forces developed during bridge expansion are influenced by both the stiffness of the backfill and by the girder location within the bridge. Normally for straight integral abutment bridge, there is no much difference between the displacement of the inner pile in comparison with the displacement of the outer pile, or the displacement of the inner edge of the abutment in comparison to the outer edge of the abutment. However, this is not the case in curved integral abutment bridges where there exists a difference between the displacement of the inner and the outer pile and the inner and outer edge of the abutment. Also, the author concluded that the connection between the girder and the abutment is not rigid and is best described as hinged. This conclusion came after observations from field measurements which shows that girder rotations are opposite of abutment rotations during bridge expansion and contraction.

In the work done by Breña et al. (2007), field monitoring of a straight integral abutment bridge constructed in Massachusetts, namely: Orange–Wendell Bridge, was carried on for a period of three years. The bridge construction temperature was taken as 19°C and the ambient temperature at the bridge site was recorded for three years starting 2002 and ending December 2004. The average measured ambient temperatures ranged between -23°C and 35°C which correspond to maximum temperature decrease of 42°C and a maximum temperature increase of 16°C from the average reference construction temperature. This is in comparison to the Massachusetts Highway Department (MHD) Bridge Manual (1999) for the OW Bridge, which gave design temperature rise and fall to $+40^{\circ}$ C and -55° C, respectively (Breña et al., 2007). This difference can be attributed to the design philosophy of the MHD which can consider the maximum and minimum anticipated design temperature for the bridge site for a long period of time such as 50 years return period and apply a statistical and probabilistic approach for such design temperature. For example, a 50-year return period value corresponds to 0.02 or 2% chance of this value being exceeded in any one year. Although the bridge is symmetric, differences have been observed in the displacement between the north and south abutment. The authors attributed this difference to the differences in construction conditions and to change in backfill properties and soil conditions. Additionally, the difference is more likely attributed to the difference in the in-situ soil conditions and or change in the soil properties such as the soil density with time as the bridge undergoes cycles of thermally induced displacements.

Albhaisi et al. (2012) investigated the effect of substructure stiffness on the performance of short and medium length steel integral abutment bridges built on clay under thermal loading effects. Detailed 3D finite element models were developed using LUSAS software and a parametric study was carried out. The girders, stiffeners, deck slab and the abutments were modeled as thick shell element, while the piles and the transverse diaphragms were modeled as thick 3D beam elements. Uncracked concrete properties were used to model all concrete members including prestressed concrete piles. From the study, the following conclusions were drawn by the researchers:

- a) Clay stiffness was found to have a minor effect on the displacement of the top of the abutment.
- b) Clay stiffness has significant role on the displacement of the pile. As the clay stiffness increases, the pile displacement decreases.
- c) The displacement of the exterior portion of the abutment was greater than displacement of the interior portion of the abutment.
- d) The exterior piles experienced bigger displacements, rotations and moments than the interior piles.
- e) Pile orientation has a minor effect on the displacement at the top and bottom of the abutment.
- f) Enclosure of the top part of the pile in a sleeve filled with loose sand or crushed stone reduces the stresses in the substructure and superstructure.
- g) For short integral abutment bridges, prestressed concrete piles present a viable alternative to steel H-piles, especially in harsh corrosive conditions.

Zhu et al. (2015) investigated the effect of superstructure temperature changes on stresses imposed on intermediate pier foundation in integral abutment bridges. In this study, a 4-span integral abutment bridge, namely New Trammel Creek Bridge located within the southcentral region of Kentucky in the southeast United States, was instrumented with temperature and bridge response remote-monitoring devices. The aim of this study was to measure superstructure temperature, pier deformations and foundation pressures to assess the suitability of AASHTO Procedure for Uniform Temperature Loading of the superstructure for an in-service integral abutment bridge (Zhu et al., 2015). In response to thermally-induced motions in the integral bridge, the bridge flexible piers undergo rotation. The pier rotations led to changes in bearing pressures beneath the footings under the intermediate bridge piers. The field measurements were done in parallel with developing a finite element model for the bridge. The field data results were used to calibrate the finite element model. According to the researchers, the following findings were established based on the bridge response values in the field and those that were generated by subjecting the bridge finite element model to combined gravity-temperature loading (Zhu et al., 2015):

- a) The pier footings have been designed so that pressure is limited to approximately onehalf of the allowable soil bearing capacity.
- b) AASHTO Procedure for Uniform Temperature Loading of the superstructure leads to conservative estimates of foundation design pressures for the New Trammel Creek Bridge.
- c) The foundation bearing pressures attributed to temperature change can be significant relative to the pressure that is attributed to gravity loading.

Based on literature review, field inspections and a finite element analysis, Comisu & Gheorghita (2010) drew the following conclusions:

- a) The magnitude of the passive earth pressure developed by the movement of the abutment into the approach fill is displacement-dependent.
- b) Using full passive pressure regardless of displacement is not conservative since it gives exaggerated values of the passive earth pressure which will not be developed in actual field conditions.
- c) There exist several types of abutments such as stub and counterfort. The most desirable type of abutments, according to the author's point of view, is the stub type since it provides greater flexibility and offers least resistance to cyclic thermal movements.
- d) Approach slabs are required for integral abutment jointless bridges. The length of the approach slab can vary from 3 m minimum to a maximum that is based on the intercept of a 1 on 1.5 lines from the bottom of the abutment excavation to the top of the highway pavement.

Civjan et al. (2007) conducted finite element model on a three-span bridge in Orange-Wendell, Massachusetts, USA, using GTSTRUDL software (Georgia Tech Research Corporation, 2002), followed by field observations. The researchers noted that abutment stiffness were not symmetric in the field. Abutment backfill degree of compaction varied between the north and south abutment. So, by varying the soil unit weight and angle of internal friction for the abutment backfill in the finite element model, two conditions of backfill materials were created, namely: loose and dense backfill. From the field observations and finite element models, the researchers drew the following conclusions:

- a) In the expansion case, the abutment displacement is greatly affected by backfill degree of compaction and unit weight.
- b) In the contraction case, the abutment displacement is greatly affected by the soil conditions and construction practices at the pile.
- c) During bridge expansion, denser backfill results in greater abutment rotation and soil pressure behind the abutments.
- d) Soil pressure behind the abutment is directly proportional to backfill unit weight. As the unit weight increase, the soil pressure behind the abutment increases.
- e) Due to cyclic seasonal thermal loads, backfill and foundation soil undergo change in their properties.

In the work done by Civjan et al. (2016), a parametric study using SAP2000 Software was carried out to study the effect of pile orientation on the performance of straight and skewed single-span steel girder integral abutment bridges. The top and the bottom abutment displacements as well as bending moment were compared once when the H-piles were oriented about the weak or strong axes. From the model results, the researchers concluded that for the specific modeled bridge geometry, the optimal pile orientation is dependent on the expected thermal range and construction temperatures.

Rollins and Stenlund (2010) investigated pile-head fixity in the pile-abutment connection through the variation of embedment depth and steel reinforcement in concrete-filled shell piles. The aim of their research was to determine the relationship between connection details and lateral load capacity. Through numerical analysis and full-scale tests, the researchers found that embedment depth with cage reinforcement as shallow as 6 in., which is widely considered pinned in design, could develop around 50% of the pile moment capacity. Even

without any reinforcement along the embedment length, Rollins and Stenlund (2010) showed that only with adequate embedment length such as 24 in., a concrete-filled shell pile connection can develop full moment capacity.

Frosch et al. (2006) instrumented and monitored two Indiana State integral abutment bridges, constructed using pre-cast pre-stressed concrete I-beam girders for several years. It was noticed that the abutment ratchet inward away from the fill. This resulted in higher contraction displacements of the foundation piles from their original position each year. The ratcheting appeared to slow down with time strongly indicating that shrinkage, primarily of the cast-in-place deck, was driving the observed contraction (Olson et al., 2013).

Frosch and Lovell (2011) investigated abutment-pile connections in the laboratory. It was concluded that increasing the embedment length of pile into the abutment wall from 15 in. to 24 in. improves the load-deformation performance. Additionally, Frosch and Lovell (2011) tested an H-pile with spiral confining reinforcement surrounding the embedded portion and found that this configuration improved the lateral load capacity of the pile. The laboratory tests conducted by Frosch and Lovell (2011), in addition to experimental investigation carried by Talbott (2008) and Chovichien (2004), showed that pile-head displacements in the order of 2 in. could be accepted in integral abutment bridges. Beyond 2 in. and up to 4 in. of displacement at the pile head was possible on the grounds that this amount of displacement still maintain the pile within the acceptable damage range.

Frosch and Lovell (2011) also set the skew limit for skewed integral bridges to no more than 30° on the argument that skew beyond 30° causes undesirable and excessive pile's longitudinal and transverse displacements. Additionally skew can introduce biaxial bending in the piles. On the other hand, they stated that pile section, orientation and soil spring resistance were insignificant contributors to pile displacement. And as expected, the maximum displacement occurred at the acute corners of the skewed bridge for both the expansion and contraction cases.

Time-dependent behavior has been shown to be imperative in the design and construction of integral abutment bridges (Olson et al., 2013). Mainly, backfill soil and foundation soil properties are prone to change with cyclic loading as well as creep and shrinkage associated with concrete components in integral abutment bridges.

The backfill pressure behind the abutment changes with thermal cycles. The backfill pressure may increase or decrease with thermal cyclic loading. Hassiotis and Xiong (2007) noted that during a 4-year field study of integral abutment bridge in New Jersey, USA, the backfill pressure behind an abutment increased with yearly thermal cycles. The researchers attributed this increase to densification of the backfill due to abutment displacement induced by thermal loading through the years.

Albaisi (2012) carried out a comprehensive research work through analyzing two real life integral abutment bridges using numerical models. Parametric study was carried out to investigate the effect of substructure stiffness on the behavior of integral bridges. The author concluded that the stiffness of foundation soil has a negligible effect on the top-abutmentdisplacement, but it has effect on the rotation along the abutment and the displacement of the piles. The top-pile-displacement is bigger under bridge contraction compared by pile displacement under expansion. Enclosure of the pile is reducing the stresses at the top of the pile, increasing the top-pile-displacement, reducing the rotation at the top of the pile, reducing stresses in the girders of short bridges build on stiff soils. Orientation of piles has a negligible effect on superstructure and substructure performance during bridge expansion, but has a notable effect during bridge contraction. Abutment height has negligible effect on the top-abutment-displacement, but it has significant effect on the abutment rotation. The top-pile-displacement is reduced by increasing abutment height.

In the report by Olson et al. (2013), it was stated that Iowa State design approach for integral abutment bridge is completely different from that of Illinois State. Illinois State seeks to avoid yielding in integral abutment bridge piles while Iowa State assumes that plastic hinge will form at the fixed connection to the pile cap. The primary objective of permitting pile plastic hinging is that once it occurs, the only additional moments induced in the piles from thermal loading are the second-order P- Δ effects of the axial loads (Olson et al., 2013). Iowa integral abutment bridges utilized predrilled hole of no less than 3 m filled with bentonite slurry. This renders the pile unconfined in this 3 m length where the bentonite is assumed to provide no resistance to lateral pile movement (Olson et al., 2013).

Orienting the piles about their weak axes, in addition to the encasement of the top 3 m of the pile in bentonite slurry, provides sufficient flexibility in the substructure to greatly increase the allowable bridge length compared with design based on elastic pile behavior (Olson et al.,

2013). But this approach necessitates that other failure mechanism should be assessed, such as pile fatigue and flange local buckling. Iowa State research indicated that pile fatigue could decrease flange local buckling capacity, causing flange local buckling to occur unexpectedly.

Tennessee State, on the other hand, has no explicit limits on integral abutment bridge length or skew. Each bridge design is unique owing to the specific site, road, and other conditions (Olson et al., 2013). Tennessee has similar approach to Illinois state approach to predrilled holes. Both states do not adopt predrilled holes approach, instead the soil confines the pile through its entire length up to the pile cap. But unlike Iowa which orients the H-pile around the weak axis, Tennessee orients the piles about their strongest axes such that the web is parallel to the longitudinal axes of the road. The philosophy behind Tennessee inclination for orienting the piles around their strongest axes is to minimize the potential for concrete crushing within the abutment at the pile head. Another incentive for adopting the strong axes is that it alleviates to a great degree the potential for fatigue damage as indicated by the exhumation of several integral abutment bridge foundations in Tennessee, which showed no sign of fatigue damage.

The University of Tennessee at Knoxville conducted numerous full-scale tests of both H-piles and concrete friction piles (Olson et al., 2013). From these tests, the following results were established:

- a) Beam-column equation such as those in AASHTO is not accurate description of the state of the stresses within H-Pile and does not apply when the H-Pile is confined in soil. The axial load carrying capacity of the H-piles was virtually unchanged under extreme lateral loadings.
- b) The piles in the study were able to develop plastic bending moments under large axial load. Normally in unconfined columns, the axial load carrying capacity for such a column decreases with the increase in the moment applied to the column or with the increase in the column slenderness.
- c) The surrounding soil provided enough confinement which supported the column overall stability, preventing substantial reduction in its axial load carrying capacity.

Tests with 1-ft pile embedment into the abutment showed adequate performance of the connection for the anticipated displacement by Tennessee Department of Transportation. A test on a pile with 2-ft embedment into the abutment demonstrated significantly enhanced

capacity for lateral deflection under axial load without loss of structural integrity (Olson et al., 2013). As such, a 2-ft pile embedment length is a common practice in Tennessee State Department of Transportation for integral abutment bridges. This embedment length would maintain integrity and stability for H-piles under lateral loading. A 3-ft concrete encasement of H-pile below the top of the pile cap is adopted for some integral abutment bridges in Tennessee. This is to enhance the stability and confinement in the region of the pile expected of having the maximum pile bending moment.

Adding to the ambiguity of the topic of the integral abutment bridges, LaFave et al. (2016) stated that Illinois Department of Transportation in 2012 has changed its design philosophy regarding integral abutment bridges in which longer lengths and larger skews were allowed. Also, changing the pile orientation from strong axes orientation to weak axes orientation which allow pile yielding and formation of plastic hinge at the pile head. The maximum length was previously 310 ft for steel girders and 410 ft for concrete girders. This was increased to 550 ft for both bridge types. Also, the maximum abutment skew was 30° which was later amended to 45°. Moreover, an Integral Abutment Pile Selection Chart was developed to facilitate pile design. The maximum pile size in the chart was considered HP14×117.

LaFave et al. (2016) carried out numerical simulations evaluating the behavior of steel Igirders integral abutment bridge, subjected to temperature changes. Bridge superstructure and substructure were modeled to determine various structure demands imposed by temperature changes. Non-linear bridge model was adopted. The analysis revealed that the bridge effective expansion length has a primary influence on bridge longitudinal movement under thermal loads regardless of bridge components. The results indicated that bridge superstructure response is elastic, while the bridge substructure response is inelastic. The superstructure and substructure response are influenced by effective expansion length, pile size, skew angle and the rotational restraint that the superstructure imposed on the substructure.

Quinn and Civjan (2017) carried out parametric study using 3D finite element model to explore the effects of thermal load on single-span straight IAB having different skewed angles and with various lengths. Three different thermal loads were considered. The authors concluded that the abutment piles orientation have little effect on longitudinal and transverse bridge displacements. However, resulting pile moment was dependent on pile orientation. Top-of-abutment displacement could be estimated using free expansion equation, while backfill soil and abutment piles affect abutment rotation and displacement at the abutment bottom. When introducing skew angle, the resulting critical moments were about the weak axis of abutment piles, irrespective of the orientation. Additionally, significant transverse moments in the pile were introduced. The construction temperature was a crucial factor affecting the moment introduced in abutment piles.

Literature review shows contradictory opinions about the location of the critical pile. Sherafati (2013) stated that it is the acute corner pile, while Quinn and Civjan (2017) reported that it is the obtuse corner pile, under contraction response of the bridge. Notable, the response was different in case of expansion. Under thermal expansion, the acute and obtuse corners displayed similar behavior. While under contraction, the two corners exhibit dissimilar behavior. Transverse pile moment from skew effect have to be considered when bridge skew angle is bigger than 15°. Similar conclusion was drawn by Civjan et al. (2014).

Civian et al. (2013) studied the results collected from instrumenting and monitoring two straight bridges of length 40 m. The bridges were single span I-girders and concrete deck, supported on piles. One of the bridges was skewed 15°. The authors highlighted that the maximum bottom-abutment displacement was about 1/3 to 1/2 of the values of topabutment displacement. Pile deformation response was predominantly elastic under bridge contraction, but highly non-linear under bridge expansion. The deformations are timedependent. No indication of either soil ratcheting or pile yielding were observed. Through the monitoring period of four years, a permanent offset of bridge abutment towards the backfill for straight IAB and straight bridge with skewed angle 15° was reported. The movement of piles toward backfill during bridge expansion is not immediately recovered when bridge contracts. Therefore, subsequent thermal contraction result in concentration in curvature at the pile-abutment interface, associated with a higher bending moment under maximum bridge expansion. Under bridge contraction, the piles did not exhibit concentrated curvature of pile-abutment interface. Maximum backfill pressure, including construction pressure, was less than 40% of full passive earth pressure. Daily and seasonal performances of the bridge were similar.

Zhu et al. (2015) investigated the robustness of existing design provisions to quantify the effect of thermal stresses induced in a selected bridge case, on the bridge piers of IAB. The

scope of research was achieved by instrumenting and monitoring 2-lane, multi-span, IAB, with bridge spans ranging from 24.4 m to 36.6 m in length. The bridge abutments were supported on H-piles, while the piers were supported on spread footings. All bridge foundations were resting on good-quality to high-quality limestone bed rock. Monitoring was carried out under gravity and thermal loads. Furthermore, the authors carried out numerical study through finite element analysis under induced thermal loading. The bridge deck was resting on precast/prestressed concrete beams. Due to the nature of IAB, the temperature-induced axial deformations in bridge deck generate stresses in superstructure elements. In the response to the span stress and temperature induced motion, the underlying bridge piers undergo rotations which lead to significant change in bearing pressure beneath spread footings of intermediate bridge piers. The study revealed that the available design provisions such as AASHTO temperature-loading provisions (2012) lead to conservative bridge foundation design.

La Fag et al. (2017) carried out field study on two steel I-girder IABs. The bridges were instrumented and monitored to validate assumptions of numerical models associated with the project and to provide further insight into IAB performance. The authors pointed out that the measured bridge expansion and contraction are less than the theoretical free expansion or contraction. The acute corner of the abutment demonstrated large-magnitude displacement due to thermal loading. The abutment pile at acute corner exhibited the higher-magnitude strains.

La Fag et al. (2016) carried out parametric study on a steel I-girder IAB. The abutments were supported on H-piles oriented with web perpendicular to the bridge longitudinal axis. Abutment skew ranged from 0° to 45°. The authors revealed the following key results. Smaller end spans increased the superstructure rotational stiffness of the bridge. Pile strains and girder stresses increased by the increase of rotational restraint. The bridge deck width has small effect on the performance of straight IAB, but has significance as the skew angle increased in such a way that strain induced in piles increased. Stiffer backfill reliefs pile head loads, at the meantime increases superstructure load. Stiffer foundation soil increases pile strains due to restraining of pile deformation. Encasing of the top several meters of the pile in loose fill acts similar to pile in stratified soil with top softer layer. Arranging the abutment pile in such a way of placing pile both underneath each girder and in between produces an

increase in the foundation stiffness. Pipe piles and strong axis-oriented H-piles provide more lateral stiffness and produce more moment capacity. Deeper abutment results in reduced pile strain, at the meantime increases girder stress.

OLson et al. (2013) carried out a comprehensive parametric study using the finite element modeling (FEM) to investigate the performance of a 2-span, steel I-girder, IAB. The bridge abutments were supported on H-piles. The girders pass on rolling intermediate supports. The bridge is skewed 40°. The study included instrumentation and analysis of two IABs to investigate long-term response of the bridges and to validate the numerical model. The response of the bridge captured under thermal loading while the bridge in service. The research was primary focused on the performance of substructure resulted from thermal expansion and contraction. The authors offer the following conclusions. The performance of abutment pile disproportions with abutment skew angle. The authors recommend orienting the abutment H-piles with webs parallel to the longitudinal axis of the bridge (strong-axis orientation). Furthermore, using compacted granular backfill behind abutments increases passive pressure induced on the abutment. Passive pressure is beneficial to passive resisting thermal expansion, except bridges with skews beyond 45°. Live loads imposed on IABs change the rotation of the bridge abutment and consequently affect thermally induced pile stresses. Concrete shrinkage may significantly affect maximum pile stresses in certain IAB configurations.

Arenas et al. (2013) carried out a research work focused on the performance of IAB with foundation piling in the backfill of Mechanically stabilized earth (MSE) walls that have U-back configuration. The authors used excel spreadsheet that quantifies the impact of thermal displacement in longitudinal direction and also in the transverse direction, when the abutment wall has a skew angle. The spreadsheet accommodates various parameters affecting the performance of the bridge. Both concrete and steel girders were considered. The authors emphasized that the spreadsheet calculates the increments of displacement, forces, moments and pressures on bridge components due to thermal displacements of IABs.

Arsoy et al. (2002) investigated, through experimental large scale cyclic load tests and analytical studies, the complex soil-structure interaction that takes place between the structural components of an IAB and the adjoining Soil. The authors concluded that H-piles are most suitable for supporting abutment bridge. Concrete piles and pipe piles were too stiff in response to repeated lateral load, resulting tension cracks at pile-abutment connection. Additionally, a hinge at pile-abutment connection effectively reduces pile stresses by absorbing some of the rotational movement.

1.8.1.2. Concluded Remarks

Different conclusions were drawn concerning the maximum length limit of straight and skew integral abutment bridges due to interrelated parameters affecting this length. The maximum length limit is a function of the properties of bridge superstructure, bridge substructure, foundation soil, backfill soil supporting bridge abutment and geographic area.

The coefficient of thermal expansion of concrete is less than that of the steel. Therefore, concrete bridges are more suitable to be integrated with the abutment compared with steel bridges. But many other factors, such as construction time, available construction site, cost-effective of the project and availability of construction material, may affect the suitability of the bridge type.

Most research work indicated that the effect of the orientation of steel H-piles on the displacement capacity of the bridge is negligible. However, piles oriented along the weak axis allow the pile to undergo higher stress and bigger horizontal displacement. The displacement capacity of the bridge is affected by stiffness of backfill soil, foundation soil, and flexural capacity of the piles. Variation of abutment thickness within the range of 1 to 1.5 m has negligible effect on the distribution and intensity of backfill soil pressure, while the height of the abutment has notable effect on backfill soil pressure distribution and intensity.

The lateral displacement of the pile is affected by the density of backfill soil placed around the pile in predrilled hole. The pile displacement is also affected by the depth of the hole and by the stiffness of foundation soil. However, enclosure of the top part of the pile in sleeve filled with loose sand reduces stresses imposed on substructure and superstructure. The recommended range of maximum length limit by agencies and researchers is 130 to 320 m for concrete bridges and 80 to 220 m for steel bridges according to the climate conditions. Foundation soil stiffness and backfill soil stiffness have appreciable effect on the thermalinduced displacement of the bridge. Bridge displacement capacity due to thermal loading increases with the increase of soil stiffness, backfill soil stiffness, pile size, with piles oriented in their strong axes and with the increase of abutment height. Abutment thickness has no effect on bridge displacement capacity. However, flexural capacity may control the displacement capacity of the bridge. Increase of bridge deck stiffness has negative effect on bridge displacement capacity.

The magnitude of backfill soil pressure developed due to thermal-induced displacement is abutment-displacement dependent and time dependent. Due to cyclic seasonal thermal loads, backfill soil and foundation soil undergo change in their properties.

Concrete-filled shell pile with 24 in. embedment into the abutment is adequate to develop full moment capacity. But if the embedment depth is only 6 in., the connection of pile with the abutment develops 50% of the pile moment capacity. Tennessee Transportation Department recommended 24 in. embedded depth of the pile into the abutment. The agency recommended 3-ft concrete encasement of H-piles below the bottom of the abutment to enhance the stability and confinement in the region of the pile having the maximum bending moment. Skew angle of skewed bridges is limited to 30° amended to 45° by Tennessee agency. Transverse moment induced in the abutment piles have to be considered when abutment's skew angle is bigger than 15°.

1.8.2. Curved Bridges

1.8.2.1. General

Roeder and Moorty (1990) reported from field observations that thermal movement of a curved bridge is neither on the tangent nor on the chord direction. Juhl (1970) demonstrated that the interior bearing conditions of the bridge affect the displacement of boundary points. Theoretically, the movement at free support of the bridge will be in the chord direction from the fixed point. But this is not prevailing due to flexibility of the support point which may have thermal deflection and complicates the movement. Roeder and Moorty (1990) emphasized that directionally guiding devices at movable bearing are certain to be in a less than optimal direction. The researchers emphasized that for curved bridge, guiding devices must be strong on the supporting piers and the supporting elements must be relatively flexible.

Thanasattayawibul (2006) carried out numerical analysis on a simulated single-span curved integral abutment bridge and concluded that curved bridges of smaller radius exhibited larger lateral displacement compared with bridges of larger radius. Lateral displacements of the curved bridge with 15.0 m span supported on abutment piles in predrilled hole are greater than that of a curved integral abutment bridge with piles without predrilled holes. The opposite takes place for 30 m bridge span. Lateral displacement of curved integral abutment bridge with 15.0 m span is greater than that of curved bridge with 30.0 m span due to the effect of self-weight of the bridge. A temperature increase of 30°F resulted in an increase of both the stresses in the piles and lateral displacement of the bridge superstructure. The increase in stress in piles of the curved bridge with 15.0 m span is greater than that of a similar bridge but with 30.0 m span. Also, the stress increase in piles for 15.0 m span bridge and smaller radius is greater than that for a similar bridge of larger radius.

Thanasattayawibul et al. (2014) reported that the radius of curvature of integral abutment bridge have significant role in their design and construction. The concentration of stresses in piles increases with the decrease of the radius of curvature for bridge lengths up to 91 m. The same observation was noted for pile, in drilled hole for bridge length up to 122 m. Beyond those bridge lengths, the maximum stress intensity in the piles increased with the increase of the radius of curvature. Pile stress intensity reduction due to the increase in number of spans with a smaller radius integral abutment bridge is greater than that of curved integral abutment bridge with larger radius. The author considered single span bridge in his study and the obtained results are comparative in nature.

Kalayci et al. (2012) investigated the thermal behavior of a horizontally curved integral abutment bridge using the finite element method. The self-weight of the two-span bridge was considered. The abutments were U-shape type. The authors found that, as the curvature of the bridge (1/R) increased, longitudinal displacement, earth pressure acting on bridge abutment and weak axis bending moment of abutment piles decreased. Meanwhile, the lateral displacement of the bridge increased. Under positive temperature, loose sand backfill resulted in decrease in backfill pressure and relieved abutment pile-head movements.

Horizontal curvature of the bridge includes large amount of complexity in the response of curved integral abutment bridge, in addition to the inherent uncertainties in design and construction. Due to this complicated issues, bridge designer adopt conservative approach in their design (Doust, 2011). Due to this complexity in curved integral abutment bridge design, Burke (2009) set a limitation of the curvature of the bridge to 5° as a sort of conservatism. But Maruri and Petro (2005) set a limitation of 10° for the curvature of steel and concrete bridges. Arockiasamy and Sivakumar (2005) set a limitation for the radius of curvature to be more than 374 m.

Doust (2011) emphasized the problems associated with bridge displacement. These problems are explained as follows. The end displacements are not in the same direction and resultant values should be used. The change in bridge length occurs in a curved line. The end displacement is not resulted from changes in bridge length only, but also from rotation of the bridge ends. The authors emphasized not only temperature change, shrinkage and creep but also all loads participate in displacing the bridge ends. The bridge width also affects the total bridge displacement.

Doust (2011) concluded that the bridge end displacement is not just a function of seasonal temperature changes but also due to earth pressure imposed on the abutment. The magnitude and direction of the bridge end displacement are unknown. Furthermore, rotation of the abutment due to all loads acting on the bridge should be considered as a source of displacement at the pavement level. Doust (2011) developed a relation between the bridge displacements and the shortening due to contraction and shrinkage. Doust concluded that the bridge width affects the direction of bridge end displacement. Doust developed closedform solutions for the effect of bridge width on the direction of displacement due to contraction and shrinkage. He stated that abutment piles should be oriented so that the strong axis of the piles is perpendicular to the direction of maximum displacement. Doust (2011) emphasized that for a horizontally curved integral abutment bridge longer than a specified length, the internal forces, which are a measure of bridge expansion, are smaller than those included in straight integral abutment bridge of similar length. The specified length is dependent on bridge curvature. Doust (2011) stated that there is no apparent direct relationship between abutment pile movements and the bridge radius or length under the effect of live loads.

Greimann et al. (2014) provided a comprehensive report dealing with horizontally curved integral abutment bridges. The authors reported the method of analysis of horizontally curved integral abutment bridges and the common design methods. The authors stated that

upon personnel interview from six USA State Agencies, none of them have any evidence of bridge performance associated with thermal expansion.

The authors inspected two bridges in USA, and monitored the behavior of six integral and semi-integral bridges under the effects of live load (truck load) and thermal load. In addition, one of the monitored bridges was selected for detailing analysis using the finite element method, following AASHTO LRFD Specifications (2010).

The authors reported that there was no appreciable difference in the behavior of horizontally curved integral abutment bridges and straight integral abutment bridges of similar length. The same conclusion was drawn by Doust (2011), but with little difference. Thermal strain in integral abutment bridges and semi-integral abutment bridges were not noticeable. The simulation of abutment piles as cantilevers fell short of accuracy. Backfill pressure was below approximate passive soil pressure. The stress in the girders varied with changes in skew angle and the curvature of the bridge.

McBride (2013) studied the effect of thermal loading in curved I-girder bridges. In his study a curved semi-integral bridge, namely: Buffalo Creek Bridge, was modeled using ADINA software. Since the bridge was curved, the constraints on the girder bottom flanges act in a different direction for each individual bearing at each individual location. Therefore, McBride used individual skewed coordinate systems, which were applied to the appropriate nodes. This was done so that the boundary conditions were applied in the correct direction locally at the bearings and not just in the global coordinate systems. This would ensure that the longitudinal direction is along the centerline of the bottom flange and the transverse direction is perpendicular to this centerline. A similar approach was adopted in modeling the finite element models of this study.

Deng et al. (2015) investigated the behavior of curved and skewed steel girder bridge with integral abutment through numerical analysis and field monitoring. One lane, three-span, horizontally-curved IAB was instrumented and monitored to capture the bridge performance under thermal loading. Parametric study was carried out to investigate the influence of curvature and skew on the performance of the bridge. It was found that stresses in girders were affected by changes in curvature and skew angle. The authors also pointed out that curved and skewed bridges with 10° skew angle and with radial arc span length-to-radius

ratio, L/R, of 0.06 can be designed as straight bridges if a 10% increase is applied to the total induced stress.

1.8.2.2. Concluded remarks

Thermal movement of a curved bridge is neither on the tangent direction nor in the cord. The interior bearing conditions of the bridge affect the displacement of boundary points in magnitude and direction. Directional guiding devices at movable bearings are certain. The guiding devices must be strong or the supporting piers and the supporting elements must be relatively flexible.

The lateral displacement of single-span horizontally integral abutment bridge is inversely proportional with the radius of the bridge and with the bridge span length. While longitudinal displacements, backfill earth pressure, weak axis bending moments are proportional with the radius of the bridge. Predrilled abutment piles increased the lateral displacement of curved integral abutment bridge. The researchers attempted to correlate the response of horizontally curved integral abutment bridge with the response of straight integral abutment bridge. These attempts were carried out through the correlation of bridge length of the curved bridge with the limit of the skew angle and with the limit ratio between radian arc span length to radius of the bridge.

Stresses induced in the abutment pile of single-span horizontally curved integral abutment bridge are inversely proportional with bridge radius, for bridges having bridge span less than 15 m. For bridges of span length 30 m, stresses induced in piles are in proportion with the bridge radius.

The radius of curvature of single-span horizontally curved integral abutment bridge has significant role in their design and construction. Concentration of stresses in abutment piles increases with the decrease of the radius of curvature for bridge lengths up to 91.0 m. The same trend is observed for piles in drilling hole up to length 122.0 m. Beyond these bridge lengths, the maximum stress intensity increases with the increase of the radius of curvature. Abutment pile stress's intensity reduction is due to the increase in number of spans with smaller radius of horizontally curved integral abutment bridge.

Horizontally curved bridge induces large amount of complexity in their performance in addition to inherent uncertainties in design and construction. As a result, different agencies and designers set a limitation for bridge length and skew angle (FHW, 1980; Burke, 1993; BD 57/01, 2001; Arockiasamy and Sivakumar, 2005). The problems observed with the end displacements are:

- The bridge displacements are not in the same direction to be added.
- Change in bridge length occurs in a curved line.
- The end displacements of the bridge result from temperature variation, rotation due to all loads acting on the bridge, creep, shrinkage, and earth pressure imposed on the abutment.
- The bridge width affects the magnitude and direction of bridge displacement.
- Different opinions between researchers were observed about the orientation of abutment piles. There is doubt about the comparison condition by researchers between the response of curved and straight integral abutment bridge of the same length.

The above review revealed that the concept of thermal loading on horizontally curved integral abutment I-girder bridge has received very little attention from researchers (McBride, 2013), even though the bridges inherent major uncertainties. Therefore, the research work presented in this thesis is devoted to an attempt to assess the bridge length limit which produces a maximum displacement of 40.0 mm at pile heads, which is the displacement capacity of the piles to maintain their elastic response.

1.9. INTEGRAL ABUTMENT BRIDGE

1.9.1. General

Integral bridges are generally single-span or multi-span bridges with a deck and without expansion joints. The bridge deck is supported on abutments in case of single-span bridge, and on abutments and piers in case of multi-span bridges. The abutments and piers may be supported on piles or on competent soil. The components of the bridge, which are the deck, the abutments, the piers, the supporting piles and the approach slab, interact with each other and with the tangible and non-tangible components of the host environment. Tangible components are the foundation, soil, backfill and road base. Non tangible component is the thermal effect on the structure, which is responsible for soil-structure interaction.

1.9.2. Use of Integral Abutment Bridge (IAB)

As a result of lower construction and maintenance cost, the concept of IAB is increasingly being used. The acceptable limiting lengths of IAB vary between countries and regions. In UK, the acceptable bridge span is up to 60 m (BD 57/01, 2001). IAB were in use in 41 American States, based on survey carried by Paraschos and Amde (2011). IABs are becoming more popular in Europe (White, 2007). The proportion of IAB in UK is about 64% in 2004 (ILES, 2006).

1.9.3. Integral Abutment Bridge Problems

The stresses and strains within the components of the IAB result from self-weight of the bridge, live load, wind load, secondary loads, such as: concrete creep and shrinkage. Such loads generate cyclic stresses and strains in the backfill and foundation soil and the superstructure. The effects of thermal loads on IABs components are comparable to those caused by live loads (Lawver et al., 2000; Paul et al., 2005). Expansion and contraction of IABs have been the primary cause of soil-structure interaction problems between the abutment and the backfill soil.

Movement of the abutment due to thermal induced expansion of the deck is resisted by the abutment stiffness, mobilized earth pressure in the backfill, friction between abutment wall and backfill, friction between abutment and foundation soil, stiffness of supporting piles (Lawver et al., 2000; Knickerbocker et al., 2003). Accordingly, thermal movement of IAB is of primary consideration in IAB design.

Furthermore, changes in backfill properties with time impact the performance of bridge components. The calculation of earth pressure imposed on bridge abutment inherents uncertainties. Thermal daily cyclic induced movements, superimposed on seasonal cyclic movements on the bridge abutment, produce time-dependent performance of the bridge.

1.9.4. Advantages of IAB

The advantages of IAB include lowering construction and maintenance costs, improving seismic performance, reducing number of piles required for foundation support, improving riding quality, and improving construction procedure with shorter construction time (Darley et al., 1998; Carder and Hayes, 2000; Mistry, 2005; Arockiasamy and Sivakumar, 2005; Burkem, 2009; Davids et al., 2010).

1.9.5. Limitation of IAB

Temperature-induced cyclic movement of the abutment can cause settlement or heave of the backfill behind the abutment resulting in either a gap or bump near the abutment and the approach slab. Due to daily cyclic movement imposed on seasonal cyclic movement of the abutment, a complex soil-structure interaction is formed. Therefore, the backfill actual characteristics in the bridge analysis and design inherent uncertainties (Xu, 2006; Zordan et al., 2011; Faraji et al., 2001).

The supporting piles can be subjected to a considerable flexural stress, since the piles resist the thermal induced displacement (Lawver et al., 2000; Arsoy et al., 2002). There is no rational guideline to calculate the distribution and intensity of lateral earth pressure imposed on the abutment due to thermal induced displacement and the effect of the pile-soil system (Dicleli and Albhaisi, 2004c; Dicleli and Erhan, 2010; Kim and Lamon, 2010). Integral abutment bridges with skewed or curved geometry tend to rotate under the effect of cyclic earth pressure acting on the abutment (Hoppe and Gomez, 1966; Arsoy et al., 1999).

1.9.6. Geotechnical Issue with IAB

Integral abutment bridge (IAB) is a favorable selection for construction, even though it encounters geotechnical problems which have to be considered in the design. The cyclic earth pressure of soil supporting the abutment, due to daily changes in temperature and the magnitude of lateral earth pressure, can approach or exceed the passive value in summer time, when the bridge expansion is in the high range. The bridge abutment should be designed to withstand this lateral earth pressure. Choudhary et al. (2002) pointed out that failure in the IAB happened due to the ratcheting of soil behind the abutment. Soil ratcheting was confirmed by Hassiotis et al. (2006) and Xu et al. (2007). Horvath (2000) proposed the use of geofoam to overcome partly the settlement of pavement surface behind the abutment and the tending toward ratcheting behavior. Furthermore, Burke (2009) set a limitation and reported a guidelines to avoid passive earth pressure and limit pile stresses.

Xu et al. (2007) carried out an experimental work on stiff clay backfill behind IAB. The results show that daily and annual temperature changes can cause significant horizontal stress variations behind the abutment. The results also show no build-up in lateral earth pressure due to temperature-induced cyclic loading. Additionally, stress-strain and stiffness behavior were not influenced by continued cycles of thermal loading.

During the deck expansion of IAB, the imposed displacement makes the abutment move towards the supporting soil. This movement is a mixed one with rotational and translational components. The mode of abutment movement depends on the flexural stiffness ratio of superstructure and substructure. During the movement of abutment towards the supporting soil due to expansion of bridge deck, lateral earth pressure increases. While during movement of abutment in opposite direction due to contraction of bridge deck, active lateral earth pressure develops and active soil wedge may be formed. In the subsequent summer, the bridge deck expands and the abutment moves towards the supporting soil, but the soil displacement is not fully recovered due to the inelastic nature of soil. Subsequently, the abutment position will not be recovered. This is the main reason for long-term inwards abutment position.

Razmi et al. (2014) pointed out that the displacement of the piles supporting the bridge depends upon the temperature difference, during expansion or contraction, length of the bridge, type of the bridge deck, and restraints provided and the substructure. Piles exhibit either cyclic elastic or cyclic plastic deformation. Cyclic elastic deformation results in high-cyclic fatigue, whereas plastic deformation results in low-cyclic fatigue. Therefore, lateral displacement of the piles is a crucial aspect in IAB design.

Griton et al. (1991), Jorgensen (1983), Lawver et al. (2000), and Razmi et al. (2014) concluded that a linear relationship has been found between the length of the bridge and the lateral displacement of piles oriented in a way that the bending occurs about their strong axis, due to seasonal and daily temperature variation. Bloodworth et al. (2012) provided a method of calculating the effect of thermal cycling on lateral earth pressure imposed on IAB using the

resulting cyclic triaxial test in a numerical model. The authors reported that wall friction have no significant effects on predicted lateral pressure.

1.9.7. Pile Orientation

Razmi et al. (2014) quoted that a survey conducted by Maruri and Petro (2005) revealed that 33% of U.S. States orient the piles with the strong axis parallel to the centerline of the bearing, 46% of the States oriented the piles with the weak axis parallel to the centerline of the bearing, 8% of the States leave the issue to the decision of the engineer and 13% of the States do not provide a comment. Dicleli and Albhaisi (2003) reported that fatigue life is longer in piles oriented with strong axis parallel to the centerline of bearing. Dicleli and Albhaisi (2004) reported that the cyclic displacement of the pile decreases considerably as the foundation soil becomes stiffer and consequently the maximum length limit for IAB decreases. The effect of pile orientation on the displacement capacity of IAB is negligible.

1.9.8. Maximum Length Limit

The maximum length limit (MLL) of the IAB given by research agencies inherent uncertainties. From theoretical approach, Dicleli and Albhaisi (2004) obtained the MLL. But the approach treated the pile as cantilever with critical length defined as:

$$L_{c} = 4 \sqrt[4]{\frac{E_{p}I_{p}}{K_{h}}}$$
(1.8)

where E_p is the Young's modulus of pile material, N/m², I_p is the moment of inertia of the pile, m⁴, K_h is the coefficient of subgrade reaction, N/m²/m. The authors considered linear distribution of bending moment (M) along the pile with M equals to maximum cyclic moment at the pile head which equals to fatigue failure moment. The displacement capacity of the pile was obtained and hence, the maximum length limit of the bridge was assessed. The procedure inherits lots of uncertainties.

Diceli and Albhaisia (2004) and Nikravan (2013) reported maximum length limit for IAB used by different agencies as shown in Tables 1.1 through 1.4. Notably, the MLLs are not rational and are limited in regions with specified temperature. Nevertheless, these lengths lack the type of backfill behind abutment, foundation soil, the characteristic of supporting pile and the height of the abutment. Nikravan (2013) conducted a parametric study, using the three-dimensional finite element modeling, to determine the limiting span of integral abutment bridges in straight and skew alignments under temperature variations in the Canadian environment. His study resulted in empirical expressions of the limiting span lengths listed in Table 1.5 for steel I-girder bridges and Table 1.6 for concrete I-girder bridges, as a function of abutment height, skew angle and H-pile size.

Pile	Steel Bridge		Concrete Bridge	
Size	Moderate Climate Cold Climat		Moderate Climate	Cold Climate
	L (m)	L (m)	L (m)	L (m)
HP 310 x 125	220	145	320	265
HP 310 x 110	205	135	300	250
HP 250 x 85	160	110	240	195
HP 200 x 63	125	80	180	150

Table 1.1 Maximum Length Limit in Moderate and Cold Climates (Dicleli and Albhaisia, 2004)

Table 1.2 Maximum Length Limit for IAB (Dicleli and Albhaisi, 2004)

Department	Steel Bridge L (m)	Concrete Bridge L (m)
Colorado	195	240
Illinois	95	125
New jersey	140	140
Ontario, Canada	100	100
Tennessee	152	244
Washington	91	107

State / Province	Steel Bridge L (m)	Concrete Bridge L (m)	Skew Angle (°)
Alberta	90	120	20
Colorado	195	240	30
lowa	122	175	30
Missouri	130	183	30
New York	200	200	30
Ontario	150	150	20
South Dakota	107	214	30
Tennessee	152	358	30
Vermont	119	210	20

Table 1.3 Integral Abutment Bridge Length Limit for Small Skew Angle (Nikravan, 2013)

Table 1.4 Integral Abutment Bridge Length Limit for Large Skew Angle (Nikravan, 2013)

State / Province	Steel Bridge L (m)	Concrete Bridge L (m)	Skew Angle (°)
Georgia	79	79	30-40
Missouri	130	183	30-45
New York	200	200	30-45
Ontario	Not allowed	Not allowed	30-45
South Dakota	107	214	30-35
Tennessee	152	358	30-45

FHW technical advisory (1980) issued the following recommendations for integral-no-joint structure.

Length limit:	91.4 m	(for steel)
	152.4 m	(for poured-in- place concrete)
	182.4 m	(for prestressed concrete)

Burke (1993) recommended the following primary limitations to minimize the secondary effects:

Bridge length less than 91 m; Bridge span less than 24 m; Skew less than 30°; Curvature less than 30°; and Settlement of supports less than 1/1000 of the span length.

BD 57/01 (2001) state that bridge with length not exceeding 60 m and skews not exceeding 30° can be designed as integral with abutments.

CHBDC S6-14 (2014) stated that the jointless superstructure of limited back wall height using integral pile-supported end diaphragm or semi-integral abutment may be designed longer than the 60 m limit specified in BD 57/01.

1.9.9. Displacement Capacity of H-Piles

Dicleli and Albhaisi (2004) reported that the stiffness of the foundation soil has a remarkable effect on the maximum temperature-induced displacement, ΔP , that steel H- pile can accommodate. The displacement capacity of the piles decreased as the stiffness of foundation soil increased. The ratio of the displacement capacities of the same pile driven in loose and dense sand ranged between 2.3 to 2.7 depending on pile size and orientation.

The pile displacement capacity depends upon the pile-abutment connection. Pinned connection increases the cyclic displacement capacity of the piles. The pile displacement capacity of pinned case is about three times that for the fixed case, for loose sand. The ratio becomes about six times for soft clay.

Skew	Maximum Length, L, (m)		
(Degrees)	HP200 X 53	HP 250 X 85	HP 310 X 110
$0 \le \theta \le 20$	L=-0.4H ² +11H+85	L=-0.4H ² +11H+105	L=-0.4H ² +11H+145
20≤	L=[(-0.010 ² -1.6750)	L=[(-0.010 ² -1.6750)	L=[(-0.010 ² -1.6750)
$\theta \leq 60$	+(-0.4H ² +11H+123)]	+(-0.4H ² +11H+138)]	+(-0.4H ² +11H+178)]
	[1-0.03(n-2)]	[1-0.03(n-2)]	[1-0.03(n-2)]
$0 \le \theta \le 20$	L=-0.4H ² +11H+125	L=-0.4H ² +11H+145	L=-0.4H ² +11H+185
20≤	L=[(-0.0370 ² +0.0080)	L=[(-0.0370 ² +0.0080)	L=[(-0.0370 ² +0.0080)
$\theta \leq 60$	+(-0.4H ² +11H+139.5)]	+(-0.4H ² +11H+159.5)]	+(-0.4H ² +11H+199.5)]
	[1-0.03(n-2)]	[1-0.03(n-2)]	[1-0.03(n-2)]
	Angle, θ , (Degrees) $0 \le \theta \le 20$ $20 \le \theta \le 60$ $0 \le \theta \le 20$ $0 \le \theta \le 20$ $20 \le 0$	Angle, θ , (Degrees)HP200 X 53 $0 \le \theta \le 20$ L=-0.4H²+11H+85 $20 \le$ $\theta \le 60$ L=[(-0.01 θ^2 -1.675 $\theta)$ +(-0.4H²+11H+123)] [1-0.03(n-2)] $0 \le \theta \le 20$ L=-0.4H²+11H+125 $20 \le$ $\theta \le 60$ L=[(-0.037 θ^2 +0.008 $\theta)$ +(-0.4H²+11H+139.5)]	$\begin{array}{c c} \text{Angle, } \theta, \\ \text{(Degrees)} \end{array} & HP200 X 53 & HP 250 X 85 \\ \hline 0 \leq \theta \leq 20 & L = -0.4 \text{H}^2 + 11 \text{H} + 85 & L = -0.4 \text{H}^2 + 11 \text{H} + 105 \\ \hline 20 \leq & L = [(-0.01 \Theta^2 - 1.675 \Theta) & L = [(-0.01 \Theta^2 - 1.675 \Theta) & + (-0.4 \text{H}^2 + 11 \text{H} + 123)] \\ \hline \theta \leq 60 & + (-0.4 \text{H}^2 + 11 \text{H} + 123)] & [1 - 0.03(\text{n} - 2)] & I = -0.4 \text{H}^2 + 11 \text{H} + 138)] \\ \hline 0 \leq \theta \leq 20 & L = -0.4 \text{H}^2 + 11 \text{H} + 125 & L = -0.4 \text{H}^2 + 11 \text{H} + 145 \\ \hline 20 \leq & L = [(-0.037 \Theta^2 + 0.008 \Theta) & L = [(-0.037 \Theta^2 + 0.008 \Theta) & + (-0.4 \text{H}^2 + 11 \text{H} + 159.5)] \\ \hline \theta \leq 60 & + (-0.4 \text{H}^2 + 11 \text{H} + 139.5)] & L = [(-0.04 \text{H}^2 + 11 \text{H} + 159.5)] \end{array}$

Table 1.5 Allowable Length and Skew Combinations for Steel Integral Abutment Bridges (Nikravan,2013)

Note: n = number of design lanes, H = abutment height in meter (1 m \le H \le 6 m).

Table 1.6 Allowable Length and Skew Combinations for Concrete Integral Abutment Bridges
(Nikravan, 2013)

Abutment Pile	Skew Angle, θ,	Maximum Length, L, (m)			
Connection	(Degrees)	HP200 X 53	HP 250 X 85	HP 310 X 110	
Fixed	$0 \le \theta \le 20$	L=-0.4H ² +11H+145	L=-0.4H ² +11H+165	L=-0.4H ² +11H+205	
	20≤ <i>θ</i> ≤60	L=[(-0.037 Θ^2 +0.008 Θ) +(-0.4H ² +11H+159.5)] [1-0.03(n-2)]	L=[(-0.037 Θ^2 +0.008 Θ) +(-0.4H ² +11H+179.5)] [1-0.03(n-2)]	L=[(-0.037 Θ^2 +0.008 Θ) +(-0.4H ² +11H+219.5)] [1-0.03(n-2)]	
Hinged	$0 \le \theta \le 20$	L=-0.4H ² +11H+165	L=-0.4H ² +11H+205	L=-0.4H ² +11H+245	
	20 <i>≤ θ ≤</i> 60	L=[(-0.0310 ² -1.0290) +(-0.4H ² +11H+199.3)] [1-0.03(n-2)]	L=[-0.0310 ² -1.0290 +(- 0.4H ² +11H+239.3)] [1- 0.03(n-2)]	L=[-0.031 Θ^2 -1.029 Θ +(-0.4H ² +11H+289.3)] [1-0.03(n-2)]	

Note: n = number of design lanes, H = abutment height in meter (1 m \le H \le 6 m).

Table 1.7 Summary of Behavior of Piles Supporting Full Integral Abutment Bridges (Arsoy et al.,2002)

Bridge	Reference	Maximum Pile Stress (% of Nominal Yield)	Remarks
The Cass County Bridge	Jorgensen (1983)	100	Strain gages failed. Author estimated stresses based on analytical methods and concluded that maximum pile stresses were around the yield stress, and that plastic hinge formation in piles was not possible. Piles were able to tolerate 2 inches of bridge contraction and about 3 inches of total displacement without damage.
The Boone River Bridge	Griton et al. (1991)	60+	Piles were able to tolerate 1.2 inches of bridge contraction and about 2 inches of total displacement without damage.
The Maple River Bridge		75+	Piles were able to tolerate 1.6 inches of bridge contraction and about 2.5 inches of total displacement without damage.
Rochester Minnesota Bridge	Lawver et al. (2000)	100	Piles were able to tolerate 0.65 inches of bridge contraction and 1.06 inches of total displacement without damage.

Pile orientation with stub abutment has little effects on the pile displacement capacity, within 15% in case of piles in clay and 20% in case of piles in sand. The displacement capacity of the pile increases with the increase of the pile size. Also, the displacement capacity of the pile is affected by the height of abutment.

Table 1.7 (Arsoy et al., 2002) presents the maximum pile stress and the pile displacement capacity. From the table, the Cass County Bridge abutment piles tolerated up to 2" (50 mm) of bridge contraction while the Boone River Bridge tolerated 1.6" (40 mm) of bridge contraction. Rochester Minnesota Bridge tolerated 0.65" (15 mm) of bridge contraction. Both abutment piles in the Cass County Bridge and Rochester Minnesota Bridge exhibited maximum stresses equal to 100% of nominal yield stress. Therefore, the maximum stresses

developed in abutment piles were dependent on tolerated displacement and pile section dimensions.

1.9.10. Agency Guide Specifications

AASHTO Guide Specifications for Steel I-Girder Bridge Design Procedure (2003) specify a uniform temperature change as specified by AASHTO (2002), which state that for metal structures, a range of temperatures from -17.8°C to 48.9°C should be considered. This range of temperature was adopted by LRFD specifications (2004, 2007 and 2010). In addition, AASHTO Guide Specifications (2003) state that the load effects due to a temperature differential of -3.9°C between the deck and the girders shall be added to uniform temperature effect, when the width of deck is less than one-fifth the span length. AASHTO Guide Specifications (2003) acknowledge the design of bridges for assumed uniform temperature change. The bearing orientation on a curved bridge is often made in such a way that as thermal expansion and contraction occur, the bridge is allowed to move freely along rays emanating from a fixed point, causing the thermal force to be minimal.

AASHTO (2012) sets a vertical temperature gradient as shown in Figure 1.9. In this Figure, T_1 and T_2 depend on geographic location of the bridge, while T and A depend on the characteristics of the bridge. T_3 equals to 0° F unless a site specific study is made. For negative gradient, the values of T_1 and T_2 are multiplied by -0.3.

The above literature review revealed that the issues in the design of integral abutment bridges is pertinent to lack of standard design guideline (Arsoy et al., 1999; Dicleli, 2000; Huang et al., 2004; Dicleli and Erhan, 2010; Kim and Lamon, 2010). Also no clear understanding was reached for the complex soil-structure interaction behavior of bridge substructure due to thermal-induced movement of bridge deck (Lawver et al., 2000; Huang et al., 2004; Dicleli and Albhaisi, 2004c; Comisu and Gheorghita, 2010).

Moreover there is no available comprehensive computational model to analyze the response of integral abutment bridges due to thermal loading conditions (Dicleli, 2000; Jaafar et al., 2003; Arockiasamy and Sivakumar, 2005; Kim and Lamon, 2010). Finally, contradictory conclusions due to different restraint of bridge deck at piers were observed. Therefore, the integral abutment bridges require more research effort.

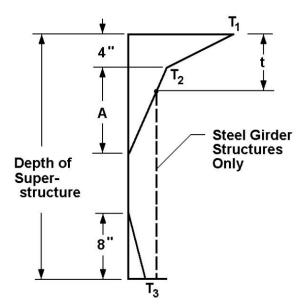


Figure 1.9 Positive Vertical Temperature Gradient in Concrete and Steel Superstructures (AASHTO, 2012)

CHAPTER 2

SOIL MODELING

2.1. Introduction

Soil can be classified into three general types, namely: clay, sand and silt as a result of the breakdown and weathering of rock by chemical and physical process. Peat, on the other hand, is a type of organic soil which results mainly from the decay of organic matter and hence considered not suitable for engineering purposes.

In conventional bridges, the bridge is subjected in its life span to temperatures, which can be higher or lower than the installation or erection temperature. Hence, the bridge expands if it is subjected to higher temperature than the installation temperature, while it contracts if it is subjected to a smaller temperature than the installation temperature. Bridge temperature is a function of several variables which includes the ambient temperature, the shade, solar radiation and the relative humidity. The presence of expansion joints in the bridge allows the bridge to expand and contract freely.

The absence of expansion joints as in the case of integral abutment (jointless) bridges creates horizontal force, which will be transferred to the abutments and the piles, generating additional soil reaction against both. So, the need to study the behavior of bridge substructure due to thermal-induced displacement becomes a necessity.

From previous study, it was concluded that there is a lot of soil models in the literature. These models describe the response of soil behind a man-made structure such as an abutment or a pile, to a lateral excitation or movement. To model the soil within a numerical model, a study had to be carried out to find the most agreed upon approach for tackling this complex behavior of soil-structure interaction.

Among the various equations and procedures found in the literature to describe the behavior of laterally loaded piles, two-sets of equations were chosen for comparison, namely: one set from the API (American Petroleum Institute, 2003) and the other from the papers by Greimann et al. (1988). The API model describes the behavior of soil surrounding a laterally loaded pile. The procedure relates pile-soil lateral deformation (y) to lateral soil stress (p), and hence, lateral soil stress deflection (p-y) relationship has to be constructed. This procedure for soft clay was based on the work of Matlock (1970), and for stiff clay on the work of Reese et al. (1975), Also, the procedure for sand is based on the work done by O'Neill and Murchison (1983).

H-piles are considered small displacement piles, so using small displacement soil properties such as soil shear modulus G_{max} or G_o is advisable. However, due to bridge thermal loading and the subsequent expansion and contraction of the bridge superstructure, large lateral displacement of the soil occurs and residual soil properties should be adopted instead. It is worth mentioning that in laterally loaded piles if the pile is short, the soil will probably yield before the pile material. On the other hand, if the pile is long, the pile material, at the developed maximum bending moment, will probably attained to yield condition before failure takes place in soil.

2.2. Behavior of Laterally Loaded Piles According to The API Manual

The API Recommended Practice for Planning, Designing and Constructing of Fixed Offshore Platforms (American Petroleum Institute, 2003) presents the equations in the following subsections for calculating soil lateral response.

2.2.1. Lateral Bearing Capacity of Piles in Soft Clay

The ultimate unit lateral bearing capacity is considered the smaller of:

$$P_u = 3c + \gamma X + J \frac{cX}{D}$$
And $P_u = 9c$ for $X > X_r$

$$(2.1)$$

Where;

 P_u : Ultimate soil resistance, kPa (psi),

c : Undrained shear strength of undisturbed clay soil, kPa (psi),

 γ : Effective unit weight of soil, MN/m³ (lb/in²),

J: Dimensionless empirical constant with values ranging from 0.25 to 0.5, having been determined by field testing,

X: Depth below soil surface, mm (in.),

 X_r : Depth below soil surface to bottom of reduced resistance zone, mm (in.),

D: Pile diameter, m (in.).

Equations (2.1) and (2.2) can be solved simultaneously to give:

$$X_r = \frac{6D}{\frac{\gamma D}{c} + J} \tag{2.3}$$

The ultimate unit lateral bearing capacity of soft clay, P_u , was found to vary from 3*c* to 9*c* as *X* increases from 0 to X_r , however, cyclic loadings and large deflections can cause reduction in ultimate resistance.

2.2.2. Lateral Bearing Capacity of Piles in Stiff Clay

For statically loaded stiff clay (c > 96 kPa), the ultimate unit bearing capacity (p_u) would vary between 8c and 12c. However, as mentioned cyclic loadings and large deflections reduce the ultimate lateral bearing capacity.

2.2.3. Load deflection (p-y) Curves for Piles in Soft Clay

The *p*-*y* curve represents the relationship between lateral pile deformation and the corresponding lateral soil pressure (force per unit length of pile) mobilized due to pile lateral displacement into the soil. The load deflection curve (*p*-*y*) for soft clay can be taken as shown in Table 2.1 using the following definitions:

- p : Lateral resistance, kPa (psi),
- y : Lateral deflection, mm (in.),

 p_u : Ultimate unit lateral bearing capacity, kPa (psi),

 $y_c := 2.5 \; \varepsilon_c \; D_c$,

 ε_c : Strain which occurs at one half the maximum deviator stresses in laboratory undrained triaxial compression tests on undisturbed soil samples.

Table 2.1 Load-Deflection Relationship for Soft Clay, API (2003)

$\frac{p}{p_u}$	$\frac{y}{y_c}$
0	0
0.5	1
0.72	3
1	8
1	Ø

2.2.4. Lateral Bearing Capacity for Piles in Sand

The ultimate lateral bearing capacity for sand is the smaller of the following two equations:

$$p_u = (c_1 \times H + c_2 \times D) \times \gamma \times H \tag{2.4}$$

$$p_u = c_3 \times D \times \gamma \times H \tag{2.5}$$

Where;

 p_u : Ultimate resistance (force/unit length), kN/m (lbs/in.),

 γ : Effective soil weight, kN/m³ (lb/in.³),

H : Depth, m (in.),

D: Pile diameter, m (in.),

 c_1 , c_2 , c_3 :Coefficients determined from Figure 2.1 as a function of soil angle of internal friction ϕ .

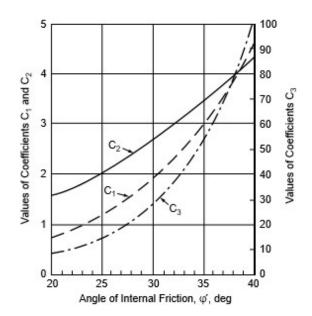


Figure 2.1 Coefficients as Function of ϕ' (American Petroleum Institute, 2003)

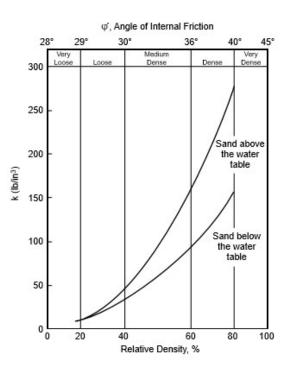


Figure 2.2 Initial Modulus of Subgrade Reaction Versus Angle of Internal Friction (American Petroleum Institute, 2003)

2.2.5. Load Deflection (p-y) Curves for Piles in Sand

The lateral soil pressure-deflection relationship for sand can be taken as follows:

$$p = A \times p_u \times \tanh\left[\frac{k \times H}{A \times p_u} \times y\right]$$
(2.6)

Where;

A: Factor account for cyclic or static loading condition evaluated by

A = 0.9 for cyclic loading,

$$A = 3 - 0.8 \frac{H}{D} \ge 0.9$$
 for static loading,

k: Initial modulus of subgrade reaction, kN/m³ (lb/in.³), Figure 2.2,

y: Lateral deflection, m (in.),

 p_u : Ultimate resistance (force/unit length), kN/m (lbs/in.).

2.3. Behavior of Laterally Loaded Piles According to the Modified Ramberg-Osgood Model

To approximate the *p-y, f-z and q-z* relationships of laterally loaded piles embedded in different soil types, Modified Ramberg-Osgood model can be used, which expressed as; (Greimann et al., 1984 and 1986),

$$p = \frac{k_h y}{\sqrt[n]{1 + \left|\frac{y}{y_u}\right|^n}}$$
(2.7)

In which,

$$y_u = \frac{p_u}{k_h} \tag{2.8}$$

Where;

 k_h : Initial lateral stiffness E_{si} (Gerimann et al., 1984; Greimann & Wolde-Tinsae, 1988; Haj-Najib, 2002),

p, p_u : Generalized and ultimate soil resistance, respectively,

n: Shapes parameter (Greimann et al., 1984 and 1986; Greimann & Wolde-Tinsae, 1988; Haj-Najib, 2002),

y, y_u : Generalized and ultimate pile displacement, respectively.

Greimann et al. (1984 and 1988) developed set of equations for different types of soil, based on Modified Ramberg-Osgood model, Table 2.2, which is specifically for *p*-*y* relationship.

Table 2.2 Analytical Forms of p-y Relationships (Greimann et al., 1984 and 1986; Greimann &
Wolde-Tinsae, 1988)

Case	Basic <i>p-y</i> Curve Equations	<i>P_u</i> (Use Lesser Values of the Following Equations)	E _{si}	n
Soft Clay	$p/p_u = 0.5(y/y_{50})^{1/3}$	$p_u = 9c_u B$ $p_u = (3 + \frac{\gamma}{c_u}x + \frac{0.5}{B}x)c_u B$	$\frac{p_u}{y_{50}}$	1
Stiff Clay	$p_{\mu} = 0.5(y_{y_{50}})^{1/4}$	$p_u = 9c_u B$ $p_u = (3 + \frac{\gamma}{c_u}x + \frac{0.5}{B}x)c_u B$	$\frac{p_u}{y_{50}}$	1
Very Stiff clay	$p_{\mu_u} = 0.5(y_{y_{50}})^{1/2}$	$p_u = 9c_u B$ $p_u = (3 + \frac{\gamma}{c_u}x + \frac{2}{B}x)c_u B$	$\frac{p_u}{2y_{50}}$	2
Sand	$p_{p_u} = \tanh(E_{si}y_{p_u})$	$p_{u} = \gamma x \{ B(k_{p} - K_{a}) + \eta + \mu \}$ $p_{u} = \gamma x (k^{3}_{p} + 2k^{2}_{p}k_{o} \tan \phi - k_{a})B$ $\eta = xk_{p} \tan \alpha \tan \beta$ $\mu = xk_{o} \tan \beta (\tan \phi - \tan \alpha)$	$\frac{J\gamma x}{1.35}$	3

The following notations are used in Table 2.2:

- c_u Undrained cohesion measured from unconsolidated, undrained triaxial laboratory test, taken as undrained (average) shear strength at depth z,
- *B* Pile width, or according to Figure 2.3,
- γ Effective soil unit weight, taken as average unit weight from ground surface to *p*-*y* curve point,
- *x* Depth from soil surface,
- ϕ Angle of soil internal friction,
- k_p Rankine passive earth pressure coefficient, (= $\frac{1+\sin\phi}{1-\sin\phi}$),

$$k_a$$
 Rankine active earth pressure coefficient, $(=\frac{1-\sin\phi}{1+\sin\phi})$,

$$k_o = 1 - \sin\phi$$
,

$$\alpha = \frac{\phi}{2}$$
 for medium to dense sand

$$=\frac{\phi}{3}$$
 for loose sand,

$$\beta = 45^\circ + \frac{\phi}{2},$$

- J 200 for loose sand; 600 for medium dense sand; 1500 for dense sand,
- y_{50} Displacement at one half the ultimate soil reaction,

= $2.5B\varepsilon_{50}$ for soft and stiff clay,

= $2.0B\varepsilon_{50}$ for very stiff clay,

 ε_{50} Strain at 50% peak deviation stress, or use 0.02 for soft clay, 0.01 for stiff clay and 0.005 for very stiff clay.

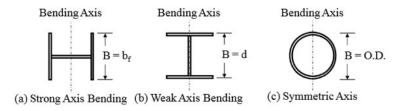


Figure 2.3 Pile Width Definitions (Frosch & Lovell, 2011)

The *f*-*z* relationships was obtained using Equation 2.7, by substituting the initial vertical stiffness k_v , vertical displacement *z*, and shear stress *f* instead of k_h , *y* and *p*, respectively (Greimann et al., 1984 and 1988). The *f*-*z* relationships describe the relationship between skin friction (force per unit length of the pile) and the relative vertical displacement between the pile and the soil, Table 2.3.

Equation 2.7 with the aid of Table 2.5 was used to obtain q-z relationships. The q-z relationships describe the relationship between the bearing stress at the pile tip and the pile tip settlement, Table 2.4. Pile tip force is q times the effective pile tip area. In regards to the tip area for the HP pile, the pile was reasonably assumed to be fully plugged. In researching

the literature, it was found that plugging of an open ended pipe pile or HP pile is an uncertain phenomenon. Plugging may occur under static conditions when the penetration depth of the pile-to-pile diameter ratio exceeds 20 in dense sand and clay or 20 to 30 in medium dense sand. Scholars argue that the toe resistance for H-piles driven to rock is calculated based on the steel cross sectional area, and should not include the area of a plug. In HP piles, the distance between the H-pile flanges are small compared to the inside diameter of most openended pipe piles. Therefore, an H-pile is more likely to be plugged under static conditions, where the cross section area ($b_f x d$) is to be used when calculating the pile tip resistance. In the numerical models, the HP piles were assumed to be plugged, hence the cross section area was used in calculating the pile tip load versus vertical displacement curves, and the perimeter 2 x ($b_f + d$) was used when calculating the *f-z* relationships.

Table 2.3 Analytical Forms of *f-z* Relationships (Greimann et al., 1984 and 1986; Greimann &Wolde-Tinsae, 1988)

Case	Basic <i>f-z</i> Curve Equations	f _n	n	
		H Piles	Others	
Clay	$f = 2 \begin{bmatrix} z & z \end{bmatrix}$	The least of :	The least of :	1
	$\frac{f}{f_{max}} = 2\sqrt{\frac{z}{z_c} - \frac{z}{z_c}}$	$2(d+2b_f)c_a$	$l_g c_a$	
		$2(d+b_f)c_u$	$l_g c_a$ $l_g c_u$	
		$2(dc_u + b_f c_a)$		
Sand	$\frac{f}{f_{max}} = 2\sqrt{\frac{z}{z_c} - \frac{z}{z_c}}$	$0.04N(d+2b_f)$	0.04 <i>Nl</i> g	1

The notation in Table 2.3 are as follows:

- *B* Pile width, m (ft),
- b_f Flange width of H-pile, m (ft),
- C_a Adhesion between soil and pile, kN/m² (psf),
- c_u Undrained cohesion of the clay soil, kN/m² (psf), which may be estimated as;

 $c_u = 97 N + 114$

- l_g Gross perimeter of the pile, m (ft),
- *N* Average standard penetration blow count,
- *d* Section depth of H-pile or diameter of pipe pile, m (ft).
- z_c Limiting relative displacement between pile and soil required to develop maximum friction stress f_{max} , which can estimated as;

$$z_c = 0.4$$
 (10 mm) for piles in sand

 $z_c = 0.2^{''}(5 mm)$ for piles in clay

α Shear strength reduction factor, depending upon the undrained shear strength of soil, Figure 2.4,

It can be seen from the unit skin friction equations listed in Table 2.3 that these equations are based on the assumptions that the failure will be either in the soil-to-soil cohesion or in the soil-to-metal adhesion or a combination of both. The adhesion between soil and pile can be estimated from Figure 2.4 while Table 2.4 lists the equations for *q-z* curves, which relate the bearing stress at the pile tip to pile tip displacement.

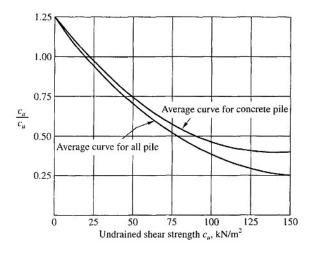


Figure 2.4 Adhesion Versus Undrained Shear Strength (Poulos & Davis, 1980)

Case	Basic <i>q-z</i> Curve Equations	q_{max}	n	
Clay	$\frac{q}{q_{max}} = \left(\frac{z}{z_c}\right)^{1/3}$	9 c _u	1	
Sand	$\frac{q}{q_{max}} = \left(\frac{z}{z_c}\right)^{1/3}$	8 N _{corr}	1	

Table 2.4 Analytical Forms of q-z Relationships (Greimann et al., 1984 and 1986; Greimann &Wolde-Tinsae, 1988)

The notation in Table 2.4 are as follows:

N_{corr} Corrected standard penetration test (SPT) blow count at depth of pile tip,

 Z_c Relative displacement required to develop f_{max} or q_{max} ,

= 0.4 in. (0.033 mm) for sand,

= 0.2 in. (0.021 mm) for clay,

 f_{max} and q_{max} , which are the pile unit skin friction and the pile unit tip resistance respectively, can be calculated using other methods and equations. Some of these methods are presented in Tables 2.6 to 2.8. Table 2.6 is for piles in cohesionless soil while Table 2.7 is for piles in cohesive soil. Table 2.8 presents summary of these methods. It should be noted that unit skin friction in sand is hard to estimate since it depends to a great extent on the method of pile installation as it changes soil properties. For example, driven piles in sand have higher unit skin friction than that of bored or jetted piles since the vibrations caused by the driving process lead to densification of loose sand around the pile in a zone as much as 2.5 times the pile diameter. Driven piles can be classified further into high displacement piles such as closed ended pipe piles and low displacement piles such as H-piles. Unit skin friction is much higher in high displacement piles than in low displacement piles. As such, the effective earth pressure coefficient (k) that is used in calculating the unit skin friction is a function of the pile installation method. For bored and jetted piles, k equal k_o . For low-displacement driven piles, k varies from k_o to 1.4 k_o . For high-displacement driven piles, k varies from k_o to 1.8 k_o , where k_o is equal to $(1 - \sin \phi')$ and ϕ' is the critical state friction angle. The Nordlund Method (Nordlund, 1963) produced several charts to calculate the unit skin friction in cohesionless soil based on several parameters including the volume of soil displaced by the

pile. Also, some theories argue that the unit skin friction increases with depth until a certain depth is reached and remains constant afterwards. This depth is postulated to be in the range of 15 to 20 times the pile diameters, afterwards the unit skin friction is assumed to stay constant as depicted in Figure 2.5.

The friction angle between the pile and the soil, δ , which is needed for calculating the unit skin friction in sand, can be assumed to be 0.8ϕ , where ϕ is the sand friction angle. The Nordlund method presented a graph to calculate the friction angle between the pile and the soil, δ , was based on the volume of soil the pile displaces as shown in Figure 2.6.

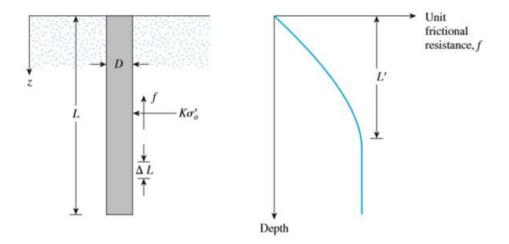


Figure 2.5 Unit Skin Friction Versus Depth (Das, 2007)

Curve Type	Soil Type	Calcu	lated	Used			
		k _(h.v.q)	n	<i>k</i> (<i>h.v.q</i>)	n		
	Soft Clay	$0.669 \frac{p_u}{y_{50}}$	1.5	$\frac{p_u}{y_{50}}$	1.0		
р-у	Stiff Clay	$0.915 \frac{p_u}{y_{50}}$	1.07	$\frac{p_u}{y_{50}}$	1.0		
<i>P y</i>	Very Stiff Clay	$0.539 \frac{p_u}{y_{50}}$	2.56	$\frac{p_u}{2y_{50}}$	2.0		
	Sand	-	-	$\frac{J_{yx}}{1.35}$	3.0		
f-z	All Soils	$7.32 \frac{f_{max}}{z_c}$	1.33	$10\frac{f_{max}}{z_c}$	1.0		
q-z	All Soils	$7.32 \frac{q_{max}}{z_c}$	1.33	$10 \frac{q_{max}}{z_c}$	1.0		

Table 2.5 Parameters Used in the Modified Ramberg-Osgood Models for Clay and Sand (Greimannet al., 1984 and 1986; Greimann & Wolde-Tinsae, 1988; Haj-Najib, 2002)

Method	Approach	Method of Obtaining Design Parameters	Advantages	Disadvantages	Remarks		
Nordlund Method.	Semi- Empirical. Charts provided by Nordlund. Estimate of soil friction angle is needed.		Allows for increased shaft resistance of tapered piles and includes effects of pile- soil friction coefficient for different pile materials.	No limiting value on unit shaft resistance is recommended. Soil friction angle often estimated from SPT data. Limit on pile sizes.	Good approact to design that i widely used. Method is based on field observations. Details provided in Section 7.2.1.3.1.		
		from Table 7-8 based on soil	Developed specifically for large diameter open end pipe.	Application to non-LDOEPs is limited.	Used almost exclusively for offshore pile design.		
Effective Semi- Stress Method. Semi- Method. β and Nr selected based or classifica and estir		β and Nt selected based on soil classification and estimated friction angle.	β value considers pile- soil friction coefficient for different pile materials. Soil resistance related to effective vertical stress.	Results affected by range in β values and in particular by range in N _t chosen.	Good approach for design. Details provided in Section 7.2.1.3.3.		
Method. te		Results of SPT tests based of N ₆₀ values.	Widespread use of SPT test and input data availability. Simple method to use.	Relies solely on N ₆₀ values, which may not always be available.	Simple method based on correlations with 71 static load test results. Details provided in Section 7.2.1.3.5.		
Methods based on Cone Penetration Test (CPT) data.	Empirical.	Results of CPT tests.	Testing analogy between CPT and pile. Reliable correlations and reproducible test data.	Limitations on pushing cone into dense strata.	Good approach for design. Details provided in Sections 7.2.1.3.6 and 7.2.1.3.7.		

Table 2.6 Methods of Static Analysis for Piles in Cohesionless Soil (Hannigan et al., 2016)

Method	Approach	Method of Obtaining Design Parameters	Advantages	Disadvantages	Remarks	
a-Method (Tomlinson Method).	Empirical, total stress analysis.	Undrained shear strength estimate of soil is needed. Adhesion calculated from Figures 7-17 and 7-18.	Simple calculation from laboratory undrained shear strength values to adhesion.	Wide scatter in adhesion versus undrained shear strengths in literature. Limits on su strengths in soft and medium cohesive soils.	Widely used method described in Section 7.2.1.3.2.	
API RP2A.	Empirical, effective stress analysis.	Undrained shear strength estimate of soil is needed.	Developed specifically for large diameter open end pipe piles.	Application to non-LDOEPs is limited.	Used almost exclusively for offshore pile design.	
Effective Stress Method.	Semi- Empirical, based on effective stress at failure.	β and N ₁ values are selected from Table 7-9 based on drained soil strength estimates.	Ranges in β and Nt values for most cohesive soils are relatively small.	Range in Nt values for hard cohesive soils such as glacial tills can be large.	Good design approach theoretically better than undrained analysis. Details in Section 7.2.1.3.3.	
Methods based on Cone Penetration Test data.	sed on CPT tests. ne netration		Testing analogy between CPT and pile. Reproducible test data.	Cone can be difficult to advance in very hard cohesive soils such as glacial tills.	Good approach for design. Details in Section 7.2.1.3.6 and Section 7.2.1.3.7.	

Table 2.7 Methods of Static Analysis for Piles in Cohesive Soil (Hannigan et al., 2016)

	<u> </u>		<u> </u>	-	
Analysis Method	Soil Type	Soil Information Required	Presented in GEC-12	Presented in 2014 AASHTO Code	AASHTC ¢stat
Meyerhof (1976)	Cohesionless	SPT N	No	Yes	0.30
Nordlund (1963)	Cohesionless	φ'	Yes	Yes	0.45
α-method (1980)	Cohesive	Su	Yes	Yes	0.35
β-method (1951)(1979)*	Cohesive	Su	No	Yes	0.25
λ-method (1972)	Cohesive	Su	No	Yes	0.40
API RP2A (1993)	Mixed	s _{u,} ¢'	Yes	No	
β-method (1991)**	Mixed	φ'	Yes	No	Differs ¹
Brown (2001)	Mixed	SPT N	Yes	No	
Elsami & Fellenius (1997)	Mixed	СРТи	Yes	No	
Schmertmann (1975)	Mixed	CPT	Yes	Yes	0.50

Table 2.8 Summary of Static Analysis Methods (Hannigan et al., 2016)

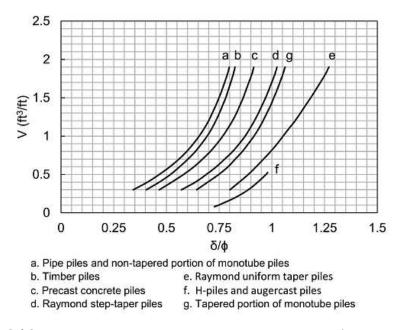


Figure 2.6 δ / ϕ Versus Soil Displacement, V, for Different Pile Types (Nordlund, 1963)

Similar to the pile unit skin friction resistance, the pile unit tip resistance for sand can be estimated by several methods, most of which set limit to the unit tip resistance as a function of the sand angle of internal friction as it can be seen from Figure 2.7.

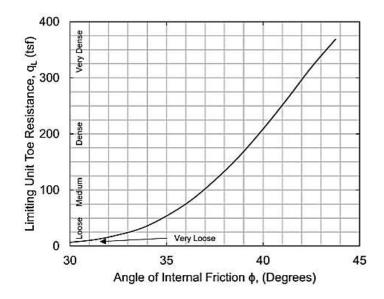


Figure 2.7 Limiting Unit Tip (Toe) Resistance Versus Friction Angle For Cohesionless Soils (Hannigan et al., 2016)

2.4. Group Effect of piles

In regards to the group effect of piles, the piles in integral abutment bridges are installed in a single row, which negates any effect of shedding. So there are no leading, middle or rear piles. The spacing between the piles is typically taken as 1.5 m, which is less than 4 times the equivalent pile diameter. Among different methods that exist for the analysis of laterally loaded pile groups, the P-multiplier method shown in Figure 2.8 is widely used in practice. The influence of pile spacing in the same row, normal to the loading direction on pile-soil-pile interaction, is usually ignored, Figure 2.9 (Fayyazi et al. 2012). Nevertheless, a literature review was conducted to examine the effect of pile group on the deformation of HP piles for integral abutment bridges as shown in Figure 2.11. Reduction in pile resistance occurs in the second and third rows (middle and rear piles) and subsequent rows, while the first row (the leading pile-row) exhibit comparatively small reduction due to group effect. In the study conducted by Fayyazi et al. (2012) on the evaluation of p-multiplier method for performance-based design of pile groups, two pile group configurations, namely: pile group configuration I and pile group configuration II shown in Figure 2.9, were modeled in a continuum model. The

two groups of piles were embedded in sand, and a displacement of 0.02 m is applied equally on all pile heads and forces at the pile heads were measured. The same displacements of 0.02 m was applied on a single pile to compare the results with the piles in these two pile group configurations, Fayyazi et al. (2012).

Single row piles in integral abutment bridges resemble pile group configuration II. It can be seen from Figure 2.10 that at spacing of 3 times the pile diameter, the difference between the force mobilized by a single pile, and the force mobilized by a pile in a single row pile group under the same lateral displacement is around 14 %. So, the P-multiplier in this case will be around 0.86. When the spacing between the piles increased to 7 times the pile diameter, the difference between force mobilized by single pile and force mobilized by a pile in a pile group under the same lateral displacement is almost not existing. Table 2.9 shows a summary of P-multiplier studies. As such, the group effect of piles was resenobaly ignored in the numerical models.

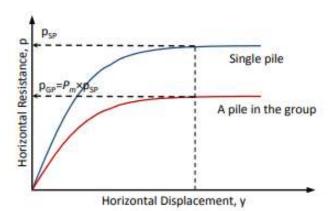
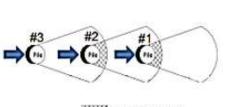
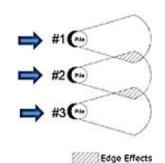


Figure 2.8 Definition of p-Multiplier (Fayyazi et al., 2012)





Shadowing Effects

(a) Pile Group Configuration I

(b) Pile Group Configuration II

Figure 2.9 Pile Group Configurations (Fayyazi et al., 2012)

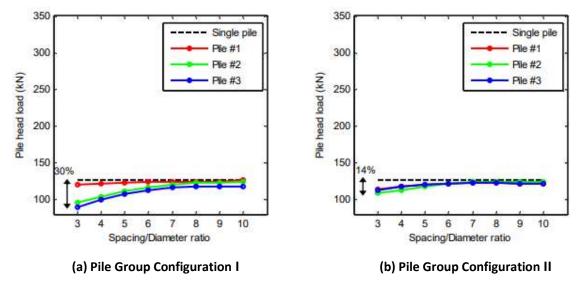


Figure 2.10 Pile Head Force of Different Pile Configurations for Displacement of 20 mm (Fayyazi et al., 2012)

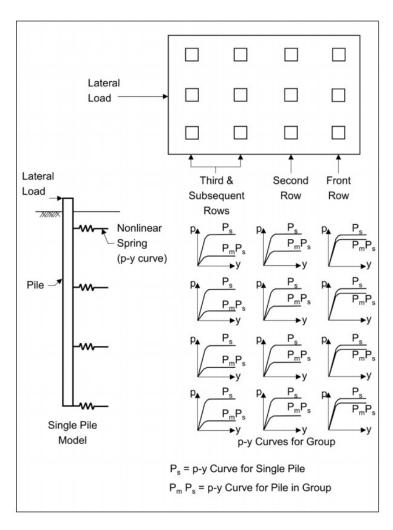


Figure 2.11 Effect of P-Multiplier on Pile Group Load-Displacement Curves (Hannigan et al., 2016)

Soil Type	Test Type	Center to Center Pile Spacing	Calculated p-Multipliers, Pm For Rows 1, 2, & 3+	Deflection, inches	Reference		
Stiff Clay	Field Study	3b	0.70, 0.50, 0.40	2	Brown et al. (1987)		
Stiff Clay	Field Study	3b	0.70, 0.60, 0.50	1.2	Brown et al. (1987)		
Stiff Clay	Field Study	3.3b	0.82, 0.61, 0.45	3.5	Rollins et al. (2006)		
Stiff Clay	Field Study	4.4b	0.90, 0.80, 0.69	1.6	Rollins et al. (2006)		
Stiff Clay	Field Study	5.65b	0.95, 0.88, 0.77	2.6	Rollins et al. (2006)		
Medium Clay	Scale Model- Cyclic Load	3b	0.60, 0.45, 0.40	2.4 at 50 cycles	Moss (1997)		
Clayey Silt	Field Study	3b	0.60, 0.40, 0.40	1.0-2.4	Rollins <i>et al.</i> (1998)		
V. Dense Sand	Field Study	3b	0.80, 0.40, 0.30	1	Brown <i>et al</i> . (1988)		
M. Dense Sand	Centrifuge Model	3b	0.80, 0.40, 0.30	3	McVay <i>et al.</i> (1995)		
M. Dense Sand	Centrifuge Model	5b	1.0, 0.85, 0.70	3	McVay et al. (1995)		
Loose M. Sand	Centrifuge Model	3b	0.65, 0.45, 0.35	3	McVay <i>et al</i> . (1995)		
Loose M. Sand	Centrifuge Model	5b	1.0, 0.85, 0.70	3	McVay et al. (1995)		
Loose F. Sand	Field Study	3b	0.80, 0.70, 0.30	1-3	Ruesta et al. (1997)		

Table 2.9 Summary of P-Multiplier Studies (Hannigan et al., 2016)

2.5. Soil-Abutment Interaction Modules

The earth pressure behind a retaining structure such as an abutment can vary as active, passive or at rest depending on the retaining structure magnitude of movement and direction of movement either towards the backfill soil or away from the backfill soil. This means that the earth pressure behind the abutment is displacement-dependent.

When an integral abutment bridge exhibits induced-thermal movement due to thermal positive loading, the abutment will move towards the backfill generating passive earth pressure. The magnitude of the passive earth pressure is not a constant value but it depends on the amount of displacement relative to the abutment height. The magnitude of the passive earth pressure ranges from a minimum value which is equal to earth pressure at rest to a maximum value which creates shear failure in soil depending on the ratio of abutment lateral displacement relative to the abutment height, Figure 2.12. To fully mobilize passive earth pressure, a certain abutment displacement threshold must be met. This threshold displacement depends on the soil model and the state of the fill behind the abutment, whether it is dense, medium dense or loose sand as shown in Table 2.10.

The lateral earth pressure coefficient is the ratio between geostatic vertical effective stress and lateral earth pressure. Several theories do exist for calculating the lateral earth pressure coefficient. Some theories assume the failure surface behind the retaining structure a plane surface such as Rankine and Coulomb. Another method considers the failure surface to be hyperbolic log spiral as shown in Figure 2.13. Some theories assume the retaining-structure surface to be smooth and frictionless such as Rankine theory. Other theories consider the friction between the retaining structure and the backfill soil in calculating the lateral earth pressure coefficient such as the Coulomb theory.

Similar to laterally loaded piles and the numerous soil models describing their behavior, numerous models do exist to describe the response of laterally loaded abutments. These models are used to predict the active and passive lateral earth pressure coefficient based on the relative retaining structure movement. These include the model proposed by Husain & Bagnariol (1996) shown in Figure 2.14 and the model proposed by Barker et al. (1991) shown in Figure 2.15. Also, Clough & Duncan (1971) proposed another model, shown in Figure 2.16, to calculate the lateral earth pressure coefficient which is similar to the one by Husain and

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Bagnariol. Caquot and Kerisel (1948) proposed a model based on log spiral technique and both soil friction angle and soil-retaining structure friction angle as depicted in Figure 2.17. Caquot and Kerisel (1948) proposed an earth pressure model that is independent of wall movement. The model can only be used for the calculation of the earth pressure corresponding to passive and active states of soil. The Canadian Foundation Engineering Manual (1992) proposed a model to calculate lateral earth pressure coefficient based on wall rotation and state of the soil whether it is loose or dense as shown in Figure 2.18.

Kerokoski (2006) assumed that one-third passive earth pressure would develop at zero abutment movement as shown in Figure 2.19. The US Department of the Navy (1982) developed a chart for calculating earth pressure coefficient based on retaining wall rotation as shown in Figure 2.20. Figure 2.21 and Table 2.11 list values of lateral earth pressure coefficients proposed by Caquot and Kérisel (1948). Figure 2.21 revealed that Caquot and Kérisel method overestimates the earth pressure coefficients, with the best value obtained using $\emptyset/2$ to $\emptyset/3$. All these theories and models consider either pure translation or pure rotation movement, which is neither the case in actual field conditions, since the abutment translate and rotate at the same time.

The active and passive earth pressure coefficient, *K*, computed from any of the models can then be used to compute the force behind the retaining wall according to the following equation:

$$F = K\gamma AZ \tag{2.9}$$

Where γ is the effective soil unit weight, Z is the depth below soil surface and A is the area. Notably K varies with depth according to abutment displacement at that depth.

Since the 1970s, hyperbolic models have been used to describe load-deflection and stressstrain relationship in geotechnical problems (Stewart et al., 2007). A model proposed by Duncan and Mokwa (2001) based on the hyperbolic models was introduced to solve loaddisplacement modeling of retaining structures. The load-displacement equation is as follows:

$$p = \frac{y}{\frac{1}{k_{max}} + R_f \frac{y}{p_{ult}}}$$
(2.10)

Where;

p: Passive resistance mobilized by lateral displacement y (unit of force),

 p_{ult} : Ultimate passive resistance (unit of force),

y : Deflection (unit of displacement),

 R_f : Failure ratio, defined as the ratio of the ultimate passive pressure load divided by the hyperbolic asymptotic value of passive resistance, which can be taken as 0.85 (Duncan & Mokwa, 2001). While the value of R_f can be calculated from Equation 2.10, by substituting p_{ult} and y_{max} instead of p and y,

$$R_f = 1 - \frac{P_{ult}}{y_{max}k_{max}}$$

 k_{max} Initial stiffness of backfill material (Force/Length).

The procedure of assessing k_{max} was explained by Mokwa (1999). The procedure is based on the calculation of elastic settlement of embedded loaded area in semi-infinite elastic halfspace. The load is applied horizontally on finite area (bxH) and the displacements at the four corners of the loaded area were calculated. The initial stiffness K was calculated as the load divided by the average displacement of the loaded area, or simply the inverse of the average displacement, since the displacement is function of the load.

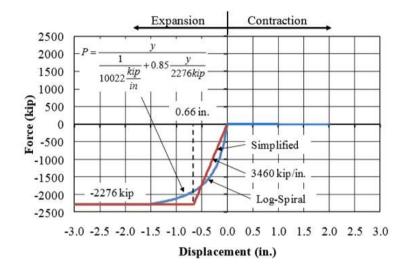


Figure 2.12 Abutment Force-Displacement Relationships Established by the Hyperbolic Model (Frosch & Lovell, 2011)

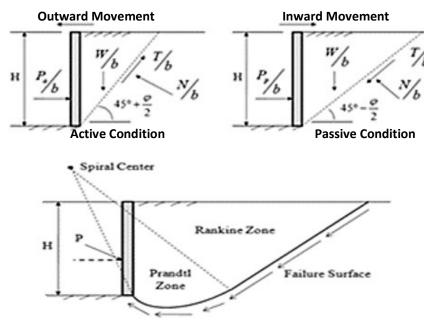
The basic form of the hyperbolic model can be re-written as follows (Stewart et al., 2007):

$$p = \frac{y}{A + By} \tag{2.11}$$

So:

$$A = \frac{1}{k_{max}}$$

$$B = \frac{R_f}{p_{ult}}$$
(2.12)
(2.13)



Assumed Failure Mechanism of Log-spiral Theory

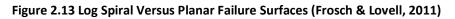


Table 2.10 Displacement Thresshold to Reach Full Active and Passive Conditions in Cohesionless
Soil as a Function of the Relative Abutment Displacement to Abutment Height, Δ/H (Clough &
Duncan, 1991)

Backfill	$\frac{\Delta}{H}$						
	Active	Passive					
Dense Sand	0.001	0.01					
Medium Dense Sand	0.002	0.02					
Loose Sand	0.004	0.04					

Various earth pressures

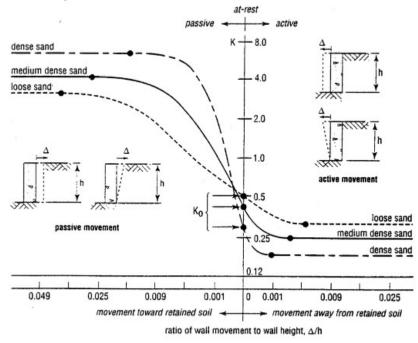


Figure 2.14 Lateral Earth Pressure Coefficient Versus Relative Wall Movement

(Husain & Bagnariol, 1996)

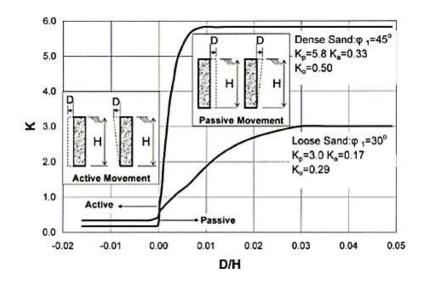


Figure 2.15 Lateral Earth Pressure Coefficients Versus Relative Wall Movement

(Barker et al., 1991)

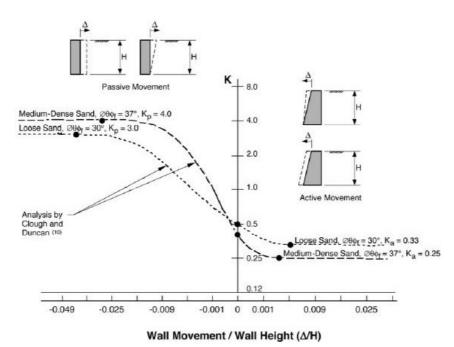


Figure 2.16 Lateral Earth Pressure Coefficients Versus Relative Wall Movement (Clough & Duncan,

1971)

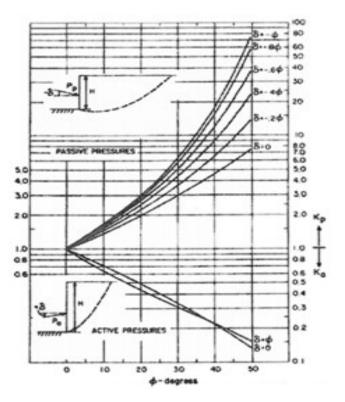


Figure 2.17 Lateral Earth Pressure Coefficient Based on Log Spiral Failure Surface Including Friction between Wall and the Soil (Caquot & Kerisel, 1948)

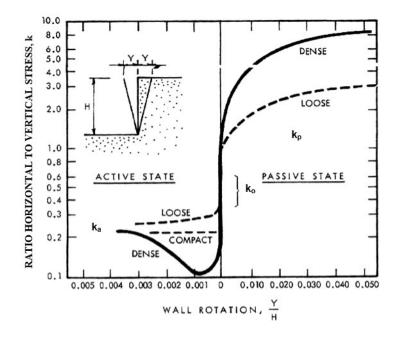


Figure 2.18 Lateral Earth Pressure Coefficients Ignoring Wall Friction and Considering Pure Rotation and Plan Failure Surface (Canadian Foundation Engineering Manual, 1992)

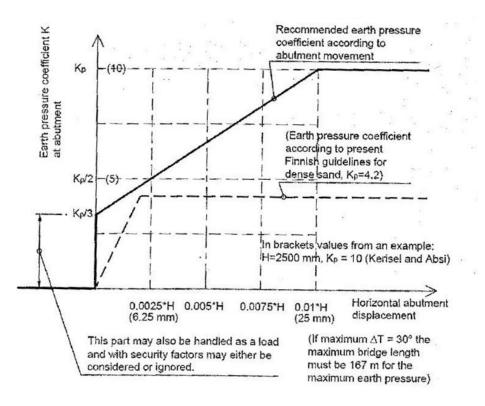


Figure 2.19 Recommended Earth Pressure Coefficients Based on Abutment Displacement (Kerokoski, 2006)

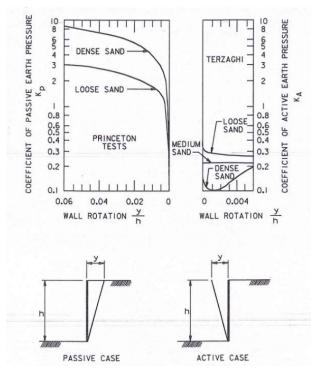


Figure 2.20 Passive Earth Pressure Versus Wall Movement (U.S.Department of the Navy, 1982)

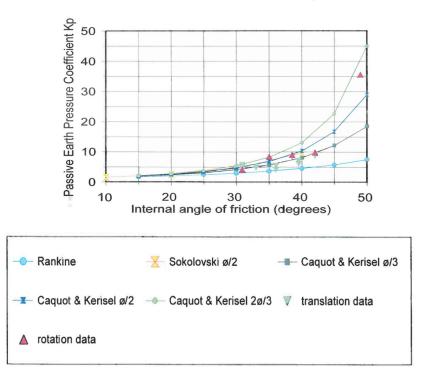


Figure 2.21 Passive Earth Pressure Coefficients Versus Soil Friction Angle (Caquot & Kérisel, 1948)

φ	δ=0	$\delta = \phi/3$	$\delta = \phi / 2$	$\delta = 2\phi/3$	δ = ϕ
15°	1.70	1.89	1.99	2.08	2.19
20°	2.04	2.41	2.59	2.79	3.01
25°	2.46	3.12	3.47	3.84	4.29
30°	3.00	4.15	4.79	5.49	6.42
35°	3.69	5.70	6.87	8.24	10.20
40°	4.60	8.13	10.40	13.10	17.50
45°	5.83	12.20	16.80	22.70	33.50

Table 2.11 Passive Earth Pressure Coefficient Versus Soil Friction Angle (Caquot & Kérisel, 1948)

2.6. Abutment Soil Friction Coefficient

The static friction coefficient between the abutment and the soil is dependent on the materials in contact, which is in this case the concrete abutment and the granular soil and independent of the contact area between the two materials (Gorst et al., 2003). The properties of the contact surface has an effect in determining the value of the coefficient of static friction as shown in Table 2.12 for the numerical models. The coefficient of the static friction depends on the degree of roughness and texture of the concrete surface, the kind of formwork used, and the soil properties supporting the abutment. The coefficient of static friction between the abutment and the soil was taken as 0.4, which is agreeable with the values found in the literature and listed in Table 2.13.

			SURFACE	1													2
				Ste	el		Alum. Timbe			Timber			Plywood				Concrete
SURFACE 2			Plain Unrusted	Plain rusted	Galv.	Prop. painted	Prop. waling	Soft v		Hard v		Proprietary beam	Good one side	Combi ply faced	Film faced	Film faced	Cast face
			Chrusied	rusied		painted	wating	Parallel	Perp	Parallel	Perp	oeam	one side	pry raced	Finnish	quality	lace
	Plain unrust	ed	0.3	0.4	0.3	0.3	0.2	0.3	0.4	0.4	0.5	0.5	0.3	-		0.1	0.1
Steel	Plain rusted		0.4	0.4	0.3	0.6	0.3	-	-	0.6	-	0.4	0.3	0.2	0.2	0.2	-
SIEEL	Galvanised		0.3	0.3	0.2	0.4	0.2	0.4	0.5	0.5	0.5	0.4	0.2		-	0.1	
	Proprietary p	painted	0.3	0.6	0.4	0.7	0.4	0.4	0.4	0.4	0.5	0.5	0.4	0.2	0.2	0.1	0.0
Aluminium	Proprietary 1	valing	0.2	0.3	0.2	0.4	0.2	0.4	0.4	0.4	0.3	0.2	0.2	0.2	0.2	0.1	-
	Softwood	Parallel	0.3	-	0.4	0.4	0.4	0.6	0.5	0.4	0.4	0.4	0.2	0.2	0.3	0.2	0.8
	Joitwood	Perpendicular	0.4	-	0.5	0.4	0.4	0.5	-	0.4	-	0.3	0.3	0.2	0.2	0.1	0.7
Timber	Hardwood	Parallel	0.4	0.6	0.5	0.4	0.4	0.4	0.4	0.4	0.5	0.4	0.3		5	0.2	0.5
		Perpendicular	0.5	-	0.5	0.5	0.3	0.4	-	0.5	-	0.4	0.3	-	-	0.2	0.7
		Proprietary beam	0.5	0.4	0.4	0.5	0.2	0.4	0.3	0.4	0.4	0.5	0.3	-		0.1	-
	Good one si	de	0.3	0.3	0.2	0.4	0.2	0.2	0.3	0.3	0.3	0.3	0.3	0.2	0.2	0.2	0.3
Plywood	Combi ply f	aced	=	0.2	1.7	0.2	0.2	0.2	0.2	-	100	-	0.2	1771	100		0.3
Flywood	Film faced F	ìnnish	-	0.2	-	0.2	0.2	0.3	0.2		<u>а</u> .		0.2		-		0.3
	Film faced quality		0.1	0.2	0.1	0.1	0.1	0.2	0.1	0.2	0.2	0.1	0.2	- 22	12	0.2	0.2
Hardened	Cast face		0.1	-		0.0	-	0.8	0.7	0.5	0.7	-	0.3	0.3	0.3	0.2	0.4
Concrete	Trowelled face		0.5	0.7	0.2	0.6	0.4	1.1	0.7	0.7	0.6	0.6	0.3	-	-		0.4
Soil	Granular		0.3	-		0.3	-	0.3	0.3	0.3	0.3	-	<u>.</u>	(22)	12	-	0.4

Lower Load –Accepting	Upper Load-Accepting Member							
Member	Plain Steel	Painted Steel	Concrete	Softwood	Hardwood			
Plain Steel	0.15	0.10	0.10	0.20	0.10			
Painted Steel	0.10	0	0	0.20	0			
Concrete	0.10	0	0.40	0.40	0.30			
Softwood	0.20	0.20	0.40	0.40	0.30			
Granular Soil	0.30	0.30	0.40	0.30	0.30			
Hardwood	0.10	0	0.30	0.30	0.10			

Table 2.13 Minimum Value of Coefficient of Static Friction (Gorst et al., 2003)

CHAPTER 3

FINITE ELEMENT MODEL DESCRIPTION AND VALIDATION

3.1. Introduction

A three-dimensional finite element model using the commercial software CSI Bridge/SAP2000 (SAP2000, 2019) was used to model the integral abutment bridges. The three-dimensional numerical model comprised of the superstructure (slab, girders, and solid steel diaphragms) and the substructure (abutment and piles supporting the abutment as well as the foundation soil and the backfill behind the abutments). The bridges were numerically analyzed under the effect of self-weight and thermal loading of ± 65 degrees. This chapter addresses the types of elements and the technique implemented to achieve the numerical results.

3.2. Bridge Geometry

The bridge considered in this study consisted of five built-up main girders. The web of the girder was manufactured from steel plates of 20 mm thickness, while the flanges were manufactured from steel plates of 40 mm thickness. The height of the web was taken 1200 mm and the width of the flanges was taken 500 mm. Diaphragms of 1200 mm height and 20 mm thickness were used to brace the main girders in the radial direction. The diaphragms were attached to the main girders via rigid connections. The diaphragms were placed in radial direction as shown in Figures 3.1 and 3.2. Diaphragms were also placed on top of the piers.

3.3. Model Geometry

The finite element models were generated in this study based on varying the bridge length at constant radius. Table 3.1 illustrates the different parameters used in this study, where L_i (i=1 to 6) stands for the length of the bridge along the outer girder curved centerline in meters. The table includes the radius of curvature R, average diaphragm spacing along bridge curved centerline, S_D, and pier spacing along the outer girder curved centerline, S, all in meters. The total bridge length was computed according to the equation "L = R θ ," where R was taken as the outer radius of curvature as depicted in Figure 3.2 and θ in radians, while the width of the bridge, W, in all models was taken equal to 12.5 m, representing a two-lane bridge cross-section showing in Figure 3.1. The bridge cross-section was made of 200 mm thick slab fully

connected on top of 5 steel I-girders. The girders were spaced at 3 m and connected together using steel solid diaphragms of 20 mm thickness and 1200 depth. The girder had 500 x 40 mm top and bottom flange and 1200 x 20 mm web. The baseline was the outer periphery of the bridge. The bridge length (L) was measured along the baseline as well the pier spacing's (S). While the spacing between the diaphragms (S_D) was measured along the curved centerline of the bridge's deck. The abutment of 1.0 m thickness having three different heights, H, namely: 4 m, 5.32 m and 6.64 m. The piers were of rigid type. Rigidity of the piers can be achieved by installing a pile group to support loads transmitted to the pier. The pier extended in radial direction to support the five main girders. Piles arranged in one row were installed to support the abutment loads and to accommodate the bridge end-displacement resulting from all loads acting on the bridge deck in addition to thermal loading. Each abutment was supported on 9 piles arranged in one row and oriented in strong axis as shown in Figure 3.2 (b). Strong axis was parallel to the centerline of abutment. The piles were installed such as one pile underneath the end of each girder, and one is under the mid-distance between two subsequent girders.

The steel girders were integrated with abutment of thickness 1.0 m considering rigid joints between them. Figure 3.3 presents complete view of one of the finite element models of a bridge having 5-bridge spans. The concrete slab was modeled using shell elements with nodes placed along the centerline and edges of each main girder in the tangential direction of the bridge. Additional nodes were placed on lines half-way between girders leading to shell element aspect ratio 2.23.

Shell elements were used to model the steel I-girders with nodes at each end of the flange and three nodes along the web. These nodes were spaced 3.35 m in longitudinal direction. Lydzinski and Baber (2008) emphasized that the number of elements per girder cross section has little influence on results. But the results were more sensitive to the two nodes located at the edge of the top flange of the steel I-girders In addition to the nodes located on top of the web and connected to slab nodes with rigid links. Each abutment was modeled using shell elements, with each element having 4 nodes. The nodes were along the same line of superstructure as shown in Figure 3.4 and 3.5. The vertical distance between the nodes in the abutment was 0.66 m, except the top two lines of nodes, whereas the spacing was 0.12 m.

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Piles were modeled using frame elements. At each layer of nodes, three nonlinear springs simulating the soil were placed. The springs were in three orthogonal directions. One spring was in the vertical direction and the other two were oriented in lateral directions were perpendicular to each other. The top three orthogonal springs were at 0.3 m below the abutment height, while the spacing between others were 0.97 m. Since the piles of 12.0 m were supposed to be embedded 0.40 m to 0.66 m into the abutment, the connection between the abutment and top of pile were considered rigid.

Finally the radial diaphragms were modeled by four-node shell elements. Two-nodes located along the centerline of steel I-girders were shared with the diaphragm shell elements. The top shared node was located at point of intersection of the top flange of the girder and the diaphragm. The bottom shared node was attached at point of intersection of the bottom flange of the girder and diaphragm. Figure 3.6 presents meshing of bridge concrete deck, where the width of the bridge was discretized into eighteen elements. While Figures 3.7 and 3.8 present simulation of the diaphragms and the I-girder beams.

Figures 3.9 and 3.10 show the common nodes between the abutment and steel I-girders to ensure complete integration between the abutment and the bridge deck. At each abutment, there were seven common nodes for each girder. Noteworthy, each node of the shell and frame elements had six degrees of freedom, three translations and three rotations.

Each element had local coordinate systems 1, 2 and 3, which are different from the global coordinate system x, y and z. Both systems are right-handed coordinate systems. The element's local coordinate system used to define force-deformation properties and output. Axis (1) is directed along the length of the element and corresponding to expansion/contraction deformation, the other two axes corresponding to shear deformation. McBride, (2013) has elaborated on the transformation from global to local coordinate system when building the finite element model for curved integral bridge. As mentioned earlier, a similar approach has been tackled in the current study.

Table 3.1 shows total bridge length ranging from L_1 to L_6 with pier spacing listed in the last column of the table. So, the number of bridge spans for each bridge configuration is calculated as the bridge length of L_1 through L_6 values divided by the pier spacing. As an example, Figure 3.2 (a) shows schematic diagram of a curved integral abutment bridge considering 2 spans

with total length at the outer side, far away from the center of curvature, equal 2S that represent the case of total bridge length of L_2 listed in Table 3.1. While Figure 3.2 (b) shows the orientation of the piles adopted in this study with strong axis of the pile oriented in the tangential direction.

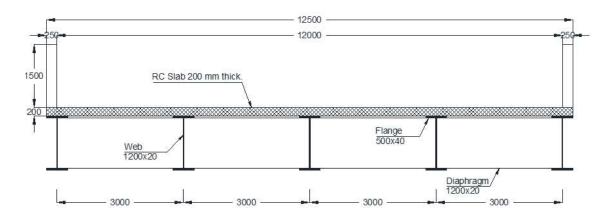


Figure 3.1 Schematic Diagram Showing Typical Cross Section used in the Finite Element Models

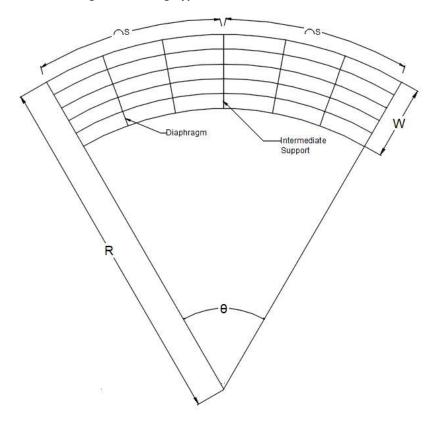


Figure 3.2 (a) Schematic Diagram Showing the outer Radius (R), Theta (θ), Span (S) and Bridge Width (W)

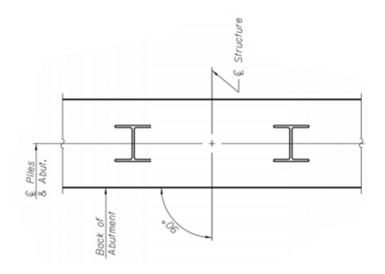


Figure 3.2 (b) Schematic Diagram Showing the Orientation of the Piles in Regards to the Abutment Adopted in this Study

Radius (R) (m)	L 1 (m)	L₂ (m)	L₃ (m)	L 4 (m)	L ₅ (m)	L ₆ (m)	Average Diaphragm Spacing (S _D) (m)	Pier Spacing at outer Edge (S) (m)
60	20.94	41.88	62.83	83.77	104.71	125.66	4.69	20.94
100	34.90	69.81	104.71	139.62	174.52	209.43	3.27	17.45
150	52.35	104.71	157.07	209.43	261.79	314.15	5.02	26.17
200	69.81	139.62	209.43	279.24	349.05	418.86	6.76	17.45
250	87.26	174.52	261.79	349.05	436.31	523.58	8.51	21.8
300	104.70	209.40	314.10	418.80	523.50	628.30	10.25	26.17

Table 3.1 Description of the Bridges Considered in This Study

In the finite element modeling, material and section properties were defined as follows: the concrete unit weight for the slab and abutments was taken as 23.5 kN/m^3 , while the steel unit weight for piles, girders and diaphragms was taken as 76.97 kN/m^3 . The section properties were reasonably derived from actual and similar integral abutment bridges in the field.

For the abutment thickness, it was taken as 1 m and kept constant for all the finite element models generated in this study. The 1 m thickness of the abutment is a reasonable assumption based on actual abutment thicknesses for integral abutment bridges in the field. Nevertheless, a sensitivity study was made on the effect of varying abutment thickness on thermal-induced pile displacement and it was found that the abutment thickness has no effect on the displacement of laterally loaded abutment piles.

The concrete slab thickness was taken as 0.2 m. In considering the girder dimensions, care was addressed towards the stability of the girder as a whole and the stability of the girder components such as the flange and the web to general and local buckling. As such, the girder dimensions were adopted from actual girder dimensions for an integral abutment bridge in the field with a span length little bit greater than that assumed in the models.

3.3.1. Dimensions of Curved Steel I-Girder

The dimensions of steel I-girders were justified according to the AASHTO LRFD Bridge Design Specifications (AASHTO 2017). The depth-to-thickness ratio which satisfies compact section requirements for the web is:

$$\frac{D}{t_w} \le \frac{19230}{\sqrt{f_y}} \tag{3.1}$$

D = Clear distance between the flanges (in.),

$$t_w$$
 = Web thickness (in.),

 f_y = Specific yield stress for steel (psi).

Applying the above equation for a web thickness of 20 mm (0.78 in.) and web height of 1200 mm (47.24 in.) and taken f_y as 380 N/mm² (55,000 psi), yields depth-to-thickness ratio equal to 60 which is less than the maximum allowable value of 82. To satisfy compact requirements of the flange, the width to thickness ratio must satisfy the following formula:

$$\frac{b}{t} \le \frac{4110}{\sqrt{f_y}} \tag{3.2}$$

b = Flange width (in.),

t = Flange thickness (in.),

 f_y = Specific yield stress for steel (psi).

Applying the above equation for a flange width of 500 mm and thickness of 40 mm gives width-to-thickness ratio of 12.5 which is the less than the maximum allowable thickness ratio of 17.5.

3.3.2. Supporting Piles

The piles were chosen as an HP section which is the most common type of piles used in integral abutment bridges. The spacing between the piles was taken as 1.5 m and a total number of 9 piles at each abutment was used. The length of the pile was taken as 12 m below bottom-of-abutment and the piles were oriented as such the pile strongest axis is parallel to the direction of abutment as depicted in Figure 3.2. Along HP piles, concrete filled steel pipes (CFT) are used for integral abutment foundations such as the ones used in Southbound I-65 over SR-25 bridge. This bridge is an integral abutment bridge in Tippecanoe County, USA, which used combination of both HP piles, namely HP 12x53, and concrete filled steel pipes CFT 14.5x0.25 (Frosch & Lovell, 2011). It must be noted that pile connection with the abutment in the finite element models was taken as fixed connection. In the field, the fixed connection is established by providing enough pile embedment length inside the abutment, generally from 1 to 3 ft with cage reinforcement spanning the embedment length (Burke, 1990).

The piles used in the numerical models was chosen to be HP 310X125 which has been used in several integral abutment bridges in the field such as Middlesex Bridge which is an integral abutment bridge located on VT12 over Martin's Brook in Middlesex, Vermont USA and East Montpelier Bridge which is an integral abutment bridge located on US2 over the Winooski River in East Montpelier, Vermont USA (Civjan et al., 2014). The HP 310X125 pile dimensions in meters are as shown in Figure 3.12.

It is worth mentioning that Illinois Department of Transportation has created a chart for pile selection as depicted in Figure 3.13. The pile selection is based on several restricted criteria and assumptions in regards to pile orientation, type of soil in which the pile is embedded, soil unconfined compressive strength and bridge effective expansion length (Illinois Department of Transportation, 2012).

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3.4. Soil Conditions

Usually granular backfill geomaterial is adapted to backfill behind the bridge abutment. The abutment backfill material must have high coefficient of permeability to avoid building up pore water pressure, which may impose hydrostatic water pressure on the bridge abutment. Furthermore, the soil pressure resulted from the backfill has great influence on the bridge performance (Kalayci et al., 2012). Therefore, two conditions of the abutment backfill were considered namely: loose sand backfill and dense sand backfill. Also, the foundation soil can affect performance of the bridge especially during negative thermal loading (Civjan et al., 2007). While Albhaisi et al. (2012) concluded that clay stiffness and the foundation soil have a minor effect on the displacement of the top of the abutment. Upon this contradiction about the role of foundation soil on the bridge performance, two foundation soil, namely: stiff clay and medium dense sand, were adopted to emphasize the role of foundation soil on the performance of horizontally curved IAB. Accordingly, loose sand abutment backfill was simulated within the developed numerical model, while the foundation soil was considered either stiff clay or medium-dense sand. In addition, dense sand abutment backfill was simulated, while the foundation soil was considered either stiff clay or medium dense sand, as shown in Table 3.2. The constitutive geometrical parameters are presented in Table 3.3.

Soil Cases	Abutment Backfill	Foundation Soil	
Case 1	Loose sand	Stiff clay	
Case 2	Dense sand	Stiff clay	
Case 3	Loose sand	Medium dense sand	
Case 4	Dense sand	Medium dense sand	

Table 3.2 Soil Conditions Considered in the Numerical Models

Type of Soil	Unit Weight kN/m³	Friction Angle Φ	Undrained Shear Strength kN/m ²
Loose Sand	15	30	-
Dense Sand	20	45	-
Medium Dense Sand	18	35	-
Stiff Clay	19	-	100

Table 3.3 Constitutive Geomaterial Parameters

3.5. Soil Layering

It is worth mentioning that soil layering is out of the scope of this study. The piles were embedded in either homogeneous isotropic stiff clay formation or homogeneous isotropic medium dense sand formation. Nevertheless, some differences should exist in the lateral capacity of piles in case of layered soil. In reference to the paper by Yang and Jeremic (2005) on which they studied the effects of soil layering on the performance of laterally loaded piles. From their study, the authors concluded that consecutive stratification of sand-clay-sand, layers, the intermediate clay layer has effect on the lateral resistance of the upper sand layer, and also the sand layer has effect on the lateral resistance of the intermediate clay layer. This interaction in soil stiffness, to the best knowledge of the writer, is not yet modeled. Furthermore, the interaction between the stiffness of soil layers depends upon the consecutive stratification of soil layer. The interaction between layer stiffness of soft claysand-clay differs from sand-clay-sand stratification. Furthermore, the p-y relationship was developed from field test on small diameter pile embedded in homogeneous soil either clay or sand. Therefore, p-y relationship cannot be implemented in stratified soil. As a result of that discussion, foundation soil is homogenous isotropic and foundation soil comprises succession of different soil layers that is out of the scope of the current research.

3.6. Asymmetric Soil Conditions at the Abutments

In this research, soil conditions were assumed identical at both abutments and piers. If this is not the case, the bridge deck end displacement will not be equal at both abutments. Illinois

Department of Transportation (2012) defines the effective expansion length (EEL) as a function of the stiffness of the abutment-soil system and pile-soil stiffness. Soil borings at both abutments and piers are used to recover soil samples to be tested in laboratory and assessing the properties of soil which in turn used to define abutment-pile-soil stiffness at each abutment. According to Illinois Department of Transportation, the critical pile depth is taken as the first ten feet of soil beneath the abutment. The critical pile length (L_c) is defined as the length beyond which the pile behaves as if it was infinitely long. The critical pile length dependent upon pile bending stiffness and soil stiffness and type of soil that is either sand or clay. If the difference in the average unconfined compressive strength (q_u) at each abutment within the critical pile length is \leq 1.5 tsf and each abutment has the same number of piles, the centroid of stiffness of the structure may be assumed to be at the center of the structure and the controlling expansion length may be assumed to be half the total structure length. In these cases, there are no corrections to be applied to the controlling expansion length. Where the difference in the average q_u , within the critical pile length, of the foundation soil at the abutments exceeds 1.5 tsf, a pile stiffness modifier (M) shall be used in determining the centroid of stiffness of the structure. The pile stiffness modifier accounts for the differences in soil stiffness and shall be calculated using the following formula:

$$M = \frac{1}{1.45 - 0.3q_{u}}$$
(3.3)

3.7. Super and Substructure Model Description

3.7.1. The Developed Model

As mentioned earlier, SAP2000 software was used to model a horizontally curved integral abutment bridges in this study.

Figures 3.3 and 3.4 shows views of one of the finite element models with and without soil springs, respectively. Figure 3.5 shows the node spacing along the piles taken as 0.97 m as well as the connection between the pile head and the abutment. Figure 3.6 shows the meshing of the bridge concrete deck in the finite element models. Figure 3.7 shows diaphragm spacing for one of the models. In that particular model, a total of 7 diaphragms

were used, one at the pier support and 3 diaphragms on each side of the pier for a total bridge length of 41.88 m, representing the case of bridge length of L_2 in Table 3.1.

In all the models, rigid link members were used to join each joint of the girder and the corresponding joint on the slab as shown in Figure 3.8. The abutment was divided along its height with spacing between the generated nodes of no more than 0.66 m as depicted in Figure 3.9. The girders were integrated in the abutment, generating common nodes between the abutment and the girders as shown in Figure 3.10.

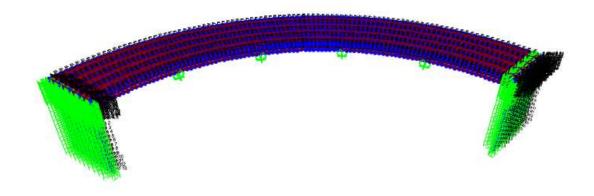


Figure 3.3 Complete View of One of the FEM from SAP2000 Software with the Presence of Soil Springs

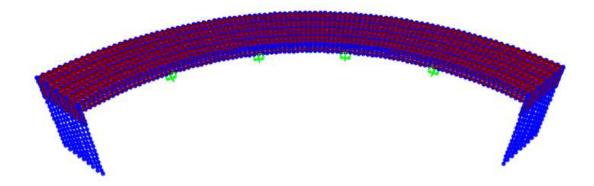


Figure 3.4 View of One of the FEM from SAP2000 Software without Showing Soil Springs

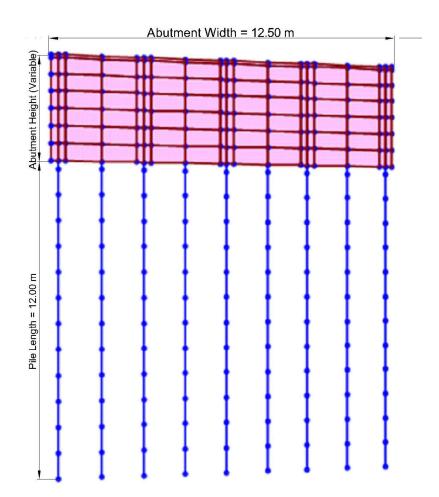


Figure 3.5 Nodes Spacing Along the Piles from SAP2000 Software

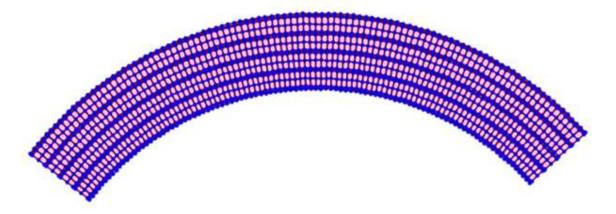


Figure 3.6 View of the Meshing of the Bridge Concrete Deck in the Finite Element Model from SAP2000 Software

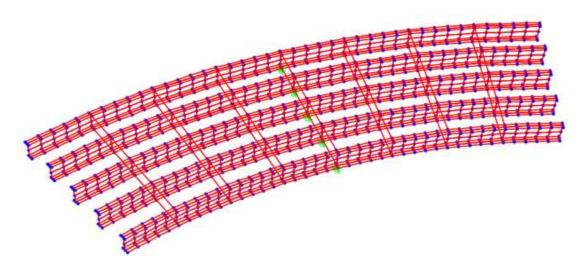


Figure 3.7 View from SAP2000 Model Showing Diaphragm Spacing

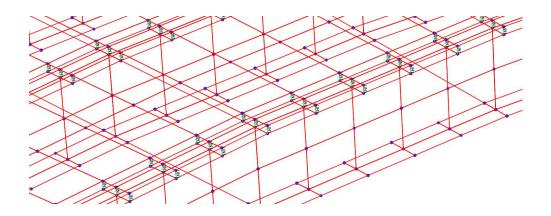


Figure 3.8 View of Joints of the Deck Slab and the Steel Top Flange Linked by Fixed Link Members Available in Sap20000 Software

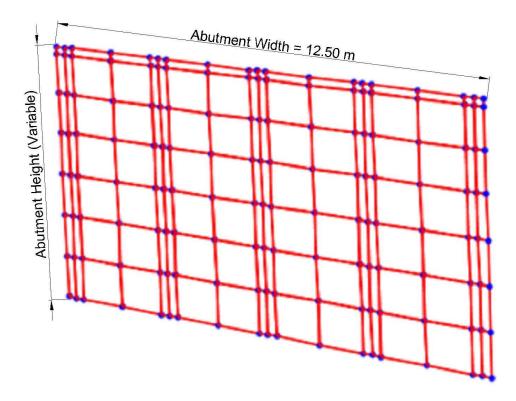


Figure 3.9 View of Abutment Mesh from SAP2000 Software

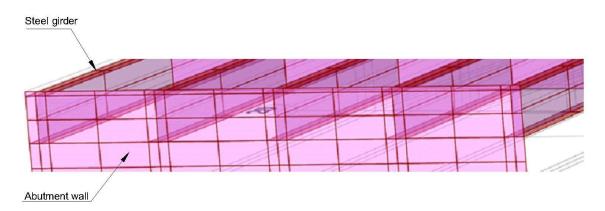


Figure 3.10 View of Common Joints Between Abutment and Girders from SAP2000

The quick bridge tool was assessed in CSI Bridge. It was found that using the quick bridge option in CSI bridge software is helpful in generating straight and skewed bridges. While for curved bridges unless extreme care, prudence and knowledge are practiced, the chance of generating asymmetric curved bridge is high. So, based on this finding, for sake of validation, for straight and skewed bridges modeled, quick bridge tool was used as well as other technique of modeling such as building the model by generating first the grid lines.

For modeling curved bridges, the quick bridge tool was not used. Instead, the models were built by generating grid lines in both radial and tangential coordinates, and along the Z direction to create the three-dimensional model.

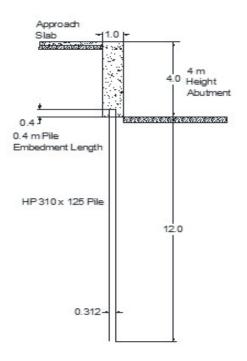


Figure 3.11 Schematic Diagram of Pile Head Connection with the Abutment

Section Name p	ile	Display Color
Section Notes	Modify/Show Notes	
Dimensions		Section
Outside height (t3)	0.312	2
Top flange width (t2)	0.312	
Top flange thickness (tf)	0.0174	3
Web thickness (tw)	0.0174	
Bottom flange width (t2b)	0.312	
Bottom flange thickness (tfb)	0.0174	
		Properties
Material	Property Modifiers	Section Properties
+ A709Gr50 ~	Set Modifiers	Time Dependent Properties

Figure 3.12 Pile Section Properties inserted in SAP2000 Software for HP 310 x 125 Shape

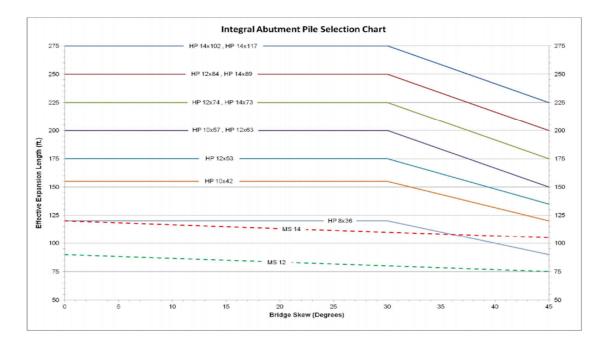


Figure 3.13 Pile Selection Chart (Illinois Department of Transportation, 2012)

3.7.2. Cross Diaphragm

In straight bridges, cross frames and solid diaphragms act as secondary members in maintaining structural integrity (Thanasattayawibul, 2006). However, in curved bridges, torsion is resisted by the curved girders and their interaction with the diaphragms (Doust, 2011). The spacing of cross frames was given by Davidson et al. (1996), and reported by Doust (2011). Meanwhile, Doust (2011) derived an equation to calculate the spacing between cross frames, using V-load method. Figures 3.14 and 3.15 show schematic diagrams for forces acting on the steel flanges and diaphragms in curved girders, (Doust, 2011). The forces in the flanges are M/h_1 , where M is the moment and h_1 is the distance between the compression and tension flanges. Notably, the moment imposed on the outer beam differ from that acting on the inner one. For a two-girder bridge, due to the curvature of the girders, the forces in the flanges are neither equal nor balanced. There exists a component that tends to deflect the girders outward in case of the force in the upper flange and deflect the girder inward in case of the force in the lower flange. This force is resisted by the force H1, shown in Figure 3.15, which is a force along the plane of the diaphragm. This force is equal and in opposite directions for the top and bottom flanges. The force H₁ can be found by resolving the forces in the flanges in the x and y directions and equating the force in the y direction with H_1 . By simple mathematical manipulation, the force H_1 is equal to Md_1/h_1R_1 , where d_1 is the spacing between the diaphragms ($S_D=d_1$) and R_1 is the radius of curvature taken at the point of consideration.

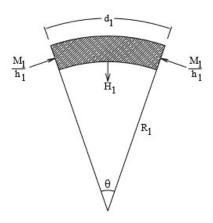


Figure 3.14 Forces Acting on the Flange and Diaphragm (Doust, 2011)

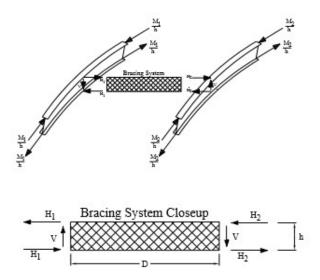


Figure 3.15 Force Equilibrium of the Diaphragm (Doust, 2011)

The moment equilibrium of the diaphragm necessitates the existence of vertical shear force which can be calculated according to the following equation:

$$V = (H_1 + H_2)\frac{h}{D}$$
(3.4)

Where;

$$H_2 = \frac{M_2 d_2}{h_2 R_2} \tag{3.5}$$

Since there is an interaction between the girders and the diaphragms, the diaphragm was chosen to have a thickness equal to that of the web of the girder which is 20 mm and the diaphragm height was taken equal to the web height.

3.7.3. Boundary Conditions

The support conditions at the piers were taken such that they prevent both the vertical and the radial movement of steel I-girders as shown in Figure 3.16. While In field, the support conditions at the pier can be different from the conditions implemented in the model. The support conditions at the pier may differ from one girder to another, such as Stockbridge Bridge which is a two-span integral abutment bridge in Vermont, USA, with different support conditions at the same pier. The bridge slab rests on five curved steel girders, two of which have fixed bearings on the pier, the other three have guided bearings which allows only radial displacement (Kalayci et al., 2012). Greimann et al. (2014) pointed out that the orientation of bearing guides and the freedom of bearing movement are extremely important in studying the performance of horizontally curved bridges.

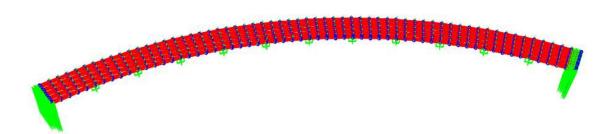


Figure 3.16 View of Multi Span Curved IAB of one of the Numerical Models with the Support Conditions at the Piers Preventing both the Radial (Lateral) and the Vertical Displacement

3.8. Soil Modeling Description

Soil was modeled using Winkler soil model (Matlock, 1970) which assumed that soil reaction at a point depends only on the pile deflection at that point and not on pile deflection above or below that point. Thus, soil was modeled by a series of independent springs as shown in Figures 3.17 and 3.18. The spacing between the springs along the pile in the finite element models was taken as 0.97 m, starting 0.3 m below the bottom of abutment. At each node, there were three orthogonal springs representing the soil. The vertical springs represent $(\tau - z)$ relationship, while the other two springs represent (p-y) relationship in the two perpendicular directions. At the pile base, the soil is simulated by independent spring representing (q - z) relationship.

The soil behind the abutmen is simulated by three orthogonal springs. The perpendicular spring on the bridge abutment represents $(p - \Delta)$ relationship, while the other two springs simulate the friction developed on the wall in two perpendicular directions. The coefficient of friction was taken equal to 0.4.

The input values for these springs in SAP2000 commercial software were a set of forcedisplacement relationships generated from the selected abutment and pile soil models. As an example for such curves, Figure 3.19 represents force-displacement relationship $(p - \Delta)$ for dense sand backfill behind the abutment at depth of 2.78 m. While Figure 3.20 represents force-displacement curve for loose sand supporting the abutment at depth of 2.78 m. Figure 3.21 represents force-displacement relationship for piles embedded in dense sand at depth of 7.25 m from the ground surface. Figure 3.22 represents force-displacement relationship for piles embedded in stiff clay at depth of 5.27 m from ground surface.

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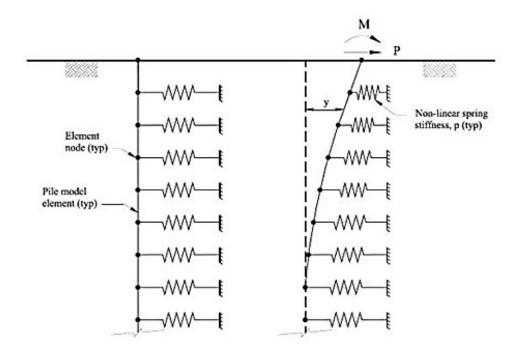


Figure 3.17 Laterally Loaded and Unloaded Piles for Soil Modeled as Disconnected Springs (Bowles, 1996)

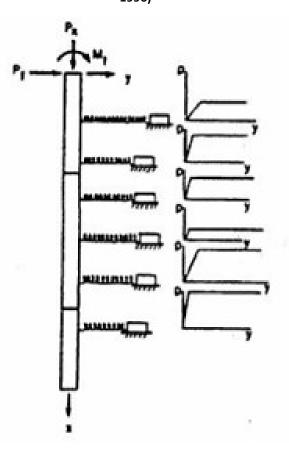


Figure 3.18 Laterally Loaded Pile Where Soil is modeled as Disconnected Springs (Reese, 1984)

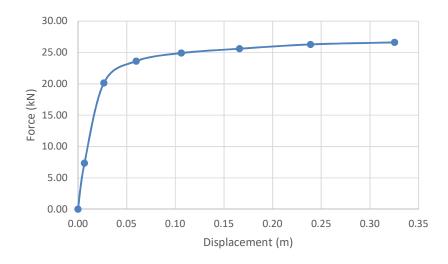


Figure 3.19 Force-Displacement Curve for Dense Sand Supporting the Abutment at Depth 2.78 m from Ground Surfaces

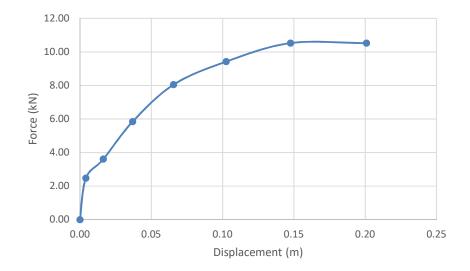


Figure 3.20 Force-Displacement Curve for Loose Sand Supporting the Abutment at Depth 2.78 m from Ground Surfaces

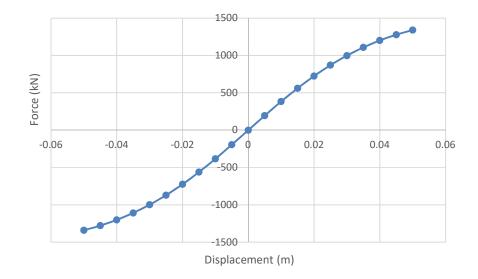


Figure 3.21 Force-Displacement Curve for Piles Embedded in Dense Sand at Depth 7.25 m from Ground Surfaces

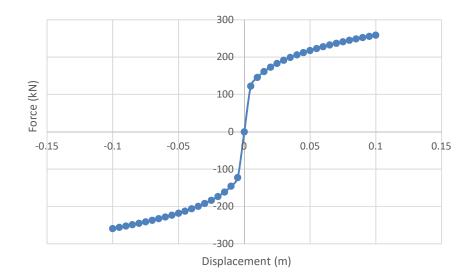


Figure 3.22 Force-Displacement Curve for Piles Embedded in Stiff Clay at Depth 5.27 m from Ground Surfaces

3.9. Material Properties

The material properties used in the finite element model namely: concrete and steel, were obtained from literature. The uncertainties in the modulus of elasticity (E), Poisson's ratio (0) and unit weight of material (γ) are much less than that inherent in coefficient of linear thermal expansion. Table 3.4 and Table 3.5 present the material properties of steel and concrete

respectively. Steel material properties were applied to girders, diaphragms and abutment piles as listed in Table 3.4. The concrete modulus of elasticity, Poisson's ratio, density and coefficient of linear thermal expansion were applied to concrete deck and abutment.

Modulus of Elasticity (MPa)	Poisson's Ratio	Unit Weight (kN/m³)	Coefficient of Linear Thermal Expansion (m/m.°C)
1.999E+5	0.3	76.97	1.17E-05

Table 3.4 Model Steel Material Properties

Table 3.5 Model Concrete Material Properties

Modulus of Elasticity (MPa)	Poisson's Ratio	Unit Weight (kN/m³)	Coefficient of Linear Thermal Expansion (m/m. °C)
24.85E+3	0.2	23.563	9.9E-6

3.10. Thermal Loading

The Finite Element Models of the integral abutment bridges were analysed in the parametric study, implementing uniform thermal loading conditions of ± 65 °C. The thermal loading condition was taken from Figure 3.23. The Eurocode EN 1991-1-5 (2003) divide bridges into 3 types, namely: type 1 steel deck, type 2 composite deck and type 3 concrete deck. This grouping aims to differentiate between massive bridge decks that take longer times to heat and cool, from lighter bridge decks that are more rapidly heated and cooled. As it can be seen from the figure, the maximum and minimum bridge temperature for type 2 is 5 °C above the shade air temperature.

The shade temperature used is the temperature where the annual probability of exceeding is 0.002. It is obvious that the difference is much greater for type 1 and much smaller for type 3. In the numerical models, $T_{e \ max}$ was taken equal to 36°C, while $T_{e \ min}$ was taken equal to -29°C. Therefore, ΔT becomes equal to 65 °C , where $T_{e \ max}$ and $T_{e \ min}$ are the maximum and minimum uniform bridge temperature respectively. This value is close to the 55.6 °C that is used as thermal loading in the paper by Kalayci et al. (2012) in modeling integral abutment bridges under thermal loading.

If the lock-in temperature (construction temperature) were assumed to range from -1.1°C to 32.2°C (Quinn and Civjan, 2017), the thermal loads for different cities in Canada based on maximum and minimum temperature given by Nikravan (2013) are shown in Table 3.6.

	Nikrava	n (2013)	Quinn and Civjan (2017)		
City	Minimum Temperature	Maximum	Lock-in Tem	Lock-in Temperature $^\circ\!C$	
	°C	Temperature °C	Min.	Max.	- ΔΤ
Toronto	-33	50	-1.1	+32.2	-65.2/+51.1
Vancouver	-19	44	-1.1	+32.2	-51.2/+45.1
Ottawa	-39	51	-1.1	+32.2	-71.2/+52.1
Montreal	-39	50	-1.1	+32.2	-71.2/+51.1

Table 3.6 Maximum and Minimum Effective Temperature of Steel Bridges for Big Cities in Canada and the Corresponding Thermal Load

Therefore, a thermal load of 65°C covers the performance of the presumed bridges having different configurations in Toronto and Vancouver. While, the assumed thermal load underestimates ΔT in Ottawa and Montreal. Meanwhile, if the construction temperature is assumed 7.2°C (Quinn and Civjan, 2017), which would be typical of construction being completed, a thermal load of 65°C shall cover all big cities in Canada.

For sake of comparison, Doust (2011) applied a non-uniform temperature gradient for concrete deck and non-uniform thermal gradient for the steel girder. The temperature through concrete varies from 54°F (12.2°C) to 14°F (-10°C), and through steel girder less than 14°F.

Thanasattayawibul, (2006) applied two categories of thermal loading as follows:

 ΔT slab = 90° F (32°C) and ΔT the rest = 60°F (15°C)

 ΔT slab =120 ° F(48 °C) and ΔT the rest = 90 °F (32 °C)

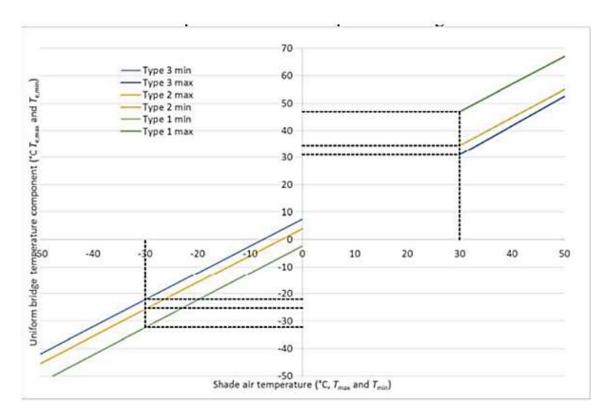


Figure 3.23 Bridge Temperature Selection Chart Based on Ambient Air Temperature (EN 1991-1-5, 2003)

3.11. Model Validation

Model validation was achieved by comparing the output results from the finite element analysis with four separate data sets. First, the finite element analysis was compared with field monitored results obtained from field instrumentation of three integral abutment bridges, namely: Middlesex Bridge, East Montpelier Bridge and Stockbridge Bridge. The three bridges included: (1) straight integral abutment bridge with 43 m span, (2) 15° skewed integral bridge with 37 m bridge span and (3) curved two-span continuous bridge deck with 11.25° of curvature and 68 m total bridge length. Additionally, the finite element analysis was compared with results provided by Quinn and Civjan (2017).

3.11.1. Description of Bridges

3.11.1.1. Middlesex Bridge

The bridge has a single span of 43.0 m from bearing to bearing. The bridge is straight IAB. The structure of the bridge is as follows: 220 mm concrete deck supported on five plate steel

girders evenly spaced at 2.05 m, starting 1.0 m from each deck fascia. The web of girders is 1170x14 mm with top and bottom flange plates of 510x25 mm and 510x54 mm, respectively. The steel girders are provided by shear studs to achieve composite action between the girders and slab. The bridge is provided with cross frames through the length of the bridge at 5.50 m spacing. Each abutment of 1.0 m thickness is supported on 5 HP 310x125 steel piles, embedded 1.0 m into the bottom of the abutment and embedded 9.0 m in the foundation soil. The height of the abutment varies from 4.0 m to 4.20 m. Wing walls of 0.45 m thickness are integrated with the abutment and extend 3.0 m perpendicular to the abutment. Approach slab of thickness 380 mm is provided at each end of the bridge, as it can be shown in Figures 3.24 through 3.27 and Table 3.7.

3.11.1.2. East Montpelier Bridge

The bridge is a single-span bridge with length 37.0 m, skewed 15°, and Road width of 14.2 m, as shown in Figures 3.28 through 3.31. The bridge structure includes 220 mm concrete deck, five plate girders with 1346x16 mm web, 457x22 top flange and 457x41 mm bottom flange. The steel girders are evenly spaced every 3.0 m, starting 1.10 m from each deck fascia. Shear studs are provided to accomplish composite action between concrete deck and girders. The steel girders are integrated with abutments at both ends, which are supported on steel reinforced elastomeric pad. The bridge girders are provided by cross frames, at 4.63 m spacing. Each bridge abutment of 0.9 m thickness and of height varying from 3.90 m to 4.05 m, is supported on five HP 310x125 mm steel piles. The piles are embedded 0.60 m into the abutment is provided with wing walls of 0.45 m thickness and extends 2.8 m from the centerline of the abutment. The wing walls are tapered at 45°. The bridge is provided with an approach slab at each end. Table 3.8 summarizes the main features of the bridge.

3.11.1.3. Stockbridge Bridge

Stockbridge Bridge is a curved two-span steel I-girders bridge, which has a length of 67.6 m along its curved centerline. The degree of curvature along the bridge alignment is 11.25°. Guided bearings are placed on the top of pier cap to guide the displacement and support the steel girders. The longitudinal displacements of girders 1 to 3 are restrained, while for girder 4 and 5, the displacements in all directions are restrained. At road level, there is a super

elevation of 6% and there is vertical elevation difference between the start and the end of the bridge, see Figures 3.32 through 3.38. The road width is 11.30 m. The concrete deck thickness is 203 mm. The bridge deck rests on five steel I-girders, with variable cross section along the bridge and at spacing of 3105 mm. Web dimensions are 1170x16 mm, while flange dimensions are different among girders and vary along the span, as shown in Figures 3.37 and 3.38. The steel girders are provided by shear stud, to integrate the girders with the deck slab. Cross frames are also provided with spacing varying from 2.6 m to 5.8 m. The abutments are of 0.9 m thickness and 6.3 m average height, each is supported on five HP 360x174 mm steel piles. The piles are embedded 0.6 m into the bottom of the abutment and extend 23 m into foundation soil. The abutments are provided by tapered wing walls oriented at 85° and 110° from the abutment as shown in Figure 3.33. Table 3.9 summarizes the main components of the bridge.

The Vermont Agency of Transport bridges were adopted for validation for the following reasons;

- a) The three bridges were analyzed through numerical models using finite element analysis (Civjan et al., 2014), as well the bridges were monitored in the field. Therefore, two-sets of wealthy data are available namely: field data and numerical analysis data.
- b) The field data was collected through long-term monitoring. This represents the long-term behavior of the bridges. The monitoring of Middlesex Bridge began December 04, 2009, through December 31, 2013. While the response of East Montpelier Bridge was monitored from November 24, 2009, up to December 31, 2013. The long-term monitoring of Stockbridge Bridge began November 2, 2009, through December 31, 2013.
- c) The monitoring of the response of the bridges started from the construction time.
- d) The three bridges represent state of the art, with the set of the bridges containing straight IAB, skew IAB, and curved IAB bridge. Furthermore, the bridges are provided with wing walls, and geofoam behind the abutment of one of these bridges. The material properties used in the finite element model are presented in Table 3.10.

3.11.1.4. Quinn and Civjan 2017

The results obtained from the developed numerical model were compared with those obtained by Quinn and Civjan (2017). Quinn and Civjan (2017) carried out parametric study using a 3D finite element model to study the effect of thermal loading conditions on the performance of straight IAB. The research focused on the effect of thermal loading on the performance of the bridge, with different orientation of abutment piles. The effects of various bridge lengths and abutment skew angles on the performance of the bridge were taken into consideration. Four thermal loads were considered in the analysis. The adopted bridge for validation of the developed numerical model has the characteristics presented in Table 3.11. The bridge width is 11.0 m and deck slab thickness is 152.44 mm. the piles are embedded in medium-dense sand to a depth of 6.1 m below bottom of abutment, while backfill supporting the abutment is dense sand.

3.11.2. Model Validation Results

The loading conditions for the Middlesex Bridge, East Montpelier Bridge and Stockbridge Bridge were the bridge self-weight in addition to the thermal loading.

Vermont Agency of Transportation researchers did a long-term monitoring as well as a finite element numerical modeling on Middlesex bridge, East Montpelier Bridge and Stockbridge Bridge using SAP2000 commercial software, (Kalayci et al., 2012; Civjan et al., 2014). The elastic and thermal properties used in the finite element model are given in Table 3.10.

Stockbridge Bridge was unique among the three bridges from the fact that geofoam material was placed behind the abutment to relieve soil pressure. As such, in the developed finite element model, the abutment was taken as having zero earth pressure, while maintaining earth pressure on the wing walls.

Tables 3.12 through 3.17 show both the field data results which are the sum of abutments' movements as well as Vermont Agency of Transportation researcher's finite element results, In addition the current numerical model results. Displacements are also included in Tables 3.12 through 3.17. Good agreement between the finite element modeling developed in this study and field data was observed.

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Bridge Length	43 m
Number of Spans	1
Bridge Width	10.2 m
Slab Thickness	0.22 m
Number of Girders	5
Girder Dimensions	1.170x0.014 web, 0.510x0.025 top flange, 0.510x0.054 bottom
	flange
Girder Spacing	2.05 m
Number of Piles Supporting	5
Each Abutment	
Pile Section	HP 310x125
Abutment Dimensions	1 m thick, 4.1 m average depth
Wing Wall Dimensions	0.45 m thick, 3.00 m perpendicular to the abutment
Soil Strata Behind The	Dense sand fill, total unit weight, $\gamma,$ of 22.77 kN/m³, angle of
Abutment	Internal Friction, φ´, of 45°
Foundation Soil	medium dense sand, total unit weight, $\gamma,$ of 21.2 kN/m^3 , angle
	of Internal Friction, ϕ' , of 35°

Table 3.7 Middlesex Bridge Description (Civjan et al., 2014)

Table 3.8 East Montpelier Bridge Description (Civjan et al., 2014)

Bridge Length	37.0 m		
Skew Angle	15°		
Number of Spans	1		
Bridge Width	14.2 m		
Slab Thickness	0.22 m		
Number of Girders	5		
Girder Dimensions	1.346x0.016 web, 0.457x0.022 top flange, 0.457x0.041 bottom		
Girder Dimensions	flange		
Girder Spacing	3.00 m		
Number of Piles Supporting Each Abutment	5		
Pile Section	HP 310x125		
Abutment Dimensions	1 m thick, 4.1 m average depth		
Wing Wall Dimensions	0.45 m thick, 2.80 m length		
Soil Strata Behind the Abutment	dense sand fill, total unit weight, γ, of 22.77 kN/m³, angle of Internal Friction, φ´, of 45°		
Foundation Soil	medium dense sand, total unit weight, γ , of 21.2 kN/m³ angle of Internal Friction, φ^{\prime} , of 35°		

Bridge Length	67.6 m
Number of Spans	2
Bridge Width	11.3 m
Slab Thickness	0.203 m
Number of Girders	5
Girder Web Dimensions	1.170x0.016 m
Girder Spacing	2.36 m
Number of Piles Supporting Each Abutment	5
Pile Section	HP 360X174
Pile Length	23 m
Abutment Dimensions	0.9 m thick, 6.3 m average depth
Wing Wall Thickness	0.45 m thick
Soil Strata Behind the	dense sand fill, total unit weight γ of 22.77 kN/m ³ , angle of
Abutment	Internal Friction ϕ' of 45°
Foundation Soil	medium dense sand, total unit weight γ of 21.2 kN/m³ angle of Internal Friction φ^\prime of 35°

Table 3.9 Stockbridge Bridge Description (Civjan et al., 2014)

Table 3.10 Material Properties Used in the Finite Element Models (Civjan et al., 2014)

Construction Material	Strength (MPa)	Elastic Modulus (MPa)	Shear Modulus (MPa)	Coefficient of Thermal Expansion m/m/°C	Poisson's Ratio	Unit Weight (t/m³)
Concrete Class (A)	28.0	25.0 E+3	10.0 E+3	9.9E-6	0.2	2.4
Concrete Class (B)	24.0	23.5 E+3	10.0 E+3	9.9E-6	0.2	2.4
Steel	345	200 E+3	77.0 E+3	11.7E-6	0.3	7.85

Bridge Length	Girder	Piles	Skew Angle	Abutm	tment	
(m)			(degree)	Thickness (m)	Height (m)	
45.7	W40X593	HP 12X84	45.0	0.91	3.58	

Table 3.11 Skewed Bridge Characteristics (Quinn and Civjan, 2017)

Table 3.12 Bottom-of-Abutment Displacement of Middlesex Bridge

	Thermal Load	Sum of Abutment Movements (in.)		Thermal	
Year	(°F)	Field Monitoring	Vermont Agency Researchers	Current Study	Expansion Equation
2013	109.5	0.47	0.32	0.46	1.2

Table 3.13 Top-of-Abutment Displacement of Middlesex Bridge

	Thermal Load	Sum of Al	Sum of Abutment Movements (in.)		Thermal
Year	(°F)	Field Vermont Cu		Current Study	Expansion Equation
2013	109.5	1.17	1.20	1.13	1.2

Table 3.14 Bottom-of-Abutment Displacement of East Montpelier Bridge

	Thermal Load	Sum of Abutment Movements (in.)			Thermal	
Year	(°F)	Vermont		Current Study	Expansion Equation	
2010	100.6	0.49	0.31	0.53	0.95	

Year	Thormal Load	Sum of Abutment Movements (in.)			Thermal
	Thermal Load (°F)	Field Monitoring	Vermont Agency Researchers	Current Study	Expansion Equation
2010	100.6	1.24	0.92	0.91	0.95

Table 3.15 Top-of-Abutment Displacement of East Montpelier Bridge

Table 3.16 Bottom-of-Abutment Displacement of Stockbridge Bridge

Year	Thormal Load	Sum of Abutment Movements (in.)			Thermal
	Thermal Load (°F)	Field Monitoring	Vermont Agency Researchers	Current Study	Expansion Equation
-	45	0.118	0.078	0.114	-

Table 3.17 Bottom-of-Abutment Displacement of Stockbridge Bridge

Year	Thormal Load	Sum of Abutment Movements (in.)			Thermal
	Thermal Load (°F)	Field Monitoring	Vermont Agency Researchers	Current Study	Expansion Equation
2011	102.1	1.55	1.51	1.54	1.77

3.11.2.1. Middlesex Bridge

Top-of-abutment displacement refers to the displacement measured at the top flanges of girders. The measured displacement excludes the displacement measured during construction of the bridge. Longitudinal abutment displacements are presented in Tables 3.12 and 3.13. The displacement is the sum of both abutments movements. The total longitudinal displacement due to thermal fluctuation through the four years is compared to FEM results by Vermont Agency researchers and by the current FEM. The current FEM was focused on predicting the longitudinal displacement over year 2013. Tables 3.12 and 3.13 show bottom-and top-of-abutment longitudinal displacements of Middlesex Bridge. The monitoring data

resulted that the top-of-abutment displacement over year 2013 is 1.17" (29.17 mm), while the bottom displacement is 0.47" (11.93 mm). Therefore, the abutment deformation is a combination of rigid body displacement and rotation. Notably, the monitoring of the bridge was carried out through four years. Naturally, temperature fluctuates through these years. The bottom displacements of abutment (the sum of the abutments displacements) were 0.52", 0.60", 0.46" and 0.47" over years 2010 up to 2013. While the longitudinal top displacements were 1.14", 1.39", 1.15" and 1.17" over the same period.

Tables 3.12 and 3.13 show good agreement between the values of the sum of abutment displacements obtained from the developed model and that monitored from the field. Thermal expansion equation implementing α equal to 6.5E-6 1/F was used to calculate the total longitudinal displacement of the bridge deck, considering the bridge length L. The free expansion yields 1.2". The free bridge displacement equals to that value of the sum top-of-abutment displacements obtained by researchers and 6% bigger than that obtained from current numerical model. This is attributed to the restraining action imposed by backfill behind the retaining wall and the abutment pile. While the free bridge displacement is much bigger than that of the sum of the bottom-of-abutment movements. This is attributed to the rotation of abutment-pile system. The top displacements of the two abutments are not similar (Civjan et al., 2014). Nevertheless, the bridge is non-skew and symmetrical. This unsymmetrical performance can be attributed to the variation in soil conditions at the two abutments.

The researcher's numerical finite element model predicted the sum of bottom displacements of the two abutments by 60%, while the current numerical model predicted a value that agrees well with the monitoring value. The sum of monitored abutment displacements, top and bottom, is not consistent through the four years. The largest value of top displacement equals to 1.14 times the mean values, while the smallest value is 0.94 times the mean values. While the largest bottom displacement is 1.17 times the mean value and the smallest value is 1.01 times the mean value. This may be attributed to sudden abrupt in environmental conditions. Meanwhile, the predicted value is less than the Agency researchers' value. Additionally, this may be due to the fact that the researchers matched their finite element model results with the measured value. The matched results prevail that the backfill soil and the foundation soil changed from initial soil state and became loose during bridge expansion and looser during contraction. Current study was based on the initial condition properties of backfill supporting the abutment and foundation soil.

3.11.2.2. East Montpelier Bridge

The monitoring of East Montpelier skewed bridge was completed on November 24, 2009. The monitoring started from the construction date through December 31, 2013. Tables 3.14 and 3.15 present the sum of abutment displacements at upstream corner. The obtuse corner of abutment-1 is opposite to the acute corner of abutment-2. Therefore, the displacements of obtuse corner and acute corner were summed. The current finite element model results were compared with those monitored through 2010, the first year of monitoring program. The current study revealed sum of bottom-of-abutment displacements as 0.53", while the monitored value was 0.49", with over prediction of 8.1%. Meanwhile, the Agency researchers underpredict the sum of the bottom-of-abutment displacements by 63%. The free expansion of the bridge ($\delta = \alpha L \Delta T$) was 0.95", as shown in Table 3.14. The sum of top-of-abutment displacements predicted by the current numerical model is 0.91", which underpredict the measured value by 73%. The free expansion of the bridge deck is slightly bigger than those predicted values by current numerical model and Agency researcher's model at the top-ofabutments, but smaller than that of the measured value. The Agency researchers reported that the displacement at the acute and obtuse corner of each abutment exhibit similar displacements. The free expansion of the bridge given by equation ($\delta = \alpha L \Delta T$) is smaller than the sum of the bottom-of-abutment displacements, due to the rotation of the abutment in the vertical direction, resulted from restraining the abutment by the piles and the supporting soil.

The agency researchers reported that predicting substructure response of the bridge to thermal load is quit complex because the response of the bridge is not only dependent on thermal load but also on soil properties, variations with the expansion and contraction of the bridge deck. Additionally, there is lag in pile recovery after bridge expansion, and also after bridge contraction. Meaning the piles deflected shapes never fully recovered. Therefore, to predict the performance of the superstructure of the bridge, a complex finite element model is required.

3.11.2.3. Stockbridge Bridge

Due to the presence of geofoam behind bridge abutment, the backfill soil pressure was omitted in the Agency researcher numerical model as well in the current research. The Agency researcher's model was calibrated to match field data, while the current model used the initial state properties of foundation soil and supporting fill. The bridge is two-span with interior pier. Kalayci et al. (2012) reported field data concerning Stockbridge Bridge, Table 3.16 presents the average bottom-of-abutment displacement through hot season. The Table also presents the predicted values by the finite element model developed by Agency researchers and by the current research.

The table indicates that the predicted value by the current model agrees reasonably with the measured value, while the predicted value by Agency researchers underpredicts the measured value by 66.10%. The sum of measured top-of-abutment displacement at upstream corner of the abutment-1 and at the downstream corner was obtained and the mean value was assessed. The same was carried out for abutment-2. The sum of the two average values was obtained and called it "sum of average abutment displacement".

The same was carried out on the results obtained from current numerical model. The measured and the predicted values by Agency researchers and current research were tabulated in Table 3.17. The table indicates that the value obtained by the developed model agrees well with the measured value as well the value predicted by Agency researchers. The free expansion value differs from the measured and the predicted value, because free expansion equation does not take into account the effect of curvature, the effects of foundation soil and the supporting backfill.

3.11.2.4. Quinn and Civjan 2017

Another comparison was carried out on a numerically modeled straight integral abutment bridge by Quinn and Civjan (2017). The modeled bridge was a skewed integral abutment bridge with 45°skew angle, length of 45.7 m and abutment height of 3.58 m. That bridge was modeled among others by the researchers and the abutment displacement was presented. Tables 3.18 and 3.19 illustrate the results of both the transverse and longitudinal displacement at the top and the bottom of the abutment. Table 3.18 shows the top displacement of the abutment at the acute corner. While Table 3.19 shows the bottom displacement of the abutment at obtuse corner. Good agreement between the developed finite element model results and the published data was observed.

Applied	Civjan et al. (2014) & Quinn and Civjan (2017)		Current Study	
Temperature (°F)	Transverse Displacement (in)	Longitudinal Displacement (in)	Transverse Displacement (in)	Longitudinal Displacement (in)
75	0.02	0.53	0.03	0.51

Table 3.18 Top-of-Abutments Displacement at Acute Corner

Table 3.19 Bottom-of-Abutment Displacement at Obtuse Corner

Applied		l) & Quinn and Civjan 2017)	Current Study	
Temperature (°F)	Transverse Displacement (in)	Longitudinal Displacement (in)	Transverse Displacement (in)	Longitudinal Displacement (in)
75	0.26	0.22	0.22	0.26

Tables 3.18 and 3.19 indicate that the results of transverse and longitudinal displacements obtained from the developed model for the skew bridge match very well with those obtained by Quinn and Civjan (2017).

3.12. Screenshots

Figures 3.39 through 3.43 are screenshots of the finite element model of the Middlesex Bridge obtained from SAP2000 Software. While Figures 3.44 and 3.45 present screenshots of Montpelier Bridge. Whereas the screenshots of Stockbridge Bridge are shown in Figures 3.47 and 3.48. Finally Figure 3.49 presents a screenshot of a bridge adopted from Quinn and Civjan (2017).

3.13. Concluded Remarks

- a) The developed numerical model was adapted to analyze straight IAB, straight IAB with 15 ° bridge skew, straight IAB with 45° skew and curved bridge. The obtained results match reasonably with the results obtained from field monitoring and with the results obtained from current numerical models. These reasonable agreements are a source of evidence to implement the developed numerical model in conducting a parametric study.
- b) Field monitoring on three bridges sponsored by Vermont Agency of transport shows that (1) the abutment displacements are time-dependent due to the change of backfill properties with time, (2) the abutment displacements are affected by electrical storms and Hurricane, (3) the abutment deformation is a combination of rigid body displacement and rotation, and (4) the behavior of backfill shows that soil ratcheting does not occur in the backfill. The Agency researchers reported that the soil condition around the top 3 m of the pile is time-dependent in a way that dense sand gets looser with time. The piles never recover from their deflection shape during bridge expansion and contraction.



Figure 3.24 a) Middlesex Bridge (Civjan et al., 2014)

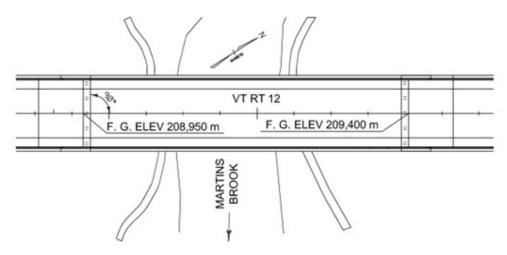


Figure 3.24 b) Middlesex Bridge (Civjan et al., 2014)

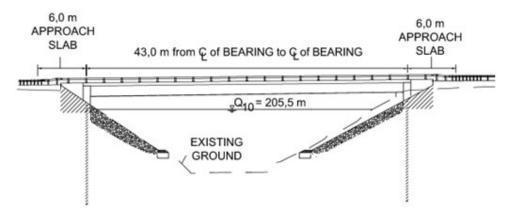


Figure 3.25 Elevation View of Middlesex Bridge (Civjan et al., 2014)

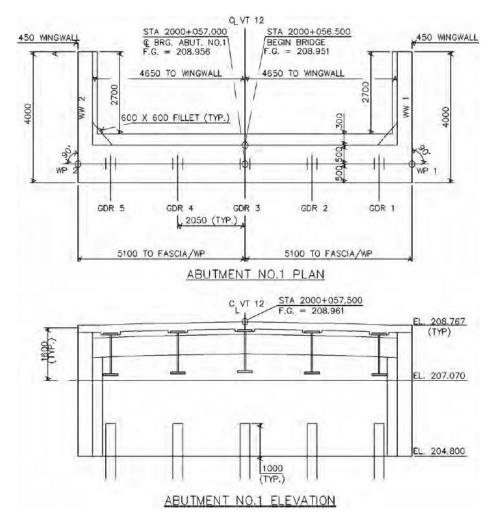


Figure 3.26 Plan and Elevation View of Abutment-1 at Middlesex Bridge (Civjan et al., 2014)

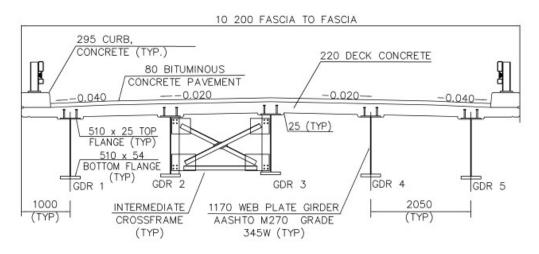


Figure 3.27 Middlesex Bridge Deck Section (Civjan et al., 2014)



Figure 3.28 East Montpelier Bridge (Civjan et al., 2014)

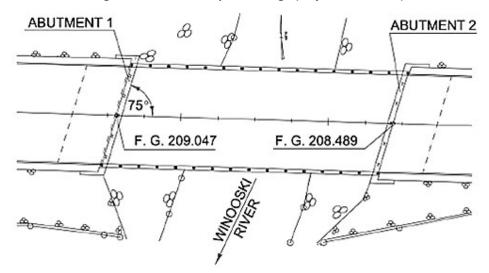


Figure 3.29 (a) Plan View of East Montpelier Bridge (Civjan et al., 2014)

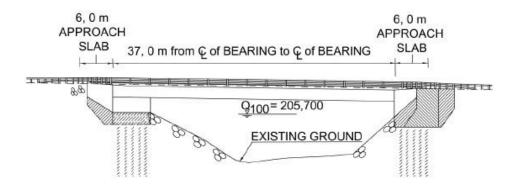


Figure 3.29 (b) Elevation View of East Montpelier Bridge (Civjan et al., 2014)

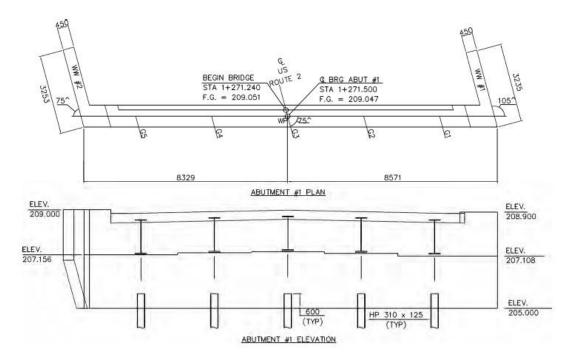


Figure 3.30 Plan and Elevation View of East Montpelier Bridge Abutment (Civjan et al., 2014)

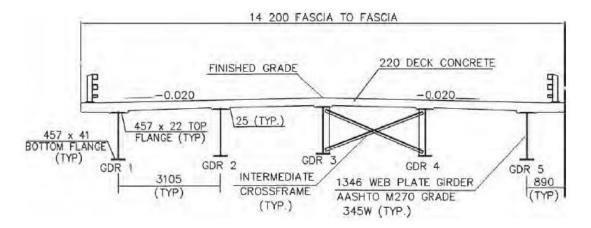


Figure 3.31 East Montpelier Bridge Deck Section (Civjan et al., 2014)



Figure 3.32 Stockbridge Bridge (Civjan et al., 2014)

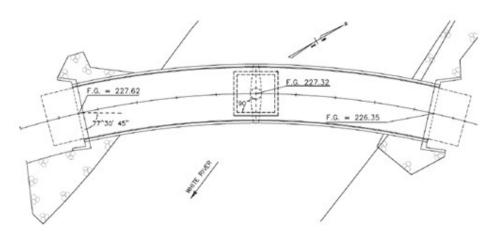


Figure 3.33 Plan View of Stockbridge Bridge (Civjan et al., 2014)

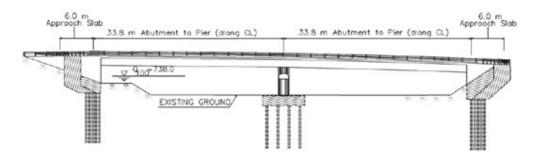
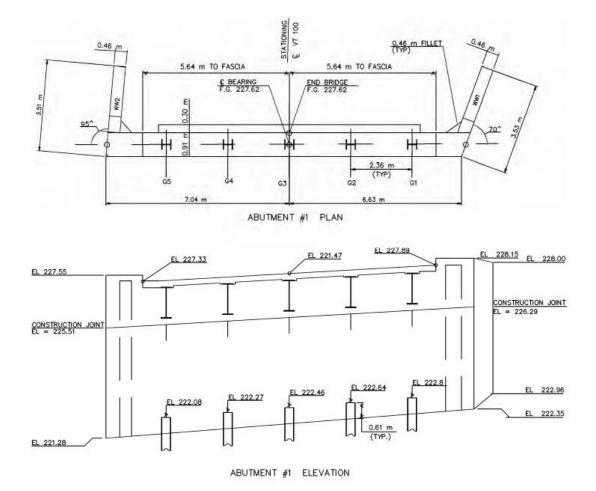


Figure 3.34 Elevation View of Stockbridge Bridge (Civjan et al., 2014)





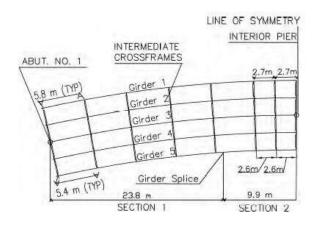


Figure 3.36 Stockbridge Framing Layout (Civjan et al., 2014)

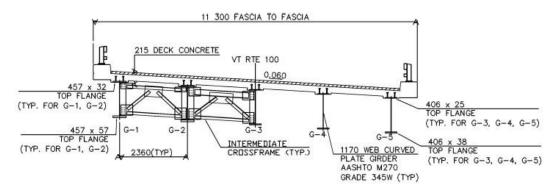


Figure 3.37 Stockbridge Deck Section 1 (Civjan et al., 2014)

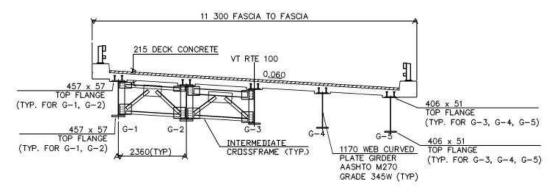


Figure 3.38 Stockbridge Deck Section (Civjan et al., 2014)

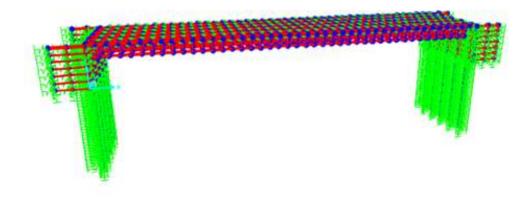


Figure 3.39 Finite Element Modeling of the Middlesex Bridge Showing Links and Soil Springs

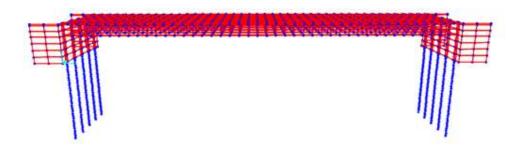


Figure 3.40 Finite Element Modeling of the Middlesex Bridge without Links and Soil Springs

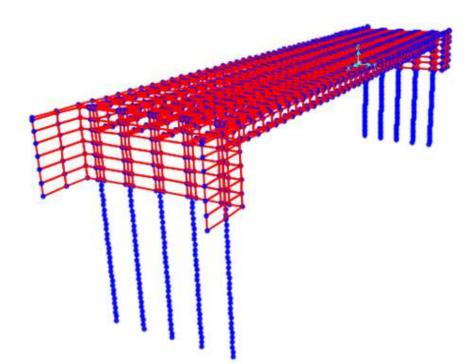


Figure 3.41 Finite Element Modeling of the Middlesex Bridge from SAP2000 Software Showing Shell Elements, Mesh Size and Beam Elements Node Distribution

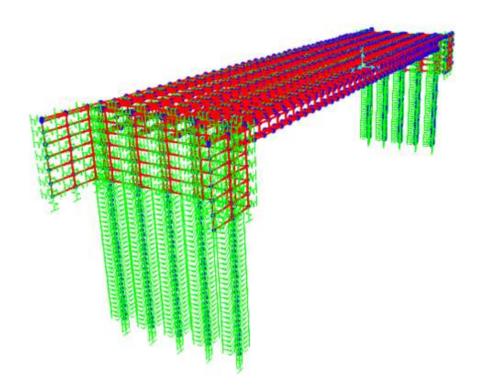


Figure 3.42 Finite Element Modeling of the Middlesex Bridge from SAP2000 Software Showing Shell Elements, Mesh Size, Beam Element Node Distribution, Link Members and Abutment and Piles Soil Springs

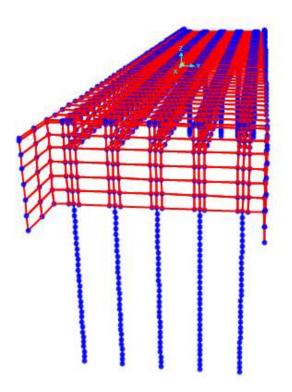


Figure 3.43 Side View of the Finite Element Modeling of the Middlesex Bridge

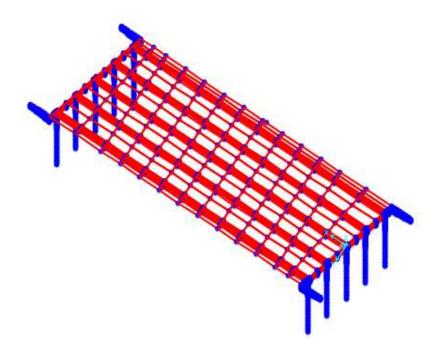


Figure 3.44 Plan View of the Finite Element Modeling of the East Montpelier Bridge

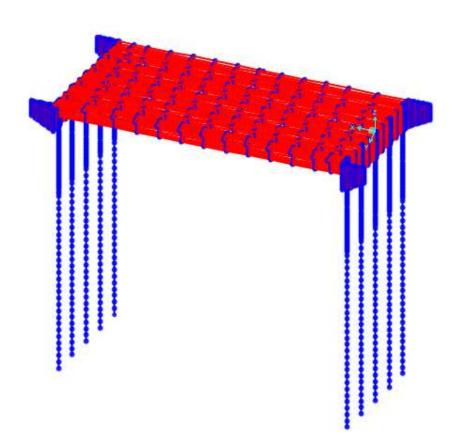


Figure 3.45 Elevation View of the Finite Element Modeling of the East Montpelier Bridge

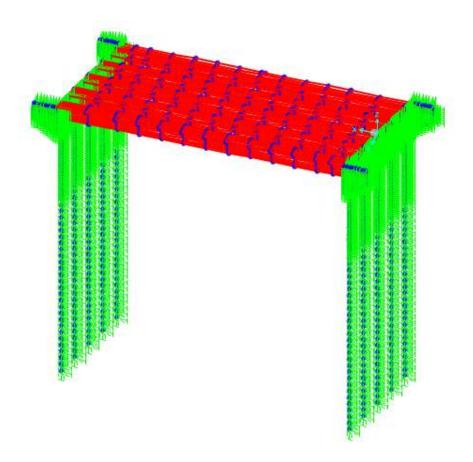


Figure 3.46 Elevation View of the Finite Element Modeling of the East Montpelier Bridge Showing Abutment and Pile Springs

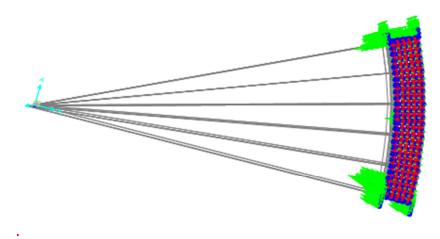


Figure 3.47 Plan View of the Finite Element Modeling of Stockbridge Bridge

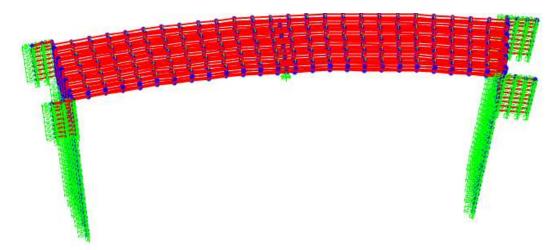


Figure 3.48 Elevation View of the Finite Element Modeling of Stockbridge Bridge

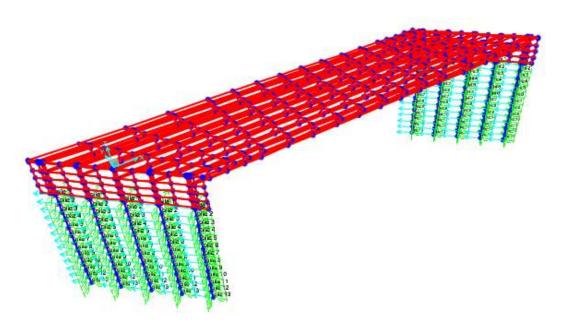


Figure 3.49 Elevation View of the Finite Element Modeling of the Modeled Bridge

CHAPTER 4

SENSITIVITY AND PARAMETRIC STUDY

4.1. Introduction

The spatial variables affecting the performance of horizontally curved bridge include the radius of curvature (R), the angle of curvature (θ), the abutment height (H), the unit weight of granular backfill soil supporting the bridge abutment (γ), loose and dense sand, and the type of foundation soil, stiff clay and medium dense sand. To investigate the sensitivity of each variable, a range of this variable was considered as presented in Table 4.1. These variables produce various bridges of different lengths, starting from 20.94 m up to 628.3 m. The baseline of the curved bridge is the outer edge of the concrete bridge deck. Additionally, the effects of pier spacing (S) and steel I-girders diaphragm spacing were investigated.

Variable	Magnitude
R (m)	60, 100, 150, 200, 250 and 300
θ (degree)	20, 40, 60, 80, 100 and 120
Abutment Height (m)	4.0, 5.32 and 6.64
Condition of Abutment Backfill	Loose sand and Dense sand
Condition of Foundation Soil	Medium-Dense sand and stiff clay

Table 4.1 Variables Considered in the Parametric Study

Various finite element models were developed using combinations of variables shown in Table 4.1 to investigate the effect of these parameters on the performance of the bridge. The finite element models were constructed by varying a parameter, while the other parameters were kept constant at specified values. The radius of curvature varies from 60 m which is slightly above the minimum radius for curved bridge, up to 300 m.

It is worth mentioning that the 6.64 m abutment height is 10 % greater than the 6 m height that is currently the limit for integral abutment bridge height set by the Ministry of Transportation of Ontario (MTO, 1996). This MTO abutment height limit is not the consensus

everywhere. For instance, Stockbridge Bridge which is a two-span curved integral abutment bridge located on VT Route 100 and crosses the White River in Stockbridge, Vermont, United States, has a 6.3 m height integral abutment (Civjan et al., 2014)

One of the purposes of varying the abutment height is to examine its effect on the pile deformation in different soil conditions. So, the wing walls were discarded in the finite element models. The pier supports were chosen to inhibit both the vertical and radial displacements in all the models and the bridge span between piers was chosen to be within 15 to 43.6 m. The span length was measured along the baseline. Care was taken to limit the bridge span length (S), to avoid overstress of steel I-girders under their own weights.

4.2. Effect of the Node Spacing Along the Pile

Soil response to loads is complex and needs to be modeled to enable studying soil-structure interaction. Different soil models were established and published in literature (among them: Chen and Mizuno, 1990). Non-liner discrete Winkler springs were adopted to simulate the backfill soil behind the bridge abutment and the foundation soil. Notably, there is no interaction between these individual springs. Therefore, it is essential to assess the spacing between these spring to ensure accuracy of results without extensive effort in setting the input data and to optimize the computation time.

Sensitivity analysis was carried out to determine the optimum spacing between Winkler soil springs that should be applied along the length of the pile. So, various numerical models were established using SAP2000 Software to examine the effect of soil springs' spacing on the deformation of the substructure. The piles were discretized into elements of length 0.3, 0.6 and 0.9 m. The straight bridge modeled in this sensitivity study was located on VT12 over Martin's Brook in Middlesex, VT, USA (Civjan et al., 2014). The different components of the bridge were described in Chapter 3. The (*p*-*y*) relationship chosen for modeling soil resistance was the model descried in the API (2002). For better illustrating the impact of the spring spacing and due to limitations imposed by the small span length of the aforementioned bridge which is equal to 43.0 m, an unrealistic temperature difference of 300°C was applied to the bridge superstructure in the finite element analysis. The bottom of abutment longitudinal displacement versus node spacing is listed in Table 4.2. The analysis aimed to assess the node spacing along the piles, which can be used for parametric study.

Node Spacing (m)	Bottom Abutment
	Displacement (m)
0.3	0.0142
0.6	0.0146
0.9	0.0146

Table 4.2 Bridge Longitudinal Displacement Versus Pile Spring Spacing

Results in Table 4.2 show that around 3 % difference between the bottom of abutment longitudinal displacements while varying the spring spacing from 0.3 to 0.9 m. Given the time and effort consumed in setting the required data for 0.3 m soil spring spacing and the fact that the pile beyond its critical length almost exhibits zero to minimum bending deformation, greater spacing between soil springs can be used. As an alternative, the top part of the pile may have close soil spring spacing around 0.3 m. After the pile critical length is exceeded, the spacing of the soil springs may increase but with no more than 1 m spacing between soil springs. This, in effect, concurs with some of the published literature which varied the node spacing along the pile length (Quinn and Civjan, 2017).

Definitely, the smaller spacing between pile nodes is considered better accuracy for the model results, but with more effort in preparing enormous (p-y) relationships and setting the data in the numerical model. Wide spacing between nodes, probably, produces less accuracy in model results, but with less effort and less computation time. However, Table 4.2 revealed that changing the spacing between nodes from 0.3 m to 0.9 m lacks the accuracy by about 3%. In the current study, the spacing between nodes along the pile was taken 0.90 m, sacrificing by 3% accuracy.

4.3. Effect of Vertical Shear Stress along the Pile

It was noticed in the literature that some researchers ignore the vertical shear stress developed along pile-soil interface, which simulated by (f-z) relationships, when modeling integral abutment bridges subjected to thermal loading. However, they consider only two lateral orthogonal springs representing only the lateral soil resistance of the soil (p-y) relationships at each node on the pile (Quinn and Civjan, 2017). Other researchers simulated the soil by three orthogonal springs (Thanasattayawibul, 2006). In order to assess the impact of ignoring the vertical shear stress along pile-soil interface on the response of integral

abutment bridge under thermal loading conditions, the Middlesex straight integral Abutment Bridge was modeled including and excluding vertical springs which simulate vertical shear stress in the pile-soil interface displacement relationships (*f-z*). The displacements of the piles and abutment due to thermal loading were compared in both cases. From the results that are not presented herein, it was concluded that there was no significant effect of vertical shear stress developed along the pile on the thermally-induced longitudinal and radial displacements of the integral abutment bridge. But, the self-weight of the bridge is resisted by vertical shear stresses developed along pile-soil interfaces and bearing stress at pile bases. Therefore, when the integral bridge is subjected to thermally included loading conditions, there are lock-in shear stresses along pile-soil interfaces and lock-in bearing stresses underneath pile bases.

4.4. Effect of Water Level

The study of the lateral deformation of substructure of integral abutment bridge due to thermal loading requires accurate knowledge of the soil properties for both the backfill behind the abutment and the foundation soil. However, in most, if not all, of these bridge types, the bridge crosses a water body. This water body is subjected to varying surface water level. The level of the water in the water body is fluctuated since it is dependent on the amount of supplied water, demand and environmental conditions. Additionally, to other man-made or force-majeure circumstances that can alter the water level. All the soil models used to describe the resistance of the soil incorporate the effective unit weight of soil in their formulas. The effective soil unit weight above the water level equals to the bulk unit weight. While below the water table, the effective soil unit weight is equal to the total unit weight minus water unit weight. So, in order to assess the effect of the time varying water level on the deformation of integral abutment bridge substructure under thermally-induced loading, various numerical models were carried out. Middlesex Bridge was modeled using SAP2000 Software (Civjan et al., 2014). The bridge was analyzed, first assuming the water level lies beneath the pile tip, and then the water level was taken at the level of the bottom of the bridge's abutment. The bottom of abutment longitudinal displacement was compared in both cases. From the numerical model results, it was shown that varying the water level from pile tip level to bottom of abutment level, the bottom of abutment displacement changed by less than 3 % as shown in Table 4.3. These results agree with those presented by Arockiasamy et al. (2004). This can be attributed to the fact that the unit weight of soil has no appreciable effect on soil stiffness, specially clay soil. The reason behind this is that the soil models used in calculating the lateral soil resistance require average effective unit weight measured from the ground surface to the point of calculating the p-y relationship, in addition to the API (2002) formula itself which is a hyperbolic tangent formula as depicted in Equation 4.1.

$$P = A \times Pu \tanh\left(\frac{K \times H \times Y}{A \times p_u}\right)$$
(4.1)

Where;

A: Factor to account for cyclic or static loading,

A = 0.9, for cyclic loading,

$$A = \left(3 - 0.8 \frac{H}{D}\right) \ge 0.9$$
, for static loading,

 p_u : Ultimate bearing capacity at depth H,

H: Depth,

K: Initial modulus of subgrade reaction, determined from a figure given by API (2002), as a function of the angle of internal friction, φ ,

Y: Lateral deflection resistance,

$$p_u$$
 at a given depth (H) is the smallest of;

$$p_{us} = (c_1 H + c_2 D) \gamma H \tag{4.2}$$

$$p_{u\,d} = c_3 D \,\gamma \,H \tag{4.3}$$

Where;

 γ : Effective soil weight,

 c_1 , c_2 and c_3 : Coefficients determined from a figure given by API (2002), as a function of angle of internal friction, φ .

Table 4.3 Effect of Water Level on Bottom-of-Abutment Displacement

Bridge	Displacement Considering Water Level at Pile Head (m)	Displacement Considering Water Level at Pile Tip (m)
Middlesex Bridge	0.0162	0.0157

4.5. Effect of the Spacing of the Solid Steel Diaphragms on Pile Displacement

To enhance lateral stiffness of steel-plate girder bridges, several configurations of crossframes and diaphragms can be used such "X" shaped frames, "K" shaped frames and folded plate diaphragms. In the current finite element models, diaphragms were chosen to provide radial stiffness to the steel girders. This choice concurs with what can be found in the field. For Instance, Bridge 309 which is 7.92 m wide, three span, horizontally-curved integral abutment bridge located in USA utilized bent plate diaphragms which were connected to the welded I-shaped composite steel-plate girders. Other bridges, namely: 209, 2208 and 2308, in Des Moines, Iowa, USA, which are curved steel I-girder bridge with semi-integral and integral abutment, utilized bent plate diaphragms for the girder radial support (Greimann et al., 2014; Hoffman and Phares, 2014).

The effect of solid steel diaphragm spacing was examined by using the FEM of a four-span horizontally curved integral abutment bridge of 250 m radius and a length of 87 m, measured along the baseline. Abutment height was taken as 4 m. The abutment was supported by dense sand and piles were embedded in medium dense sand. Contraction phase of -65 °C was considered. Two models were analyzed; the diaphragm average spacing was taken as 8.51 m in the first model and 4.25 m in the second model. The pile maximum resultant displacements in both cases were compared. The bridge with 4.25 m diaphragm spacing gave pile maximum resultant displacement of 24.50 mm, while the much spacious diaphragm spacing gave pile maximum resultant displacement of 23.5 mm, with a difference of 4.2 %.

Another FEM was examined for the effect of varying diaphragm spacing. A four-span, 100 m radius, bridge with a total length of 69.8 m was modeled and analyzed. Abutment height was taken as 4 m. The abutment was supported by dense sand and piles were embedded in medium dense sand. Contraction case of -65 °C was considered. The pile maximum resultant displacement was compared when the diaphragm spacing were 1.64 m and 3.27 m. The 1.64

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m diaphragm spacing gave pile maximum resultant displacement of 17.8 mm, while that of 3.27 m spacing gave pile maximum resultant displacement of 17.25 mm, a difference of 3.1 %. Hence, it was concluded that varying diaphragm spacing has insignificant effect on the pile maximum resultant displacement. Also, it was found in both finite element models that the pile maximum resultant displacement increases slightly with the decrease in diaphragm spacing.

The third FEM examined for the effect of varying diaphragm spacing was of a horizontally curved multi-span integral abutment bridge of 200 m radius and a total length of 209 m. Abutment height was taken as 5.32 m. Contraction case of -65 °C was considered. Abutment was supported by dense sand and piles were embedded in medium dense sand. The diaphragm spacing was taken as 3.38 m and 6.76 m. The 3.38 m spacing gave pile maximum resultant displacement of 53.8 mm, while the 6.76 m diaphragm spacing gave pile maximum resultant displacement of 51.78 mm, a difference of 3.9 %.

The fourth FEM model examined for the effect of varying diaphragm spacing was of a horizontally curved multi-span integral abutment bridge of 150 m radius and a total length of 209.43 m. Abutment height was taken as 6.64 m. Abutment was supported by loose sand and piles were embedded in medium dense sand. Expansion case of + 65°C was considered. The pile maximum resultant displacement was 15.9 mm when the diaphragm spacing was 5.02 m. When the spacing increased to 10 m, the pile maximum resultant displacement was 15.79 mm, with difference of 0.7%.

The achieved results in section 4.5 were tabulated as shown in Table 4.4. The table revealed that the pile maximum resultant displacement (PMRD) increased slightly with the decrease of diaphragm spacing, due the increase of the bridge deck rotation stiffness. Thus, decreasing the spacing between diaphragms improves the performance of bridge deck, meanwhile impairing the performance of substructure.

So, the spacing of the diaphragm for all the studied models in the current research and listed in Table 3.1 was kept under the 9.14 m to 10.06 m (30 ft to 33 ft) limit of maximum radial spacing that was found in the literature (Hall et al., 1999).

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Backfill Soil	Abutment Height (H) (m)	Radius of Curvature (R) (m)	Length of the Bridge (L) (m)	Diaphragm Spacing (Ds) (m)	Pile Maximum Resultant Displacement (Δ) (mm)	
Dense Sand	4.0	250	87.0	8.5	23.5	
				4.25	24.5	
Dense Sand	4.0	100	4.0 100 69.8	69.8	3.27	17.25
					17.8	
Dense Sand	5.32	200	209.0	6.76	51.7	
			203.0	3.38	53.8	
Loose Sand	6.64	150	209.0	10.0	15.79	
					15.9	

Table 4.4 Effect of Diaphragm Spacing on Pile Maximum Resultant Displacement (PMRD)

4.6. Effect of the Characteristic (p-y) relationship on Pile Displacement

Soil exhibits reversible elastic and irreversible plastic strain during loading. The soil has combination of these two mechanisms. In the field of soil-structure interaction, there is a need to model the soil. Different methodologies were implemented in simulating the soil around laterally loaded pile, such as Winkler model, elastic model, hyperbolic elastic-plastic model (Cauchy Elastic Model) and viscous model (Chen and Mizuno, 1990).

The approach of p-y relationship method was developed by Matlock (1970), Reese et al. (1975), and O'Neill and Murchinson (1983). The basis of this method is Winkler approach (winkler, 1867). The method was adopted by API (2002), nevertheless, the method inherent disadvantages such as the lack of continuity and not validated neither for large diameter piles nor H-piles. Additionally, pile stiffness was not considered in the development of p-y relationships.

The adopted procedure for developing p-y relationships, which was based on Osgood model, was compared with that adopted by API. Figure 4.1. Figure 4.1 shows the lateral forcedisplacement relationship (p-y) computed using the hyperbolic tangent equation in the API manual at a depth level of 10.2 m from the ground level. While Figure 4.2 shows a comparison between the basic (p-y) relationship and that obtained from API. Although the ultimate loads are the same, the initial stiffness of (p-y) relationship obtained from API is bigger than that exhibited by the Basic relationship. Figure 4.3 shows that the initial stiffness of Basic (p-y) relationship is slightly bigger than that exhibited by Ramberg-Osgood model. While the ultimate load of the two approaches are the same. The slight difference in values in the soil force-displacement relationships computed by the modified Ramberg-Osgood model and the basic (p-y) curve equation yields similar performance of abutment piles, if any of these relationships are implemented in the numerical model. While the API equation provides less displacement and bigger initial stiffness compared to the other two models as shown in Figure 4.3.

To confirm the effect of the characteristics of (p-y) relationship, either from API or from Modified Ramberg-Osgood on the performance of bridge substructure, the pile maximum resultant displacement under thermal loading was assessed in a numerical model where the pile soil force-displacement relationship the pile soil force-displacement relationship (p-y)was once computed by Ramberg-Osgood model and the other by the API hyperbolic tangent model. The difference in the pile displacement was around 14% between both cases. As anticipated, the numerical model in which the pile soil force-displacement curve was modeled by the Ramberg-Osgood model showed more pile displacement than the API model. This is attributed to the difference in stiffness of the two relationships as mentioned above.

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Therefore, the adopted simulation of foundation soil has appreciable impact on the substructure performance. Unfortunately, most soil models related to soil-structure interaction are of empirical nature and inherent uncertainties. Therefore, these models have to be used with care. In the current study, Ramberg-Osgood model was implemented in the numerical method.

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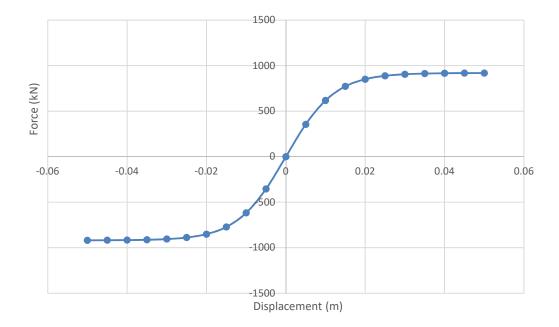


Figure 4.1 Pile Soil Force-Displacement Relationship at depth of 10.2 m Calculated Using the API Hyperbolic Tangent Equation

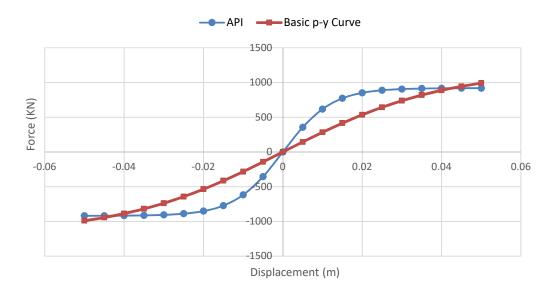
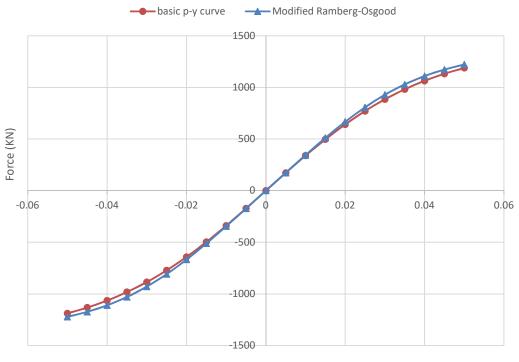


Figure 4.2 Comparison between Pile Soil Force-Displacement Relationship at depth of 10.20 m Calculated by the API Relationship and Basic *p-y* Curve Model



Displacement (m)

Figure 4.3 Comparison between Pile Soil Force-Displacement Relationships at Depth of 11.17 m Computed by the Basic *p*-*y* Curve Curve and the Modified Ramberg-Osgood Model

4.7. Effect of Varying Pile Size on *P-Y* Curve

(*p-y*) Relationships were established from field tests on 0.3 m diameter steel piles Matlock (1970). Later, O'Neill and Gazioglu (1984) tried to include the pile diameter effect in alternative clay (*p-y*) procedure. But API did not adopt the proposed changes and Matlock clay criterion remained the API recommended clay (*p-y*) procedure.

The effect of varying the pile size on the soil load-displacement relationship (p-y) was examined. Two piles were chosen, namely: HP 310X125 and HP 457X460. The Dimensions of both piles are shown in Figure 4.4. In the soil load-displacement relationship, the pile size manifested by the pile width B is a first degree variable in the *p*-*y* equations used to calculate the ultimate lateral bearing capacity. However, the question is to what extent varying the pile size will affect the load-displacement relationship was not clear, so a set of *p*-*y* curves for the two piles having identical soil conditions (dense sand for the abutment and piles imbedded in medium dense sand) were established, the differences between both *p*-*y* curves were extremely minimum as shown in Figure 4.5.

Section Name pile	457*460	Display Color
Section Notes	Modify/Show Notes	
Dimensions	72	Section
Outside height (t3)	0.457	2
Top flange width (t2)	0.457	
Top flange thickness (tf)	0.0254	3
Web thickness (tw)	0.0254	
Bottom flange width (t2b)	0.457	
Bottom flange thickness (tfb)	0.0254	
		Properties
Material	Property Modifiers	Section Properties
+ A709Gr50 ~	Set Modifiers	Time Dependent Properties

a) Properties of HP 457 X 460 H-Pile

Section Name	e 310X125	Display Color
Section Notes	Modify/Show Notes	
Dimensions	17 18	Section
Outside height (t3)	0.312	2
Top flange width (t2)	0.312	
Top flange thickness (tf)	0.0174	3
Web thickness (tw)	0.0174	
Bottom flange width (t2b)	0.312	
Bottom flange thickness (tfb)	0.0174	
		Properties
Material	Property Modifiers	Section Properties
+ A709Gr50 ~	Set Modifiers	Time Dependent Properties

b) Properties of HP 310 X 125 H-Pile

Figure 4.4 Comparison between Properties of Two Steel H-Pile Dimensions

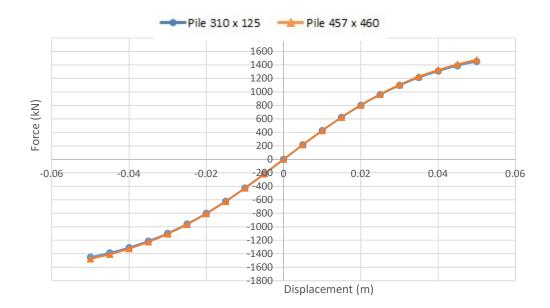


Figure 4.5 Comparison between P-Y Curves for HP 457X460 and HP 310X125 Piles

4.8. Effect of Bridge Span Under Positive Thermal Loading Condition

The effect of bridge span length was investigated using several finite element models. It is well known that span length influences the size of the steel I-girder and the reinforcement of deck slab from structural, serviceability, and aesthetical points of view. It was noticed from the performance of models under the effect of self-weight of deck that the longer the bridge span length, the more the deflection in the girders and the bridge slab. Meanwhile, the more girder and deck slab deflection, the less thermally induced displacement at the pile head. This observation was reinforced with the results of the finite element models. A horizontally curved bridge of 200 m radius and 418 m length was analyzed under expansion (temperature increase) for pile maximum resultant displacement when the span length was taken as 17.4, 34.8 m and 104.7 m for the same bridge cross-section geometry. Abutment height was 6.64 m and was supported by dense sand, while piles were Imbedded in medium dense sand. The 34.8 m span length resulted in pile maximum resultant displacement of 6.05 mm. When the span length was reduced to 17.4 m, the maximum pile resultant displacement increased to 9.5 mm, around 57% difference as shown in Table 4.5. But when the span length was taken unrealistically as 104.7 m, the pile maximum resultant displacement increased to 14.10 mm, this can be attributed to the large radial displacement in the bridge deck due to the elimination of the piers.

The Second model examined for such effect was of 200 m radius and a total length of 279 m. Abutment height was 6.64 m and was supported by dense sand, while piles were Imbedded in medium dense sand. The pile maximum resultant displacements were examined when bridge spans were 17.4 m and 34.8 m. The shorter span gave maximum pile resultant displacement of 7.4 mm, while the 34.8 m span gave maximum pile resultant displacement of 4.6 mm, a difference of 60 % as shown in Table 4.5.

The third model analysed was of a 200 m bridge radius and of 139.6 m total length. Abutment height was 6.64 m and was supported by Dense Sand, while piles were Imbedded in medium dense sand. The maximum pile resultant displacement was 3.58 mm when the span was 34.8 m. When the span was reduced to 17.4 m, the displacement at the pile head increased to 4.4 mm, a difference of 23 % as shown in Table 4.5.

In conclusion, it may be concluded that the pile maximum resultant displacement is inversely proportional with the bridge span length. Noteworthy, large spans can be translated to smaller spans to get more economical girder sections as well as smaller slab thickness. On the other hand, smaller spans means more piers needed, less available free space under the bridge. This result concurs with the assumption that the span length has an appreciable effect on the pile maximum resultant displacement.

Backfill Soil	Foundation Soil	Abutment Height (H) (m)	Radius of Curvature (R) (m)	Bridge Total Length (L) (m)	Bridge Span Length (m)	Pile Maximum Resultant Displacement (Δ) (mm)
Dense Sand	Medium Dense Sand	6.64	200	418	17.40	9.50
	Dense sand				34.80	6.05
Dense	Medium	6.64	200	279	17.40	7.40
Sand	Dense Sand				34.80	4.60
Dense	Medium	6.64	200	139.6	17.40	4.40
Sand	Dense Sand				34.80	3.58

Table 4.5 Effect of Bridge Span Length on Pile Maximum Resultant Displacement Under PositiveThermal Loading

4.9. Effect of Bridge Span at Different Abutment Heights Under the Effect of Positive and Negative Thermal Loading Conditions

To investigate the effect of bridge span on pile maximum resultant displacement, a bridge of radius 200 m was analyzed. The bridge was subjected to positive and negative loading conditions. Table 4.6 presents a summary of the studied cases, where the backfill supporting the abutment was either loose sand or dense sand, while the foundation soil was either medium dense sand or stiff clay. The aim of study presented in this section is to emphasize the effect of bridge span, under the effect of positive and negative thermal loading conditions, on pile maximum resultant displacement. The achieved results are presented in Figures 4.6 to 4.13. From these figures, the following observations were noted:

- a) The pile maximum resultant displacement increased linearly as bridge length increased, either the bridge superstructure is subjected to positive thermal loading or negative thermal loading condition. Therefore, the end movements of the bridge are function of effective expansion length and temperature change. This finding agrees with that by Frosch and lovell (2011), Nikarvan (2013) and LaFave et al. (2016), for straight integral abutment bridge. Noteworthy, the pile which exhibits the maximum resultant displacement is at the outermost radius of the abutment. This agrees with similar conclusions by Greimann et al. (2014).
- b) As pointed out above, with the increase of bridge span, the pile maximum resultant displacement decreased, due to decrease of girders rotation stiffness and increase in internal girders displacements. Decrease in girder stiffness exerted less restraint on the abutment rotation and thus, the pile maximum resultant displacement decreased, which caused less movement and stress in the pile. This finding agrees with that by Olson et al. (2009).
- c) The pile maximum resultant displacements under thermal loading conditions, positive and negative, are consistent, when loose sand backfill is present and the supporting soil is stiff clay as shown in Figures 4.8 and 4.9. This agrees with the results reported by LaFave et al. (2016). But the pile maximum resultant displacement, in case of positive thermal load, is between 40% to 60% of that in case of negative thermal load

for the of case of loose sand backfill and medium dense sand foundation soil as shown in Figures 4.12 and 4.13.

- d) With the increase of bridge abutment height, the equivalent rotation stiffness of the abutment and pile increases, therefore, the pile maximum resultant displacement decreased. Also, with the increase of abutment height, the passive earth pressure imposed on the abutment increased, reducing the shearing force transferred to the abutment pile, and in turn reduces the pile maximum resultant displacement. Furthermore, increasing the height of backfill increases the stiffness of soil spring and increase the spring resistance to pile deflection during thermal expansion. These findings agree with those reached by Nikarvan (2013) and LaFave et al. (2016).
- e) During thermal expansion, the pile maximum resultant displacement in case of loose sand backfill and foundation soil of medium dense sand is between 1.6 to 5.0 times of that exhibited by the pile in case of dense sand backfill in the same foundation soil. In case of foundation soil of stiff clay, the above ratio varies between 1.80 to 10. Therefore, the stiffness of backfill soil has significant effect on both superstructure and substructure of the bridge. Stiffer soil will provide increased relief on pile head demand (displacement, bending moment, shearing force and lateral displacement). This agrees with the conclusion reached by LaFave et al. (2016) and Kalayci et al. (2012).
- f) The type of foundation soil affects the magnitude of pile maximum resultant displacement during bridge expansion as shown in Figures 4.6, 4.8, 4.10, and 4.12.
- g) During bridge contraction, the foundation soil has slight effect on pile maximum resultant displacement as shown in Figures 4.7 and 4.9 as well as Figures 4.11 and 4.13. The above findings agree with those presented by Olson et al. (2009), with respect to the effect of foundation soil in case of bridge contraction.

Table 4.6 Studied Cases	in the Current Research
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Bridge Radius	Backfill Supporting	Foundation Soil	Thermal Loading
200	Dense Sand	Medium Dense Sand	Positive
200	Dense Sand	Medium Dense Sand	Negative
200	Loose Sand	Stiff Clay	Positive
200	Loose Sand	Stiff Clay	Negative
200	Dense Sand	Stiff Clay	Positive
200	Dense Sand	Stiff Clay	Negative
200	Loose Sand	Medium Dense Sand	Positive
200	Loose sand	Medium Dense Sand	Negative

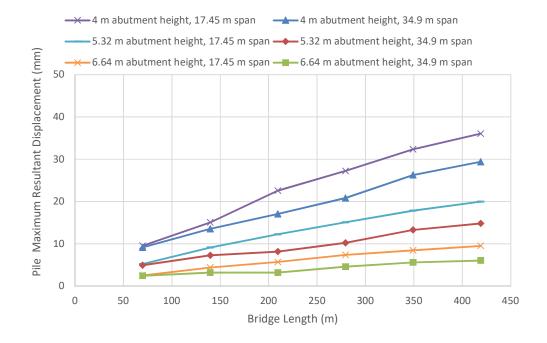


Figure 4.6 Pile Maximum Resultant Displacement for 200 m Radius Integral Bridge Under Expansion in Case of Dense Sand Supporting the Abutment and pile Embedded in Medium Dense Sand

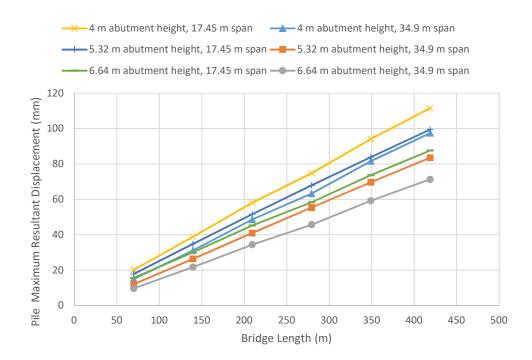


Figure 4.7 Pile Maximum Resultant Displacement for 200 m Radius Integral Bridge Under Contraction in Case of Dense Sand Supporting the Abutment and Pile Embedded in Medium Dense Sand

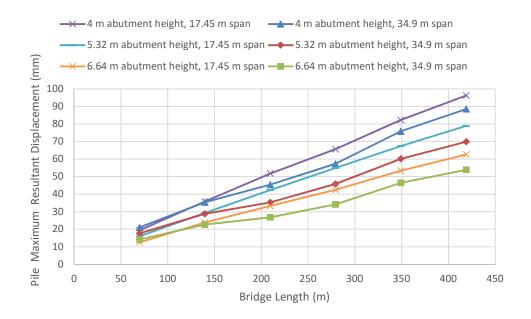


Figure 4.8 Pile Maximum Resultant Displacement for 200 m Radius Integral Bridge Under Expansion in Case of Loose Sand Supporting the Abutment and Pile Embedded in Stiff Clay

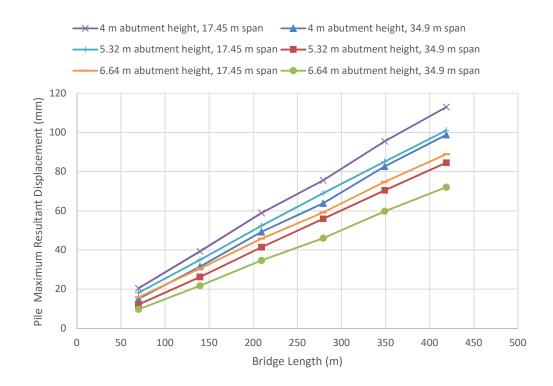


Figure 4.9 Pile Maximum Resultant Displacement for 200 m Radius Integral Bridge Under Contraction in Case of Loose Sand Supporting the Abutment and Pile Embedded in Stiff Clay

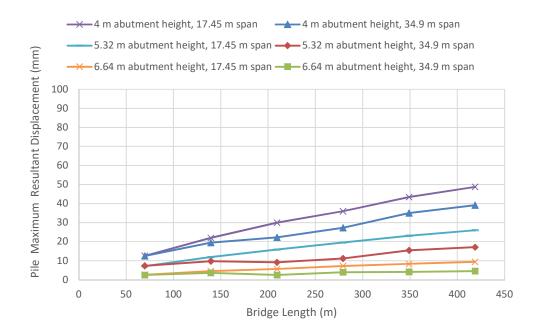


Figure 4.10 Pile Maximum Resultant Displacement for 200 m Radius Integral Bridge Under Expansion in Case of Dense Sand Supporting the Abutment and Pile Embedded in Stiff Clay

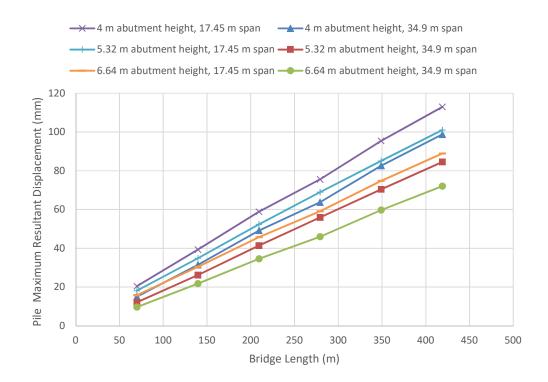


Figure 4.11 Pile Maximum Resultant Displacement for 200 m Radius Integral Bridge Under Contraction in Case of Dense Sand Supporting the Abutment and Pile Embedded in Stiff Clay

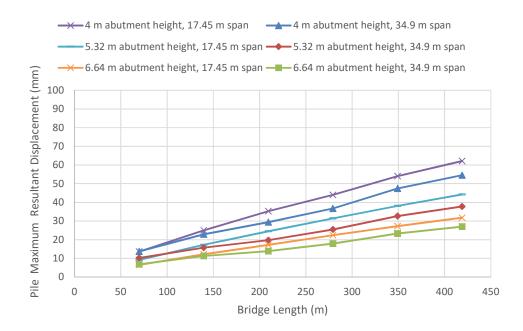


Figure 4.12 Pile Maximum Resultant Displacement for 200 m Radius Integral Bridge Under Expansion in Case of Loose Sand Supporting the Abutment and Pile Embedded in Medium Dense Sand

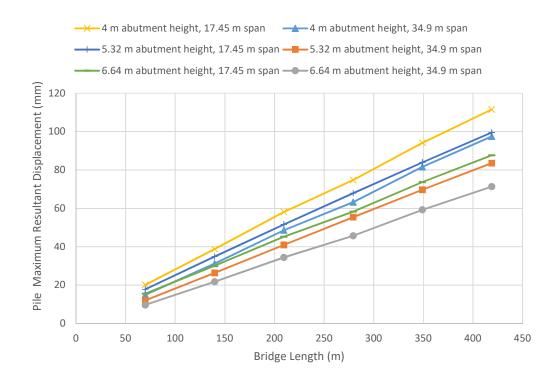


Figure 4.13 Pile Maximum Resultant Displacement for 200 m Radius Integral Bridge Under Contraction in Case of Loose Sand Supporting the Abutment and Pile Embedded in Medium Dense Sand

4.10. Effect of Bridge Abutment

The superstructure of horizontally curved integral abutment bridge is integrated with abutments/stubs, which in turn, most likely, supported on abutment piles. This section discusses the behavior of abutment piles where the bridge superstructure is under thermal loading and self-weight causing expansion in bridge length.

4.10.1. Substructure Piles Embedded in Stiff Clay

Based on bridge data in Table 3.1, Figures 4.14 through 4.25 describe the behavior of abutment piles of integral abutment bridges having different Radii. The bridge superstructure is under thermal expansion loading in addition to its own weight. The piles are embedded in stiff clay, while the granular backfill soil behind the abutment is either loose or dense sand. It is clear from the figures that the pile maximum resultant displacement is directly proportional to the bridge length. As the bridge length increased, the pile maximum resultant displacement increased as well. Also, the figures show the effect of increasing abutment height on reducing

pile maximum resultant displacement. For instance, when the abutment height increased from 4 to 6.64 m, the pile maximum resultant displacement reduced from 18.63 mm to 4.76 mm. this is attributed to the increase of the equivalent rotation stiffness of bridge abutment and piles with the increase of abutment height. For each bridge radius, two soil conditions behind the bridge abutment were considered, namely: dense and loose sand. It is obvious that dense sand behind the abutment has greater effect on the reduction of pile maximum displacement in comparison with loose sand for the same bridge configuration. For instance, when the state of sand behind the abutment was dense, pile maximum displacement was in the loose state. Dense sand restraints the rotation of bridge abutment, and increases the head pile bending moment.

The pile maximum resultant displacement (PMRD) is a measure of bridge deck expansion, ΔL , inherent in the effect of restraint from passive earth pressure behind abutment wall, rotation stiffness of bridge abutment, stiffness of foundation soil and longitudinal and rotation stiffness of bridge superstructure. Therefore, the displacement at any point on end boundaries of the bridge, ΔL , may be expressed as;

(4.4)

$$\Delta L = \beta \alpha l_i \Delta T$$

Where;

 α : Coefficient of thermal expansion,

 ΔT : Thermal loading,

 l_i : The distance between fixity point and the end boundary point of the bridge, the effective expansion length,

 β : Factor to account for the influence of restrained conditions and bridge curvature.

The top of abutment-displacement of the bridge varies from one point to another, depending upon the location of the point with respect to fixity point. It is anticipated that the pile at the outermost corner of the bridge exhibit the maximum resultant displacement. This observation was prevailed from results of the numerical model. The pile maximum resultant displacement (PMRD) increased linearly with the increasing of bridge length. This is in agreement with the results prepared by Griton et al. (1991), Jorgensen (1983), Lawver et al. (2000) and Razmi et al. (2014).

To simplify presenting results, data is introduced through a parameter ε which is defined as unit change in bridge total length in mm/m units. In other words, ε values represent the slope of each of the curves in Figure 4.14 as an example. ε values for pile maximum resultant displacement-bridge length relationships for each abutment height were calculated. The magnitudes of the inclinations (ε) were drawn versus the radius of curvature (R) as shown in Figures 4.26 and 4.27. The figures show scatter in results probably due to the effect of span length. But generally, the ε values decreased as the radius of curvature (R) increased. For loose sand backfill, the relationship between the ε values and the radius of curvature of the bridge (R) is presented in Figure 4.26. The relationship can be expressed using empirical equations for best fit as shown in Table 4.7. To obtain pile maximum resultant displacement in mm, PMRD, the ε values should be multiplied by the bridge total length, L, in meters (i.e. PMRD = ε L).

The derived equations in case of loose sand backfill are consistent. Equation 4.5 has the biggest absolute term, decreasing with increase of abutment height. Also, the derived equations in case of dense sand are consistent. Equation 4.8 has the biggest absolute term, decreasing with the increase of abutment height. The two sets of equations emphasize the effect of abutment height and the stiffness of backfill on pile maximum resultant displacement.

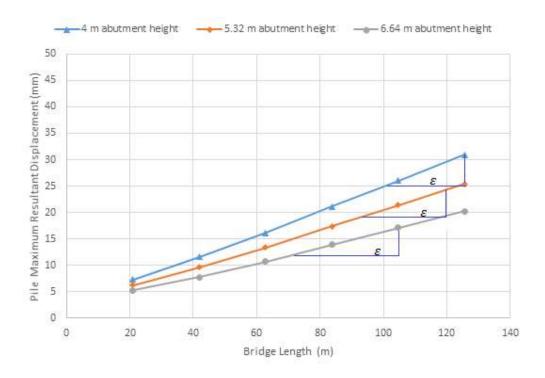


Figure 4.14 Pile Maximum Resultant Displacement Under Thermal Expansion for 60 m Radius Integral Bridge in Case of Loose Sand Behind the Abutment and Piles Embedded in Stiff Clay

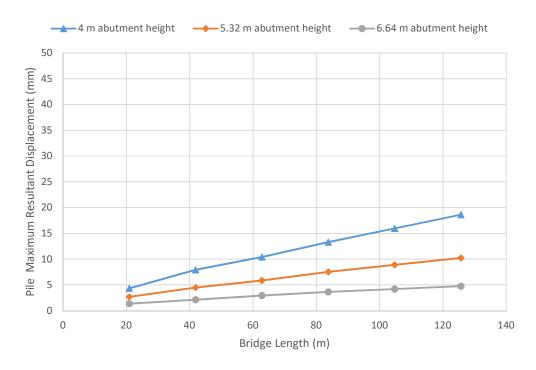


Figure 4.15 Pile Maximum Resultant Displacement Under Thermal Expansion for 60 m Radius Integral Bridge in Case of Dense Sand Behind the Abutment and Piles Embedded in Stiff Clay



Figure 4.16 Pile Maximum Resultant Displacement Under Thermal Expansion for 100 m Radius Integral Bridge in Case of Dense Sand Behind the Abutment and Piles Embedded in Stiff Clay

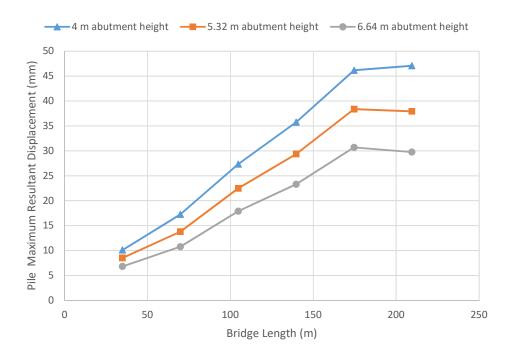


Figure 4.17 Pile Maximum Resultant Displacement Under Thermal Expansion for 100 m Radius Integral Bridge in Case of Loose Sand Behind the Abutment and Piles Embedded in Stiff Clay



Figure 4.18 Pile Maximum Resultant Displacement Under Thermal Expansion for 150 m Radius Integral Bridge in Case of Loose Sand Behind the Abutment and Piles Embedded in Stiff Clay

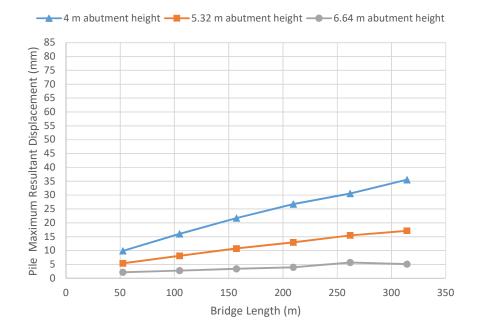


Figure 4.19 Pile Maximum Resultant Displacement Under Thermal Expansion for 150 m Radius Integral Bridge in Case of Dense Sand Behind the Abutment and Piles Embedded in Stiff Clay

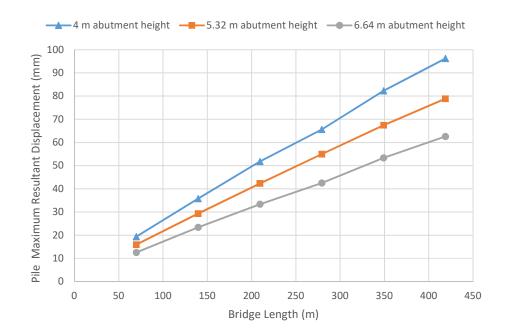


Figure 4.20 Pile Maximum Resultant Displacement Under Thermal Expansion for 200 m Radius Integral Bridge in Case of Loose Sand Behind the Abutment and Piles Embedded in Stiff Clay

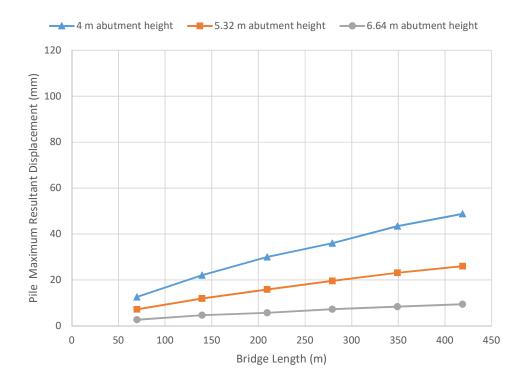


Figure 4.21 Pile Maximum Resultant Displacement Under Thermal Expansion for 200 m Radius Integral Bridge in Case of Dense Sand Behind the Abutment and Piles Embedded in Stiff Clay

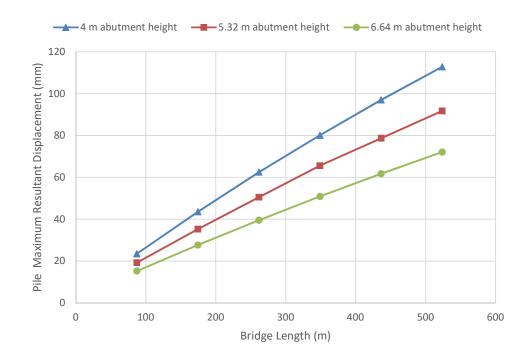


Figure 4.22 Pile Maximum Resultant Displacement Under Thermal Expansion for 250 m Radius Integral Bridge in Case of Loose Sand Behind the Abutment and Piles Embedded in Stiff Clay

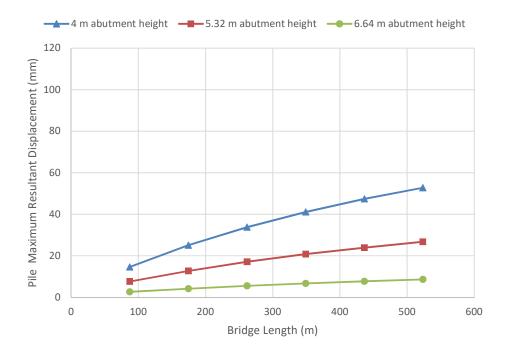


Figure 4.23 Pile Maximum Resultant Displacement Under Thermal Expansion for 250 m Radius Integral Bridge in Case of Dense Sand Behind the Abutment and Piles Embedded in Stiff Clay

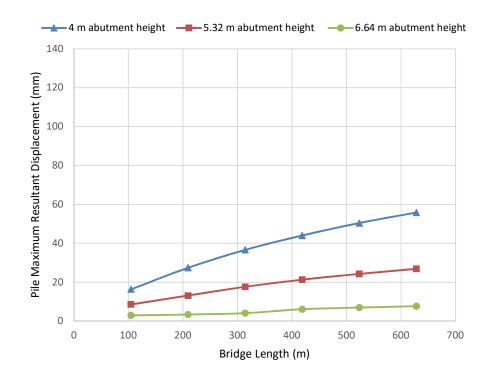


Figure 4.24 Pile Maximum Resultant Displacement Under Thermal Expansion for 300 m Radius Integral Bridge in Case of Dense Sand Behind the Abutment and Piles Embedded in Stiff Clay

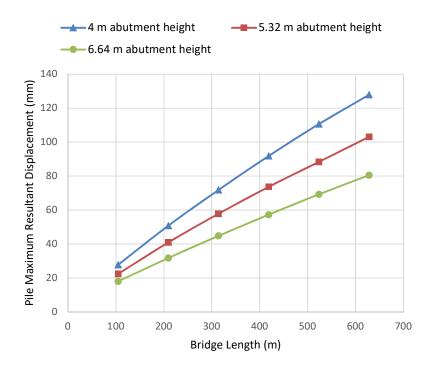


Figure 4.25 Pile Maximum Resultant Displacement Under Thermal Expansion for 300 m Radius Integral Bridge in Case of Loose Sand Behind the Abutment and Piles Embedded in Stiff Clay

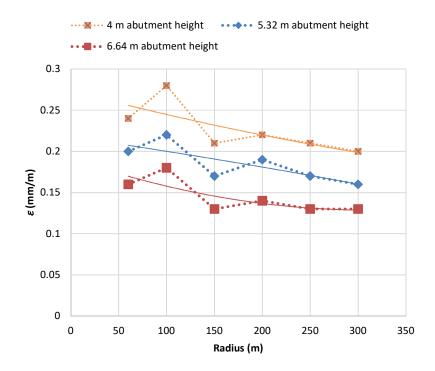


Figure 4.26 Unit Change in Bridge Total Length, ε, Versus Radius of Curvature Under Thermal Expansion in Case of Loose Sand Behind the Abutment and Piles Embedded in Stiff Clay

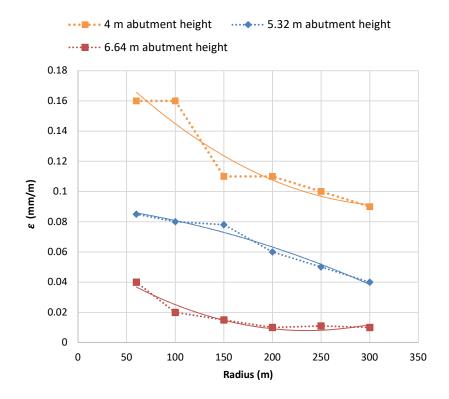


Figure 4.27 Unit Change in Bridge Total Length, ε, Versus Radius of Curvature Under Thermal Expansion in Case of Dense Sand Behind the Abutment and Piles Embedded in Stiff Clay

Condition of	Height of Bridge		
Granular Backfill	Abutment (H)	Equation Form	
	(m)		
	4.0 m	$\varepsilon = 0.0003R + 0.2738$	(4.5)
Loose Sand	5.32 m	$\varepsilon = 0.0002R + 0.2177$	(4.6)
	6.64 m	$\varepsilon = 0.0004R + 0.1917$	(4.7)
	4.0 m	$\varepsilon = 0.0007R + 0.2032$	(4.8)
Dense Sand	5.32 m	$\varepsilon = 0.00007R + 0.0911$	(4.9)
	6.64 m	$\varepsilon = 0.0004R + 0.0599$	(4.10)

Table 4.7 Equations of ε (mm/m) - Stiff Clay Foundation Soil

4.10.2. Substructure Piles Embedded in Medium Dense Sand

Based on bridge data in Table 3.1, Figures 4.28 through 4.39 describe the behavior of abutment piles of an integral abutment bridges having different Radii in which the piles are imbedded in medium dense sand and the bridge superstructure is under thermal expansion loading in addition to its own weight. It is clear from the graphs that the pile maximum resultant displacement is directly proportional to the bridge length. As the bridge length increases, the pile maximum displacement increases, which agrees with results reported by Razmi et al. (2014). Also, the figures show the effect of increasing abutment height on reducing pile maximum resultant displacement. For instance, when the abutment height increased from 4 to 6.64 m, the pile maximum resultant displacement decreased from 14.02 mm to 4 mm for the same bridge configuration and soil condition. For each bridge radius, two backfill soil conditions behind the abutment were considered, namely: dense and loose sand. It is obvious that dense sand behind the abutment has greater effect on the reduction of pile maximum displacement in comparison with loose sand for the same bridge configuration. The dense sand provides more restraints to bridge deck against expansion, thus, decreasing bridge abutment rotation. For instance, when the state of sand behind the abutment was dense, pile maximum resultant displacement was 14.02 mm in comparison with 21.20 mm when the sand behind the abutment was in the loose state.

To explore the effects of foundation soil on the bridge substructure performance, comparison between results shown in Figure 4.22 and those shown in Figure 4.36 where the radius of curvature was 250 m. The backfill soil for the two cases was loose sand, while the foundation soil in former was stiff clay, and the later was medium dense sand. At bridge length 520 m, the magnitudes of PMRDs in case of stiff clay were 114, 91.9 and 71.4 mm, while in case of medium dense sand, the magnitudes of PMRDs were 70, 50 and 37 mm, for abutment heights of 4, 5.32 and 6.64 m, respectively. The comparison revealed that the foundation soil has appreciable influence on the substructure bridge performance. To support this finding, another comparison was carried out. Considering a radius of curvature of 60 m, the PMRDs at bridge length of 125 m in case of stiff clay foundation soil are 30, 25 and 20 mm as shown in Figure 4.14. The corresponding values in case of medium dense sand foundation soil were 21, 15 and 11 mm as shown in Figure 4.29 for abutment heights of 4, 5.32 and 6.64 m, respectively.

The above comparisons were carried out in case of loose sand backfill. To get a firm conclusion, the comparisons were extended to dense sand backfill. At radius of curvature of 250 m, the PMRDs at bridge length of 537 m, were 40, 20 and 10 mm in case of medium-dense sand foundation soil as shown in Figure 4.37, while the corresponding values in case of stiff clay foundation soil were 55, 27 and 9.6 mm as shown in Figure 4.23 corresponding to abutment heights of 4.0, 5.32 and 6.64 m, respectively. At radius of curvature of 60 m, the values of PMRDs in case of medium dense sand foundation soil and at bridge length of 123 m, were 14, 7.8 and 4 mm as shown in Figure 4.28, while in case of stiff clay, the magnitudes were 20, 10 and 5 mm as shown in Figure 4.15, corresponding to abutment heights of 4.0, 5.32 and 6.64 m, respectively.

The above study revealed that the foundation soil has great influence on the response of substructure of the bridge when the bridge is subjected to thermal positive loading, since medium dense sand foundation soil contributes in decreasing the PMRD, and consequently, in all straining induced in the abutment piles, compared with the case of stiff clay. The decrease in PMRD values was observed to be between 40% to 60% in the studied cases. These findings are in agreement with those presented by LaFave et al. (2016).

Figures 4.28 through 4.39 depict that the PMRD increased linearly with the increase in bridge length. The PMRD-bridge length ratios, represented by ε were assessed at different abutment heights (H) and drawn against radii of curvature (R) as shown in Figures 4.40 and 4.41. Polynomial equations were developed to express ε_i – radius of curvature relationships as depicted in Table 4.8. The scatter of the points around the mathematical relationship may be attributed to the effect of bridge span length.

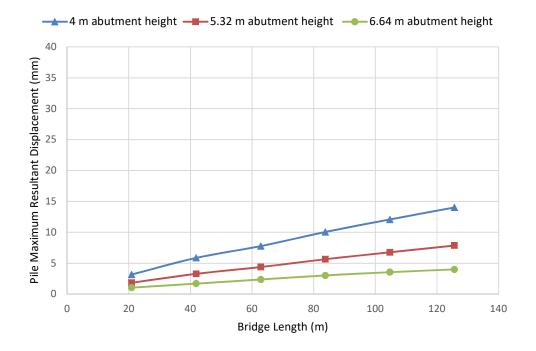


Figure 4.28 Pile Maximum Resultant Displacement Under Thermal Expansion for 60 m Radius Integral Bridge in Case of Dense Sand Behind the Abutment and Piles Embedded in Medium Dense Sand

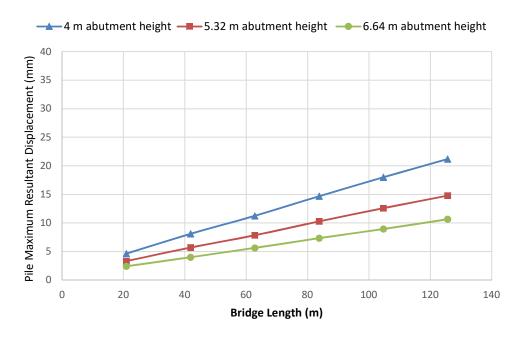


Figure 4.29 Pile Maximum Resultant Displacement Under Thermal Expansion for 60 m Radius Integral Bridge in Case of Loose Sand Behind the Abutment and Piles Embedded in Medium Dense Sand



Figure 4.30 Pile Maximum Resultant Displacement Under Thermal Expansion for 100 m Radius Integral Bridge in Case of Dense Sand Behind the Abutment and Piles Embedded in Medium Dense Sand

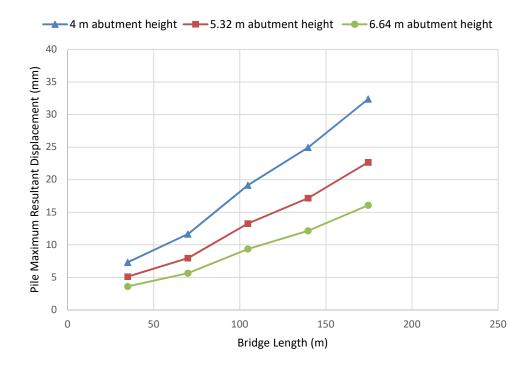


Figure 4.31 Pile Maximum Resultant Displacement Under Thermal Expansion for 100 m Radius Integral Bridge in Case of Loose Sand Behind the Abutment and Piles Embedded in Medium Dense Sand

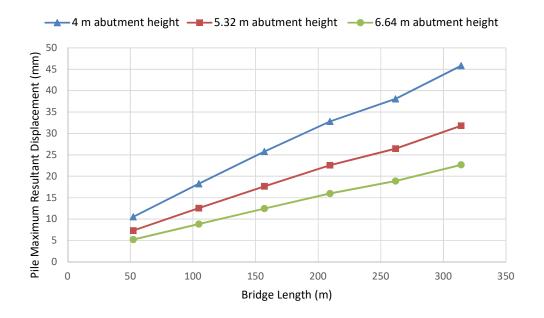


Figure 4.32 Pile Maximum Resultant Displacement Under Thermal Expansion for 150 m Radius Integral Bridge in Case of Loose Sand Behind the Abutment and Piles Embedded in Medium Dense Sand

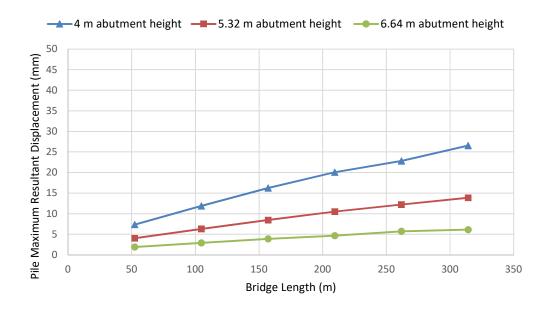


Figure 4.33 Pile Maximum Resultant Displacement Under Thermal Expansion for 150 m Radius Integral Bridge in Case of Dense Sand Behind the Abutment and Piles Embedded in Medium Dense Sand

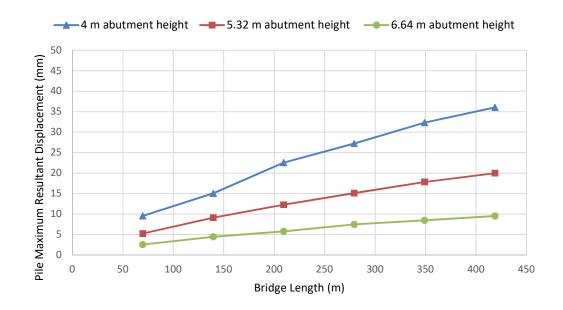


Figure 4.34 Pile Maximum Resultant Displacement Under Thermal Expansion for 200 m Radius Integral Bridge in Case of Dense Sand Behind the Abutment and Piles Embedded in Medium Dense Sand

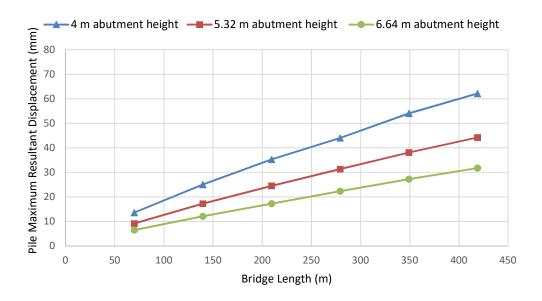


Figure 4.35 Pile Maximum Resultant Displacement Under Thermal Expansion for 200 m Radius Integral Bridge in Case of Loose Sand Behind the Abutment and Piles Embedded in Medium Dense Sand

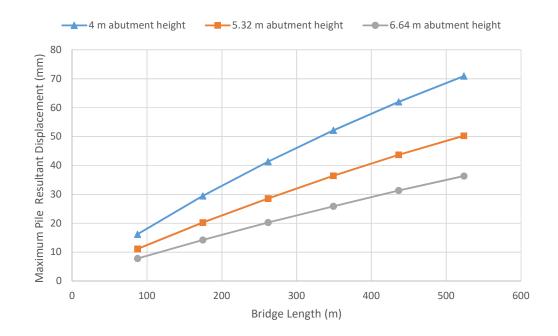


Figure 4.36 Pile Maximum Resultant Displacement Under Thermal Expansion for 250 m Radius Integral Bridge in Case of Loose Sand Behind the Abutment and Piles Embedded in Medium Dense Sand

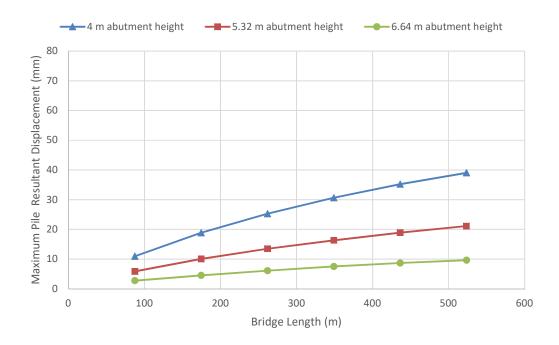


Figure 4.37 Pile Maximum Resultant Displacement Under Thermal Expansion for 250 m Radius Integral Bridge in Case of Dense Sand Behind the Abutment and Piles Embedded in Medium Dense Sand

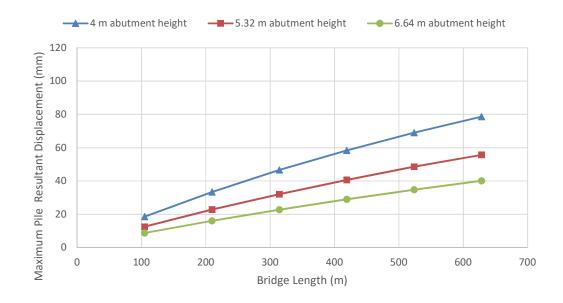


Figure 4.38 Pile Maximum Resultant Displacement Under Thermal Expansion for 300 m Radius Integral Bridge in Case of Loose Sand Behind the Abutment and Piles Embedded in Medium Dense Sand

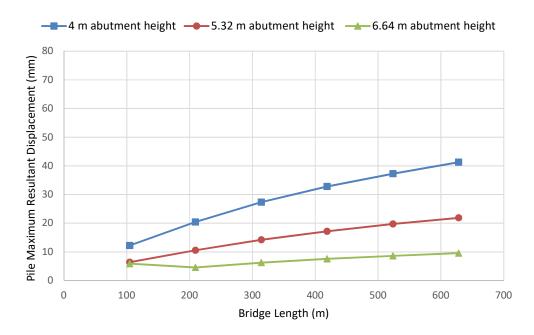


Figure 4.39 Pile Maximum Resultant Displacement Under Thermal Expansion for 300 m Radius Integral Bridge in Case of Dense Sand Behind the Abutment and Piles Embedded in Medium Dense Sand

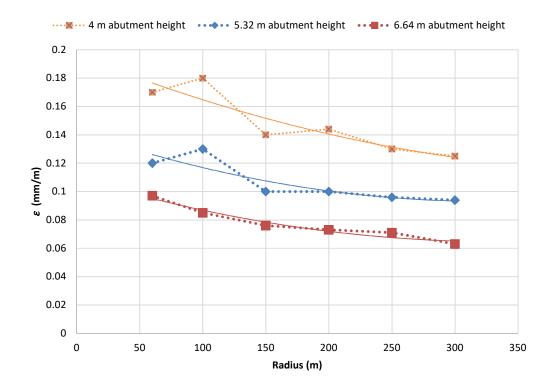


Figure 4.40 Unit Change in Bridge Length, *ε*, Versus Radius of Curvature Under Thermal Expansion in Case of Loose Sand Behind the Abutment and Piles Embedded in Medium Dense Sand

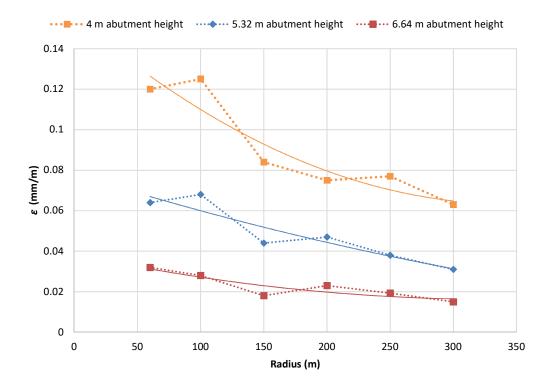


Figure 4.41 Unit Change in Bridge Length, ε, Versus Radius of Curvature Under Thermal Expansion in Case of Dense Sand Behind the Abutment and Piles Embedded in Medium Dense Sand

Condition of	Height of Bridge		
Granular Backfill	Abutment (H)	Equation Form	
	(m)		
	4.0 m	$\varepsilon = 0.0004R + 0.1967$	(4.11)
Loose Sand	5.32 m	$\varepsilon = 0.0003R + 0.1427$	(4.12)
	6.64 m	$\varepsilon = 0.0003R + 0.1099$	(4.13)
	4.0 m	$\varepsilon = 0.0005R + 0.1559$	(4.14)
Dense Sand	5.32 m	$\varepsilon = 0.0002R + 0.0783$	(4.15)
	6.64 m	$\varepsilon = 0.0001R + 0.0386$	(4.16)

Table 4.8 Equations of ε (mm/m) – Medium Dense Sand Foundation Soil

Comparison between sets of equation in Table 4.7 and 4.8 revealed the effect of foundation soil in cases of loose and dense sand backfill. Stiff clay foundation soil shows greater pile maximum resultant displacement compared with dense sand. Also, dense sand backfill in both cases exerts more restraint on bridge abutment which reduces the pile maximum resultant displacement.

4.11. Integral Abutment Bridges Under Thermal Contraction

From the Lateral Earth Pressure Coefficient Versus Relative Wall Movement graph proposed by Husain & Bagnariol (1996), it was found that in the case of dense sand behind the retaining wall, the lateral active earth pressure coefficient, *K*, at limit state is 0.17, while it is 0.33 in case of loose sand. The unit weight of loose sand, γ , was taken 15 kN/m³ while that of dense sand 20 kN/m³. That gives a value of $k\gamma$ of 3.4 kN/m³ in case of dense sand, and a value of $k\gamma$ of 4.95 kN/m³ in case of loose sand. By delving into the literature, it was found that some researchers adopted the same concept of discarding the active earth pressure behind the abutment in case of contraction as shown in Figure 4.42 (Frosch & Lovell, 2011). However, *p*- Δ relationship documented in Canadian Foundation Engineering Manual (1992) depicted that the coefficient of active earth pressure (*K*_a) of dense sand equals to 0.1 at wall movement *Y/H* of 0.001, where *Y* is the abutment displacement and *H* is the abutment height, it increases to a stabilized value at active limit state of about 0.2 at wall movement (not defined in CFEM). The active limit state earth pressures, at *Y/H* of 0.001 as reported by Husain & Bagnariol (1996) are 0.17 and 0.33 for dense and loose sand respectively. Frosch and Lovell (2011) stated that lateral earth pressure is reduced to approximately zero during bridge contraction and the maximum lateral pile demand occurs during bridge contraction.

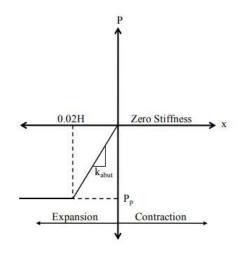


Figure 4.42 Abutment-Soil Force-Displacement Relationship Using Rankine Theory (Frosch & Lovell, 2011)

4.11.1. Substructure Piles Embedded in Stiff Clay

Based on bridge data in Table 3.1, Figures 4.43 through 4.54 describe the behavior of abutment piles of integral abutment bridges having different Radii in which the piles are embedded in stiff clay and the bridge superstructure is under thermal contraction loading in addition to its own weight. It is clear from the figures that the pile maximum resultant displacement is directly proportional to the bridge length. As the bridge length increased, the pile maximum displacement increased, due to the increase of the contraction of bridge superstructure. Also, the graphs show the effect of increasing abutment height on reducing pile maximum resultant displacement, due to the increase of equivalent abutment and piles stiffness. For instance, when the abutment height increased from 4 to 6.64 m, the pile maximum resultant displacement under construction phase of the bridge decreased from 33.09 mm to 25.54 mm for the same bridge configuration and soil conditions. For each bridge radius, two soil conditions behind the bridge abutment were considered, namely: dense and loose sand backfill. In the case of contraction, the state of sand behind the abutment has no effect on the pile maximum resultant displacement.

Figures 4.43 through 4.54 present the PMRD versus the bridge length (L), for different abutment heights (H). For the sake of comparison, the figures included the same relationships, but, in case of the expansion phase of the bridge superstructure. The average ratio of PMRDs in case of contraction to that takes place in case of expansion, n, were obtained as reported in Table 4.9. The mean values and standard deviation of (n) was calculated as reported in Table 4.10.

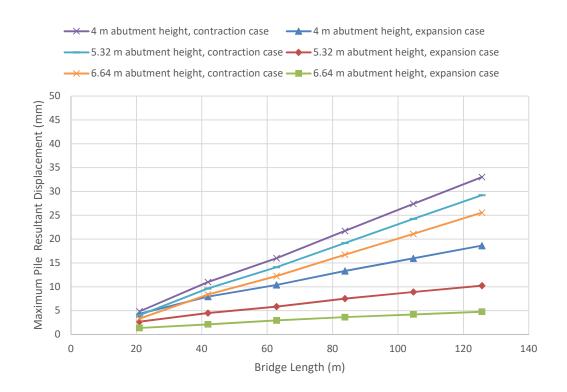


Figure 4.43 Pile Maximum Resultant Displacement for 60 m Radius Integral Bridge in Case of Dense Sand Behind the Abutment and Piles Embedded in Stiff Clay

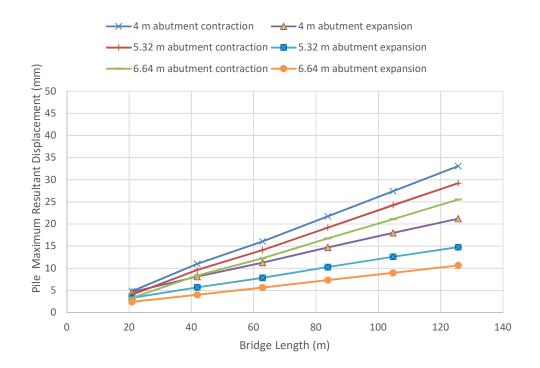


Figure 4.44 Pile Maximum Resultant Displacement for 60 m Radius Integral Bridge in Case of Loose Sand Behind the Abutment and Piles Embedded in Stiff Clay

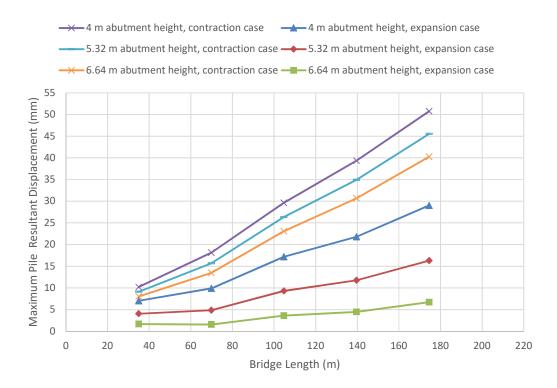


Figure 4.45 Pile Maximum Resultant Displacement for 100 m Radius Integral Bridge in Case of Dense Sand Behind the Abutment and Piles Embedded in Stiff Clay

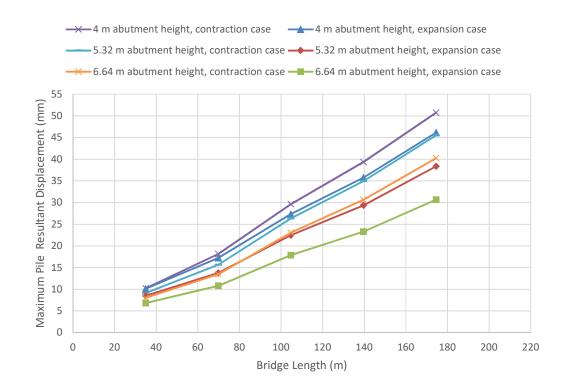


Figure 4.46 Pile Maximum Resultant Displacement for 100 m Radius Integral Bridge in Case of Loose Sand Behind the Abutment and Piles Embedded in Stiff Clay

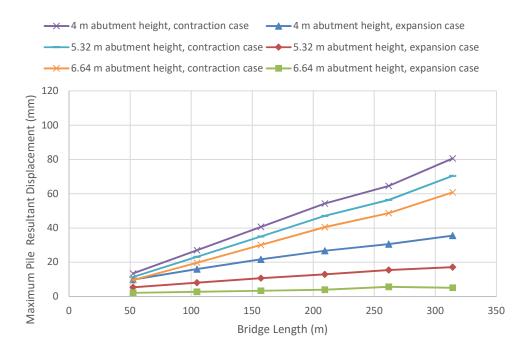


Figure 4.47 Pile Maximum Resultant Displacement for 150 m Radius Integral Bridge in Case of Dense Sand Behind the Abutment and Piles Embedded in Stiff Clay

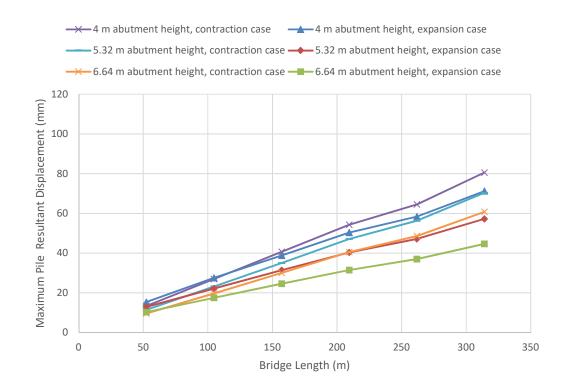


Figure 4.48 Pile Maximum Resultant Displacement for 150 m Radius Integral Bridge in Case of Loose Sand Behind the Abutment and Piles Embedded in Stiff Clay

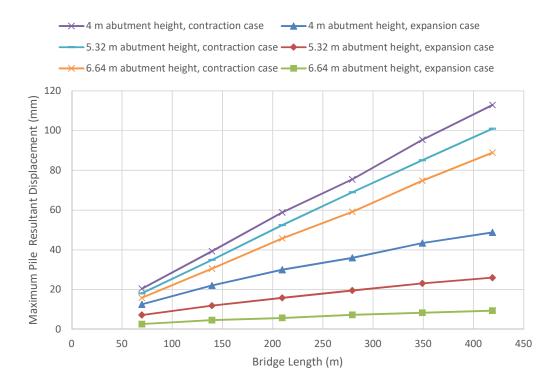


Figure 4.49 Pile Maximum Resultant Displacement for 200 m Radius Integral Bridge in Case of Dense Sand Behind the Abutment and Piles Embedded in Stiff Clay



Figure 4.50 Pile Maximum Resultant Displacement for 200 m Radius Integral Bridge in Case of Loose Sand Behind the Abutment and Piles Embedded in Stiff Clay

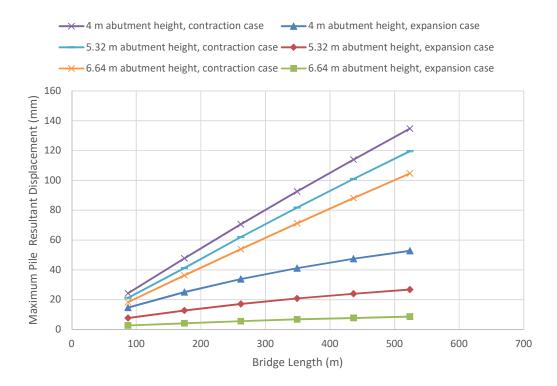


Figure 4.51 Pile Maximum Resultant Displacement for 250 m Radius Integral Bridge in Case of Dense Sand Behind the Abutment and Piles Embedded in Stiff Clay

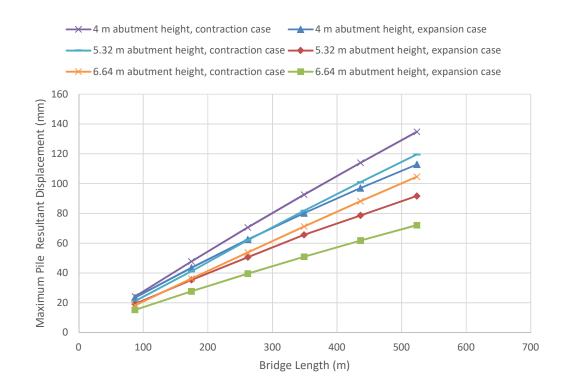


Figure 4.52 Pile Maximum Resultant Displacement for 250 m Radius Integral Bridge in Case of Loose Sand Behind the Abutment and Piles Embedded in Stiff Clay

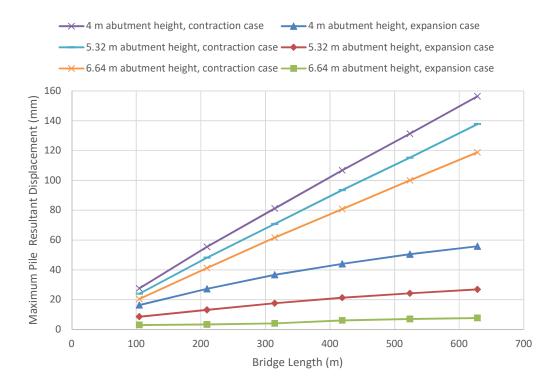


Figure 4.53 Pile Maximum Resultant Displacement for 300 m Radius Integral Bridge in Case of Dense Sand Behind the Abutment and Piles Embedded in Stiff Clay

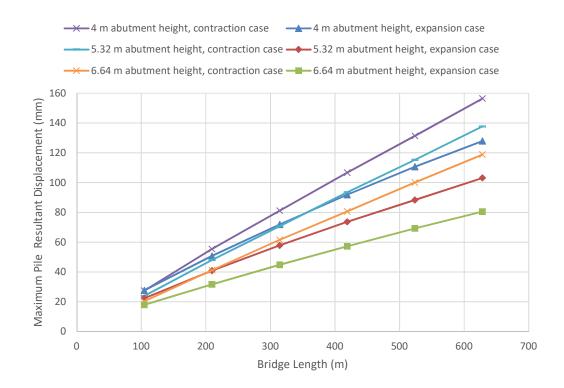


Figure 4.54 Pile Maximum Resultant Displacement for 300 m Radius Integral Bridge in case of Loose Sand Behind the Abutment and Piles Embedded in Stiff Clay

Radius of	Condition of	Condition of	n = (PMRD) contraction	/ (PMRD) expansion	
Curvature	Backfill Soil	Foundation Soil	H = 4.0 m	H = 6.64 m	
60	Dense Sand	Stiff Clay	1.60	4.25	
60	Loose Sand	Stiff Clay	1.37	2.11	
100	Dense Sand	Stiff Clay	1.70	6.54	
100	Loose Sand	Stiff Clay	1.06	1.26	
150	Dense Sand	Stiff Clay	1.88	8.52	
150	Loose Sand	Stiff Clay	1.03	1.20	
200	Dense Sand	Stiff Clay	2.00	7.87	
200	Loose Sand	Stiff Clay	1.12	1.35	
250	Dense Sand	Stiff Clay	2.14	9.93	
250	Loose Sand	Stiff Clay	1.13	1.35	
300	Dense Sand	Stiff Clay	2.29	12.93	
300	Loose Sand	Stiff Clay	1.13	1.35	

Table 4.9 (PMRD) contraction / (PMRD) expansion Ratios

Table 4.10 Mean Values of n

Condition of Backfill Soil	Abutment Height (H) (m)	Mean n-Value	Standard Deviation
Loose Sand	4.00	1.14	± 0.12
	6.64	1.43	±0.33
Dense Sand	4.00	1.94	± 0.26
	6.64	8.34	± 2.96

As it can be shown from Tables 4.9 and 4.10, loose sand backfill supporting the bridge abutment provides less restraint of bridge superstructure during expansion compared by

dense sand. Thus, there is no much difference between PMRD in case of contraction and expansion phase. Therefore, the value of n shall be smaller than in case of dense sand.

Since the ratio n is always more than 1, the rotation stiffness of bridge abutment in case of bridge expansions is bigger than that in case of bridge contraction, the magnitude of n increased with the increase of abutment height. For instance, in case of bridge abutment height of 4.0 m, and loose sand backfill, the value of n equals to 1.375, while n equals to 2.11 when the abutment height increased to 6.64 m as shown in Table 4.9 for a bridge of 60 m radius and stiff clay as foundation soil.

In case of dense sand backfill supporting the bridge abutment, the PMRD due to bridge expansion decreased compared with that in case of loose sand backfill. So, it is expected that n to increase as shown in Table 4.10. The scatter in magnitudes of n in case of bridge abutment of 6.64 m height can be attributed to the influence of bridge span. Furthermore, during bridge contraction phase, the direction of displacement due to self-weight of the bridge and the displacement of thermal contraction are the same. Therefore, these horizontal displacements are added together to create the total displacement of the abutment piles. During thermal expansion, the direction of displacement due to thermal expansion is opposite to the direction of displacement are subtracted to create the total displacement of the bridge. Therefore, these horizontal displacement piles. Therefore, bridge span length has influence on the magnitude of n.

4.11.2. Substructure Piles Embedded in Medium Dense Sand

Based on bridge data in Table 3.1, Figures 4.55 through 4.66 describe the behavior of abutment piles of integral abutment bridges having different Radii while the piles are imbedded in medium dense sand. The bridge superstructure is under the effect of thermal contraction loading in addition to its own weight. It is clear from the figures that the pile maximum resultant displacement (PMRD) is directly proportional to the bridge length (L). As the bridge length increases, the pile maximum resultant displacement neight on reducing pile maximum resultant displacement. For instance, when the abutment height increased from 4 to 6.64 m, the pile maximum resultant displacement decreased from 32 mm to 25 mm for the same bridge configuration and soil condition. For each bridge radius, two soil conditions behind the

abutment were considered, namely: dense and loose sand backfill. In the case of contraction, the state of sand behind the abutment has no effect on the pile maximum resultant displacement.

As described above, the average ratio of PMRD in the condition of the contraction of the bridge deck to that in case of bridge deck expansion was calculated at different bridge abutment height (H) and different radii of curvature (R) as shown in Table 4.11 in terms of n values. The contraction of the bridge deck is independent of soil conditions supporting the bridge abutment, since the active earth pressure was neglected in finite element model. Therefore, the magnitudes of (PMRD) contraction are the same in case of dense and loose sand. On the other hand, the magnitudes of (PMRD) expansion in case of dense sand are less than that in case of loose sand. As a result of this finding, the values of the ratio (n) increased with the increase of the backfill soil stiffness as shown in Table 4.11.

The average value of (n) in case of dense sand is 2.54, while it is 1.58 in case of loose sand, for bridge abutment of height of 4.0 m. In case of abutment height of 6.64 m, the n values are 2.45 and 7.59 in case of loose and dense sand, respectively, for abutment height of 6.64 m.

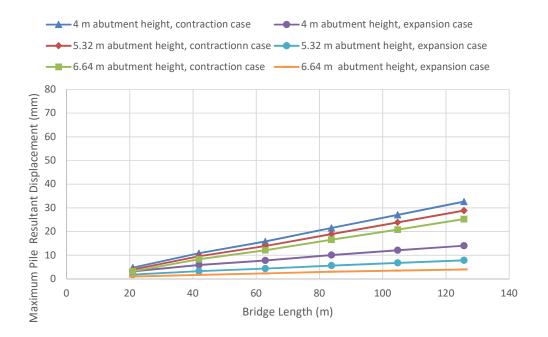


Figure 4.55 Pile Maximum Resultant Displacement for 60 m Radius Integral Bridge in Case of Dense Sand behind the Abutment and Piles Embedded in Medium Dense Sand

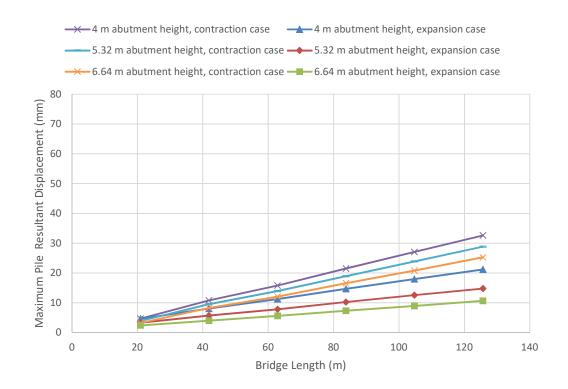


Figure 4.56 Pile Maximum Resultant Displacement for 60 m Radius Integral Bridge in Case of Loose Sand Behind the Abutment and Piles Embedded in Medium Dense Sand

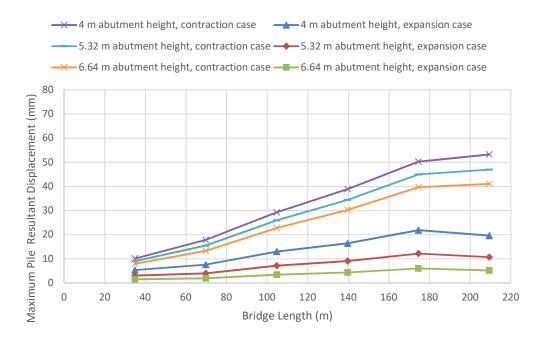


Figure 4.57 Pile Maximum Resultant Displacement for 100 m Radius Integral Bridge in Case of Dense Sand Behind the Abutment and Piles Embedded in Medium Dense Sand

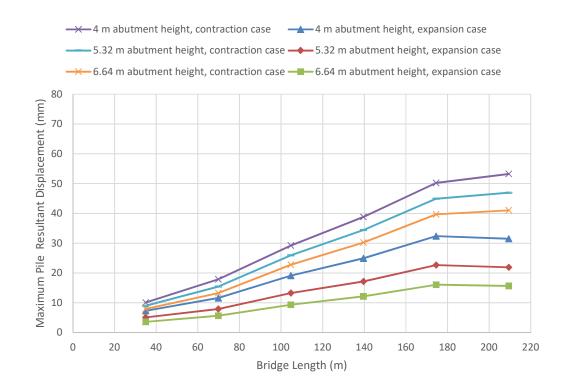


Figure 4.58 Pile Maximum Resultant Displacement for 100 m Radius Integral Bridge in Case of Loose Sand Behind the Abutment and Piles Embedded in Medium Dense Sand

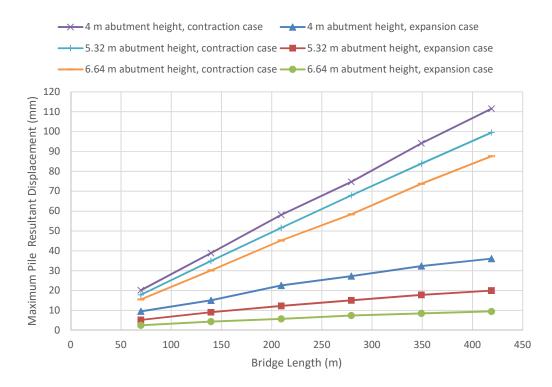


Figure 4.59 Pile Maximum Resultant Displacement for 200 m Radius Integral Bridge in Case of Dense Sand Behind the Abutment and Piles Embedded in Medium Dense Sand

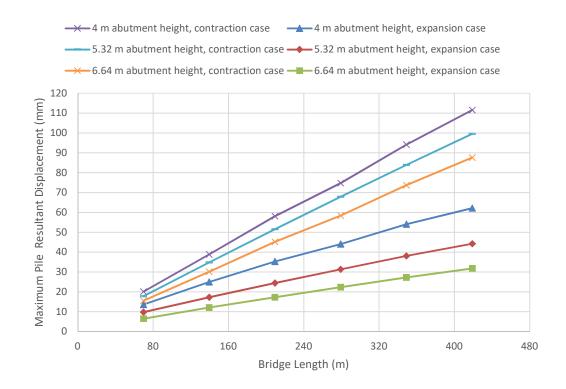


Figure 4.60 Pile Maximum Resultant Displacement for 200 m Radius Integral Bridge in Case of Loose Sand Behind the Abutment and Piles Embedded in Medium Dense Sand



Figure 4.61 Pile Maximum Resultant Displacement for 150 m Radius Integral Bridge in case of Dense Sand Behind the Abutment and Piles Embedded in Medium Dense Sand



Figure 4.62 Pile Maximum Resultant Displacement for 150 m Radius Integral Bridge in Case of Loose Sand Behind the Abutment and Piles Embedded in Medium Dense Sand

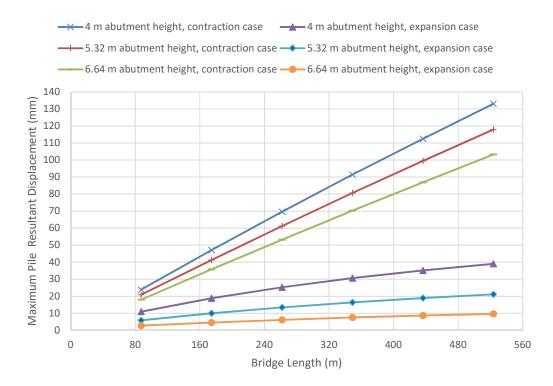


Figure 4.63 Pile Maximum Resultant Displacement for 250 m Radius Integral Bridge in Case of Dense Sand Behind the Abutment and Piles Embedded in Medium Dense Sand

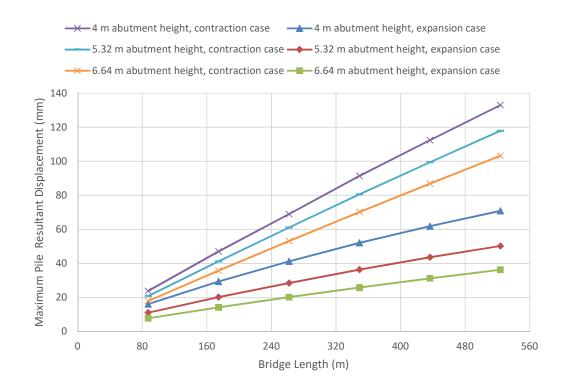


Figure 4.64 Pile Maximum Resultant Displacement for 250 m Radius Integral Bridge in Case of Loose Sand Behind the Abutment and Piles Embedded in Medium Dense Sand

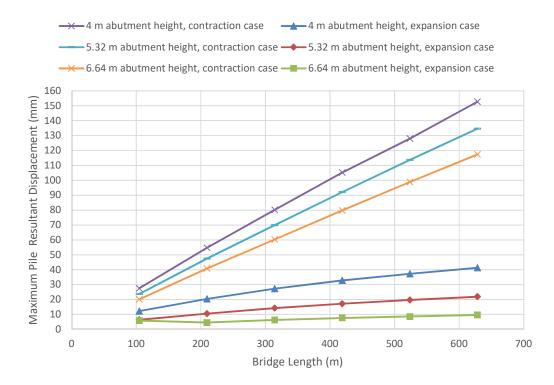


Figure 4.65 Pile Maximum Resultant Displacement for 300 m Radius Integral Bridge in case of dense sand Behind the abutment and Piles Embedded in Medium Dense Sand

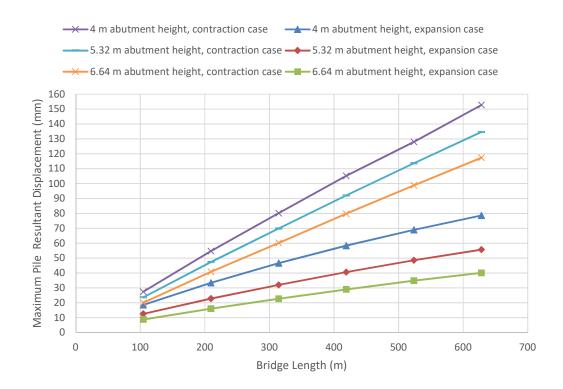


Figure 4.66 Pile Maximum Resultant Displacement for 300 m Radius Integral Bridge in Case of Loose Sand Behind the Abutment and Piles Embedded in Medium Dense Sand

Radius of Curvature	Condition of Backfill Soil	Condition of Foundation Soil	n = (PMRD) _{contraction} / (PMRD) expansion			
			H = 4.0 m	H = 6.64 m		
60	Dense Sand	Medium Dense Sand	2.00	5.07		
60	Loose Sand	Medium Dense Sand	1.37	2.08		
100	Dense Sand	Medium Dense Sand	2.31	6.72		
100	Loose Sand	Medium Dense Sand	1.54	2.42		
150	Dense Sand	Medium Dense Sand	2.49	7.74		
150	Loose Sand	Medium Dense Sand	1.55	2.35		
200	Dense Sand	Medium Dense Sand	2.66	7.75		
200	Loose Sand	Medium Dense Sand	1.65	2.59		
250	Dense Sand	Medium Dense Sand	2.83	8.89		
250	Loose Sand	Medium Dense Sand	1.69	2.62		
300	Dense Sand	Medium Dense Sand	3.00	9.37		
300	Loose Sand	Medium Dense Sand	1.73	2.66		

Table 4.11 (PMRD) contraction / (PMRD) expansion Ratio

Table 4.12 Mean Values of n

Condition of Backfill Soil	Height of Abutment (H) (m)	Mean n-Value	Standard Deviation	
Loose Sand	4.00	1.58	± 0.13	
	6.64	2.45	± 0.21	
Dense Sand	4.00	2.54	± 0.36	
	6.64	7.59	± 1.55	

4.12. Ratio of Pile Tangential Displacement to Pile Resultant Displacement

The abutment supporting piles are subject to displacements due to bridge expansion or contraction, in different directions depending upon the locations of the piles with respect to centerline of bridge deck. The pile on the outermost radius exhibits horizontal displacement,

which can be resolved into two perpendicular components, one in the direction of the tangent to the bridge deck and the other in the radial direction.

The ratio of abutment pile tangential displacement to pile resultant displacement is a function of the support conditions at the piers and the number of piers along the bridge length. Additionally, the location of the pile with respect to bridge abutment either at innermost radius or at the outermost radius, radius of curvature (R), and span length affect the components of piles resultant displacements. If the support conditions at the pier inhibit radial displacement which is the case implemented in the developed numerical models in this study, it would be logical that the radial displacement at the pile head will be small. If the piers allow the radial displacement, the radial displacement at the pile head will be much bigger, as it can be seen from Figure 4.67. The figure presents the horizontal displacement of the outermost pile supporting the bridge abutment. The displacement of the pile is not due to thermal load only, but also due to deformation and rotation of superstructure boundaries due to self-weight of the bridge. Accordingly, the bending moment induced in the pile acts in the strong axis direction of abutment pile, with very little of the resulted moment acting in the pile weak axis direction. The radial displacement is indeed small compared to the tangential displacement. This can be attributed to the fact that the piers supports inhibit radial displacement of the bridge deck at their location.

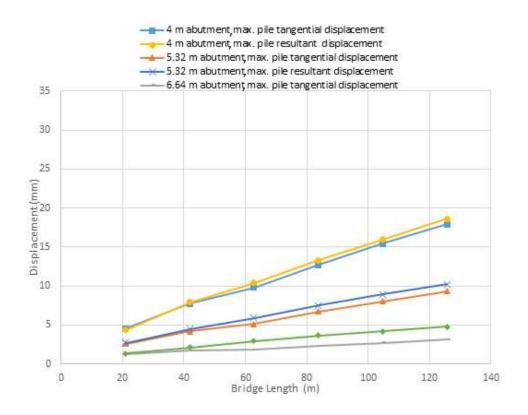


Figure 4.67 Comparison between Pile Maximum Tangential and Pile Maximum Resultant Displacement in the Case of Thermal Expansion for 60 m Radius Integral Bridge with Dense Sand Supporting the Abutment and Piles Embedded in Stiff Clay

4.13. Pile Average Maximum Resultant Displacement Relative to Top Abutment Maximum Displacement

In the numerical models, different bridge lengths were analyzed for each bridge radius. For each bridge length, the pile maximum resultant displacement was assessed. The mean value of these maximum pile resultant displacements was obtained and named "Pile average maximum resultant displacement" corresponding to a specified bridge radius (R). The pile average maximum resultant displacement was compared to the maximum top of abutment displacement for the two backfill soil conditions and the two types of foundation soil as shown in Tables 4.13 to 4.16. This ratio is named (B/T). Tables 4.13 and 4.14 present results for abutment piles embedded in medium dense sand and stiff clay foundation soil, respectively. The bridge is subjected to negative thermal loading conditions. These figures revealed that the radius of curvature has slight effect on the ratio (B/T), while the ratio (B/T) decreased with the increase of bridge abutment height. In contraction phase of the bridge, there is no effect of the stiffness of backfill soil in the ratio (B/T), since the active earth pressure of

backfill soil was too small to be discarded. Table 4.13 and 4.14 revealed that there is slight effect of foundation soil on (B/T) ratio. During expansion phase of the bridge, the ratio (B/T)decreased due to the effect of backfill stiffness. Still, the radius of curvature of the bridge has slight effect on the ratio (B/T). But this ratio decreased, appreciably, by the increase of the height of bridge abutment. The stiffness of backfill soil affects the ratio (B/T) in a way that (B/T) increased with the decrease of backfill soil stiffness, due to the decrease in backfill soil restraint. The foundation soil has appreciable effect on (B/T) values as depicted in Tables 4.15 and 4.16, in case of bridge expansion.

The top of abutment displacement is affected by effective expansion length and temperature change (LaFave et al., 2016), while the pile maximum resultant displacement is affected by bridge abutment height, backfill soil stiffness and slightly by foundation soil.

During contraction of the bridges, the values of (B/T) varies between 0.76 and 0.58, whether the foundation soil is stiff clay or medium dense sand, while (B/T) during expansion of the bridge varies from 0.32 to 0.09 in case of dense sand backfill and medium dense sand foundation soil. In case of loose sand backfill, with the same foundation soil, (B/T) varies from 0.48 to 0.24. When the foundation soil is stiff clay, the ratio of (B/T) varies from 0.43 to 0.09 in case of dense sand backfill, and from 0.7 to 0.48 in case of loose sand backfill. Civjan et al. (2013) reported from monitoring two integral abutment bridges in Vermont, USA, that the maximum displacement at the top of the piles is 1/3 to 1/2 of the values of top of abutment displacement. Off course, the values reported by Civjan et al. (2013) are not comparable with the achieved (B/T) results in the current study. This is because the values reported by Civjan et al. (2013) were obtained from monitoring a straight single span bridge of 40.0 m length, and another 15° skewed bridge with the piles oriented such that their weak axis resisting longitudinal bridge movement. In any case, the measured upper limit value of 0.50 agrees reasonably with the predicted upper limit value of 0.48 in case of loose sand backfill and medium dense sand foundation soil.

When the bridge is subjected to negative thermal loading conditions, the bridge contracts and the abutments rotate inward (away from the backfill). Tables 4.13 and 4.14 revealed that the rotation of the abutment is independent of the height of the abutment, the backfill soil type, the foundation soil type and the bridge curvature (1/R).

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When the bridge is subjected to positive thermal loading conditions, the bridge expands and the abutments rotate outward (towards the backfill soil). In case of medium dense sand foundation soil, the rotation of the abutment-backfill soil system slightly decreased with the increase of the abutment height and with the decrease of the unit weight of sand backfill (decrease of stiffness). The rotation of the abutment-backfill soil system is independent of bridge curvature (1/R), while it is depended on foundation soil type as shown in Tables 4.15 and 4.16.

Table 4.16 presents the case of stiff clay foundation soil. The rotation of the abutment- backfill soil system seems to be independent of abutment height and bridge curvature (1/R). However it decreased with the decrease of the stiffness backfill soil system. It can be concluded that for abutment piles embedded in medium dense sand, and the bridge is subjected to positive thermal loading conditions, the abutment bottom displacement (pile maximum resultant displacement) decreased with the increase of unit weight of backfill soil, while the rotation of the abutment increased. This finding agrees well with that reported by Greimann et al. (2014).

The pile maximum resultant displacements in case of dense sand backfill are smaller than those in case of loose sand backfill, for a bridge having pile installed in either medium dense sand or stiff clay and subjected to positive thermal loading. This is attributed to the fact that the rotation of abutment in case of dense sand backfill is bigger than that in case of loose sand backfill. Therefore, abutment rotations reduce the deformation demand on the pile. This agrees with the conclusion reached by Civjan et al. (2014).

 Table 4.13 Pile Average Maximum Displacement to Maximum top Abutment Displacement Ratio

 for Piles Embedded in Medium Dense Sand – Contraction Case

Radius	s 300 m 250 m 200 m 150 m 100 m							6	0 m			
Abutm- ent			I		Soil T	ype Behin	d The Ab	utment	1		1	
Height	Loose	Dense	Loose	Dense	Loose	Dense	Loose	Dense	Loose	Dense	Loose	Dense
(m)	Sand	Sand	Sand	Sand	Sand	Sand	Sand	Sand	Sand	Sand	Sand	Sand
4	0.74	0.74	0.77	0.77	0.80	0.80	0.74	0.74	0.81	0.81	0.73	0.73
5.32	0.64	0.64	0.67	0.67	0.70	0.70	0.63	0.63	0.71	0.71	0.66	0.66
6.64	0.54	0.54	0.58	0.58	0.61	0.61	0.54	0.54	0.60	0.60	0.58	0.58

Radius	30	0 m	25	0 m	20	0 m	15	0 m	10)0 m	60) m
Abutm -ent		Soil Type Behind The Abutment										
Height (m)	Loose Sand	Dense Sand	Loose Sand	Dense Sand	Loose Sand	Dense Sand	Loose Sand	Dense Sand	Loose Sand	Dense Sand	Loose Sand	Dense Sand
4	0.76	0.76	0.78	0.78	0.81	0.81	0.75	0.75	0.81	0.81	0.75	0.75
5.32	0.65	0.65	0.68	0.68	0.71	0.71	0.64	0.64	0.73	0.73	0.65	0.65
6.64	0.56	0.56	0.59	0.59	0.62	0.62	0.55	0.55	0.63	0.63	0.58	0.58

Table 4.14 Pile Average Maximum Displacement to Maximum top Abutment Displacement Ratio for Piles Embedded in Stiff Clay – Contraction Case

Table 4.15 Pile Average Maximum Displacement to Maximum top Abutment Displacement Ratio for Piles Embedded in Medium Dense Sand - Expansion Case

Radius	30	0 m	25	0 m	200 m 150 m		100 m		60 m			
Abutm -ent		Soil Type Behind The Abutment										
Height (m)	Loose Sand	Dense Sand	Loose Sand	Dense Sand	Loose Sand	Dense Sand	Loose Sand	Dense Sand	Loose Sand	Dense Sand	Loose Sand	Dense Sand
4	0.48	0.32	0.49	0.35	0.52	0.38	0.48	0.34	0.54	0.40	0.53	0.36
5.32	0.32	0.16	0.33	0.175	0.35	0.20	0.33	0.17	0.37	0.20	0.35	0.20
6.64	0.21	0.065	0.22	0.078	0.24	0.09	0.22	0.07	0.25	0.10	0.24	0.09

Table 4.16 Pile Average Maximum Displacement to Maximum top Abutment Displacement Ratio for Piles Embedded in Stiff Clay - Expansion Case

Radius	300 m 250 m 200 m 150 m 100 m 60 n) m				
Abutm -ent		Soil Type Behind The Abutment										
Height (m)	Loose Sand	Dense Sand	Loose Sand	Dense Sand	Loose Sand	Dense Sand	Loose Sand	Dense Sand	Loose Sand	Dense Sand	Loose Sand	Dense Sand
4	0.70	0.43	0.71	0.46	0.74	0.50	0.73	0.43	0.78	0.55	0.75	0.48
5.32	0.55	0.19	0.57	0.22	0.60	0.25	0.59	0.21	0.58	0.26	0.60	0.24
6.64	0.41	0.035	0.44	0.06	0.47	0.08	0.45	0.045	0.50	0.09	0.48	0.09

4.14. Effect of Abutment Height on the Reduction of the Pile Maximum Bending Moment

Figures 4.69 through 4.84 show the effect of abutment height on the maximum bending moment at pile head considering different soil conditions of backfill soil and different types of foundation soil. The bridge thermal contraction condition was adopted, since it produces the maximum pile displacement and bending moment. Results show that increasing the bridge abutment height is associated with a decrease in pile maximum resultant displacement and consequently a decrease in pile maximum moment. Notably, the rotation of the abutment is independent of abutment height. This trend is similar to that for the reduction of the pile resultant displacement with increasing abutment height. This is attributed to the fact that, the abutment piles are fixed into the abutment and the moment developed at the abutment head is dependent on the magnitude of pile lateral displacement. The relieving of the bending moments developed at pile heads are the same for all piles-abutment heights. Since the pile satisfies stability Equations 3.1 and 3.2, the pile bending capacity is the pile material yield stress multiplied by the pile plastic section modulus (379,211 kN/m² x 0.001934 m^3 = 733 kN.m for the current studied pile size). Figure 4.68 shows the bending moment diagram for the 9 pile arranged in a single row and supporting the abutment for one of the modeled integral abutment bridges.

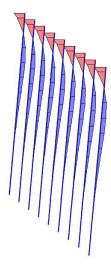


Figure 4.68 View of a Numerical Model for Abutment pile Bending Moment Under Thermal Contraction and Own Weight Loading

The piles exhibit maximum bending moment at the pile head. Figures 4.69 through 4.84 revealed that the maximum bending moment induced in bridge abutment piles varies linearly with the bridge length (L). This agrees with results reported by Olson (2013). To explore the effect of the radius of curvature on the induced bending moment in abutment piles, the ratio of maximum pile bending moment and bridge length (M/L) was obtained at different bridge abutment heights, as shown in Table 4.17.

The table indicates that, in case of stiff clay foundation soil, the average values of (M/L) are 2.36, 1.96 and 1.46 for bridge abutment heights of 4.0 m, 5.32 m and 6.64 m, respectively. The average values revealed that there is no appreciable effect of bridge curvature on maximum moment induced in the piles. Furthermore, the average values reflect the effect of bridge abutment height on the induced bending moment. With the increase of bridge abutment height, the ratio of (M/L) relationship decreased. Additionally, the table reflects the effect of foundation soil on the induced bending moment in abutment piles. Piles in medium dense sand exhibit 5% to 10% increase in bending moment induced in piles embedded in stiff clay. The stiffness of sand increases with depth and provides more restraint to the pile. The maximum bending moments induced in piles were calculated based on bridge deck displacement under the effect of negative thermal load conditions. Therefore, there is no effect of backfill soil conditions on the value of maximum bending moment, due to neglecting the active earth pressure during contraction of bridge deck.

Radius of curvature	Condition of	Condition of		M/L (kN)	
(R)	Backfill Soil	Foundation Soil	4.00 m	5.32 m	6.64 m
300	Dense Sand/ Loose Sand	Stiff Clay	2.32	1.84	1.44
250	Dense Sand/ Loose Sand	Stiff Clay	2.40	2.00	1.50
200	Dense Sand/ Loose Sand	Stiff Clay	2.50	2.13	1.65
150	Dense Sand/ Loose Sand	Stiff Clay	2.25	1.87	1.26
	Average		2.36	1.96	1.46
	Standard Deviati	on	0.11	0.13	0.16
300	Dense Sand/ Loose Sand	Medium Dense Sand	2.16	2.09	1.60
250	Dense Sand/ Loose Sand	Medium Dense Sand	2.80	2.30	1.80
200	Dense Sand/ Loose Sand	Medium Dense Sand	2.30	1.80	1.25
150	Dense Sand/ Loose Sand	Medium Dense Sand	2.80	2.25	1.67
	Average		2.51	2.11	1.58
	Standard Deviati	on	0.30	0.22	0.23

Table 4.17 (M/L) at Different Abutment Height

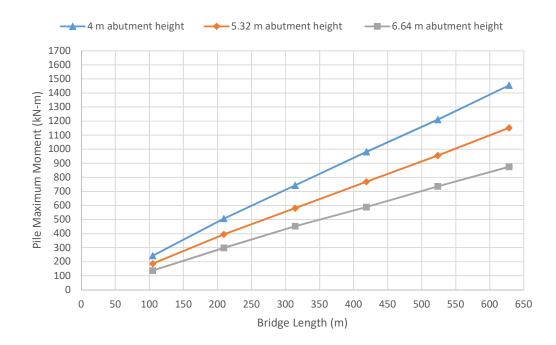


Figure 4.69 Pile Maximum Moment in Case of Dense Sand Supporting the Abutment and Piles Embedded in Stiff Clay for Bridge at Radius of 300 m

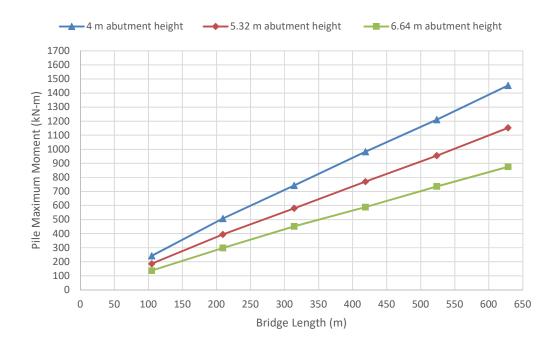


Figure 4.70 Pile Maximum Moment in Case of Loose Sand Supporting the Abutment and Piles Embedded in Stiff Clay for Bridge at Radius of 300 m

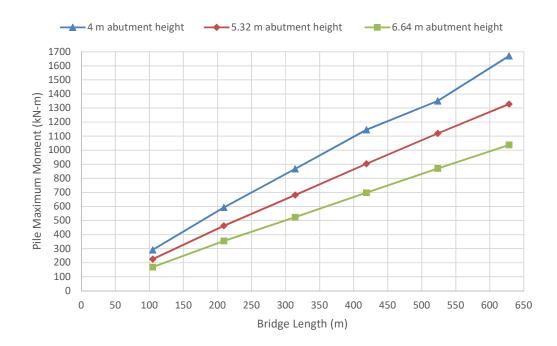


Figure 4.71 Pile Maximum Moment in Case of Dense Sand Supporting the Abutment and Piles Embedded in Dense Sand for Bridge at Radius of 300 m

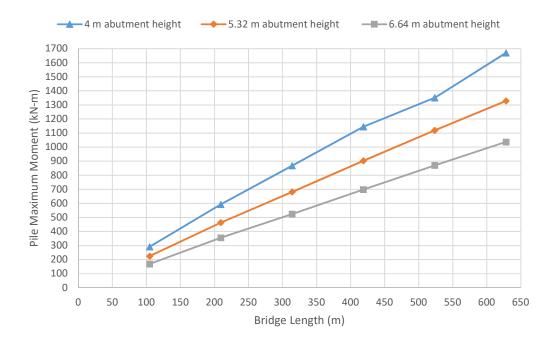


Figure 4.72 Pile Maximum Moment in Case of Loose Sand Supporting the Abutment and Piles Embedded in Dense Sand for Bridge at Radius of 300 m

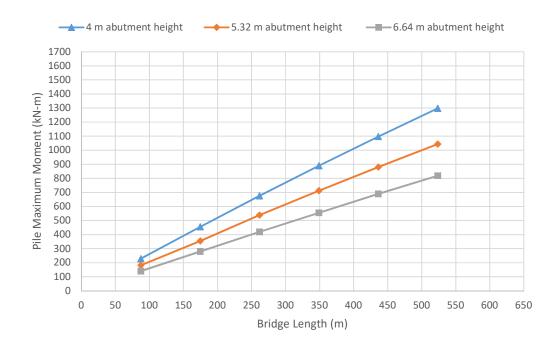


Figure 4.73 Pile Maximum Moment in Case of Dense Sand Supporting the Abutment and Piles Embedded in Stiff Clay for Bridge at Radius of 250 m

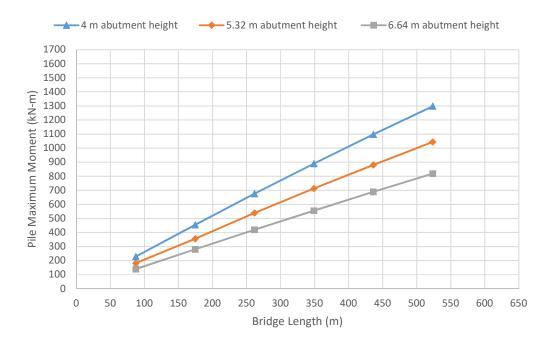


Figure 4.74 Pile Maximum Moment in Case of Loose Sand Supporting the Abutment and Piles Embedded in Stiff Clay for Bridge at Radius of 250 m

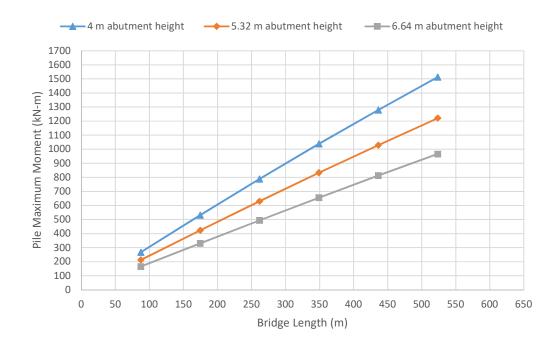


Figure 4.75 Pile Maximum Moment in Case of Dense Sand Supporting the Abutment and Piles Embedded in Medium Dense Sand for Bridge at Radius of 250 m

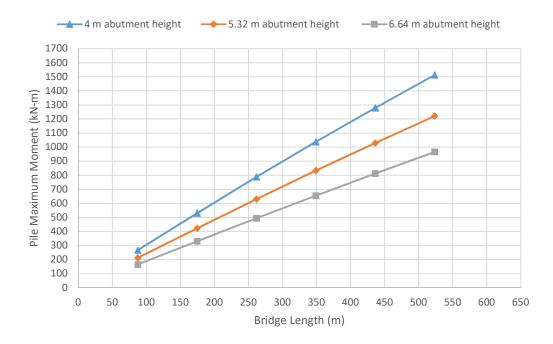


Figure 4.76 Pile Maximum Moment in Case of Loose Sand Supporting the Abutment and Piles Embedded in Medium Dense Sand for Bridge at Radius of 250 m

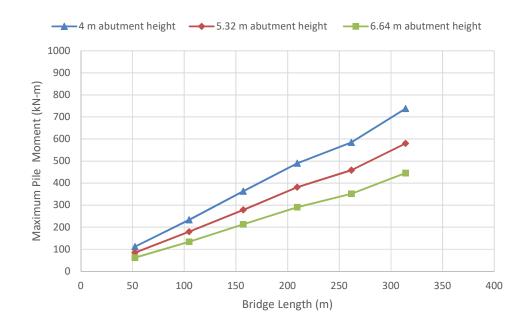


Figure 4.77 Pile Maximum Moment in Case of Dense Sand Supporting the Abutment and Piles Embedded in Stiff Clay for Bridge at Radius of 150 m

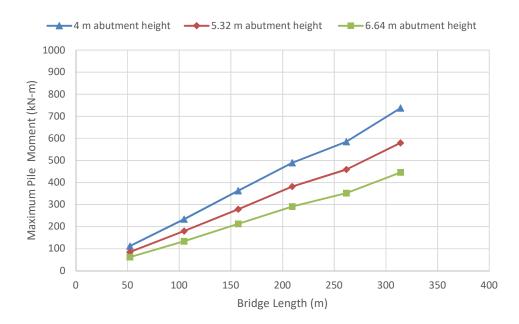


Figure 4.78 Pile Maximum Moment in Case of Loose Sand Supporting the Abutment and Piles Embedded in Stiff Clay for Bridge at Radius of 150 m

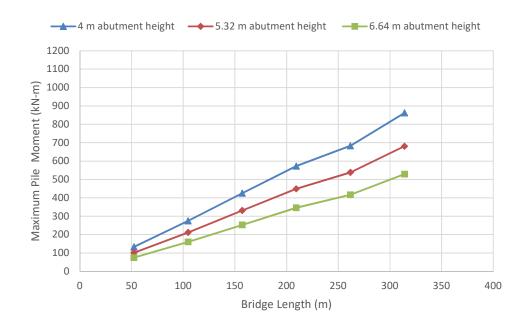


Figure 4.79 Pile Maximum Moment in Case of Loose Sand Supporting the Abutment and Piles Embedded in Medium Dense for Bridge at Radius of 150 m

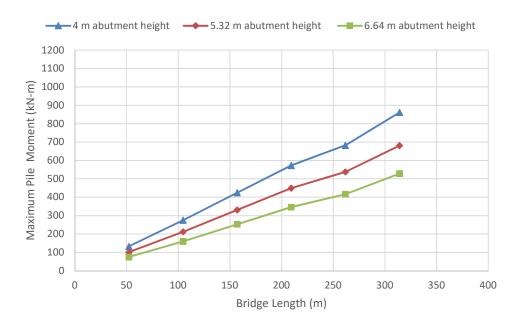


Figure 4.80 Pile Maximum Moment in Case of Dense Sand Supporting the Abutment and Piles Embedded in Medium Dense for Bridge at Radius of 150 m

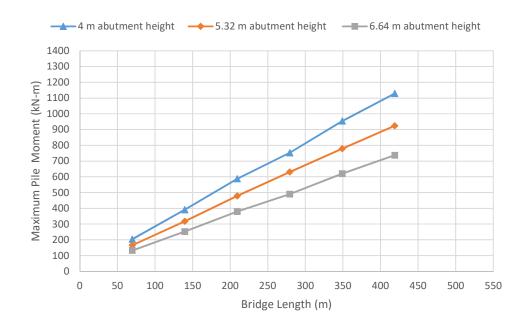


Figure 4.81 Pile Maximum Moment in Case of Dense Sand Supporting the Abutment and Piles Embedded in Stiff Clay for Bridge at Radius of 200 m

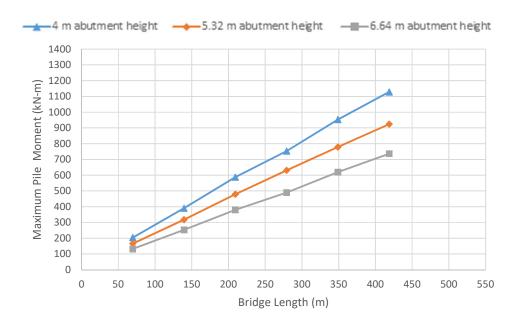


Figure 4.82 Pile Maximum Moment in Case of Loose Sand Supporting the Abutment and Piles Embedded in Stiff Clay for Bridge at Radius of 200 m

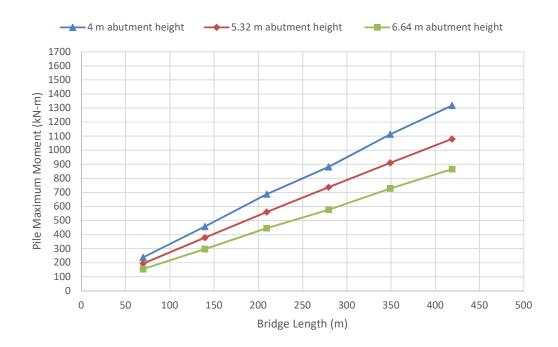


Figure 4.83 Pile Maximum Moment in Case of Loose Sand Supporting the Abutment and piles Embedded in Medium Dense Sand for Bridge at Radius of 200 m

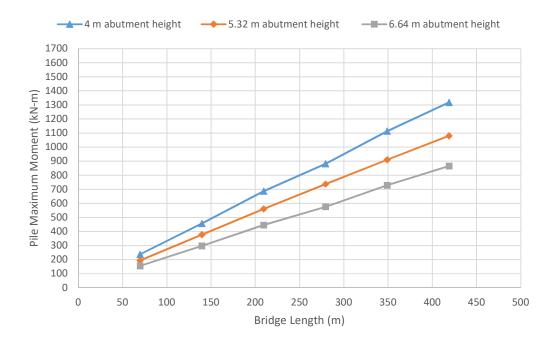


Figure 4.84 Pile Maximum Moment in Case of Dense Sand Supporting the Abutment and Piles Embedded in Medium Dense Sand for Bridge at Radius of 200 m

4.15. Maximum Length Limit of Integral Abutment Bridge

The estimation of maximum length limit of integral abutment bridge (named sometimes critical length) is based on the displacement capacity of the abutment piles. The displacement capacity of the pile depends upon the size and material of the pile. Therefore, the maximum length limit is affected by abutment-pile connection, girders material either concrete or steel, height of bridge abutment, foundation soil, stiffness of backfill material, orientation of the steel H-pile and geographic location of the bridge. Accordingly, the maximum length limits of integral abutment bridges are not rational, but are limited to specified bridge conditions and regions with specified temperature.

Knoxville University in USA conducted a series of field tests on integral abutments supported on both five 250×63 HP piles and four 356 mm square prestressed concrete piles. Piles were embedded into clay soils. The abutments were displaced laterally under horizontal loading. Results concluded that with steel HP piles, the pile displacement capacity was governed by the cracking of the abutment. No specific recommendation was formulated by the researchers but a value of as much as 38 mm seemed reasonable for concrete piles and more for steel piles as reported elsewhere (Pétursson, 2015). Arsoy et al. (2002) reported from a literature survey that bridge abutment piles can tolerate 0.65 inches to 2.0 inches of bridge contraction, while the induced stresses in the pile reached 100% of nominal yield stress. In other bridges, they can tolerate 1.2 inches to 1.7 inches from bridge contraction, while the induced stresses in the pile were bigger than 60% to 75% of nominal yield stress. This literature review emphasized that the displacement capacity of the pile can be considered as the maximum pile lateral displacement to ensure its elastic response under service loading.

Assuming pile displacement capacity to be 40 mm in the current study, the maximum length limit was calculated as the bridge length that satisfies that displacement limit under specific conditions of span length, soil strata and bridge configuration listed in Table 3.1. The following section summarizes the findings of this approach considering the temperature loading along with self-weight of the structure.

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4.15.1. Equations Relating Bridge Maximum Length Limit to Abutment Height where Piles are Embedded in Clay

The bridge maximum length limits were obtained from pile maximum resultant displacementbridge length relationships during contraction phases of the bridge. Therefore, the influence of backfill soil type supporting the bridge abutment on the maximum length limit is discarded. Frosch and Lovell (2011) reported that the maximum lateral pile demand occurs due to contraction. Also, Doust (2011) reported that contraction loading of an integral abutment bridge is the most critical loading for bridge design. This explains the dependency on pile maximum resultant displacement during bridge contraction for assessing the maximum limit length.

Figures 4.85 through 4.93 show the change in bridge maximum length limit as a function of abutment height in case of either dense or loose sand behind the abutment with piles embedded in stiff clay foundation soil. Such bridge maximum length limits produce displacement under thermal contraction phase and self-weight in which the piles can tolerate 40 mm maximum resultant displacement at pile head. The change of the backfill type from loose to dense sand behind the abutment has no effect on the maximum length limit, since backfill active pressure was discarded in case of thermal contraction. Table 4.18 summarizes the developed equations for the bridge maximum length limit as a function of abutment height for each radius of curvature considered in this study. The figures and the table indicated that the bridge maximum length limit is highly dependent on the bridge abutment height. This agrees with results reported by Nikravan (2013). The figures depicted that the radius of curvature considered in this study. The critical length within the range of radius of curvature considered in this study. The critical length within the range of radius of curvature considered in this study. The critical length increased with the increase of abutment height. The mean value of the absolute term in equations presented in Table 4.18 is (114) for all values of R.

Radius (m)	Equation
60	$L = 1.37 H^2 + 1.66 H + 123.03 $ (4.17)
100	$L = 0.82 H^2 + 3.45 H + 114.74 $ (4.18)
150	$L = 1.46 H^2 + 4.64 H + 114.58 $ (4.19)
200	$L = 1.96 H^2 - 4.72 H + 129.71 $ (4.20)
250	$L = 0.94 H^2 + 8.61 H + 95.374 $ (4.21)
300	$L = 1.39 H^2 + 5.80 H + 104.29 $ (4.22)

 Table 4.18 Equations Correlating Abutment Height with Bridge Maximum Length Limit Where Piles

 Embedded in Clay

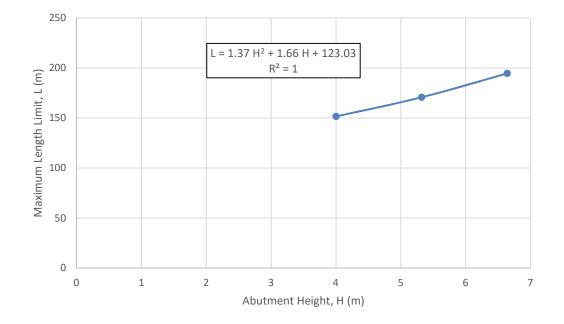


Figure 4.85 Equation Correlating Abutment Height and Bridge Maximum Length Limit Derived for 60 m Radius Integral Bridge in Case of Dense Sand Behind the Abutment and Piles Embedded in Clay

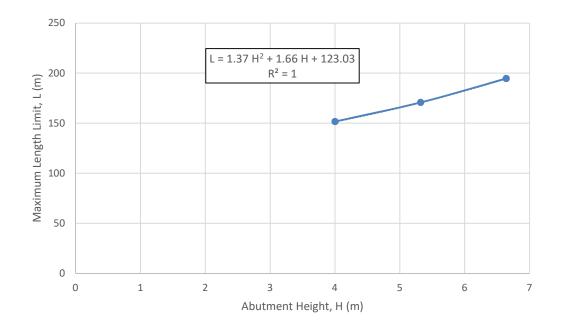


Figure 4.86 Equation Correlating Abutment Height and Bridge Maximum Length Limit Derived for 60 m Radius Integral Bridge in Case of Loose Sand Behind the Abutment and Piles Embedded in Clay

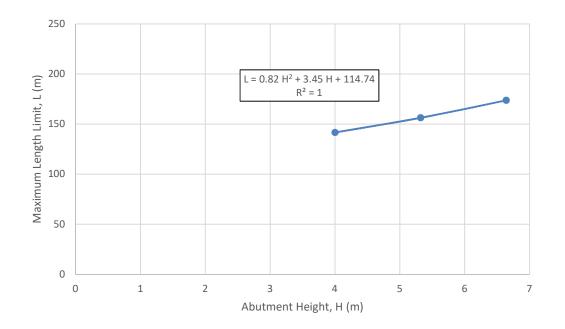


Figure 4.87 Equation Correlating Abutment Height and Bridge Maximum Length Limit Derived for 100 m Radius Integral Bridge in Case of Dense Sand Behind the Abutment and Piles Embedded in Clay

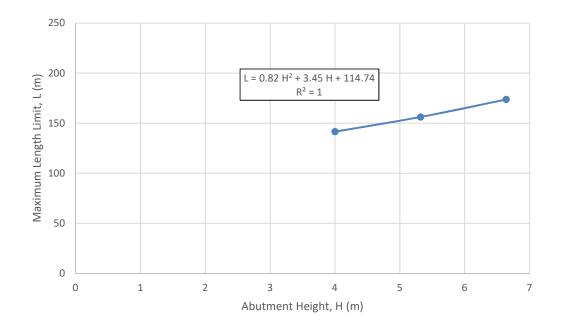


Figure 4.88 Equation Correlating Abutment Height and Bridge Maximum Length Limit Derived for 100 m Radius Integral Bridge in Case of Loose Sand Behind the Abutment and Piles Embedded in Clay

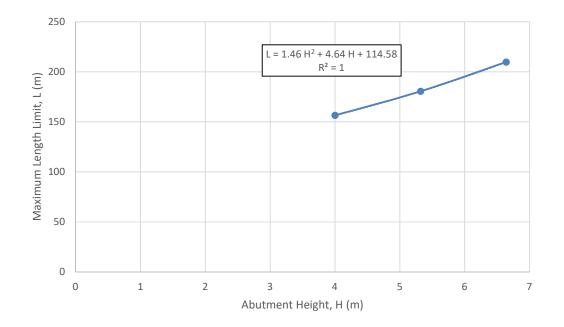


Figure 4.89 Equation Correlating Abutment Height and Bridge Maximum Length Limit Derived for 150 m Radius Integral Bridge in Case of Dense Sand Behind the Abutment and Piles Embedded in Clay

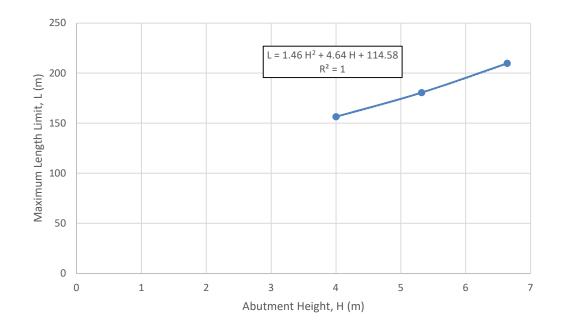


Figure 4.90 Equation Correlating Abutment Height and Bridge Maximum Length Limit Derived for 150 m Radius Integral Bridge in Case of Loose Sand Behind the Abutment and Piles Embedded in Clay

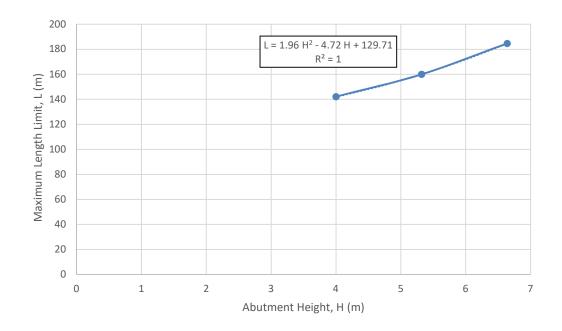


Figure 4.91 Equation Correlating Abutment Height and Bridge Maximum Length Limit Derived for 200 m Radius Integral Bridge in Case of Dense Sand Behind the Abutment and Piles Embedded in

Clay

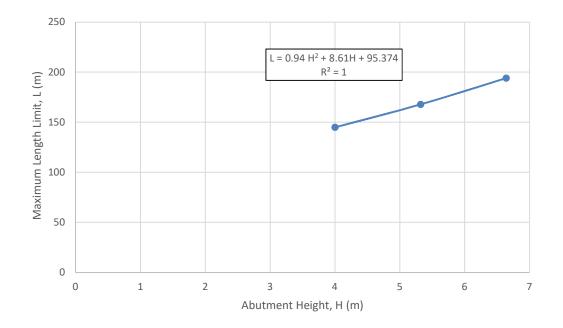


Figure 4.92 Equation Correlating Abutment Height and Bridge Maximum Length Limit Derived for 250 m Radius Integral Bridge in Case of Loose Sand Behind the Abutment and Piles Embedded in Clay

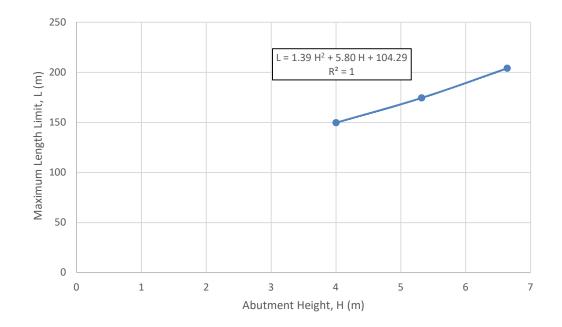


Figure 4.93 Equation Correlating Abutment Height and Bridge Maximum Length Limit Derived for 300 m Radius Integral Bridge in Case of Dense Sand Behind the Abutment and Piles Embedded in Clay

4.15.2. Equations Relating Bridge Maximum Length Limit to Abutment Height where Piles are Embedded in Medium Dense Sand

Figures 4.94 through 4.99 show the change in bridge maximum length limit as a function of abutment height in case of either dense or loose sand behind the abutment with piles embedded in medium dense sand foundation soil. Such bridge maximum length limits produce displacement under thermal contraction phase and self-weight in which the piles can tolerate 40 mm maximum resultant displacement at pile head. The change of the backfill type from loose to dense sand behind the abutment has no effect on the maximum length limit, since backfill active earth pressure of sand was discarded in case of thermal contraction. Table 4.19 summarizes the developed equations for the bridge maximum length limit as a function of abutment height for each radius of curvature considered in this study. The figures and the table indicated that the bridge maximum length limit is highly affected by bridge abutment height. The same conclusion was reported by Nikravan (2013).

The mean value of the absolute term in equations presented in Table 4.19 is (116 m) for all values of R. By comparing the mean of absolute value of the two sets of equations presented in Tables 4.18 and 4.19 revealed that there is no appreciable effect of foundation soil type on bridge maximum length limit sine the difference is within 3%.

Radius (m)	Equation
60	$L = 1.14 H^2 + 4.08 H + 119.13 $ (4.23)
100	$L = 0.87 H^2 + 3.23 H + 116.38 $ (4.24)
150	$L = 1.47 H^2 + 4.68 H + 116.45 $ (4.25)
200	$L = 2.15 H^2 - 6.49 H + 135.60 $ (4.26)
250	$L = 1.43 H^2 + 3.63 H + 109.77 $ (4.27)
300	$L = 1.38 H^2 + 6.99 H + 100.31 $ (4.28)

 Table 4.19 Equations Correlating Abutment Height with Bridge Maximum Length Limit Where Piles

 Embedded in Medium Dense Sand

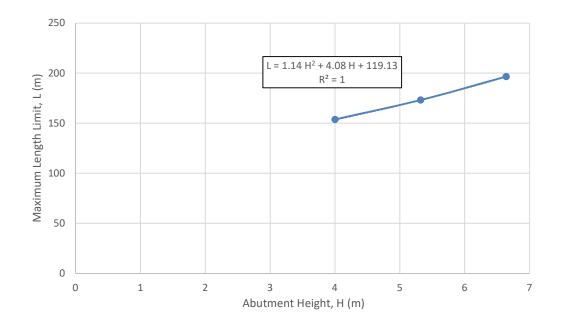


Figure 4.94 Equation Correlating Abutment Height and Bridge Maximum Length Limit Derived for 60 m Radius Integral Bridge in Case of Dense Sand Behind the Abutment and Piles Embedded in Medium Dense Sand

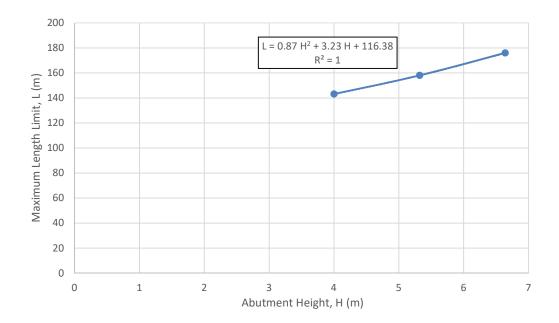


Figure 4.95 Equation Correlating Abutment Height and Bridge Maximum Length Limit Derived for 100 m Radius Integral Bridge in Case of Dense Sand Behind the Abutment and Piles Embedded in Medium Dense Sand

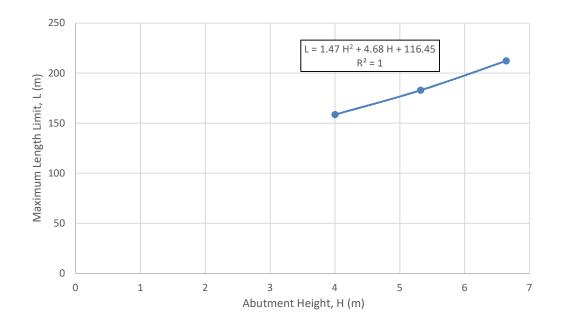


Figure 4.96 Equation Correlating Abutment Height and Bridge Maximum Length Limit Derived for 150 m Radius Integral Bridge in Case of Dense Sand Behind the Abutment and Piles Embedded in Medium Dense Sand

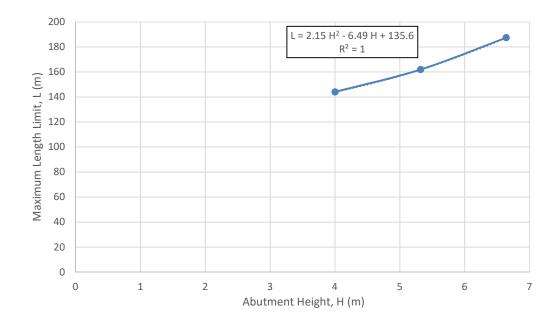


Figure 4.97 Equation Correlating Abutment Height and Bridge Maximum Length Limit Derived for 200 m Radius Integral Bridge in Case of Dense Sand Behind the Abutment and Piles Embedded in Medium Dense Sand

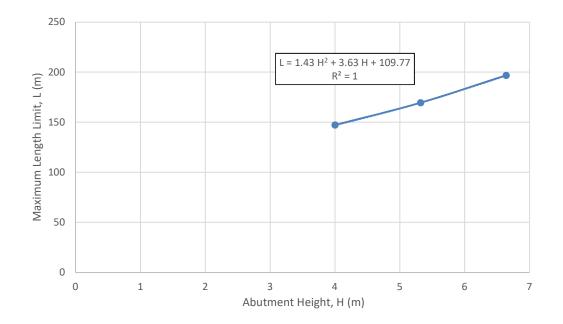


Figure 4.98 Equation Correlating Abutment Height and Bridge Maximum Length Limit Derived for 250 m Radius Integral Bridge in Case of Dense Sand Behind the Abutment and Piles Embedded in Medium Dense Sand

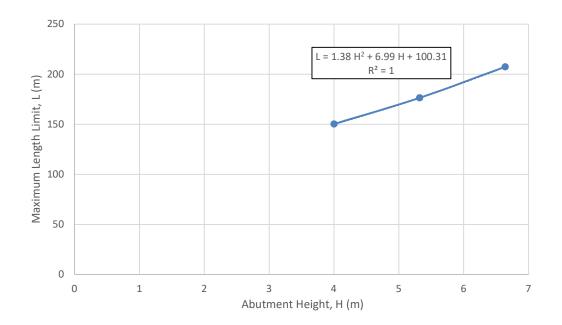


Figure 4.99 Equation Correlating Abutment Height and Bridge Maximum Length Limit Derived for 300 m Radius Integral Bridge in Case of Dense Sand Behind the Abutment and Piles Embedded in Medium Dense Sand

4.16. Effect of Radius of Curvature on Bridge Maximum Length Limit Abutment Piles in Stiff clay

The bridge maximum length limits were drawn against abutment height for two integral abutment bridges having radius of curvature of 300 m and 150 m as shown in Figure 4.100. The two bridges had the same bridge spans length of 26.17 m, and piles embedded in stiff clay. Figure 4.100 depicted that the radius of curvature slightly affect the bridge maximum length limit. This can be attributed to the steel I-girders of the bridge are restrained against lateral displacement in radial directions at piers support. Similar comparison was conducted on other two bridges having radius of curvature of 100 m and 200 m, respectively. The two bridges had bridge span length of 17.45 m as shown in Figure 4.101. The abutment piles were embedded in stiff clay. The figure depicted that the effect of bridge curvature on bridge maximum length limit is minimal. The results of a third case study are presented in Figure 4.102. In this case, the two bridges had radius of curvature of 60 m and 250 m, with span lengths 20.94 and 21.80 m, respectively. The abutment piles were embedded in stiff clay. The figure depicted that the radius of curvature of the bridge had small effect on bridge maximum length limit. Two horizontally curved integral bridges having radius of curvature of 100 m and 200 m, respectively, and span length of 17.45 m were analyzed, and the bridge maximum length limits were obtained. Figure 4.103 presents the variation of bridge maximum length limit against abutment height, where the piles were embedded in medium dense sand. The figure revealed that the curvature of the bridge (1/R) has no effect on the bridge maximum length limit. Similar analysis was carried out on other two bridges of radius 250 m and 60 m. The two bridges had spans of 21.8 m and 20.0 m respectively. Figure 4.104 revealed that the curvature of the bridge (1/R) doesn't have an effect on bridge maximum length limit. Last analysis was carried out on two different bridges with radius of curvature of 150 m and 300 m. The two bridges were of equal spans. Figure 4.105 revealed that the bridge curvature (1/R)doesn't have any appreciable effect on bridge maximum length limit.

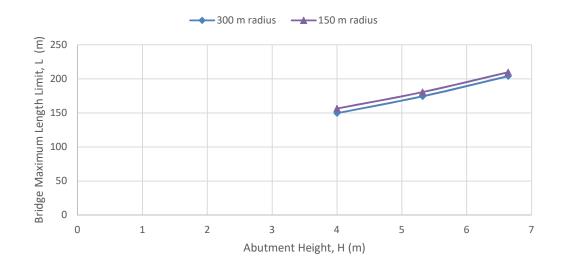


Figure 4.100 Bridge Maximum Length Limit Versus Bridge Abutment Height in Case of Piles Embedded in Stiff Clay and Bridge Span Length of 26.17 m



Figure 4.101 Bridge Maximum Length Limit Versus Bridge Abutment Height in Case of Piles Embedded in Stiff Clay and Bridge Span Length of 17.45 m

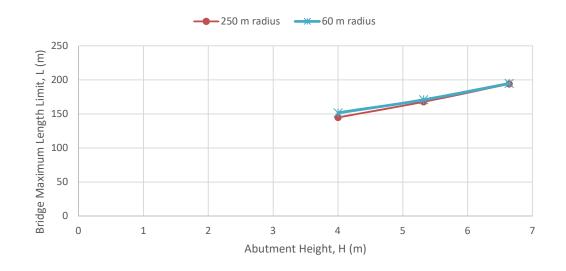


Figure 4.102 Bridge Maximum Length Limit Versus Bridge Abutment Height in Case of Piles Embedded in Stiff Clay and Bridge Span Length of 21.80 m and 20.94 m

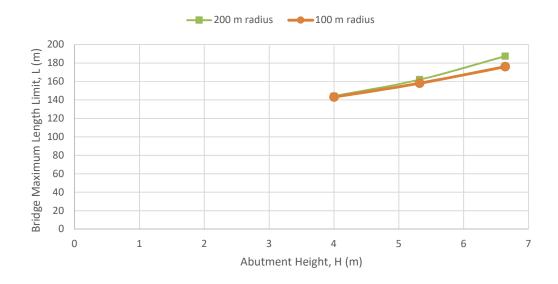


Figure 4.103 Bridge Maximum Length Limit Versus Bridge Abutment Height in Case of Piles Embedded in Medium Dense Sand and Bridge Span Length of 17.40 m

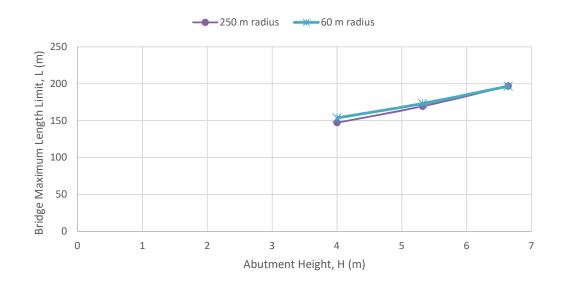


Figure 4.104 Bridge Maximum Length Limit Versus Bridge Abutment Height in Case of Piles Embedded in Medium Dense Sand and Bridge Span Length of 21.80 m and 20.94 m

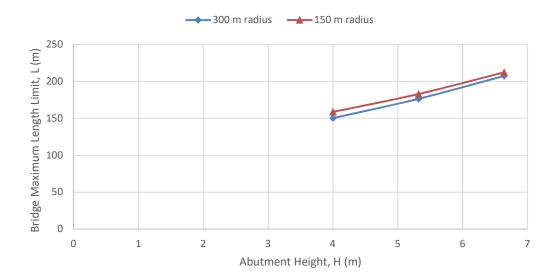


Figure 4.105 Bridge Maximum Length Limit Versus Bridge Abutment Height in Case of Piles Embedded in Medium Dense Sand and Bridge Span Length of 26.17 m

4.17. Effect of Bridge Span Length on Bridge Maximum Length Limit

As depicted in table 3.1, the span lengths of the modeled bridges were doubled to be 41.88 m, 34.9 m, 52.34 m and 43.6 m to study the effect of span length on maximum bridge length limit due to seasonal temperature variation. These bridges were analyzed except bridges

having spans of length 52.34 m because it is anticipated that steel I-girders of bridges with spans of length 52.34 m are not common. Also, same of bridges having spans length of 41.8 m, were not analyzed. The pile maximum resultant displacements were presented in Table 4.20. Doubling the span length in a bridge, with a specified length, reduces the number of intermediate piers and a horizontally curved bridge becomes less laterally restrained. McBride (2013) reported that movements in horizontally curved steel I-girder bridges are sensitive to bridge bearings. The piers hinder the lateral deformation of the bridge and increase the lateral bending moment in the bottom flanges of the steel I-girders (Greimann et al., 2014). Greimann et al. (2014) raised special attention to the effect of restraining the lateral deformation of horizontally curved bridge on the induced lateral bottom flange bending moment resulting from thermal loading. However, increasing span length produces a bridge with greater steel I-girder dimensions. Meanwhile, the pile maximum resultant displacement decreases with the increase of span length due to the increase in lateral displacement of bridge superstructure. Also, as concluded above, the pile maximum resultant displacement decreased with the increase of bridge abutment height. Nikravan (2013) reached to the same conclusion, but in another way. The author reported that as the bridge abutment height increases, the bridge length limit increases. Nikravan's conclusion agrees well with Figures 4.85 through 4.99 and Table 4.18. It is interesting to note that as the length of bridge increases, the demand of pile maximum resultant displacement linearly increases, Figures 4.106 through 4.111. The lines representing the relationship are offset from zero due to lateral deflection caused by self-weight of bridge deck. Frosch and Lovell (2011) reported the same finding from a numerical analysis model for a straight integral abutment bridge. The offset from zero increases with the increase of bridge span, due to the increase of bridge own weight. The figures also revealed that there is no appreciable effect of foundation soil on the pile maximum resultant displacement. This agrees with results reported by Olson et al. (2009) The bridge maximum length limits of bridges with doubled span length were obtained and related to bridge maximum length limit of undoubled span as shown in Table 4.21. The table revealed that with doubling span lengths for bridges having radius of curvature of 100 m, the limiting bridge length ratio for doubled spans versus the undoubled spans is between 1.23 to 1.33 in case of medium dense sand foundation soil, and between 1.22 to 1.33 in case of stiff clay foundation soil. With the increase of the radius of curvature to 200 m, the above ratios decrease to be between 1.22 to 1.28 in case of medium dense sand foundation soil, and to

be between 1.22 to 1.33 in case of stiff clay foundation soil. Therefore, doubling the bridge span does increase the bridge maximum length limit by about 23% to 33% according to bridge abutment height. The table revealed that the radius of curvature has no appreciable effect on the ratio of the bridge maximum length limit. At radius of 250 m, the increase in maximum length limit due to doubling of bridge span is between 34% and 44%. The values in Table 4.20 were checked using the developed Equation 4.5 too.

Radius (m)	Displacement (mm)	L1 (m)	L2 (m)	L3 (m)	L4 (m)	L5 (m)	L6 (m)	Pier Spacing (m)	Diaphragm Spacing (m)		
Abutment Height = 4.00 m											
	Length L1 Through L6	20.94	41.88	62.83	83.77	104.71	125.66				
	Foundation Soil: Medium Dense Sand	4.76	10.81	15.79	21.49	27.00	32.61	20.94			
60	Foundation Soil: Stiff Clay	4.80	11.01	16.06	21.75	27.40	33.00	20.94	4.69		
	Foundation Soil: Medium Dense Sand	NA	4.90	NA	12.67	NA	19.89	41.88			
	Foundation Soil:Stiff Clay	NA	4.00	NA	12.66	NA	19.75	41.00			
	Length L1 Through L6	34.90	69.81	104.70	139.62	174.52	209.43				
	Foundation Soil: Medium Dense Sand	10.10	17.86	29.24	38.84	50.24	53.25	17.45			
100	Foundation Soil: Stiff Clay	10.20	18.15	29.64	39.34	50.74	53.99	17.45	3.27		
	Foundation Soil: Medium Dense Sand	2.62	12.10	21.29	30.18	40.29	42.82	34.9			
	Foundation Soil: Stiff Clay	2.30	12.08	21.41	30.51	40.82	43.27	34.9			
	Length L1 Through L6	52.35	104.71	157.10	209.43	261.79	314.15				
	Foundation Soil: Medium Dense Sand	13.23	26.59	40.18	53.48	63.67	79.50	26.17			
150	Foundation Soil: Stiff Clay	13.42	26.98	40.67	52.47	64.52	80.58	20.17	5.02		
	Foundation Soil: Medium Dense Sand	NA	NA	NA	NA	NA	NA	52.34			
	Foundation Soil: Stiff Clay	NA	NA	NA	NA	NA	NA	52.54			

Table 4.20 Pile Maximum Resultant Displacement for Different Bridge Spans

Table 4.20 Pile Maximum Resultant Displacement for Different Bridge Spans - Continued

	Length L1 Through L6	69.81	139.62	209.4	279.24	349.05	418.86		
	Foundation Soil: Medium Dense Sand	20.13	38.82	58.08	74.74	94.12	111.15	17.45	
200	Foundation Soil: Stiff Clay	20.42	39.30	58.87	75.52	95.40	112.91	17.45	6.76
	Foundation Soil: Medium Dense Sand	14.94	31.16	48.62	63.28	81.55	97.47	34.9	
	Foundation Soil: Stiff Clay	15.04	31.48	49.21	63.79	82.63	98.75	54.5	
	Length L1 Through L6	87.26	174.52	261.80	349.05	436.31	523.58		
	Foundation Soil: Medium Dense Sand	23.87	47.05	69.59	91.43	112.47	133.01	21.8	8.51
250	Foundation Soil: Stiff Clay	24.25	47.72	70.56	95.59	114.00	134.76	21.0	
	Foundation Soil: Medium Dense Sand	15.00	34.72	54.76	74.39	93.6	112.26	43.6	
	Foundation Soil: Stiff Clay	15.00	34.90	55.20	75.16	94.60	113.50	45.0	
	Length L1 Through L6	104.70	209.40	314.10	418.80	523.50	628.30		
	Foundation Soil: Medium Dense Sand	27.50	54.70	80.18	105.22	127.99	152.76	26.17	
300	Foundation Soil: Stiff Clay	27.52	55.41	81.19	106.74	131.31	156.43	20.17	10.25
	Foundation Soil: Medium Dense Sand	NA	NA	NA	NA	NA	NA	52.34	
	Foundation Soil: Stiff Clay	NA	NA	NA	NA	NA	NA	52.34	

			Abutme	ent Height	: = 5.32 m				
	Length L1 Through L6	20.94	41.88	62.83	83.77	104.71	125.66		
	Foundation Soil: Medium Dense Sand	3.94	9.55	13.92	18.92	23.87	28.83	20.04	
60	Foundation Soil: Stiff Clay	4.03	9.63	14.11	19.12	24.24	29.21	20.94	4.69
	Foundation Soil: Medium Dense Sand	NA	5.80	NA	10.00	NA	16.00	41.88	
	Foundation Soil: Stiff Clay	NA	5.54	NA	9.88	NA	15.78	41.88	
	Length L1 Through L6	34.9	69.81	104.70	139.62	174.52	209.43		
100	Foundation Soil: Medium Dense Sand	9.01	15.47	25.95	34.52	44.95	46.95	17.45	3.27
	Foundation Soil: Stiff Clay	9.11	15.66	26.35	34.95	45.54	47.68	17.45	
	Foundation Soil: Medium Dense Sand	1.48	9.36	17.46	25.18	34.20	35.60	34.9	
	Foundation Soil: Stiff Clay	0.70	9.34	17.47	25.33	34.54	35.85	54.9	
	Length L1 Through L6	52.35	104.71	157.10	209.43	261.79	314.15		
	Foundation Soil: Medium Dense Sand	11.33	22.89	34.69	46.49	55.58	69.39	26.17	5.02
150	Foundation Soil: Stiff Clay	11.45	23.18	35.07	47.08	56.33	70.38	20.17	
	Foundation Soil: Medium Dense Sand	NA	NA	NA	NA	NA	NA	52.34	
	Foundation Soil: Stiff Clay	NA	NA	NA	NA	NA	NA	52.54	
	Length L1 Through L6	69.81	139.62	209.40	279.24	349.05	418.86		
	Foundation Soil: Medium Dense Sand	17.83	34.87	51.59	67.9	83.92	99.53	17 / 5	
200	Foundation Soil: Stiff Clay	18.13	34.91	52.38	68.98	85.10	101.00	17.45	6.76
	Foundation Soil: Medium Dense Sand	12.05	26.31	40.92	55.43	69.64	83.56	24.0	
	Foundation Soil:Stiff Clay	12.14	26.22	41.40	55.90	70.43	84.54	34.9	

Table 4.20 Pile Maximum Resultant Displacement for Different Bridge Spans - Continued

	Length L1 Through L6	87.26	174.52	261.8	349.05	436.31	523.58		
	Foundation Soil: Medium Dense Sand	20.87	41.25	61.18	80.63	99.46	117.89	21.0	
250	Foundation Soil: Stiff Clay	21.16	41.23	62.06	81.79	100.92	119.65	21.8	8.51
	Foundation Soil: Medium Dense Sand	11.16	27.70	44.93	61.86	78.49	94.72	43.6	
	Foundation Soil: Stiff Clay	11.00	27.19	45.12	62.24	79.00	95.48	43.0	
	Length L1 Through L6	104.70	209.40	314.10	418.80	523.50	628.30		
	Foundation Soil: Medium Dense Sand	23.70	47.41	69.80	92.10	113.60	134.63	26.17	10.25
300	Foundation Soil:Stiff Clay	23.98	48.11	70.78	93.44	115.29	137.73	20.17	
	Foundation Soil: Medium Dense Sand	NA	NA	NA	NA	NA	NA	52.34	
	Foundation Soil: Stiff Clay	NA	NA	NA	NA	NA	NA	52.54	
			Abutme	nt Height	: = 6.64 m				
	Length L1 Through L6	20.94	41.88	62.83	83.77	104.71	125.66		
	Foundation Soil: Medium Dense Sand	3.20	8.20	12.00	16.50	20.80	25.20	20.04	4.69
60	Foundation Soil: Stiff Clay	3.30	8.30	12.25	16.73	21.08	25.54	20.94	
	Foundation Soil: Medium Dense Sand	NA	6.36	NA	8.13	NA	13.37	41.00	
	Foundation Soil: Stiff Clay	NA	6.29	NA	7.84	NA	12.89	41.88	
	Length L1 Through L6	34.9	69.81	104.70	139.62	174.52	209.43		
	Foundation Soil: Medium Dense Sand	7.92	13.28	22.76	30.25	39.66	41.03	17.45	
100	Foundation Soil: Stiff Clay	8.01	13.47	23.06	30.65	40.25	41.56	17.45	3.27
	Foundation Soil: Medium Dense Sand	1.20	7.30	14.32	21.02	28.81	29.81	24.0	
	Foundation Soil: Stiff Clay	0.40	7.21	14.32	21.00	29.04	29.85	34.9	

Table 4.20 Pile Maximum Resultant Displacement for Different Bridge Spans - Continued

	Length L1 Through	52.25	404 74	457.40	200.42	264 70	24445		
	L6	52.35	104.71	157.10	209.43	261.79	314.15		
	Foundation Soil: Medium Dense Sand	9.54	19.50	29.79	39.99	48.09	59.99	26.17	
150	Foundation Soil:Stiff Clay	9.64	19.70	30.08	40.48	48.64	60.78	20.17	5.02
	Foundation Soil: Medium Dense Sand	NA	NA	NA	NA	NA	NA	50.04	
	Foundation Soil: Stiff Clay	NA	NA	NA	NA	NA	NA	52.34	
	Length L1 Through L6	69.81	139.62	209.40	279.24	349.05	418.86		
	Foundation Soil: Medium Dense Sand	15.53	30.13	45.19	58.35	73.71	87.63	17 45	6.76
200	Foundation Soil: Stiff Clay	15.83	30.51	45.77	59.13	74.80	88.9	17.45	
	Foundation Soil: Medium Dense Sand	9.66	21.75	34.42	45.67	59.23	71.34	34.9	
	Foundation Soil: Stiff Clay	9.66	21.75	34.60	46.00	59.72	72.00	54.9	
	Length L1 Through L6	87.26	174.52	261.80	349.05	436.31	523.58		
	Foundation Soil: Medium Dense Sand	17.99	35.72	53.18	70.21	86.95	103.28	21.0	
250	Foundation Soil: Stiff Clay	18.27	36.23	53.85	71.19	88.11	104.64	21.8	8.51
	Foundation Soil: Medium Dense Sand	8.28	22.20	36.93	51.44	65.76	79.88	43.6	
	Foundation Soil: Stiff Clay	8.00	22.00	36.80	51.50	65.94	80.00	43.0	
	Length L1 Through L6	104.70	209.40	314.10	418.80	523.50	628.30		
	Foundation Soil: Medium Dense Sand	20.10	40.80	60.23	79.79	98.83	117.38	26.17	
300	Foundation Soil: Stiff Clay	20.43	41.21	61.61	80.72	100.00	118.00	20.17	10.25
	Foundation Soil: Medium Dense Sand	NA	NA	NA	NA	NA	NA	52.34	
	Foundation Soil: Stiff Clay	NA	NA	NA	NA	NA	NA	52.34	

Bridge Radius (m)	Foundation Soil	Bridge Maxi Bridge Max Bridg	S2 , S1 (m)		
		4.00	5.32	6.64	
100	Medium Dense Sand	1.23	1.29	1.33	34.90 , 17.45
100	Stiff Clay	1.22	1.24	1.33	34.90 , 17.45
200	Medium Dense Sand	1.22	1.29	1.28	34.90 , 17.45
200	Stiff Clay	1.22	1.28	1.33	34.90 , 17.45
250	Medium Dense Sand	1.34	1.39	1.43	43.60 , 21.80
250	Stiff Clay	1.36	1.40	1.44	43.60 , 21.80

Table 4.21 Bridge Maximum Length Limit of Span S2 / Bridge Maximum Length Limit of Span S1, atDifferent Abutment Heights

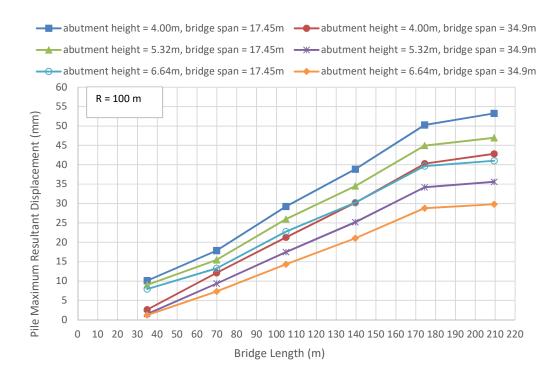


Figure 4.106 Pile Maximum Resultant Displacement Versus Bridge Length

(Foundation Soil: Medium Dense Sand)

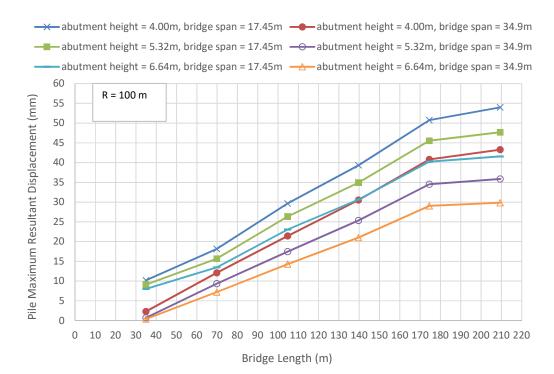


Figure 4.107 Pile Maximum Resultant Displacement Versus Bridge Length

(Foundation Soil: Stiff Clay)

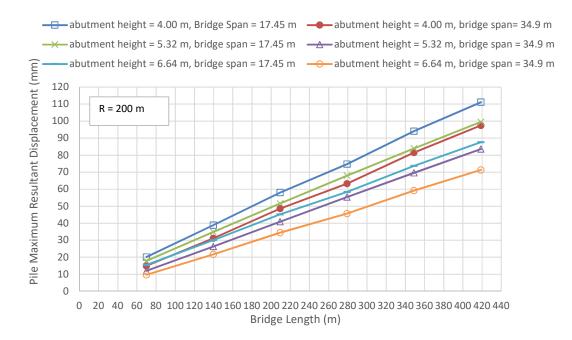


Figure 4.108 Pile Maximum Resultant Displacement Versus Bridge Length

(Foundation Soil: Medium Dense Sand)

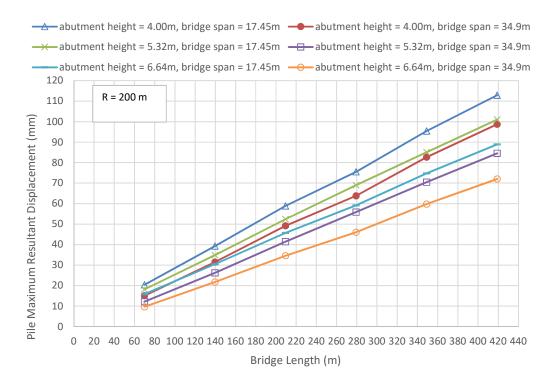


Figure 4.109 Pile Maximum Resultant Displacement Versus Bridge Length

(Foundation Soil: Stiff Clay)

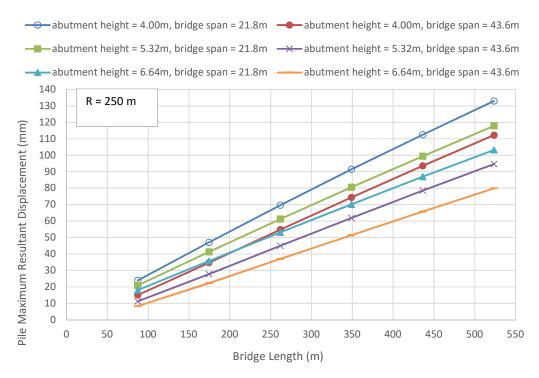


Figure 4.110 Pile Maximum Resultant Displacement Versus Bridge Length

(Foundation Soil: Medium Dense Sand)

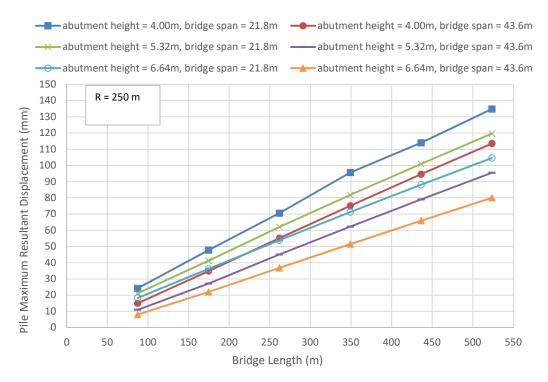


Figure 4.111 Pile Maximum Resultant Displacement Versus Bridge Length

(Foundation Soil: Stiff Clay)

4.18. General Closed Form Solution of Bridge Maximum Length Limit

From the above study, the bridge maximum length limit depends upon the height of the bridge abutment (H) and the bridge span between piers (S). The equations presented in Tables 4.18 and 4.19 were manipulated and a generalized empirical solution of bridge length limit as function of (H) and (S) was derived as;

 $L_{s} = [3 x 10^{-5} H^{2} + 0.0002H + 0.1335] x [S^{2}] + [0.4953H - 7.0936] x [S] + 7.7235H + 159.33$ (4.29)

Where;

L_s: Bridge maximum length limit, m,

H: Bridge Abutment Height, H,

S: Bridge span, m.

This equation is limited for 4 m $\leq H \geq$ 6.64 m and 17.45 m $\leq S \leq$ 34.9 m

Table 4.22 show the accuracy of the developed equation (4.29) compared to the FEA by substituting for actual bridge length limits obtained from FEA in column (1) in the table to obtain the estimated abutment height in column (4) and then obtaining the percentage difference between the actual and the estimated abutment height. Good accuracy was observed as depicted in the right column of the table.

Maximum Bridge Length Limit (m)	Span Length (m)	Actual Abutment Height (m)	Abutment Height Estimated from Equation (4.29) (m)	Percentage Difference Between the Actual and the Estimated Values (%)
140.00	17.45	4.00	3.88	-2.84
142.12	17.45	4.00	4.01	0.36
144.06	17.45	4.00	4.13	3.30
159.96	17.45	5.32	5.09	-4.26
161.97	17.45	5.32	5.21	-1.97
184.62	17.45	6.64	6.58	-0.83
185.00	17.45	6.64	6.60	-0.48
187.37	17.45	6.64	6.75	1.67
144.89	21.8	4.00	4.09	2.37
167.84	21.8	5.32	5.32	0.01
170.00	21.8	5.32	5.43	2.18
194.07	21.8	6.64	6.72	1.23
200.00	21.8	6.64	7.03	6.00
149.70	26.17	4.00	4.06	1.55
155.00	26.17	4.00	4.31	7.84
156.50	26.17	4.00	4.38	9.62
174.44	26.17	5.32	5.23	-1.56
180.59	26.17	5.32	5.52	3.92
204.02	26.17	6.64	6.64	0.01
209.00	26.17	6.64	6.87	3.57
210.00	26.17	6.64	6.92	4.28
218.00	26.17	6.64	7.30	10.00
175.98	34.9	4.00	4.00	0.12
205.39	34.9	5.32	5.15	-3.14
242.41	34.9	6.64	6.59	-0.64

Table 4.22 Actual vs Estimated Abutment Height from Developed Equation (4.29)

4.19. Effect of Predrilled Holes on Bridge Performance

4.19.1. Pile Maximum Resultant Displacement

In normal practice, the depth of predrilled holes varies from 1.8 m to 6.0 m (Crovo, 1998; Wasserman, 2001; Haj-Najib, 2002; Mistry, 2005; Amde et al, 2014). The holes are filled with loose sand (Arockiasamy et al., 2004) or bentonite slurry (Olson et al., 2013). Iowa integral abutment bridge piles are installed in predrilled holes to a minimum depth of 3.0 m. The effect of predrilled hole is to increase the flexibility of the pile (Dunker and Liu, 2007), reduce the developed pile moment (Yang et al., 1985; Greimann et al, 1986; Faraji, 1997; Khodair and Hassiotis, 2003), reduce shearing forces along the pile and reduce stresses in bridge superstructure. Hence, the bridge maximum length limit increases (Olson et al., 2013).

In the current study, the lengths of predrilled holes are 2.75 m as considered by Paraschos (2016) filled with bentonite slurry filling (Deng et al., 2015). The stiffness of bentonite slurry was considered to be too small to be discarded. Therefore, pile springs along the top 2.75 m were removed from finite element model. This exactly simulates the condition of a pile inserted inside a sleeve with a length of 2.75 m below bottom-of-the abutment. Deng et al. (2015) stated that springs within the predrilled holes would have zero stiffness.

The diameter of predrilled holes is taken equal to the diagonal diameter of the H-Pile plus 0.15 m minimum per State of Vermont Specification. While Massachusetts and Iowa Department of Transportation make the diameter 0.75 m and equal to twice the equivalent diameter of H-Pile (Paraschos, 2016). The bridges with characteristics shown in Table 3.1 were modeled and analyzed, where the foundation soil were stiff clay. The bridges were subjected to thermal-contraction phase.

The abutment piles maximum resultant displacements were obtained as shown in Table 4.23 and compared with the displacements of piles in case of stiff clay foundation soil, without predrilled holes as;

$$n_{\Delta} = \frac{\Delta_p - \Delta}{\Delta} \tag{4.30}$$

Where;

 n_{Δ} : Percentage increase in pile maximum resultant displacement,

 Δ_p : Pile maximum resultant displacement of pile in predrilled hole,

 Δ : Pile maximum resultant displacement of pile in stiff clay.

The magnitudes of n_{Δ} are presented in Table 4.24. The magnitudes of the percentage increase (n_{Δ}) were drawn versus the bridge length, at different radii as shown in Figures 4.112 through 4.117. these figures revealed that there is no appreciable effect of bridge length on (n_{Δ}) magnitudes. The scatter in results is due to the effect of bridge span length which is difficult to isolate. The values of (n_{Δ}) increased with the increase of bridge abutment height. Table 4.24 presents the mean values of n_{Δ} corresponding to abutment height at different bridge radius of curvature. The table indicates that the radius of curvature has slight effect on the values of n_{Δ} . The table indicates that the percentage increases in pile maximum resultant displacements are 13.06%, 19.36% and 26.3% for abutment heights of 4.0 m, 5.32 m and 6.64 m, respectively. Furthermore, Figures 4.118 through 4.126 present pile maximum resultant displacement versus bridge length at different bridge spans and bridge radius curvature. Figures 4.118 through 4.120 are devoted for bridge span 20.94/21.8 m and radius of bridge curvature on pile maximum resultant displacement. Figures 4.121 through 4.126 revealed the same conclusion.

Noteworthy, that the pile maximum resultant displacements decreased as the height of the bridge abutment increased, for bridges with piles either embedded in stiff clay foundation soil, or installed in predrilled holes as shown in Table 4.23. However the magnitudes of n_{Δ} increased with the bridge abutment height. This can be attributed to the fact that the increase of maximum resultant displacements of piles driven in predrilled holes are associated with a decrease in the angle of rotation of bridge abutment, compared by the rotation of piles embedded in stiff clay.

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Radius (m)	Pile Resultant Displacement (mm)	L1 (m)	L2 (m)	L3 (m)	L4 (m)	L5 (m)	L6 (m)	Pier Spacing (m)	Diaphragm Spacing (m)
60	Length L1 Through L6	20.94	41.88	62.83	83.77	104.71	125.66	-	4.69
60	Pile Resultant Displacement	5.90	12.20	17.74	24.15	30.49	36.95	20.94	4.69
100	Length L1 Through L6	34.90	69.81	104.71	139.62	174.52	209.43	-	3.27
100	Pile Resultant Displacement	11.20	20.50	32.70	43.60	55.90	61.20	17.45	
150	Length L1 Through L6	52.35	104.71	157.07	209.43	261.79	314.15	-	5.02
150	Pile Resultant Displacement	14.90	30.30	46.10	61.70	73.70	92.70	26.17	5.02
200	Length L1 Through L6	69.81	139.62	209.43	279.24	349.05	418.86	-	6.76
200	Pile Resultant Displacement	22.40	43.40	65.70	84.90	108.10	128.90	17.45	6.76
250	Length L1 Through L6	87.26	174.52	261.79	349.05	436.31	523.58	-	8.51
250	Pile Resultant Displacement	26.90	53.60	79.90	105.80	131.40	156.60	21.8	0.31
300	Length L1 Through L6	104.70	209.40	314.10	418.80	523.50	628.30	-	10.25
500	Pile Resultant Displacement	30.80	63.10	93.00	123.30	153.50	184.90	26.17	10.25

Table 4.23 (a) Pile Maximum Resultant Displacement in Predrilled Holes for Abutment of Height4.00 m

Radius (m)	Pile Resultant Displacement (mm)	L1 (m)	L2 (m)	L3 (m)	L4 (m)	L5 (m)	L6 (m)	Pier Spacing (m)	Diaphragm Spacing (m)
60	Length L1 Through L6	20.94	41.88	62.83	83.77	104.71	125.66	-	4.69
60	Pile Resultant Displacement	5.20	11.40	16.63	22.40	28.40	34.48	20.94	4.09
100	Length L1 Through L6	34.90	69.81	104.71	139.62	174.52	209.43	-	2 7 7
100	Pile Resultant Displacement	10.60	18.80	30.70	40.90	52.70	57.00	17.45	3.27
150	Length L1 Through L6	52.35	104.71	157.07	209.43	261.79	314.15	-	5.02
150	Pile Resultant Displacement	13.50	27.60	42.10	56.70	67.90	85.50	26.17	5.02
200	Length L1 Through L6	69.81	139.62	209.43	279.24	349.05	418.86	-	C 7C
200	Pile Resultant Displacement	21.10	40.80	61.60	81.60	101.40	121.00	17.45	6.76
250	Length L1 Through L6	87.26	174.52	261.79	349.05	436.31	523.58	-	0 5 1
250	Pile Resultant Displacement	24.90	48.90	74.23	98.50	122.45	146.00	21.8	8.51
300	Length L1 Through L6	104.70	209.40	314.10	418.80	523.50	628.30	-	10.25
300	Pile Resultant Displacement	27.94	58.00	85.70	114.12	141.90	171.10	26.17	10.25

Table 4.23 (b) Continue Pile Maximum Resultant Displacement in Predrilled Holes for Abutment ofHeight 5.32 m

Radius (m)	Pile Resultant Displacement (mm)	L1 (m)	L2 (m)	L3 (m)	L4 (m)	L5 (m)	L6 (m)	Pier Spacing (m)	Diaphragm Spacing (m)
60	Length L1 Through L6	20.94	41.88	62.83	83.77	104.71	125.66	-	4.69
60	Pile Resultant Displacement	4.50	10.60	15.35	20.70	26.25	31.80	20.94	4.69
100	Length L1 Through L6	34.90	69.81	104.71	139.62	174.52	209.43	-	3.27
100	Pile Resultant Displacement	9.70	17.17	28.40	37.90	49.14	52.50	17.45	5.27
150	Length L1 Through L6		-	F 02					
150	Pile Resultant Displacement	12.10	24.90	38.20	51.67	61.90	77.90	26.17	5.02
200	Length L1 Through L6	69.81	139.62	209.43	279.24	349.05	418.86	-	6.76
200	Pile Resultant Displacement	19.50	37.71	57.00	73.90	93.90	112.00	17.45	6.76
250	Length L1 Through L6	87.26	174.52	261.79	349.05	436.31	523.58	-	9 5 1
250	Pile Resultant Displacement	22.80	45.50	68.10	90.50	112.50	134.30	21.80	8.51
200	Length L1 Through L6	104.70	209.40	314.10	418.80	523.50	628.30	-	10.25
300	Pile Resultant Displacement	25.60	52.60	79.10	104.10	129.70	154.90	26.17	10.25

Table 4.23 (c) Continue Pile Maximum Resultant Displacement in Predrilled Holes for Abutment of Height 6.64 m

Radius (m)	Abutment Height (m)	Mean (n_{Δ}) %	Standard Deviation
	4.00	13.08	4.85
60	5.32	19.60	4.64
	6.64	27.02	4.78
	4.00	11.24	1.52
100	5.32	17.53	1.81
	6.64	23.96	2.46
	4.00	13.92	2.29
150	5.32	19.91	1.26
	6.64	26.99	0.94
	4.00	11.94	1.70
200	5.32	18.02	1.32
	6.64	24.64	1.10
	4.00	13.11	2.26
250	5.32	19.95	1.65
	6.64	26.66	1.32
	4.00	15.16	2.23
300	5.32	21.26	2.68
	6.64	28.54	2.01

Table 4.24 Mean Values of $n_{\!\Delta}$

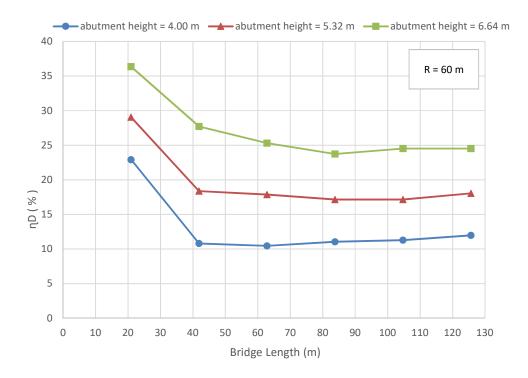


Figure 4.112 n_△ Versus Bridge Length at Different Abutment Heights

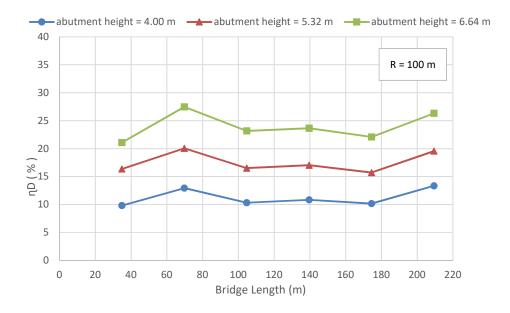


Figure 4.113 n_{Δ} Versus Bridge Length at Different Abutment Heights

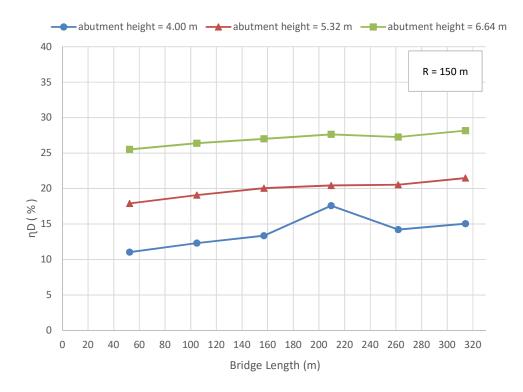


Figure 4.114 n_A Versus Bridge Length at Different Abutment Heights

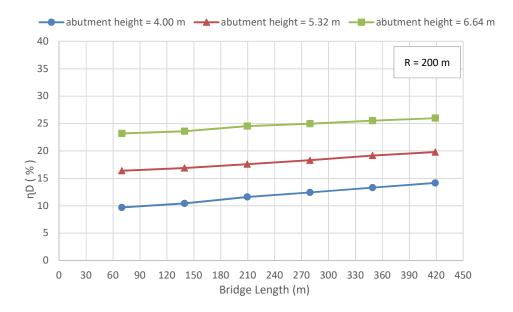


Figure 4.115 n_△ Versus Bridge Length at Different Abutment Heights

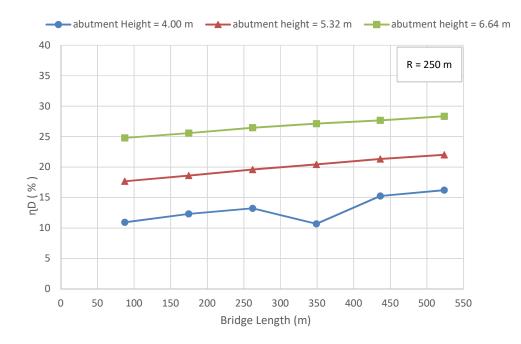


Figure 4.116 n_{Δ} Versus Bridge Length at Different Abutment Heights

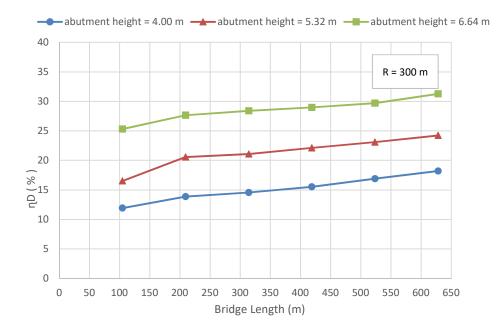


Figure 4.117 n_{Δ} Versus Bridge Length at Different Abutment Heights

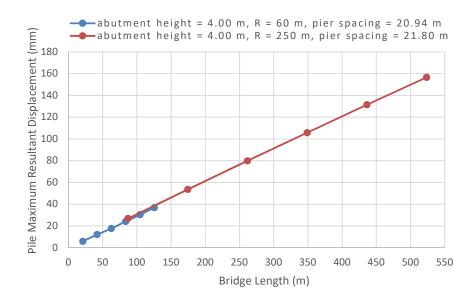


Figure 4.118 Pile Maximum Resultant Displacement Versus Bridge Length

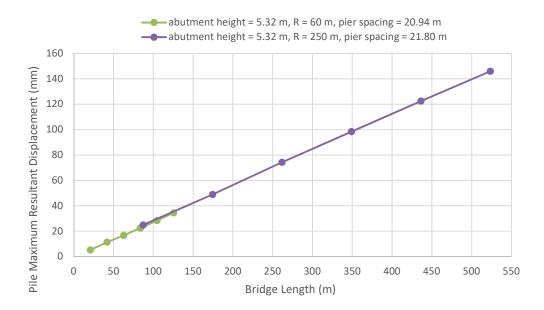


Figure 4.119 Pile Maximum Resultant Displacement Versus Bridge Length

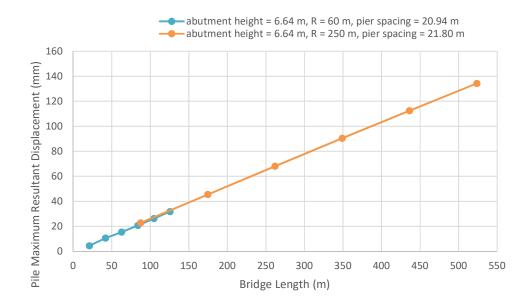


Figure 4.120 Pile Maximum Resultant Displacement Versus Bridge Length

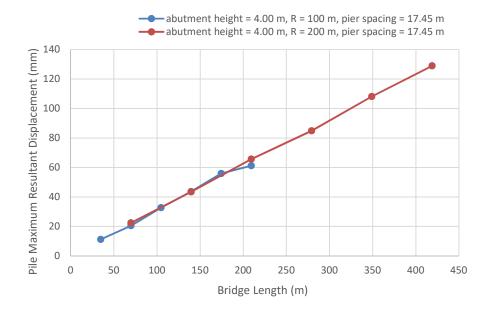


Figure 4.121 Pile Maximum Resultant Displacement Versus Bridge Length

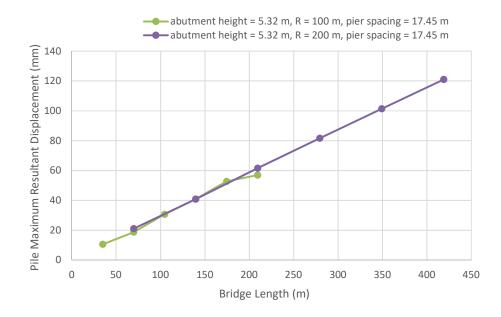


Figure 4.122 Pile Maximum Resultant Displacement Versus Bridge Length

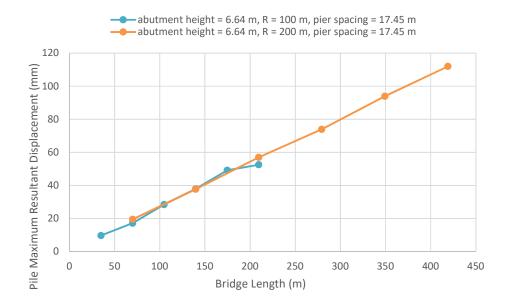


Figure 4.123 Pile Maximum Resultant Displacement Versus Bridge Length

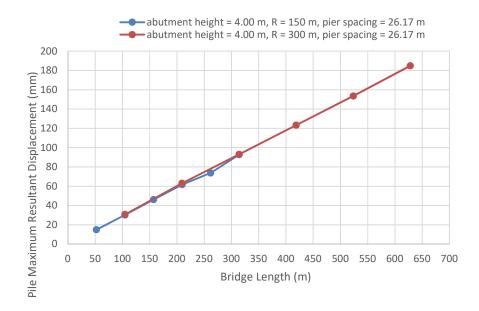


Figure 4.124 Pile Maximum Resultant Displacement Versus Bridge Length

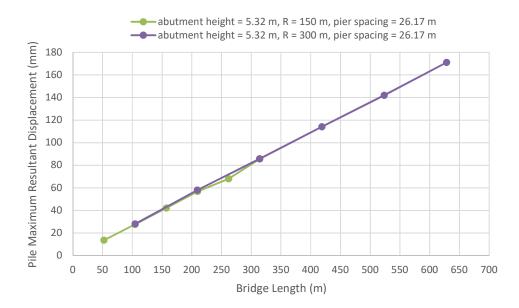


Figure 4.125 Pile Maximum Resultant Displacement Versus Bridge Length

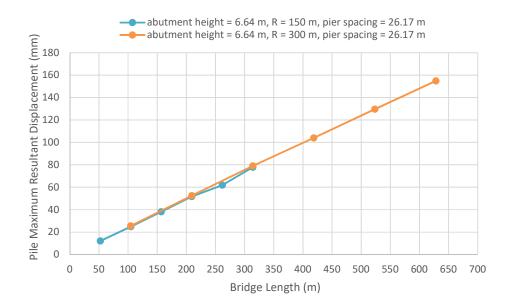


Figure 4.126 Pile Maximum Resultant Displacement Versus Bridge Length

4.19.2. Bending Moment

The bending moment imposed on piles heads embedded in stiff clay and fixed in bridge abutment is dependent on pile head displacement, abutment rotation and pile flexibility. The abutment rotation relieves the moment resulting from pile displacement. The pile maximum resultant moment decreases with the increase of abutment height. Either the piles are driven in predrilled holes or in stiff clay without predrilled holes. The moments shown in Table 4.25 are assessed at piles heads. The moments imposed on piles installed in stiff clay without predrilled holes are denoted M₂, while the moments imposed on piles heads installed in predrilled holes are denoted M₁.

The predrilled holes introduce great deal of flexibility into abutment piles. Therefore, the pile maximum resultant bending moment imposed on the pile head decreased (Yang et al., 1985; Greimann et al., 1986; Faraji, 1997; Crovo, 1998; Haj-Najib, 2002).

The percentage change in pile maximum resultant bending moment, n_m , in case of piles with predrilled holes over 2.75 m depth compared to that for piles embedded in clay without drilled holes is expressed as;

$$n_{\rm m} = \frac{M_1 - M_2}{M_2} \tag{4.31}$$

 n_m : Percentage change in pile maximum resultant moment driven in stiff clay with 2.75 m deep predrilled holes compared to that for piles embedded in stiff clay without drilled holes.

 M_1 : Pile maximum resultant bending moment of piles with 2.75 m deep predrilled holes at its top portion,

 M_2 : Pile maximum resultant bending moment of piles embedded in stiff clay.

To investigate the effect of bridge curvature on the maximum resultant moment imposed on pile head, Figures 4.127 through 4.135 were developed. Figures 4.127 and 4.129 present maximum resultant moment (M_2) on piles embedded in stiff clay and similar piles embedded in 2.75 m-deep predrilled holes (M_1). The bridges have a span length of 20.94 /21.8 m, while the radii of curvature are 60 m and 250 m. The figures revealed that the bridge curvature has insignificant effect on the imposed moment on piles heads. Figures 4.130 through 4.132 provide similar results but for bridge span length of 17.45 m radius of curvature of 100 m and 200 m, while Figures 4.133 through 4.135 provide similar results for bridges of span length 26.17 m and radius of curvature of 150 m and 300 m. The figures revealed that there is insignificant effect of bridge curvature on pile maximum resultant moments. Figures 4.136 through 4.141 present the variation of pile moment percentage change, n_m , against bridge length. In summary, pile moment with the use of drilled hole decrease with increase of abutment height.

The figures show reduction in pile moment with the use of drilled holes for abutment heights of 4 and 5.32 m. on the other hand, pile moment increases with the use of drilled holes for abutment height of 6.64 m.

Table 4.25 Pile Maximum Resultant Moment

A) Abutment Height 4.00 m

Radius (m)	Pile Resultant Moment (kN.m)	L1 (m)	L2 (m)	L3 (m)	L4 (m)	L5 (m)	L6 (m)
	Length L1 Through L6	20.4	41.8	62.8	83.7	104.7	125.66
60	M₁ (kN.m)	35	87	125	168	215	263
00	M ₂ (kN.m)	43	108	152	203	258	315
	Percentage of Reduction (%)	-18.6	-19.4	-17.7	-17.2	-16.6	-16.5
	Length L1 Through L6	34.9	69.81	104.71	139.62	174.52	209.43
100	M₁ (kN.m)	83	141	242	323	421	437
100	M ₂ (kN.m)	102	162	295	393	521	511
	Percentage of Reduction (%)	-18.6	-12.9	-17.9	-17.8	-19.1	-14.4
	Length L1 Through L6	52.35	104.71	157.07	209.43	261.79	314.15
150	M₁ (kN.m)	93	200	312	423	507	644
150	M ₂ (kN.m)	112	234	363	490	585	738
	Percentage of Reduction (%)	-16.9	-14.5	-14	-13.6	-13.3	-12.7
	Length L1 Through L6	69.81	139.62	209.43	279.24	349.05	418.86
200	M₁ (kN.m)	166	321	488	628	803	958
200	M ₂ (kN.m)	204	391	588	753	954	1129
	Percentage of Reduction (%)	-18.6	-17.9	-17	-16.6	-15.8	-15
	Length L1 Through L6	87.26	174.52	261.79	349.05	436.31	523.58
250	M₁ (kN.m)	191	384	276	766	952	1136
250	M₂ (kN.m)	229	455	676	890	1097	1298
	Percentage of Reduction (%)	-16.5	-15	-14.7	-13.9	-13.2	-12.4
	Length L1 Through L6	104.7	209.4	314.1	418.8	523.5	628.3
300	M₁ (kN.m)	206	437	648	867	1080	1309
300	M ₂ (kN.m)	242	507	743	982	1210	1454
	Percentage of Reduction (%)	-14.8	-13.8	-12.6	-11.7	-10.7	-9.9

Table 4.25 Continue - Pile Maximum Resultant Moment

Radius (m)	Pile Resultant Moment (kN.m)	L1 (m)	L2 (m)	L3 (m)	L4 (m)	L5 (m)	L6 (m)
	Length L1 Through L6	20.94	41.88	62.83	83.77	104.71	125.66
60	M₁ (kN.m)	29	78	110	150	191	234
00	M ₂ (kN.m)	31	87	121	163	208	255
	Percentage of Reduction (%)	-6.45	-10.34	-9.09	-7.97	-8.17	-8.23
	Length L1 Through L6	34.9	69.81	104.71	139.62	174.52	209.43
100	M₁ (kN.m)	76	123	217	290	380	386
100	M ₂ (kN.m)	85	126	241	322	433	410
	Percentage of Reduction (%)	-10.5	-2.3	-9.9	-9.9	-12	-5.8
	Length L1 Through L6	52.35	104.71	157.07	209.43	261.79	314.15
150	M₁ (kN.m)	82	171	267	367	441	561
150	M ₂ (kN.m)	85	180	279	382	459	580
	Percentage of Reduction (%)	-3.5	-5	-4.3	-3.9	-3.9	-3.2
	Length L1 Through L6	69.81	139.62	209.43	279.24	349.05	418.86
200	M₁ (kN.m)	150	287	435	576	715	853
200	M ₂ (kN.m)	166	318	479	631	779	924
	Percentage of Reduction (%)	-9.6	-9.7	-9.1	-8.7	-8.2	-7.6
	Length L1 Through L6	87.26	174.52	261.79	349.05	436.31	523.58
250	M₁ (kN.m)	168	331	506	673	888	1000
230	M ₂ (kN.m)	181	355	539	712	880	1044
	Percentage of Reduction (%)	-7.1	-6.7	-6.1	-5.4	-4.7	-4.2
	Length L1 Through L6	104.7	209.4	314.1	418.8	523.5	628.3
300	M₁ (kN.m)	169	379	563	751	940	1142
500	M ₂ (kN.m)	186	394	580	769	955	1152
	Percentage of Reduction (%)	-9.1	-3.8	-2.9	-2.3	-1.5	-0.8

B) Abutment Height 5.32 m

Table 4.25 Continue - Pile Maximum Resultant Moment

Radius (m)	Pile Resultant Moment (kN.m)	L1 (m)	L2 (m)	L3 (m)	L4 (m)	L5 (m)	L6 (m)
	Length L1 Through L6	20.94	41.88	62.83	83.77	104.71	125.66
60	M1 (kN.m)	23	69	95	131	167	205
00	M ₂ (kN.m)	22	68	93	128	164	202
	Percentage of Reduction (%)	4.5	1.4	-2.15	2.34	1.82	1.4
	Length L1 Through L6	34.9	69.81	104.71	139.62	174.52	209.43
100	M1 (kN.m)	69	105	191	255	336	338
	M ₂ (kN.m)	68	96	192	257	349	322
	Percentage of Reduction (%)	1.4	9.3	0	-0.7	-3.7	4.9
	Length L1 Through L6	52.35	104.71	157.07	209.43	261.79	314.15
150	M₁ (kN.m)	68	144	229	314	377	481
	M ₂ (kN.m)	62	134	213	291	352	446
	Percentage of Reduction (%)	9.6	7.4	7.5	7.9	7.1	7.8
	Length L1 Through L6	69.81	139.62	209.43	279.24	349.05	418.86
200	M₁ (kN.m)	132	252	381	491	626	748
	M ₂ (kN.m)	132	253	380	490	620	737
	Percentage of Reduction (%)	0	-0.39	0.26	0.2	0.96	1.4
	Length L1 Through L6	87.26	174.52	261.79	349.05	436.31	523.58
250	M₁ (kN.m)	145	291	437	582	725	867
	M ₂ (kN.m)	140	280	419	555	689	819
	Percentage of Reduction (%)	3.5	3.9	4.2	4.8	5.2	5.8
	Length L1 Through L6	104.7	209.4	314.1	418.8	523.5	628.3
300	M ₁ (kN.m)	143	321	489	642	805	964
	M ₂ (kN.m)	137	298	452	589	735	875
	Percentage of Reduction (%)	4.3	7.7	8.1	8.9	9.5	10

C) Abutment Height 6.64 m

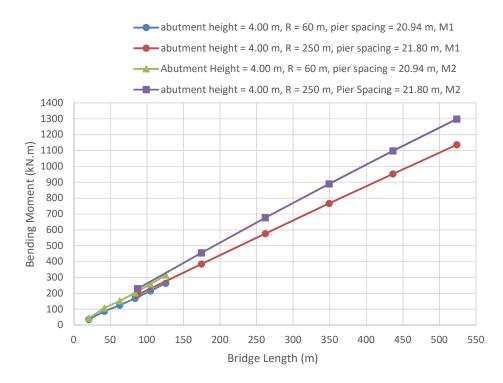


Figure 4.127 Pile Bending Moments Versus Bridge Length

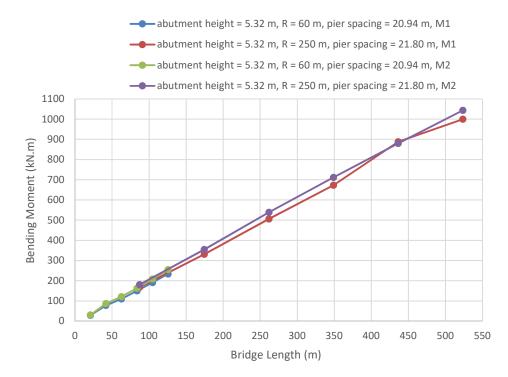


Figure 4.128 Pile Bending Moments Versus Bridge Length

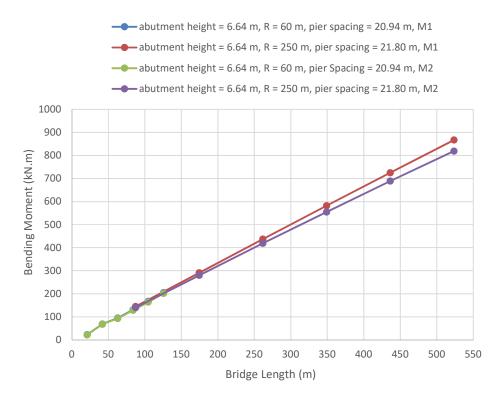


Figure 4.129 Pile Bending Moments Versus Bridge Length

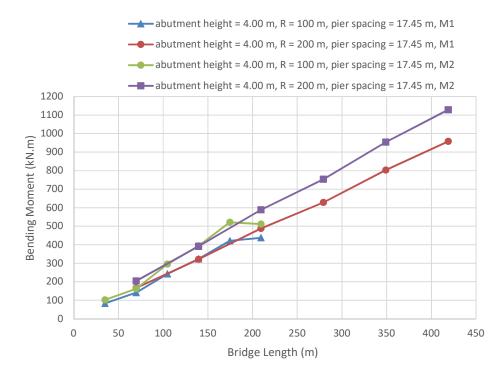


Figure 4.130 Pile Bending Moments Versus Bridge Length

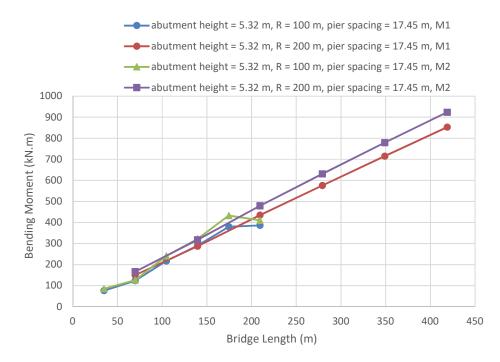


Figure 4.131 Pile Bending Moments Versus Bridge Length

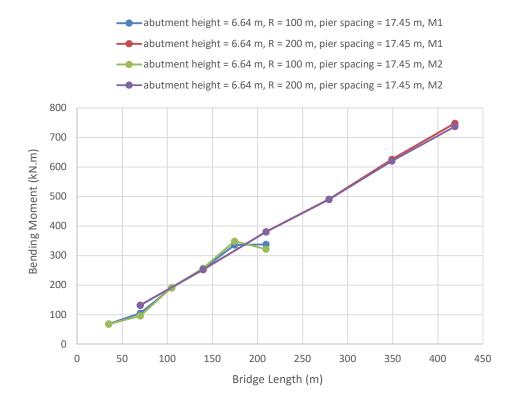


Figure 4.132 Pile Bending Moments Versus Bridge Length

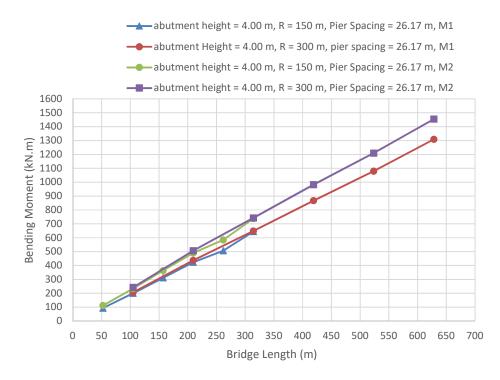


Figure 4.133 Pile Bending Moments Versus Bridge Length

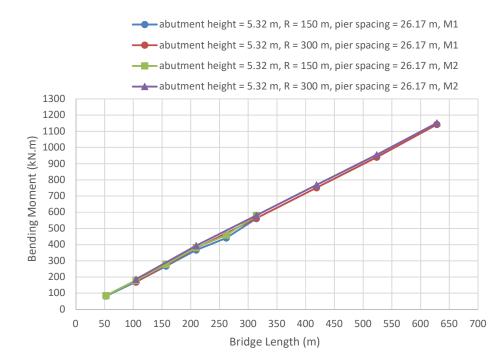


Figure 4.134 Pile Bending Moments Versus Bridge Length

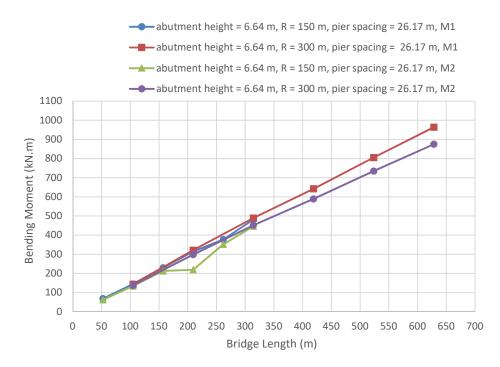


Figure 4.135 Pile Bending Moments Versus Bridge Length

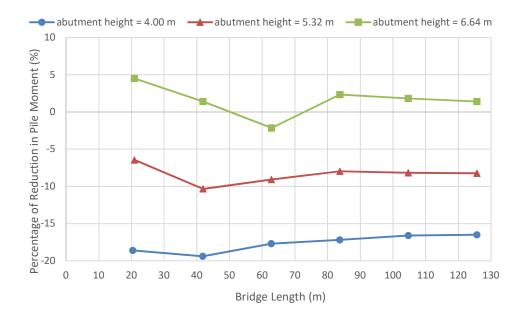


Figure 4.136 Percentage of Reduction in Pile Moment Versus Bridge Length (R = 60 m)



Figure 4.137 Percentage of Reduction in Pile Moment Versus Bridge Length (R = 100 m)

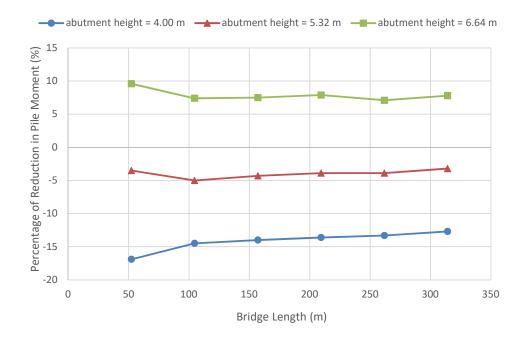


Figure 4.138 Percentage of Reduction in Pile Moment Versus Bridge Length (R = 150 m)

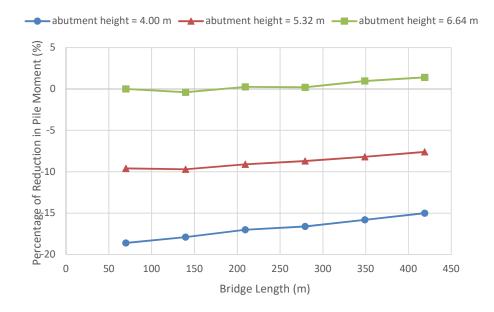


Figure 4.139 Percentage of Reduction in Pile Moment Versus Bridge Length (R = 200 m)

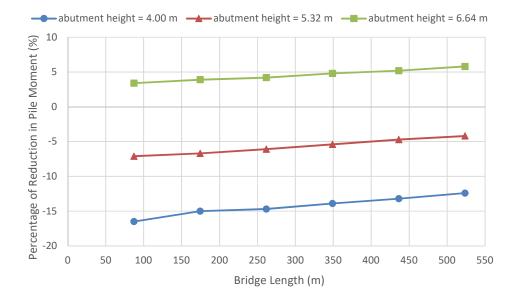


Figure 4.140 Percentage of Reduction in Pile Moment Versus Bridge Length (R = 250 m)



Figure 4.141 Percentage of Reduction in Pile Moment Versus Bridge Length (R = 300 m)

4.20. Proposed Procedure for Assessing Bridge Maximum Length Limit for Piles without Drilled Hole

The procedure is based on discarding the effect of bridge span length, using the (B/T) displacement ratio of bridge abutment and n_{Δ} . The bridge maximum length limit (L_s) can, approximately, be assessed as in the following section.

Equation 4.32 yields the average bridge contraction displacement, ΔL , as;

$$\Delta L = \beta \alpha l_i \Delta T \tag{4.32}$$

Where;

 α : Coefficient of thermal expansion,

 ΔT : Thermal loading,

 l_i : The distance between fixity point and the end boundary point of the bridge, the effective expansion length,

 β : Factor to account for the influence of restrained conditions and the bridge curvature.

The weighted average value of α is equal to $1 \times 10^{-5} \text{ m/m}/^{\circ}\text{C}$ per equation (1.5) in chapter 1. Therefore, $\alpha \Delta T$ is equal to $65 \times 10^{-5} \text{ m/m}$. The pile maximum resultant displacement (PMRD) of abutment piles embedded in stiff clay is related to average top-of-bridge abutment displacement as;

$$PMRD = 0.5\beta \left(\frac{B}{T}\right) x \ 65 \ x \ 10^{-5} \ L \tag{4.33}$$

Where, the average values were obtained from Tables 4.13 and 4.14;

$$\frac{B}{T}$$
 = 0.776 for abutment height = 4.00 m,

$$\frac{B}{T}$$
 = 0.676 for abutment height = 5.32 m,

$$\frac{B}{T}$$
 = 0.583 for abutment height = 6.64 m.

Pile maximum resultant displacement of abutment piles driven in predrilled holes (PMRD)_H is related to pile maximum resultant displacement driven in stiff clay as;

$$(PMRD)_{H} = 0.5\beta(\frac{B}{T}) (1 + n_{\Delta}) x \, 65 \, x \, 10^{-5} \, L \tag{4.34}$$

Where n_{Δ} is the percentage increase of pile maximum resultant displacement with the use of predrilled holes and obtained from Table 4.24;

$$n_{\Delta}$$
 = 0.13 for abutment height = 4.00 m,

$$n_{\Delta}$$
 = 0.1937 for abutment height = 5.32 m,

$$n_{\Delta}$$
 = 0.2630 for abutment height = 6.64 m.

Therefore;

$$\beta = \frac{(PMRD)_{\rm H}}{0.5 \left(\frac{B}{T}\right) (1 + n_{\Delta}) \ge 65 \ge 10^{-5} \rm L}$$
(4.35)

The values of $\frac{(PMRD)_{H}}{L}$, which were previously called ε , as they represent the slope of curves 4.142 for example were obtained from Figure 4.142 through 4.147, and Table 4.27, and by substitution in Equation 4.35, β values can be obtained from Table 4.28.

Table 4.26 arepsilon Values for Piles with Predrilled Holes

Radius	Slope (ε) mm/m
60	0.30
100	0.32
150	0.29
200	0.31
250	0.30
300	0.30
mean	0.30

A) Abutment Height = 4.00 m

B) Abutment Height = 5.32 m

Radius	Slope (ε) mm/m
60	0.29
100	0.31
150	0.27
200	0.29
250	0.28
300	0.28
mean	0.28

c) Abutment Height = 6.64 m

Radius	Slope (ϵ) mm/m
60	0.26
100	0.28
150	0.23
200	0.26
250	0.26
300	0.25
mean	0.26

Table 4.27 Values of β for Piles

Abutment Height (m)	(${B\over T}$) From Table 4.13 and 4.14	$oldsymbol{n}_{\Delta}$, From Table 4.24	<u>(PMRD)</u> L (mm/m)	β
4.00	0.77	0.13	0.30	1.07
5.32	0.68	0.19	0.28	1.09
6.64	0.58	0.26	0.26	1.08

The values of β are independent of abutment height, bridge radius of curvature and type of foundation soil, with a mean value of 1.08. Substituting values of β into Equation 4.33, and considering PMRD equals to 40 mm, the approximate bridge maximum length limit (L_s) was obtained as shown in Table 4.29.

Height of Abutment (m)	Bridge Maximum Length Limit (m)	Equation (4.29) (m)
4.00	148.68	142-175
5.32	167.64	159-205
6.64	195.16	184-242

Table 4.28 Bridge Maximum Length Limits for Piles Without Predrilled Hole

The above procedure for assessing bridge maximum length limit is limited to the conditions presented in thesis. Decleli and Albhaisi (2004) reported that the maximum length limit for steel integral abutment bridges ranges between 80 m and 145 m in cold climate and from 125 m to 230 m in moderate climates. Decleli and Albhaisi (2004) stated that the recommended bridge maximum length limit used by different agencies in USA and Canada ranges from 95 m to 195 m. While, Nikravan stated that the recommended bridge maximum length limit of bridge with small skew angles used by different agencies in USA and Canada ranges from 90 m to 200 m. Therefore, the obtained bridge maximums limit length, shown in Table 4.29 are within the limit stated by Decleli and Albhaisi (2004) and Nikravan (2013).

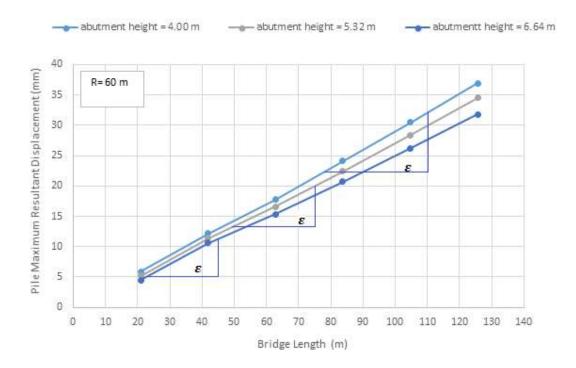


Figure 4.142 Pile Maximum Resultant Displacement Versus Bridge Length for Piles with Predrilled Holes

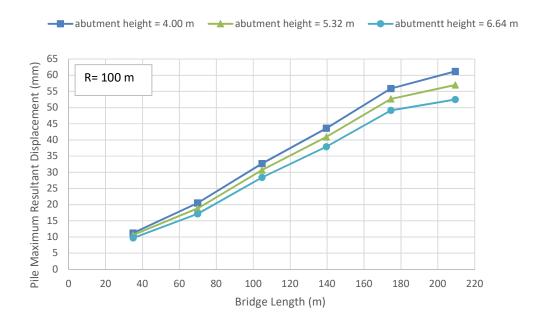


Figure 4.143 Pile Maximum Resultant Displacement Versus Bridge Length for Piles with Predrilled Holes

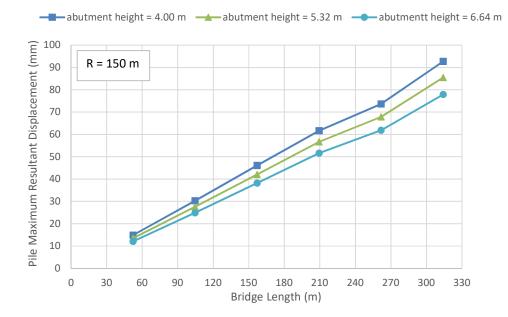


Figure 4.144 Pile Maximum Resultant Displacement Versus Bridge Length for Piles with Predrilled Holes

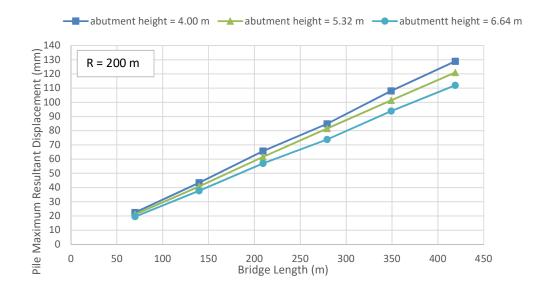


Figure 4.145 Pile Maximum Resultant Displacement Versus Bridge Length for Piles with Predrilled Holes

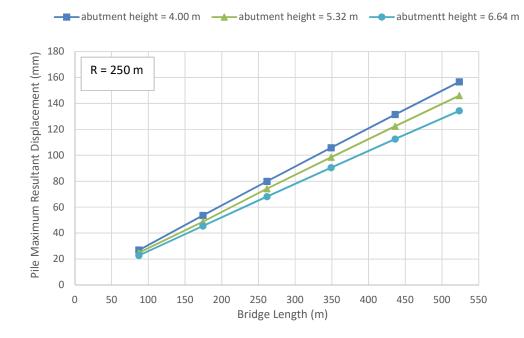


Figure 4.146 Pile Maximum Resultant Displacement Versus Bridge Length for Piles with Predrilled Holes

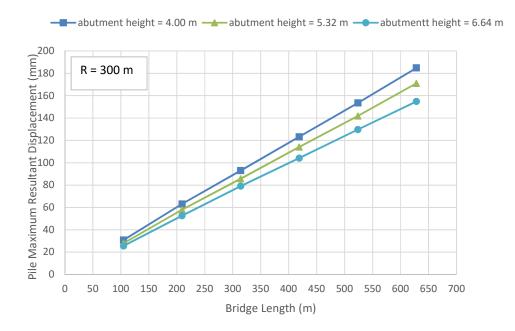


Figure 4.147 Pile Maximum Resultant Displacement Versus Bridge Length for Piles with Predrilled Holes

CHAPTER 5

SUMMARY, CONCLUSIONS AND RECOMMENDATIONS FOR FURTHER STUDY

The aim of this research was to investigate bridge maximum length limit for curved integral abutment bridge under both dead and thermal loading conditions which satisfy pile horizontal displacement capacity limit of no more than 40 mm. This displacement limit was established through a series of field tests conducted by Knoxville University in the USA, assuming the maximum horizontal displacement at the pile top to maintain its behavior in the elastic range.

The spatial variables considered in the current research are: abutment height, radius of curvature, radial steel diaphragm spacing, and pier spacing (i.e. bridge span length). The backfill soil conditions are loose sand and dense sand, while foundation soil is stiff clay and medium dense sand. Horizontal curved composite steel girder bridges with integral abutment bridges were modelling using 3D finite element method. The bridge was analyzed under thermal load conditions of $\pm 65^{\circ}$ C, in addition to bridge self-weight. The results presented in the current research yielded the following conclusions.

5.1. Summary and Conclusions

- a) In modeling the soil continuum by series of unconnected nonlinear springs, the ground water has no appreciable effect on the performance of a bridge substructure subjected to thermal-induced loading.
- b) The radial steel diaphragm spacing between 3.27 m and 10.25 m has insignificant effect (within 4.2%) on pile resultant displacement at abutment location, when subjected to thermal-induced loading.
- c) The characteristics of (p-y) relationships have appreciable effects on the performance of bridge substructure due to thermal-induced loading. Care must be taken to adopt the proper (p-y) relationship.
- d) The effect of HP-Pile width on (p-y) relationship is minimal, for HP-Piles having width less than 457 mm.

- e) The abutment pile maximum resultant displacement is affected by bridge span length and restraint conditions of steel I-girders on intermediate piers. The pile maximum resultant displacement decreases with increase in bridge span length between piers.
- f) When the bridge is subjected to negative thermal loading conditions (i.e. contraction), the bridge abutments rotate away from the backfill. Thus, the pile maximum resultant displacement is independent of the backfill soil type.
- g) When the bridge is subjected to positive thermal loading conditions and the foundation soil is either medium dense sand or stiff clay, the bridge abutments rotate towards backfill soil. The rotation of abutment-backfill soil system is dependent on the abutment height, stiffness of backfill soil and foundation soil type.
- h) The pile foundation soil has no appreciable effect on the performance of a bridge substructure, when the bridge is subjected to negative thermal load condition (i.e. contraction), while the foundation soil has pronounced effect on bridge substructure performance during positive thermal load condition (i.e. expansion).
- i) The pile average maximum resultant displacement during bridge expansion, in case of medium dense sand foundation and dense sand backfill, varies between 0.07 and 0.36 of maximum top-of-abutment displacement, according to abutment height. While in case of loose sand backfill, the ratio varies between 0.24 and 0.50. In stiff clay foundation soil, the above ratios vary from 0.09 to 0.43 in case of dense sand backfill and from 0.48 to 0.70 in case of loose sand backfill. During bridge contraction, the ratio varies from 0.58 to 0.80 irrespective of foundation soil and backfill soil. The bridge abutment height affects the ratio of pile average maximum resultant displacement to top abutment maximum displacement, in a way that with the increase of abutment height, the ratio decreased in case of bridge expansion or contraction.
- j) The pile maximum resultant displacement resulted from either positive or negative thermal loading condition decreases with the increase of bridge span length between piers, and with the increase of bridge abutment height.
- k) Radius of curvature of horizontally curved integral abutment bridges when restraint against radial displacement at piers support is applied has insignificant effect on the pile maximum resultant displacement.
- I) The pile maximum resultant displacement increases linearly with bridge length.

- m) During bridge expansion, dense sand backfill produces greater restraint against movement of bridge deck than loose sand backfill due to positive thermal load, resulting in a decrease in pile maximum resultant displacement compared with loose sand backfill.
- n) The ratio between pile resultant displacement due to contraction and expansion depends upon the bridge abutment height and foundation soil. In case of stiff clay foundation soil, these ratios in case of loose sand backfill are 1.14 and 1.43 for bridge abutment heights of 4 m and 6.64 m, respectively. In case of dense sand backfill, these ratios are 1.94 and 8.34, respectively. In case of medium dense sand foundation soil, these ratios are 1.58 and 2.45 for bridge abutment heights of 4 m and 6.64 m, respectively, in case of loose sand backfill. In case of dense sand supporting the bridge abutment, the above ratios become 2.54 and 7.59.
- Foundation soil has little effect, about 3%, on the magnitude of bridge maximum length limit for thermal loading.
- p) The component of pile maximum resultant displacement in the direction of bridge abutment is of small value and most of pile resultant displacement in the tangential direction of the bridge. Therefore, most of moment induced in the pile head acts around the strong axis of the piles and very little acting around its weak axis.
- q) The maximum bending moment induced in the piles increases linearly with the increase of bridge length. Radius of curvature of the bridge has insignificant effect on the bending moment induced in abutment piles. The maximum bending moment induced in pile abutment increases with the decrease of bridge abutment height.
- r) Foundation soil affects the maximum bending moment induced in abutment piles. Piles embedded in dense sand exhibited 5% to 10% more than that maximum bending moment induced in a similar abutment pile embedded in stiff clay.
- Radius of curvature of the bridge has small effect on the bridge maximum length limit.
 Bridge maximum length limit increases with the increase of abutment height.
- t) An equation relating the bridge maximum length limit, the bridge span length between piers, and abutment height was developed.
- u) The presence of predrilled holes of 2.75 m depth under the abutment to host the piles results in increase of pile maximum resultant displacement by 13.06%, 19.36% and 26.3% corresponding to bridge abutment heights of 4.0 m, 5.32 m and 6.64 m.

- v) For abutment piles driven in predrilled holes, the abutment height has crucial effects on the percentage reduction in pile maximum resultant bending moment. The percentage reduction in bending moment varies from 18% to 5% as the abutment height increases from 4 m to 5.32 m. For abutment height of 6.64 m, the piles exhibited increase in bending moment in the order of 2.5%.
- w) Doubling of bridge span between piers from 17.45 m and 21.80 m to 34.90 m and 43.60 m, respectively (i.e. while reducing number of piers) increases the bridge maximum length limit by 1.26, 1.31 and 1.35 for abutment heights of 4.0 m, 5.32 m and 6.64 m, respectively.
- x) Based on the developed empirical equations for bridge total length limit in case of bridges with pier spacing between 17.45 m and 34.90 m, the maximum length limit of a two-lane steel I-girder bridge ranges from 142 m to 242 m depending upon abutment height and span length between piers in case of piles without predrilled holes.
- y) The results from this research are limited to two-lane composite-slab-over steel I-girder bridges made of 5 girders with abutment height between 4.00 and 6.64 m, radius of curvature between 60 m and 300 m, radial diaphragm spacing between 3.27 m and 10.25 m, and pier spacing along the outer girder of the bridge, away from the center of curvature, between 17.45 and 43.6 m. Also, the backfill soil conditions are either loose or dense sand, while foundation soil is either stiff clay or medium dense sand. Moreover, the bridge was analyzed under thermal load conditions ±65°C, in addition to bridge self-weight. Wing walls at abutments were not considered in this study.

5.2. Recommendations for Further Study

- a) The current research was done assuming symmetrical soil conditions at the two abutments. In field, it is not a necessity that both abutments have the same number of piles and same soil conditions. A future research topic may include the effect of asymmetric abutment soil conditions on pile deformation for integral abutment bridges under thermal loading.
- b) The current research ignored soil layering effect on pile deformation and considered piles embedded in either pure sand or pure clay formation. In actual field conditions, piles could be embedded in stratification of soils. A future research topic can include the effect of pile embedded in stratified soil.

- c) The current research ignored group effect of piles since all the piles supporting the abutment are in a single row. A future research can assess the pile deformation including the pile group action.
- d) Several types of jointless bridges exist in the field. The type that was tackled in the current research was an integral abutment bridge with rigid piers. Future research topic can include comparison between the displacement of the abutment piles in thermally loaded jointless bridges in case of flexible and rigid integral abutment bridge piers.
- e) Long-term performance of integral abutment bridge subjected to cyclic induced-thermal abutment displacement can be investigated.
- f) The performance of internal abutment bridges provided with pinned abutment-pile connection can be investigated.
- g) The effects of different geometrical parameters and orientation of bearings on piers on the performance of integral abutment bridge under different thermal loading conditions can be studied.

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